

# **Casting and Driving Mechanisms**

*Parts Catalog No. 52*

**FOR LINOTYPE MODELS  
5, 29, 30, 31, 32, 33, 34, 35, 36**



• **LINOTYPE** •

**MERGENTHALER LINOTYPE COMPANY**









# **Casting and Driving Mechanisms Parts Catalog No. 52**

*For Linotype Models 5, 29, 30, 31, 32, 33, 34, 35 and 36*

**MERGENTHALER LINOTYPE COMPANY, 29 Ryerson Street, Brooklyn 5, N. Y.**

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**• LINOTYPE •**



## AGENCIES

All orders for parts should be sent  
to your Linotype Agency.

ATLANTA 13	300 Luckie Street, N. W.
BOSTON 16	Park Square Building
CHICAGO 5	531 Plymouth Court
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### IN CANADA

Canadian Linotype, Limited, 675 King St., W., Toronto 2B

# GENERAL INFORMATION

This catalog illustrates and describes the parts used in the casting and driving mechanisms of Linotype Models 5, 29, 30, 31, 32, 33, 34, 35 and 36.

The section entitled "Index to Mechanisms," at the beginning of this book, lists parts comprising the casting and driving assemblies in alphabetical order. Parts are arranged in two easily identified groups under the headings, "Casting Mechanism" and "Driving Mechanism."

The "Index to Parts," located at the end of this catalog, conveniently lists individual parts in alphabetical and numerical sequence according to their respective part numbers.

## SPECIAL FEATURES

### Assembly Drawings and Detail Pages

The large drawings and photographs of assembled parts, when used in conjunction with the detail pages directly following, serve as an aid for locating parts within a given assembly.

In the interest of simplicity, part changes are not indicated on the assembly drawings. This is the function of the detail pages, and changes appear there whenever applicable; for positive identification of any part refer to these detail pages. By relating the photograph of the part shown on the left-hand detail page with the description on the corresponding right-hand page, the part in question can be definitely located and the correct part number determined.

A brief study of this catalog will familiarize the user with its basic plan, will reduce the effort needed to locate a part, and will help in ordering correctly.

### Screws—Dowels—Nuts

These have been purposely reproduced on a somewhat larger scaling basis than the other parts in order to facilitate ready recognition. If they had been scaled down in proportion to the parts into which they assemble, the small screws would have lost shape and become mere dots on the printed page. The dimensions of these parts, with the exception of special shoulder screws, which readily identify themselves by their shape, are found on the right-hand pages immediately following the name of the part.

In the dimensions given for screws, the first figure refers to the diameter, the second to the threads per inch, and the third to the length under the head.

In the case of some screws, the diameter is given in the form of a standard number, such as 4, 6, 10, etc. As these numbers may not be readily interpreted by some persons, a list of their equivalents in decimals of an inch follows:

2 .....	.086"	6 .....	.138"
3 .....	.099"	8 .....	.164"
4 .....	.112"	10 .....	.190"
5 .....	.125"	14 .....	.242"

In the dimensions given for dowels, the first figure refers to the diameter (with taper dowels, the first figure refers to the largest diameter), the second to the length.

In the dimensions given for nuts, the first two figures refer to the diameter and the threads per inch of the screws on which the nut fits; the third figure refers to the distance across the flat.

# CONVERSION TABLES AND DIMENSIONAL DATA

The following conversion tables should prove helpful when consulting dimensions:

Fractions of an inch	Decimals of an inch	Milli-meters	Fractions of an inch	Decimals of an inch	Milli-meters
$\frac{1}{16}$ .....	.015625	.397	$\frac{11}{32}$ .....	.515625	13.097
$\frac{3}{32}$ .....	.03125	.794	$\frac{13}{32}$ .....	.53125	13.494
$\frac{1}{8}$ .....	.046875	1.191	$\frac{3}{8}$ .....	.546875	13.891
$\frac{5}{16}$ .....	.0625	1.588	$\frac{27}{64}$ .....	.5625	14.288
$\frac{3}{8}$ .....	.078125	1.984	$\frac{11}{16}$ .....	.578125	14.684
$\frac{7}{16}$ .....	.09375	2.381	$\frac{19}{32}$ .....	.59375	15.081
$\frac{1}{2}$ .....	.109375	2.778	$\frac{39}{64}$ .....	.609375	15.478
$\frac{5}{8}$ .....	.125	3.175	$\frac{1}{2}$ .....	.625	15.875
$\frac{3}{4}$ .....	.140625	3.572	$\frac{51}{64}$ .....	.640625	16.272
$\frac{7}{8}$ .....	.15625	3.969	$\frac{25}{32}$ .....	.65625	16.669
$\frac{15}{16}$ .....	.171875	4.366	$\frac{13}{16}$ .....	.671875	17.066
$\frac{1}{4}$ .....	.1875	4.763	$\frac{17}{32}$ .....	.6875	17.463
$\frac{11}{32}$ .....	.203125	5.159	$\frac{1}{4}$ .....	.703125	17.859
$\frac{9}{16}$ .....	.21875	5.556	$\frac{21}{32}$ .....	.71875	18.256
$\frac{13}{16}$ .....	.234375	5.953	$\frac{23}{32}$ .....	.734375	18.653
$\frac{3}{4}$ .....	.250	6.350	$\frac{3}{4}$ .....	.750	19.050
$\frac{25}{32}$ .....	.265625	6.747	$\frac{49}{64}$ .....	.765625	19.447
$\frac{13}{16}$ .....	.28125	7.144	$\frac{31}{32}$ .....	.78125	19.844
$\frac{27}{32}$ .....	.296875	7.541	$\frac{15}{16}$ .....	.796875	20.241
$\frac{11}{8}$ .....	.3125	7.938	$\frac{1}{2}$ .....	.8125	20.638
$\frac{11}{16}$ .....	.328125	8.334	$\frac{41}{64}$ .....	.828125	21.034
$\frac{3}{8}$ .....	.34375	8.731	$\frac{1}{2}$ .....	.84375	21.431
$\frac{17}{32}$ .....	.359375	9.128	$\frac{1}{2}$ .....	.859375	21.828
$\frac{7}{8}$ .....	.375	9.525	$\frac{1}{2}$ .....	.875	22.225
$\frac{15}{16}$ .....	.390625	9.922	$\frac{11}{16}$ .....	.890625	22.622
$\frac{31}{32}$ .....	.40625	10.319	$\frac{23}{32}$ .....	.90625	23.019
$\frac{1}{2}$ .....	.421875	10.716	$\frac{11}{16}$ .....	.921875	23.416
$\frac{13}{16}$ .....	.4375	11.113	$\frac{11}{16}$ .....	.9375	23.813
$\frac{29}{32}$ .....	.453125	11.509	$\frac{11}{16}$ .....	.953125	24.209
$\frac{15}{16}$ .....	.46875	11.906	$\frac{11}{16}$ .....	.96875	24.606
$\frac{31}{32}$ .....	.484375	12.303	$\frac{11}{16}$ .....	.984375	25.003
$\frac{1}{2}$ .....	.500	12.700	1.....	1.000	25.400

Inches	Centimeters	Inches	Centimeters	Inches	Centimeters
0.3937....	1.	2.....	5.080	4.....	10.160
0.7874....	2.	2.3622....	6.	5.....	12.700
1.....	2.540	2.7559....	7.	6.....	15.240
1.1811....	3.	3.....	7.620	7.....	17.780
1.5748....	4.	3.1496....	8.	8.....	20.320
1.9685....	5.	3.5433....	9.	9.....	22.860

## Tables

Attention is called to the Tables of Screws, Dowels, Nuts, Washers and Springs, beginning on page 155. Herein will be found complete dimensional data providing for the ready identification of these parts.

## Notes Appearing with Part Numbers

30 Em, 42 Em; 28 Cicero, 40 Cicero

Parts marked with the note (30 em) following the part number are for 30 em machines only, or, in the case of foreign machines, for their equivalent, 28 cicero. Parts marked with the note (42 em) after the part number are for 42 em machines only, or for their equivalent, 40 cicero, in the case of foreign machines. For users of the Didot system of measurements, parts exclusively for 28 or 40 cicero are so indicated. Parts unmarked by any clarifying note following their part number are for use with all machines.

## INSTRUCTIONS FOR ORDERING

Careful preparation of your order will facilitate shipment. Following the procedures outlined below will help us meet your needs promptly.

1. Use standard Linotype order forms which are supplied free in any quantity on request. Send orders to your Linotype Agency.

2. State plainly the letter, number and full name of the part desired. Give your firm name and address in full. Be sure to sign all orders.

3. Always give the model and serial number of the Linotype for which parts are required. The model and serial number appear on the patent plate of the machine.

4. Electric Pots: on orders for heating units or other electrical supplies, specify the electrical characteristics of the power source on which it operates and the serial number of the Pot.

5. Motors: for supply parts specify make, whether geared or V-Belt, electrical current characteristics, and serial number. For A.C. Motors—the voltage, cycle and phase should be included under current characteristics.

6. If you are unable to find an illustration in this catalog of the part desired, make a rough sketch of what is wanted and state its intended use.

7. Give shipping instructions: freight, express, parcel post or air service. If freight, state the preferred route of shipment. If no shipping instructions are indicated, our Traffic Department will determine the best and most economical manner of shipment.

8. Special and careful attention is given to inspection, packing and shipping of all parts and supplies. Goods sent by parcel post, valued at \$1.00 or more, will be insured at our expense.

9. Parts and supplies furnished in accordance with written orders are not returnable for credit. If for any

reason it is necessary to return goods, they should be insured if sent by parcel post. The Linotype Company should be advised of both the reason for the return and the Linotype order number under which the part or parts were shipped.

## DAMAGE OR LOSS IN TRANSIT

When express or freight shipments are delivered by us to the transportation company, our responsibility ceases. However, we offer you every assistance in tracing and recovering lost goods and collecting justifiable claims. Such claims are not to be deducted from our invoice, and payment should not be withheld awaiting adjustment of such claims, as the transportation company is responsible to the consignee for the safe delivery of the merchandise.

### Damage or Loss:

If the shipment is not delivered to you in good order and in accordance with the quantity shown on the bill-of-lading, have the shortage or damage noted by the carrier's agent on the receipt or freight bill.

No adjustment for loss can be obtained after the shipment has been accepted unless the proper endorsements have been obtained from the carrier's agent.

### Damage Discovered While Unpacking:

If any damage is discovered when unpacking the shipment, leave the goods in the exact condition in which they were received until the carrier's agent examines them and makes a notation of concealed damage on your freight bill.

### File Claims Promptly:

The transportation company will not consider claims unless these are presented within four months from the date of shipment.



# INDEX TO MECHANISMS

## CASTING MECHANISM

	<i>Page</i>
Air-Cooled Mold Blower .....	36, 38, 40
Automatic Ejector Control .....	56-59C
Ejector Blade Controller .....	54
Ejector Lever .....	50
Ejector Slide and Blade .....	52
First Elevator Jaw .....	1, 2
First Elevator Lever and Slide .....	4
Galley .....	76
Headletter and Auxiliary Line Safety .....	6
Knife Block .....	60-62, 64
Knife Block, Advertising .....	70-72, 74
Knife Wiper .....	66, 68
Molds and Liners .....	42-45
Mold Cam Lever .....	46
Mold Disk .....	26, 28, 30
Mold Disk (Six Pocket) .....	32, 34
Mold Driving .....	24
Mold Wiper .....	48
Pot, Electric, Micro-Therm .....	80-82, 84
Envelope-Type Heaters .....	88
Micro-Therm, Lino-Therm Heaters .....	86
Micro-Therm Temperature Control .....	90, 92, 94, 96
Pot, Gas .....	114, 116
Burner .....	122
Burner and Piping .....	118, 119

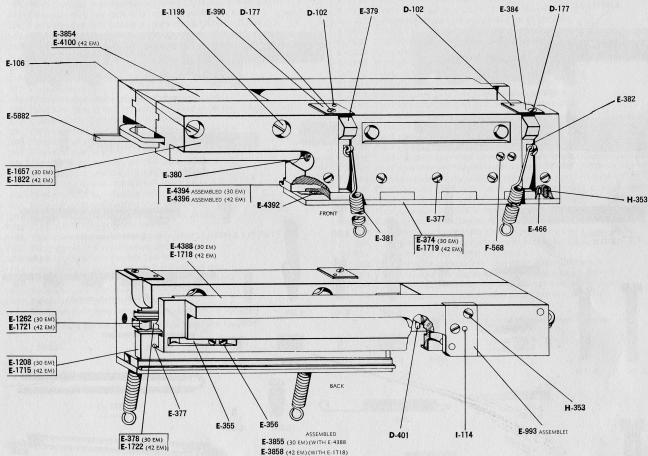
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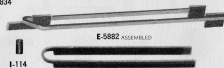
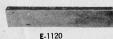
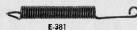
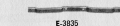
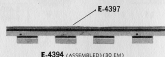
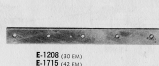
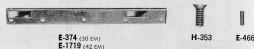
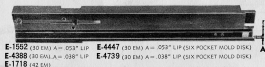
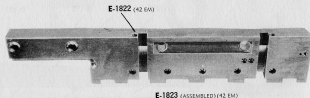
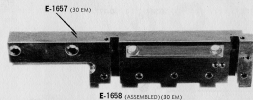
Burner and Thermostat .....	120
Piping .....	124
Thermostat, Micro-Therm .....	110, 112
Pot Lever .....	98
Pot Pump .....	104
Pot Pump Stop Lever .....	106, 108
Pot Pump and Stop Lever .....	100, 102
Slug Lever .....	78
Vise .....	8-10
Vise Automatic Stop .....	22
Vise Closing and Justification Levers .....	18, 20
Vise Jaw .....	16
Vise Jaw (L.H.) Adjustment .....	13, 14
Vise Jaw (L.H.) Wedge Adjusting Bushing .....	15A

## DRIVING MECHANISM

Cams .....	136, 138, 140, 142
Driving Shaft .....	128, 130
Intermediate Shaft .....	132, 134
Motor .....	144, 146, 148
Starting and Stopping Levers .....	126
V-Belt Drive .....	150, 152

TABLES OF SCREWS, ETC. ....	155-163
INDEX TO PARTS .....	164





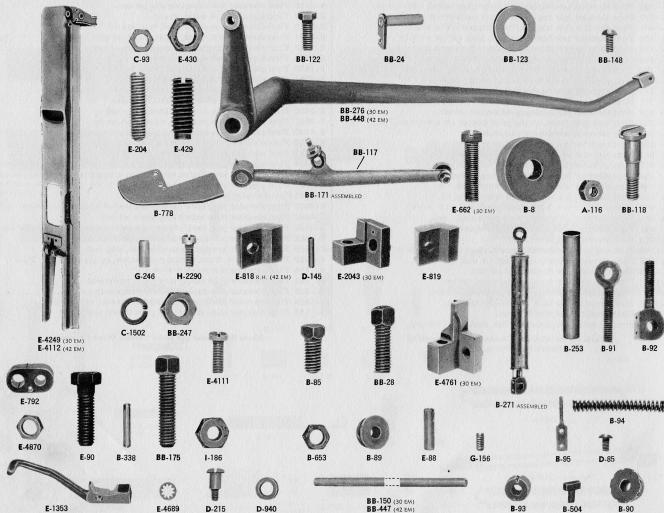
- D- 102 First elevator jaw duplex rail lever plate dowel 1/16" x 3/16"
- D- 177 First elevator jaw duplex rail lever plate screw 4-48 x 3/16"
- D- 401 First elevator jaw line stop banking pin 1/8" x 7/16"
- E- 106 First elevator jaw banking screw, long 1/4"-24 x 1 7/16"
- E- 168 First elevator jaw line stop banking pin 1/8" x 1/2"
- E- 355 First elevator jaw, back, spring pawl
- E- 356 First elevator jaw spring pawl screw, short 4-48 x 3/32"
- E- 373 First elevator jaw duplex rail banking pin .095" x 9/32"
- E- 374 First elevator jaw duplex rail cap (30 em)
- E- 377 First elevator jaw adjusting bar screw 8-32 x 17/32"
- E- 378 First elevator jaw spring pawl keeper (30 em)
- E- 378 First elev jaw, front, spring pawl keeper (30 em) (18 pt. T.L.)
- E- 379 First elevator jaw duplex rail lever
- E- 380 First elevator jaw duplex rail lever fulcrum pin
- E- 381 First elevator jaw duplex rail lever spring
- E- 382 First elevator jaw duplex rail lever spring eye pin
- E- 383 First elevator jaw duplex rail lever spring stud
- E- 384 First elevator jaw duplex rail lever plate, r.h.
- E- 390 First elevator jaw duplex rail lever plate, l.h.
- E- 466 First elevator jaw duplex rail cap dowel 1/16" x 1/4"
- E- 991 First elevator slide safety stop plate stud
- E- 993 First elevator slide safety stop plate, assembled
- E-1120 First elevator jaw, front, key
- E-1199 First elevator jaw binding screw, short 1/4"-24 x 1 19/64"
- E-1208 First elevator jaw adjusting bar (30 em)
- E-1219 First elevator jaw duplex rail (30 em)
- E-1262 First elevator jaw front, spring pawl (30 em)
- E-1547 First elevator jaw duplex rail lever, assembled
- E-1552 First elevator jaw back (30 em) (A=.053" lip)
- E-1657 First elevator jaw, front (30 em)
- E-1658 First elevator jaw, front and bar, assembled (30 em)

- E-1715 First elevator jaw adjusting bar (42 em)
- E-1718 First elevator jaw, back (42 em)
- E-1719 First elevator jaw duplex rail cap (42 em)
- E-1721 First elevator jaw, front, spring pawl (42 em)
- E-1722 First elevator jaw spring pawl keeper (42 em)
- E-1822 First elevator jaw, front (42 em)
- E-1823 First elevator jaw, front and bar, assembled (42 em)
- E-2754 First elevator jaw separating block
- E-3705 First elevator jaw line stop friction spring rivet
- E-3834 First elevator jaw line stop retaining pin
- E-3835 First elevator jaw line stop friction spring
- E-3857 First elevator jaw line stop, assembled (42 em)
- E-4100 First elevator jaw separating block (42 em) (with E-3857 line stop)
- E-4388 First elevator jaw, back (30 em) (A=.038" lip)
- E-4392 First elevator jaw duplex rail banking plate
- E-4394 First elevator jaw duplex rail and banking plate, assembled (30 em)
- E-4396 First elevator jaw duplex rail and banking plate, assembled (42 em)
- E-4397 First elevator jaw duplex rail (30 em)
- E-4399 First elevator jaw duplex rail (42 em)
- E-4447 First elevator jaw, back (30 em) (six pocket mold disk) (A=.053" lip)
- E-4685 First elevator slide safety stop plate (45 pt.)
- E-4739 First elevator jaw, back (30 em) (six pocket mold disk) (A=.038" lip)
- E-5882 First elevator jaw line stop (30 em) assembled
- F- 568 First elevator jaw spring pawl screw, long 4-48 x 1/2"
- F- 568 First elev. jaw, front, spring pawl screw, lg. (30 em) (18 pt. T.L.)
- G- 716 First elevator jaw screw 3/8"-16 x 1"
- H- 353 First elevator slide safety stop plate screw 8-32 x 3/8"
- H- 353 First elevator jaw duplex rail cap screw 8-32 x 3/8"
- H-1908 First elevator jaw line retaining pin (30 em) .062" x 11/64"
- I- 114 First elevator slide safety stop plate dowel 1/8" x 1/4"

Parts are for All Models Unless Otherwise Specified

Please Give Model and Serial Number When Ordering

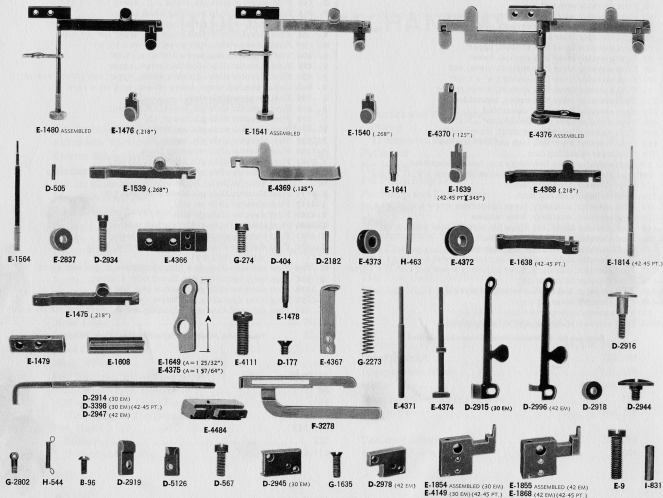




- A- 116 First elevator cam roll stud nut 1/2"-12 x 7/8"  
 B- 8 First elevator cam roll  
 B- 85 First elevator, auxiliary, lever shaft set screw 3/8"-16 x 3/4"  
 B- 89 First elevator lever link eyebolt, upper nut  
 B- 90 First elevator lever link bushing  
 B- 91 First elevator lever link eyebolt, upper  
 B- 92 First elevator lever link eyebolt, lower  
 B- 93 First elevator lever link eyebolt, nut  
 B- 94 First elevator lever link spring 3/4" x 5 3/8"  
 B- 95 First elevator lever link eyebolt, lower, spring  
 B- 253 First elevator lever link casing, assembled  
 B- 271 First elevator lever link, assembled  
 B- 338 First elevator slide stop dowel 5/32" x 7/8"  
 B- 504 First elevator lever link eyebolt, lower, nut key  
 B- 653 First elevator lever link lock nut 3/8"-16 x 1/2"  
 B- 778 Slug lever operating cam  
 BB- 24 First elevator lever link hinge pin, lower, assembled  
 BB- 28 First elevator, auxiliary, lever adjusting screw 5/8"-11 x 1 1/2"  
 BB-117 First elevator, auxiliary, lever  
 BB-118 First elevator cam roll stud  
 BB-122 First elevator, auxiliary, lever connecting screw 5/8"-11 x 1 3/4"  
 BB-123 First elevator, auxiliary, lever washer  
 BB-148 First elevator lever link hinge pin screw, lower 8-32 x 5/16"  
 BB-150 First elevator and ejector lever shaft (30 em)  
 BB-171 First elevator, auxiliary, lever, assembled  
 BB-175 First elevator slide stop adjusting screw, lower 3/8"-16 x 1 1/2"  
 BB-247 First elevator, auxiliary, lever adjusting screw nut 5/8"-11 x 1 1/16"  
 BB-276 First elevator lever (30 em)  
 BB-447 First elevator and ejector lever shaft (42 em)  
 BB-448 First elevator lever (42 em)  
 C- 93 Vise automatic stop screw nut 3/8"-16 x 1/2"  
 C-1502 First elevator slide stop screw lock washer
- D- 85 First elevator lever link eyebolt, lower, spring screw 4-48 x 3/16"  
 D- 145 First elevator slide gib, lower, r.h., dowel 1/8" x 5/8"  
 D- 215 First elevator slide recasting block screw  
 D- 940 First elevator slide recasting block screw spring washer  
 E- 88 First elevator lever link hinge pin, upper 3/8" x 1 5/16"  
 E- 90 First elevator slide stop screw 3/8"-16 x 1 1/4"  
 E- 204 Vise automatic stop screw 3/8"-16 x 1 7/16"  
 E- 429 First elevator slide adjusting screw, upper  
 E- 430 First elevator slide adjusting screw, upper, nut 1/2"-12 x 11/16"  
 E- 662 Galley bracket screw, lower (30 em) 5/16"-24 x 1 1/4"  
 E- 792 First elevator slide stop  
 E- 818 First elevator slide gib, lower, r.h. (42 em)  
 E- 819 First elevator slide gib, lower, l.h.  
 E- 819 First elevator slide gib, upper, r.h. (42 em)  
 E- 819 First elevator slide gib, upper, l.h.  
 E-1353 First elevator slide recasting block  
 E-2043 First elevator slide gib, lower, r.h. (30 em)  
 E-2043 First elevator slide gib, upper, r.h. (30 em) (for machines prior to Serial No. 56594)  
 E-4111 First elevator slide gib screw 5/16"-24 x 7/8"  
 E-4112 First elevator slide (42 em)  
 E-4249 First elevator slide (30 em)  
 E-4689 First elevator slide gib screw lock washer  
 E-4761 First elevator slide gib, upper, r.h. (30 em)  
 E-4870 First elevator slide stop adjusting screw, lower, nut 3/8"-16 x 1/2" x 1/4"  
 G- 156 First elevator lever link hinge pin screw, upper 8-32 x 5/16"  
 G- 246 Slug lever operating cam dowel 3/16" x 15/32"  
 G-3999 First elevator slide guide screw lock washer  
 H-2290 Slug lever operating cam screw 1/4"-24 x 5/8"  
 I- 186 First elevator slide stop adjusting screw, lower, nut 3/8"-16 x 5/8"

Parts are for All Models Unless Otherwise Specified

Please Give Model and Serial Number When Ordering



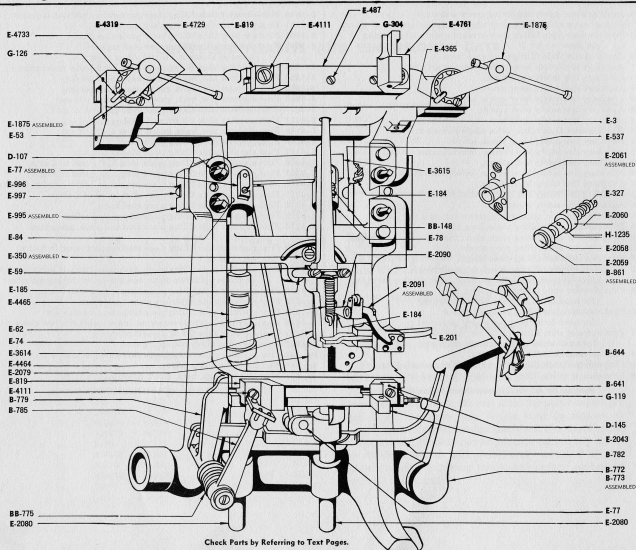
- B- 96 Auxiliary line safety rod spring screw 4-48 x 1/4"  
 D- 177 First elevator slide filling piece hinge extension screw 4-48 x 3/16"  
 D- 404 First elevator slide filling piece actuating and stud retaining pin .0625" x 3/8"  
 D- 505 First elevator slide filling piece stud rivet  
 D- 567 Auxiliary line safety lever cam screw 4-48 x 11/32"  
 D-2914 Auxiliary line safety rod (30 em)  
 D-2915 Auxiliary line safety lever (30 em)  
 D-2916 Auxiliary line safety lever screw, upper  
 D-2918 Auxiliary line safety lever spacer  
 D-2919 Auxiliary line safety lever cam  
 D-2934 First elevator slide filling piece hinge screw 8-32 x 5/8"  
 D-2944 Auxiliary line safety lever screw, lower  
 D-2945 Auxiliary line safety lever screw, lower bracket (30 em)  
 D-2947 Auxiliary line safety rod (42 em)  
 D-2978 Auxiliary line safety lever screw, lower, bracket (42 em)  
 D-2996 Auxiliary line safety lever (42 em)  
 D-3398 Auxiliary line safety rod (30 em) (42-45 point)  
 D-5126 Auxiliary line safety lever cam  
 E- 9 First elevator jaw, back, guard, screw 1/4"-24 x 7/8"  
 E-1475 First elevator slide filling piece, long .218"  
 E-1476 First elevator slide filling piece, short .218"  
 E-1478 First elevator slide filling piece screw  
 E-1479 First elevator slide filling piece hinge  
 E-1480 First elevator slide filling piece .218", assembled (for 4-14 point two-letter and one-letter display matrices)  
 E-1539 First elevator slide filling piece, long .268" (for head-letter high cap accent matrices)  
 E-1540 First elevator slide filling piece, short .268" (for head-letter high cap accent matrices)  
 E-1541 First elevator slide filling piece .268", assembled (for head-letter high cap accent matrices)  
 E-1564 First elevator slide filling piece stud  
 E-1608 First elevator slide filling piece hinge (for use with F-3278)  
 E-1638 First elevator slide filling piece, long (for head-letter 42-45 point)

Parts are for All Models Unless Otherwise Specified

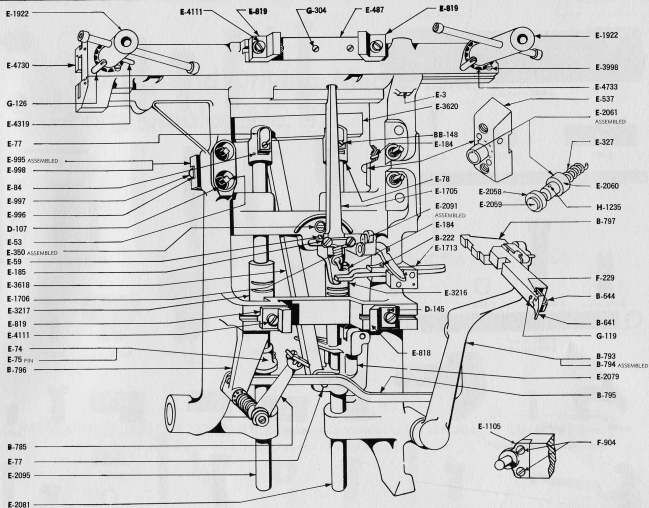
- E-1639 First elevator slide filling piece projection (.343") (42-45 point)  
 E-1641 First elevator slide filling piece screw  
 E-1641 First elevator slide filling piece projection stud  
 E-1649 First elevator slide filling piece stud support (used in E-1480 and E-1541) (A=1 25/32")  
 E-1814 First elevator slide filling piece stud, head-letter (42-45 point)  
 E-1854 First elevator jaw, back, guard, assembled (30 em)  
 E-1855 First elevator jaw, back, guard, assembled (42 em)  
 E-1868 First elevator jaw, back, guard (42-45 point) (42 em)  
 E-2837 First elevator slide filling piece stud knob  
 E-4111 First elevator slide gib screw 5/16"-24 x 7/8"  
 E-4149 First elevator jaw, back, guard (42-45 point) (30 em)  
 E-4366 First elevator slide filling piece hinge  
 E-4367 First elevator slide filling piece hinge extension  
 E-4368 First elevator slide filling piece, long .218" (used in E-4376)  
 E-4369 First elevator slide filling piece, long .125" (used in E-4376)  
 E-4370 First elevator slide filling piece projection (.125") (used in E-4376)  
 E-4371 First elevator slide filling piece stud (used in E-4376)  
 E-4372 First elevator slide filling piece stud knob  
 E-4373 First elevator slide filling piece stud spring collar  
 E-4374 First elevator slide filling piece stud and knob, assembled (used in E-4376)  
 E-4375 First elevator slide filling piece stud support (used in E-4376) (A=1 57/64")  
 E-4376 First elevator slide filling piece, assembled (for 4-14 point two-letter, 18 and 24 point two-letter and one-letter display matrices)  
 E-4484 First elevator slide filling piece hinge (used with F-3278)  
 F-3278 First elevator slide adjusting piece (.020" thick)  
 G- 274 First elevator slide filling piece hinge screw 8-32 x 3/8"  
 G-1635 Auxiliary line safety lever screw, lower, bracket screw 6-48 x 7/16"  
 G-2273 First elevator slide filling piece stud spring  
 G-2802 Auxiliary line safety rod spring stud  
 H- 463 First elevator slide filling piece stud knob pin 3/32" x 3/4"  
 H- 544 Auxiliary line safety rod spring  
 I- 831 First elevator jaw, back, guard dowel 3/16" x 11/16"

Please Give Model and Serial Number When Ordering

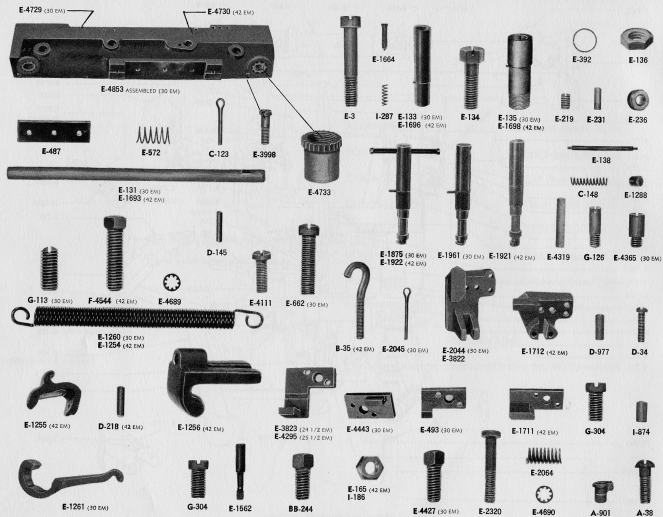




Check Parts by Referring to Text Pages.



Check Parts by Referring to Text Pages.



A- 38 Galley bracket screw 14-24 x 3/4"  
 A- 901 Slug lever oil hole cover  
 B- 35 Vise balance spring hook, back (42 em)  
 BB-244 Vise balance spring hook screw 5/16"-18 x 3/4"  
 C- 123 Vise frame rest cotter pin  
 C- 148 Vise locking screw spring  
 D- 34 Mold banking block, lower, screw 8-32 x 1/2"  
 D- 145 First elevator slide gib, lower, r.h., dowel 1/8" x 5/8"  
 D- 218 Vise balance spring hook, front, dowel (42 em) 1/8" x 1/2"  
 D- 977 Mold banking block, lower, dowel 5/32" x 7/16"  
 E- 3 Vise cap screw 3/8"-16 x 2 1/8"  
 E- 131 Vise frame shaft (30 em)  
 E- 133 Vise locking stud, r.h., assembled (30 em)  
 E- 134 Vise locking stud, r.h., screw 1/2"-12 x 1 3/4"  
 E- 135 Vise locking stud, l.h., assembled (30 em)  
 E- 136 Vise locking stud nut 1-16 x 3/8" x 1 1/2"  
 E- 138 Vise locking screw handle  
 E- 165 Vise balance spring hook, back, nut (42 em) 3/8"-16 x 5/8"  
 E- 219 Vise jaw, l.h., detent pin screw 10-32 x 9/32"  
 E- 231 Vise locking stud pin, r.h. 1/8" x 3/8"  
 E- 231 Vise locking stud pin, l.h. 1/8" x 3/8"  
 E- 236 Vise locking screw handle knob  
 E- 392 Vise locking stud washer (.003", .005" or .010")  
 E- 487 Vise cap facing  
 E- 493 Mold banking block, upper (30 em)  
 E- 572 Vise frame rest spring  
 E- 662 Galley bracket screw, lower (30 em) 5/16"-24 x 1 1/4"  
 E-1254 Vise balance spring (42 em)  
 E-1255 Vise balance spring hook, front (42 em)  
 E-1256 Vise balance spring hook, back, support (42 em)  
 E-1260 Vise balance spring (30 em)  
 E-1261 Vise balance spring hook (30 em)  
 E-1288 Vise locking screw spring plunger  
 E-1562 Vise frame rest  
 E-1664 Vise jaw, l.h., detent pin 1/8" x .625"  
 E-1693 Vise frame shaft (42 em)  
 E-1696 Vise locking stud, r.h., assembled (42 em)  
 E-1698 Vise locking stud, l.h., assembled (42 em)  
 E-1711 Mold banking block, upper  
 E-1712 Mold banking block, lower (42 em)

Parts are for All Models Unless Otherwise Specified

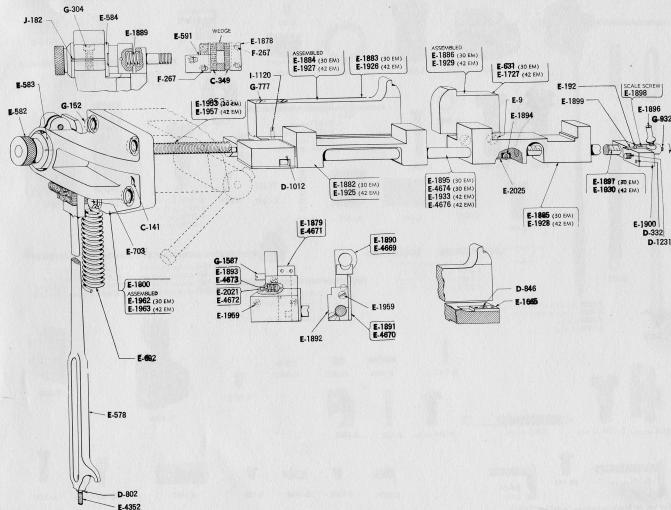
E-1875 Vise locking screw, assembled (30 em)  
 E-1921 Vise locking screw (42 em)  
 E-1922 Vise locking screw, assembled (42 em)  
 E-1961 Vise locking screw and safety pin, assembled (30 em)  
 E-2044 Mold banking block, lower (30 em)  
 E-2045 Mold banking block, lower, cotter pin (30 em)  
 E-2064 Mold slide spring buffer spring  
 E-2320 Mold slide spring buffer plunger  
 E-3822 Mold banking block, lower (six-pocket mold disk)  
 E-3823 Mold banking block, upper (24 1/2 em) (six-pocket mold disk)  
 E-3998 Vise locking screw adjustable bushing screw 10-32 x 5/8"  
 E-4111 First elevator slide gib screw 5/16"-24 x 7/8"  
 E-4295 Mold banking block, upper (25 1/2 em) (six-pocket mold disk)  
 E-4319 Vise locking screw safety pin 3/16" x 1"  
 E-4365 Vise locking screw safety pin banking screw, r.h. (30 em)  
 E-4427 Vise balance spring hook screw 5/16"-18 x 13/16" (30 em)  
 E-4443 Mold banking block, upper (30 em) (six-pocket mold disk)  
 E-4689 First elevator slide gib screw lock washer 9/16" I.D.  
 E-4690 Mold banking block, lower, screw lock washer 1/4" I.D.  
 E-4729 Vise cap (30 em) (use with adjustable bushing)  
 E-4730 Vise cap (42 em) (use with adjustable bushing)  
 E-4733 Vise locking screw adjustable bushing  
 E-4853 Vise cap, assembled (30 em)  
 F-4544 Vise frame shaft set screw (42 em) 3/8"-16 x 1 5/16"  
 G- 113 Vise frame shaft set screw (30 em) 3/8"-16 x 13/16"  
 G- 126 Vise locking screw safety pin banking screw 1/4"-24 x 7/8"  
 G- 304 Vise cap facing screw 1/4"-24 x 1/2"  
 G- 304 Mold banking block, upper, screw 1/4"-24 x 1/2"  
 I- 186 Mold slide spring buffer plunger adjusting nut 3/8"-16 x 5/8"  
 I- 186 Mold slide spring buffer plunger adjusting nut lock  
 nut 3/8"-16 x 5/8"  
 I- -287 Vise jaw, l.h., detent pin spring  
 I- 874 Mold banking block, upper, dowel 3/16" x 11/32"

#### Parts Not Illustrated

E-1701 Vise frame (42 em)  
 E-2047 Vise frame (30 em)  
 E-4987 Vise cap and frame, assembled (30 em)  
 E-5602 Vise cap and frame, assembled (42 em)

Please Give Model and Serial Number When Ordering





Check Parts by Referring to Text Pages.



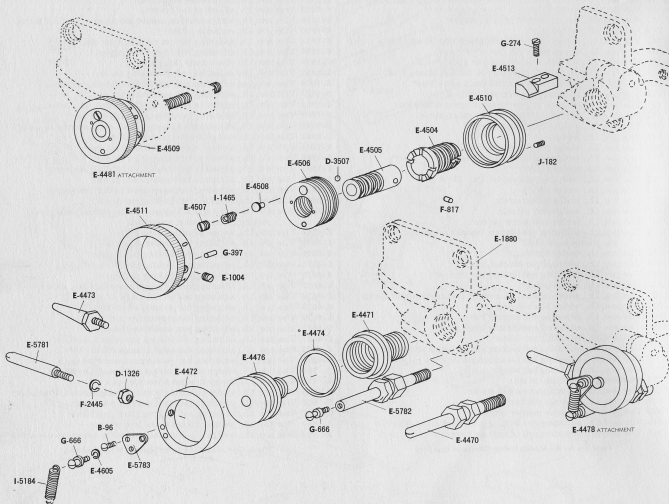
- BB- 68 Vise jaw, l.h., wedge hinge pin, assembled (30 em) 1/4" x 1 1/4"  
 BB-148 Vise jaw, l.h., wedge hinge pin screw 8-32 x 5/16"  
 C- 141 Vise jaw, l.h., wedge bracket pin 1/4" x 15/16"  
 C- 349 Vise jaw, l.h., wedge wiper  
 D- 153 Vise jaw, l.h., wedge link hinge pin, assembled (42 em) 1/4" x 1/2"  
 D- 327 Vise jaw, l.h., wedge block pin 1/8" x 7/8"  
 D- 332 Vise jaw, l.h., em scale support pin 1/8" x 3/4"  
 D- 534 Vise jaw, l.h., wedge link spring screw (42 em) 10-32 x 7/16"  
 D- 802 Vise jaw, l.h., wedge adjusting screw nut 8-32 x 5/16"  
 D-1012 Vise jaw, l.h., adjusting bar stop pin 3/32" x 9/16"  
 D-1231 Vise jaw, l.h., em scale pointer support screw 10-32 x 5/8"  
 E- 192 Vise jaw, l.h., em scale pointer screw 4-48 x 1/8"  
 E- 381 Vise jaw, l.h., wedge link spring (42 em)  
 E- 578 Vise jaw, l.h., wedge  
 E- 582 Vise jaw, l.h., wedge adjusting bushing  
 E- 583 Vise jaw, l.h., wedge adjusting bushing collar  
 E- 584 Vise jaw, l.h., wedge guide  
 E- 591 Vise jaw, l.h., wedge wiper bracket, l.h.  
 E- 692 Vise jaw, l.h., wedge spring  
 E- 703 Vise jaw, l.h., wedge spring screw  
 E-1694 Vise jaw, l.h., wedge link (42 em)  
 E-1737 Vise jaw, l.h., wedge link screw (42 em)  
 E-1876 Vise jaw, l.h., adjusting rod (30 em) (specify when used with six-pocket mold disk)  
 E-1877 Vise jaw, l.h., wedge block  
 E-1878 Vise jaw, l.h., wedge wiper bracket, r.h.  
 E-1879 Vise jaw, l.h., adjusting rod locking pin (A=1/8")  
 E-1880 Vise jaw, l.h., wedge bracket  
 E-1881 Vise jaw, l.h., wedge bracket, assembled (30 em) (without E-578)  
 E-1889 Vise jaw, l.h., wedge block spring  
 E-1890 Vise jaw, l.h., adjusting rod locking block  
 E-1891 Vise jaw, l.h., adjusting rod locking block plate  
 E-1892 Vise jaw, l.h., adjusting bar keeper  
 E-1893 Vise jaw, l.h., adjusting rod locking pin spring (3/16" x 13/32")  
 E-1895 Vise jaw, l.h., adjusting bar (30 em) (A=3/16" dia.)  
 E-1896 Vise jaw, l.h., adjusting bar handle  
 E-1897 Vise jaw, l.h., em scale (30 em)  
 E-1898 Vise jaw, l.h., em scale screw 4-48 x 5/32"  
 E-1899 Vise jaw, l.h., em scale pointer  
 E-1900 Vise jaw, l.h., em scale pointer support  
 E-1916 Vise jaw, l.h., adjusting rod locking pin (didot) (A=1/8")  
 E-1917 Vise jaw, l.h., adjusting rod (didot) (28 cicero)

- E-1918 Vise jaw, l.h., cicero scale (28 cicero)  
 E-1923 Vise jaw, l.h., adjusting rod (42 em)  
 E-1924 Vise jaw, l.h., wedge bracket, assembled (42 em) (without E-578)  
 E-1930 Vise jaw, l.h., em scale (42 em)  
 E-1933 Vise jaw, l.h., adjusting bar (42 em) (A=3/16" dia.)  
 E-1934 Vise jaw, l.h., adjusting rod (didot) (40 cicero)  
 E-1935 Vise jaw, l.h., cicero scale (40 cicero)  
 E-1953 Vise jaw, l.h., adjusting rod, assembled (30 em)  
 E-1954 Vise jaw, l.h., adjusting rod, assembled (didot) (28 cicero)  
 E-1957 Vise jaw, l.h., adjusting rod, assembled (42 em)  
 E-1958 Vise jaw, l.h., adjusting rod, assembled (didot) (40 cicero)  
 E-1959 Vise jaw, l.h., adjusting bar keeper screw 6-48 x 1/4"  
 E-1959 Vise jaw, l.h., adjusting rod locking block plate screw 6-48 x 1/4"  
 E-1962 Vise jaw, l.h., wedge bracket, assembled (30 em)  
 E-1963 Vise jaw, l.h., wedge bracket, assembled (42 em)  
 E-1965 Vise jaw, l.h., adjusting bar, assembled (30 em)  
 E-1967 Vise jaw, l.h., adjusting bar, assembled (didot) (28 cicero)  
 E-1969 Vise jaw, l.h., adjusting bar, assembled (42 em)  
 E-1970 Vise jaw, l.h., adjusting bar, assembled (didot) (40 cicero)  
 E-2021 Vise jaw, l.h., adjusting rod locking pin detent  
 E-2024 Vise jaw, l.h., 1/3, 1/4 or 2/3 picas off-measure adjusting rod locking pin extension, assembled  
 E-4352 Vise jaw, l.h., wedge adjusting screw  
 E-4669 Vise jaw, l.h., adjusting rod locking block  
 E-4670 Vise jaw, l.h., adjusting rod locking block plate  
 E-4671 Vise jaw, l.h., adjusting rod locking pin (A=1/16")  
 E-4672 Vise jaw, l.h., adjusting rod locking pin detent  
 E-4673 Vise jaw, l.h., adjusting rod locking pin spring (.148" x 1/2")  
 E-4674 Vise jaw, l.h., adjusting bar (30 em) (A=1/8" dia.)  
 E-4675 Vise jaw, l.h., adjusting bar, assembled (30 em)  
 E-4676 Vise jaw, l.h., adjusting bar (42 em) (A=1/8" dia.)  
 E-4677 Vise jaw, l.h., adjusting bar, assembled (42 em)  
 E-4681 Vise jaw, l.h., adjusting rod locking pin (didot) (A=1/16")  
 E-4682 Vise jaw, l.h., adjusting bar (didot) assembled  
 E-4684 Vise jaw, l.h., adjusting bar (40 cicero) assembled  
 F- 267 Vise jaw, l.h., wedge wiper bracket screw 6-48 x 3/16"  
 G- 152 Vise jaw, l.h., wedge bracket screw 3/8"-16 x 1"  
 G- 304 Vise jaw, l.h., wedge adjusting bushing clamp screw 1/4"-24 x 1/2"  
 G- 932 Vise jaw, l.h., adjusting bar handle screw 8-32 x 1/8"  
 G-1587 Vise jaw, l.h., adjusting rod locking block stop screw  
 G-3999 Vise jaw, l.h., wedge bracket screw lock washer  
 J- 182 Vise jaw, l.h., wedge adjusting bushing collar set screw 4-48 x 3/16"

Parts are for All Models Unless Otherwise Specified

Please Give Model and Serial Number When Ordering





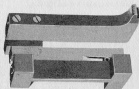
\*SPECIFY OFF MEASURE SETTING IN POINTS

- B- 96 Vise jaw, l.h., wedge adjusting bushing sleeve spring stud plate screw 4-48 x 1/4"
- D-1326 Vise jaw, l.h., wedge adjusting bushing sleeve ring pin nut 10-32 x 5/16" x 1/16"
- D-3507 Vise jaw, l.h., wedge adjusting bushing sleeve adjusting piece detent ball
- E-1004 Vise jaw, l.h., wedge adjusting bushing sleeve indicator screw
- E-4470 Vise jaw, l.h., wedge spring screw
- E-4471 Vise jaw, l.h., wedge adjusting bushing
- E-4472 Vise jaw, l.h., wedge adjusting bushing sleeve ring
- E-4473 Vise jaw, l.h., wedge adjusting bushing sleeve ring pin
- E-4474 Vise jaw, l.h., wedge adjusting bushing sleeve spacer
- E-4476 Vise jaw, l.h., wedge adjusting bushing sleeve
- E-4478 Vise jaw, l.h., wedge adjusting bushing attachment
- E-4481 Vise jaw, l.h., wedge adjusting bushing attachment (variable)
- E-4504 Vise jaw, l.h., wedge adjusting bushing
- E-4505 Vise jaw, l.h., wedge adjusting bushing sleeve
- E-4506 Vise jaw, l.h., wedge adjusting bushing sleeve adjusting piece
- E-4507 Vise jaw, l.h., wedge adjusting bushing sleeve adjusting piece detent screw
- E-4508 Vise jaw, l.h., wedge adjusting bushing sleeve adjusting piece detent pin

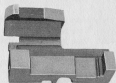
Parts are for All Models Unless Otherwise Specified

- E-4509 Vise jaw, l.h., wedge adjusting bushing, assembled
- E-4510 Vise jaw, l.h., wedge adjusting bushing sleeve adjusting piece retainer
- E-4511 Vise jaw, l.h., wedge adjusting bushing sleeve indicator
- E-4513 Vise jaw, l.h., wedge adjusting bushing sleeve indicator block
- E-4605 Vise jaw, l.h., wedge adjusting bushing sleeve spring stud lock washer
- E-5781 Vise jaw, l.h., wedge adjusting bushing sleeve ring pin
- E-5782 Vise jaw, l.h., wedge spring screw
- E-5783 Vise jaw, l.h., wedge adjusting bushing sleeve spring stud plate
- F- 817 Vise jaw, l.h., wedge adjusting bushing sleeve pin
- F-2445 Vise jaw, l.h., wedge adjusting bushing sleeve ring pin nut lock washer
- G- 274 Vise jaw, l.h., wedge adjusting bushing sleeve indicator block screw
- G- 397 Vise jaw, l.h., wedge adjusting bushing sleeve indicator pin
- G- 666 Vise jaw, l.h., wedge adjusting bushing sleeve spring stud
- I-1465 Vise jaw, l.h., wedge adjusting bushing sleeve adjusting piece pin spring
- I-5184 Vise jaw, l.h., wedge adjusting bushing sleeve spring
- J- 182 Vise jaw, l.h., wedge adjusting sleeve adjusting piece retainer set screw

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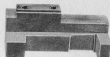
E-1884 (30 EM)



E-1886 (30 EM)



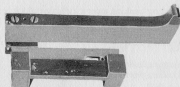
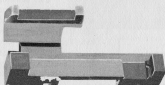
J-1535

E-3831 (30 EM)(A=1 15/16")  
E-4828 (30 EM)(A=2 27/32")

E-1885 (30 EM)



E-9

E-1927 (42 EM)  
(L.H.) ASSEMBLEDE-1929 (42 EM)  
(R.H.) ASSEMBLED

E-3832 (42 EM)



E-1928 (42 EM)

E-1883 (30 EM)  
E-2033 (30 EM)(42-45 PT.)E-1925 (42 EM)  
E-2078 (42 EM)(42-45 PT.)E-631 (30 EM)  
E-1369 (30 EM)(42-45 PT.)

E-1727 (42 EM)



E-1894



E-2025

E-1882 (30 EM)  
E-1925 (42 EM)E-1854 (30 EM)  
E-4149 (30 EM)(42-45 PT.)

I-831

E-1855 (42 EM)  
E-1858 (42 EM)(42-45 PT.)

G-777



I-1120



E-1665



D-846



I-114



E-1664



I-287



E-219



E-1239 R.H. ASSEMBLED



G-228



A-112

A- 112 Vise jaw, r.h., banking screw 8-32 x 3/8"  
D- 846 Vise jaw, l.h., detent pin plate screw 6-48 x 5/16"  
E- 9 Vise jaw, r.h., screw 1/4"-24 x 7/8"  
E- 9 First elevator jaw, back, guard screw 1-4"-24 x 7/8"  
E- 219 Vise jaw, l.h., detent pin screw 10-32 x 9/32"  
E- 631 Vise jaw, r.h. (30 em)  
E-1239 Vise jaw, r.h., banking, assembled  
E-1389 Vise jaw, r.h. (42-45 point) (30 em)  
E-1664 Vise jaw, l.h., detent pin 1/8" x .625"  
E-1665 Vise jaw, l.h., detent pin plate  
E-1727 Vise jaw, r.h. (42 em)  
E-1854 First elevator jaw, back, guard, assembled (30 em)  
E-1855 First elevator jaw, back, guard, assembled (42 em)  
E-1868 First elevator jaw, back, guard (42-45 point) (42 em)  
E-1882 Vise jaw, l.h., block (30 em)  
E-1883 Vise jaw, l.h. (30 em)  
E-1884 Vise jaw, l.h., assembled (30 em)  
E-1885 Vise jaw, r.h., block (30 em)  
E-1886 Vise jaw, r.h., assembled (30 em)  
E-1894 Vise jaw, r.h., anti-friction roll

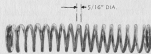
Parts are for All Models Unless Otherwise Specified

E-1925 Vise jaw, l.h., block (42 em)  
E-1926 Vise jaw, l.h. (42 em)  
E-1927 Vise jaw, l.h., assembled (42 em)  
E-1928 Vise jaw, r.h., block (42 em)  
E-1929 Vise jaw, r.h., assembled (42 em)  
E-2025 Vise jaw, r.h., anti-friction roll retaining pin 3/64" x 15/16"  
E-2033 Vise jaw, l.h. (42-45 point) (30 em)  
E-2078 Vise jaw, l.h. (42-45 point) (42 em)  
E-3831 Vise jaw, r.h., block supporting plate (30 em) (A=1 15/16")  
E-3832 Vise jaw, r.h., block supporting plate (42 em)  
E-4149 First elevator jaw, back, guard (42-45 point) (30 em)  
E-4828 Vise jaw, r.h., block supporting plate (30 em) (A=2 27/32")  
G- 228 Vise jaw, r.h., banking screw 1/4"-24 x 1 1/4"  
G- 777 Vise jaw, l.h., screw 1/4"-24 x 1 1/4"  
I- 114 Vise jaw, l.h., detent pin plate dowel 1/8" x 1/4"  
I- 287 Vise jaw, l.h., detent pin spring  
I- 831 First elevator jaw, back, guard dowel 3/16" x 11/16"  
I-1120 Vise jaw, l.h., pin 1/4" x 5/8"  
J-1535 Vise jaw, r.h., block supporting plate screw 10-32 x 1/2"

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F-35



F-32



BB-238



BB-5



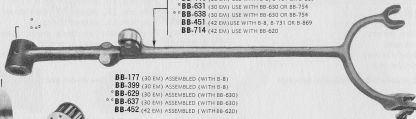
BB-280



A-901

ASSEMBLED

- BB-9 (30 EM) USE WITH B-8, B-731 OR B-869
- BB-445 (30 EM) USE WITH B-8, B-731 OR B-869
- BB-631 (30 EM) USE WITH BB-630 OR BB-754
- BB-638 (30 EM) USE WITH BB-630 OR BB-754
- BB-451 (42 EM) USE WITH B-8, B-731 OR B-869
- BB-714 (42 EM) USE WITH BB-620



- BB-177 (30 EM) ASSEMBLED (WITH B-8)
- BB-399 (30 EM) ASSEMBLED (WITH B-8)
- BB-629 (30 EM) ASSEMBLED (WITH BB-630)
- BB-637 (30 EM) ASSEMBLED (WITH BB-630)
- BB-452 (42 EM) ASSEMBLED (WITH BB-620)

B-8  
B-731 (1/8" OVERSIZE)

B-869 (1/8" OVERSIZE)

B-872  
USED WITH B-869

BB-663

E-75  
E-84

BB-625



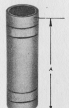
A-110 (30 EM)



D-3326

BB-620  
BB-753 (1/8" OVERSIZE)BB-626  
USED WITH  
BB-620, BB-753BB-630  
BB-754 (1/8" OVERSIZE)BB-634  
(USED WITH  
BB-630  
BB-754)

E-2079

E-4464 (30 EM) (A=2 1/8")  
E-4465 (30 EM) (A=2 17/32")  
E-4587 (30 EM) (A=2 1/5")  
E-4588 (30 EM) (A=2 601")E-3216 (42 EM) (A=3 1/16")  
E-3217 (42 EM) (A=3 13/16")  
E-4466 (42 EM) (A=3 1/4")  
E-4467 (42 EM) (A=3 21/32")

E-74



E-78

\* — OIL HOLE  
\*\* — TAPPED HOLE

- A- 110 Vise closing lever set screw (30 em) 3/8"-16 x 1"  
 A- 901 Vise closing lever oil hole cover  
 B- 8 Vise closing cam roll  
 B- 731 Vise closing cam roll (1/8" oversize)  
 B- 869 Vise closing cam roll (1/8" oversize)  
 B- 872 Vise closing cam roll anti-friction roll (use with B-869)  
 BB- 5 Vise closing lever spring washer, lower  
 BB- 9 Vise closing lever (30 em) (use with B-8, B-731 or B-869) (5-31-32)  
 BB-177 Vise closing lever, assembled (use with B-8) (5-31-32)  
 BB-238 Vise closing lever spring washer, upper  
 BB-280 Vise closing lever spring rod  
 BB-399 Vise closing lever, assembled (30 em) (use with B-8) (29-30)  
 BB-446 Vise closing lever (30 em) (use with B-8, B-731 or B-869) (29-30)  
 BB-451 Vise closing lever (42 em) (use with B-8, B-731 or B-869)  
 BB-452 Vise closing lever, assembled (42 em) (use with BB-620)  
 BB-482 Vise closing cam roll pin, assembled (42 em) (use with B-8, BB-620)  
 BB-620 Vise closing cam roll  
 BB-625 Vise closing cam roll pin plate screw 8-32 x 5/16"  
 BB-626 Vise closing cam roll anti-friction roll, assembled  
 (use with BB-620 or BB-753)  
 BB-629 Vise closing lever, assembled (30 em) (use with BB-630)  
 (5-31-32-33-34)  
 BB-630 Vise closing cam roll  
 BB-631 Vise closing lever (30 em) (use with BB-630 or BB-754)  
 (5-31-32-33-34)  
 BB-632 Vise closing cam roll pin, assembled (30 em) (use with BB-630)  
 BB-634 Vise closing cam roll anti-friction roll, assembled  
 (use with BB-630 and BB-754)  
 BB-637 Vise closing lever, assembled (30 em) (use with BB-630)  
 BB-638 Vise closing lever (30 em) (use with BB-630 or BB-754)  
 BB-663 Vise closing cam roll  
 BB-714 Vise closing lever (42 em) (use with BB-620)  
 BB-753 Vise closing cam roll (1/8" oversize)

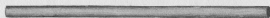
Parts are for All Models Unless Otherwise Specified

- BB-754 Vise closing cam roll (1/8" oversize)  
 D-3326 Vise closing cam roll pin plate screw  
 E- 71 Vise justification rod, first (30 em)  
 E- 74 Vise justification rod, second, collar  
 E- 75 Vise justification rod, first, collar pin 1/4" x 1 5/8"  
 E- 75 Vise justification rod, second, collar pin 1/4" x 1 5/8"  
 E- 78 Vise justification rod, first, cap  
 E- 78 Vise justification rod, second, cap  
 E- 84 Vise justification rod, first, cap pin 3/16" x 1 3/16"  
 E- 84 Vise justification rod, second, cap pin 3/16" x 1 3/16"  
 E-1707 Vise justification rod, first (42 em)  
 E-2028 Vise justification rod, second (30 em)  
 E-2079 Vise justification rod, first, collar (42 em)  
 E-2094 Vise justification rod, second (42 em)  
 E-3216 Vise justification rod, first, sleeve (42 em)  
 E-3217 Vise justification rod, second, sleeve (42 em)  
 E-4464 Vise justification rod, first, sleeve (30 em)  
 E-4465 Vise justification rod, second, sleeve (30 em)  
 E-4466 Vise justification rod, first, sleeve (42 em)  
 E-4467 Vise justification rod, second, sleeve (42 em)  
 E-4587 Vise justification rod, first, sleeve (30 em)  
 E-4588 Vise justification rod, second, sleeve (30 em)  
 F- 32 Vise closing lever spring  
 F- 35 Vise closing lever spring adjusting nut 7/8"-9 x 1 7/16"  
 F-1155 Vise closing lever spring, assembled (30 em)  
 F-4108 Vise closing lever spring, assembled (42 em)

#### Parts Not Illustrated

- E-2029 Vise justification rod, second, assembled (30 em)  
 E-2080 Vise justification rod, first, assembled (30 em)  
 E-2081 Vise justification rod, first, assembled (42 em)  
 E-2095 Vise justification rod, second, assembled (42 em)

Please Give Model and Serial Number When Ordering



BB-80 (30 EM)  
BB-457 (42 EM)



C-3816



E-3614 (30 EM)  
E-3618 (42 EM)



B-26 (30 EM)  
B-543 (42 EM)



A-901



B-55



BB-148



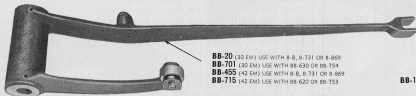
E-3613



BB-625 (30 EM)



E-3615 (30 EM)  
E-3617 (42 EM)



BB-20 (30 EM) USE WITH B-8, B-731 OR B-869  
BB-701 (30 EM) USE WITH BB-630 OR BB-754  
BB-455 (42 EM) USE WITH B-8, B-731 OR B-869  
BB-715 (42 EM) USE WITH BB-620 OR BB-753



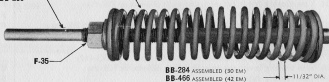
E-3619 (30 EM)  
E-3620 (42 EM)

BB-178 (30 EM) ASSEMBLED (WITH B-8)  
BB-619 (30 EM) ASSEMBLED (WITH BB-630)  
BB-456 (42 EM) ASSEMBLED (WITH BB-620)

BB-280

BB-1

F-35



BB-284 ASSEMBLED (30 EM)  
BB-466 ASSEMBLED (42 EM)

11/32" DIA.



B-8  
B-731 (1/8" OVERSIZE)



B-869 (1/8" OVERSIZE)



B-872  
USED WITH B-869



BB-663



BB-620  
BB-753 (1/8" OVERSIZE)



BB-626  
USED WITH  
BB-620, BB-753



BB-630  
BB-754 (1/8" OVERSIZE)



BB-634  
(USED WITH  
BB-630  
BB-754)



D-3326



BB-238



ASSEMBLED  
BB-622 (30 EM) A=1.39/64"  
BB-632 A=1.45/64"



ASSEMBLED  
BB-482 (42 EM) (.625" DIA.) A=1.1/2"  
BB-483 (42 EM) (.625" DIA.) A=1.593"  
E-77 (.375" DIA.) A=1.0625"



BB-5

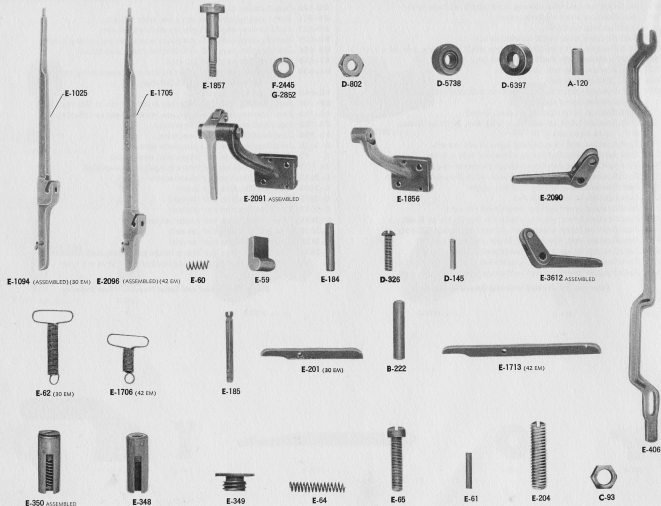
A- 901 Justification and vise closing lever shaft oil hole cover  
 A- 901 Justification lever oil hole cover  
 B- 8 Justification cam roll  
 B- 26 Justification lever shaft sleeve (30 em)  
 B- 85 Justification and vise closing lever shaft set screw 3/8"-16 x 3/4"  
 B- 543 Justification lever shaft sleeve (42 em)  
 B- 731 Justification cam roll (over size)  
 B- 869 Justification cam roll  
 B- 872 Justification cam roll, anti-friction roll (use with B-869)  
 BB- 1 Justification lever spring  
 BB- 5 Justification lever spring washer, lower  
 BB- 20 Justification lever (30 em) (use with B-8, B-731 or B-869)  
 (5-29-30-31-32)  
 BB- 80 Justification and vise closing lever shaft (30 em)  
 BB-148 Vise justification bar hinge pin screw 8-32 x 5/16"  
 BB-148 Vise justification bar brace hinge pin screw 8-32 x 5/16"  
 BB-178 Justification lever, assembled (use with B-8) (5-29-30-31-32)  
 BB-238 Justification lever spring washer, upper  
 BB-280 Justification lever spring rod  
 BB-284 Justification lever spring, assembled (30 em)  
 BB-455 Justification lever (42 em) (use with B-8, B-731 or B-869)  
 BB-456 Justification lever, assembled (42 em) (use with BB-620)  
 BB-457 Justification and vise closing lever shaft (42 em)  
 BB-466 Justification lever spring, assembled (42 em)  
 BB-483 Justification cam roll pin, assembled (42 em) .825" x 1 19/32"  
 BB-619 Justification lever, assembled (30 em) (use with BB-630)

BB-620 Justification cam roll  
 BB-621 Justification lever (30 em) (use with BB-620)  
 BB-622 Justification cam roll pin, assembled (30 em)  
 BB-625 Justification cam roll pin plate screw (30 em) 8-32 x 5/16"  
 BB-626 Justification cam roll anti-friction roll, assembled  
 BB-630 Justification cam roll (30 em)  
 BB-634 Justification cam roll anti-friction roll, assembled (30 em)  
 (use with BB-630 and BB-754)  
 BB-663 Justification cam roll  
 BB-701 Justification lever (30 em) (use with BB-630 or BB-754)  
 BB-715 Justification lever (42 em) (use with BB-620 or BB-753)  
 BB-753 Justification cam roll (oversize)  
 BB-754 Justification cam roll (oversize)  
 D-3326 Justification cam roll pin plate screw  
 E- 77 Vise justification bar hinge pin, assembled  
 E- 77 Vise justification bar brace hinge pin, assembled  
 E-3613 Vise justification bar brace screw  
 E-3614 Vise justification bar brace  
 E-3615 Vise justification bar (30 em)  
 E-3617 Vise justification bar (42 em)  
 E-3618 Vise justification bar brace (42 em)  
 E-3619 Vise justification bar (30 em)  
 E-3620 Vise justification bar (42 em)  
 E-3816 Vise justification bar brace hinge pin screw lock washer  
 F- 35 Justification lever spring adjusting nut 7/8"-9 x 1 7/16"

Parts are for All Models Unless Otherwise Specified

Please Give Model and Serial Number When Ordering



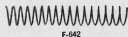
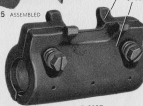
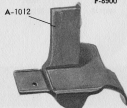
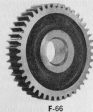
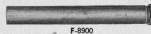
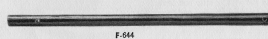
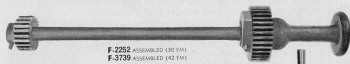


- A- 120 Vise automatic stop rod lever roll pin 1/4" x 9/16"
- B- 222 Vise automatic stop lever hinge pin 1/4" x 1 3/16"
- C- 93 Vise automatic stop screw nut 3/8"-16 x 1 1/2"
- D- 145 Vise automatic stop rod lever bracket dowel 1/8" x 5/8"
- D- 326 Vise automatic stop rod lever bracket screw 8-32 x 3/4"
- D- 802 Vise automatic stop rod lever screw nut 8-32 x 5/16"
- D-5738 Vise automatic stop rod lever roll (ball bearing)
- D-6397 Vise automatic stop rod lever roll (solid)
- E- 59 Vise automatic stop rod pawl
- E- 60 Vise automatic stop rod pawl spring
- E- 61 Vise automatic stop mold disk dog pin 1/8" x 3/4"
- E- 62 Vise automatic stop rod spring (30 em)
- E- 64 Vise automatic stop mold disk dog spring
- E- 65 Vise automatic stop mold disk dog screw
- E- 184 Vise automatic stop rod pin 3/16" x 1"
- E- 185 Vise automatic stop rod guide stud
- E- 201 Vise automatic stop lever (30 em)
- E- 204 Vise automatic stop screw 3/8"-16 x 7/16"

Parts are for All Models Unless Otherwise Specified

- E- 348 Vise automatic stop mold disk dog
- E- 349 Vise automatic stop mold disk dog buffer screw 7/16"-16 x 1/4"
- E- 350 Vise automatic stop mold disk dog, assembled
- E- 406 Vise automatic stop connecting bar
- E-1025 Vise automatic stop rod
- E-1094 Vise automatic stop rod, assembled (30 em)
- E-1705 Vise automatic stop rod (42 em)
- E-1706 Vise automatic stop rod spring (42 em)
- E-1713 Vise automatic stop lever (42 em)
- E-1856 Vise automatic stop rod lever bracket
- E-1857 Vise automatic stop rod lever screw
- E-2090 Vise automatic stop rod lever
- E-2091 Vise automatic stop rod lever bracket, assembled
- E-2096 Vise automatic stop rod, assembled (42 em)
- E-3612 Vise automatic stop rod lever roll, assembled
- F-2445 Vise automatic stop rod lever screw lock washer
- G-2852 Vise automatic stop rod lever screw lock washer 5/32" x 3/64" x 1 1/32"

Please Give Model and Serial Number When Ordering

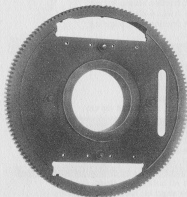


- A- 38 Mold turning gear cover screw 14-24 x 3/4"  
 A- 901 Mold turning square block shaft oil hole cover  
 A- 901 Mold driving pinion shaft oil hole cover  
 A-1012 Mold turning gear cover  
 A-1025 Mold turning gear cover, assembled  
 B- 99 Mold driving bevel pinion facing screw 8-32 x 3/8"  
 B- 237 Mold driving pinion shaft friction clamp spring bolt  
     nut 1/4"-24 x 1/2"  
 BB- 47 Mold disk pinion flange and shaft pin 1/4" x 1 3/8"  
 BB-148 Mold turning cam shoe wiper bracket screw 8-32 x 5/16"  
 C- 349 Mold turning cam shoe wiper  
 C- 350 Mold turning cam shoe wiper bracket  
 C-2007 Mold turning cam shoe felt retaining wire  
 E- 424 Mold driving pinion shaft friction clamp collar  
     set screw 1/4"-24 x 13/64"  
 F- 16 Mold driving pinion shaft friction clamp spring  
     screw 1/4"-24 x 2 1/4"  
 F- 66 Mold driving gear  
 F- 68 Mold driving pinion  
 F- 202 Mold turning bevel pinion set screw 1/4"-24 x 3/8"  
 F- 214 Mold disk pinion flange pin 5/16" x 2 3/8"  
 F- 215 Mold driving pinion pin 1/4" x 1 3/4"  
 F- 642 Mold disk pinion spring  
 F- 643 Mold disk pinion spring screw  
 F- 644 Mold driving pinion shaft  
 F- 711 Mold disk pinion flange and shaft, assembled  
 F- 714 Mold driving pinion shaft friction clamp lining  
 F- 715 Mold driving pinion shaft friction clamp lining pin 1/8" x 3/8"

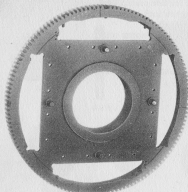
Parts are for All Models Unless Otherwise Specified

- F- 716 Mold driving pinion shaft friction clamp spring  
 F- 717 Mold driving pinion shaft friction clamp spring washer  
 F- 719 Mold driving pinion shaft friction clamp spring  
     screw 1/4"-24 x 1 7/8"  
 F- 721 Mold turning bevel pinion  
 F- 722 Mold turning bevel pinion facing  
 F- 723 Mold driving gear key .250" x 13/16"  
 F- 724 Mold turning bevel pinion, assembled  
 F- 829 Mold disk pinion flange, assembled  
 F-2245 Mold disk pinion driving pin bushing  
 F-2251 Mold disk pinion and bushing, assembled (30 em)  
 F-2252 Mold disk pinion and driving pinion, assembled (30 em)  
 F-3327 Mold disk pinion driving pin  
 F-3495 Mold driving pinion shaft friction clamp  
 F-3496 Mold driving pinion shaft friction clamp, assembled  
 F-3738 Mold disk pinion and bushing, assembled (42 em)  
 F-3739 Mold disk pinion and driving pinion, assembled (42 em)  
 F-6195 Mold driving pinion shaft oil hole cover, front  
 F-6195 Mold turning square block shaft oil hole cover  
 F-6835 Mold driving pinion shaft friction clamp, front (30 em)  
 F-6836 Mold driving pinion shaft friction clamp lining (30 em)  
 F-6837 Mold driving pinion shaft friction clamp, assembled (30 em)  
 F-7148 Mold driving pinion shaft friction clamp, back  
 F-7847 Mold turning gear cover screw lock washer  
 F-8900 Mold turning square block shaft  
 G-3092 Mold driving pinion shaft friction clamp collar  
 H- 535 Mold turning cam shoe wiper bracket screw washer

Please Give Model and Serial Number When Ordering



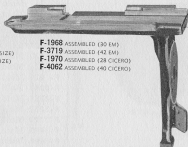
\*F-1270 (1 U.A. AND 1 H.L.) (30 EM)  
F-1273 (2 H.L.) (30 EM)  
F-1491 (2 U.A.) (30 EM)



\*F-1271 (2 U.A. AND 2 H.L.) (30 EM)  
F-1355 (4 U.A.) (30 EM)  
F-1572 (3 U.A. AND 1 H.L.) (30 EM)  
F-1646 (4 H.L.) (30 EM)  
F-1871 (1 U.A. AND 3 H.L.) (30 EM)  
F-4445 (4 H.L.) (42 EM)



F-14 SHORT  
F-584 LONG  
F-6679 SHORT (OVERSIZE)  
F-6678 LONG (OVERSIZE)  
F-3959 (42 EM)



F-1968 ASSEMBLED (30 EM)  
F-3719 ASSEMBLED (42 EM)  
F-1970 ASSEMBLED (28 CICERO)  
F-4062 ASSEMBLED (40 CICERO)



F-1620 (30 EM)  
F-3718 (42 EM)  
F-1627 (28 CICERO)  
F-4061 (40 CICERO)



D-168



F-1264



F-1265



F-1266



BB-134



E-989 (30 EM)  
E-1598 (28 CICERO)



E-1811 (42 EM) (42-45 PT.)  
E-1817 (42 EM)  
E-1828 (40 CICERO)



H-602 (42 EM)



F-7847



F-248



F-4604



E-2098 (30 EM)  
(42-45 PT.)



C-297



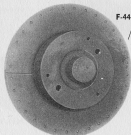
H-457



F-1190 (30 EM)

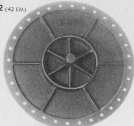


F-3736 (42 EM)



F-4464 (42 EM)

F-4442 (42 EM)



F-4443 (42 EM)



F-4465 (42 EM)



F-1692 (30 EM)



F-2954 (30 EM)  
ASSEMBLED



F-2920 (30 EM)



F-810 (42 EM)



F-4497 (10-32 X 1 1/32") (42 EM)  
G-274 (8-32 X 3/8")



F-1693 (30 EM)

\*U.A. — UNIVERSAL ADJUSTABLE  
H.L. — HEAD LETTER

- BB-134 First elevator slide safety stop dowel (head-letter mold) 1/8" x 3/8"  
 C- 297 Knife, back, adjusting screw nut 5/16"-18 x 1/2"  
 D- 168 Mold disk slide facing screw 4-48 x 1/4"  
 E- 989 First elevator slide safety stop (head-letter mold) (30 em)  
 E-1598 First elevator slide safety stop, didot (head-letter mold) (28 cicero)  
 E-1811 First elevator slide safety stop (42 em) (42-45 point)  
 E-1817 First elevator slide safety stop (head-letter mold) (42 em)  
 E-1828 First elevator slide safety stop, didot (head-letter mold) (40 cicero)  
 E-2098 First elevator slide safety stop (30 em) (42-45 point)  
 F- 14 Mold cap clamping screw, short (30 em) 1/4"-24 x 1/2"  
 F- 248 Knife, back, adjusting screw 5/16"-18 x 1 1/2"  
 F- 584 Mold cap clamping screw, long (30 em) 1/4"-24 x 19/32"  
 F- 810 Mold disk stud screw (42 em) 1/4"-24 x 1 3/8"  
 F-1190 Knife, back (30 em)  
 F-1264 Mold disk locking stud  
 F-1265 Mold disk locking stud keeper  
 F-1266 Mold disk locking stud keeper screw 1/4"-32 x 13/32"  
 F-1270 Mold disk, water-cooled, one universal adjustable and one head-letter, assembled (30 em)  
 F-1271 Mold disk, water-cooled, two universal adjustable and two head-letter, assembled (30 em)  
 F-1273 Mold disk, water-cooled, two head-letter, assembled (30 em)  
 F-1355 Mold disk, water-cooled, four universal adjustable, assembled (30 em)  
 F-1491 Mold disk, water-cooled, two universal adjustable, assembled (30 em)  
 F-1572 Mold disk, water-cooled, three universal adjustable and one head-letter, assembled (30 em)  
 F-1620 Mold disk slide facing (30 em)  
 F-1627 Mold disk slide facing, didot (28 cicero)  
 F-1646 Mold disk, water-cooled, four head-letter, assembled (30 em)  
 F-1692 Mold disk plate (30 em)

Parts are for All Models Unless Otherwise Specified

- F-1693 Mold disk plate screw (30 em) 3/8"-16 x 2 3/4"  
 F-1871 Mold disk, water-cooled, one universal adjustable and three head-letter, assembled (30 em)  
 F-1968 Mold disk slide and facing, assembled (30 em)  
 F-1970 Mold disk slide, didot, and facing, assembled (28 cicero)  
 F-2919 Mold disk stud  
 F-2920 Mold disk stud plug (30 em)  
 F-2954 Mold disk stud, assembled (30 em)  
 F-3718 Mold disk slide facing (42 em)  
 F-3719 Mold disk slide and facing, assembled (42 em)  
 F-3736 Knife, back (42 em)  
 F-3969 Mold cap clamping screw (42 em) 1/4"-24 x 3/4"  
 F-4061 Mold disk slide facing, didot (40 cicero)  
 F-4062 Mold disk slide, didot, and facing, assembled (40 cicero)  
 F-4442 Mold disk stud (42 em)  
 F-4443 Mold disk stud plate (42 em)  
 F-4445 Mold disk, water-cooled, assembled (42 em)  
 F-4464 Mold disk stud, assembled (42 em)  
 F-4465 Mold disk stud plate gasket (42 em)  
 F-4497 Mold disk stud plate screw (42 em) 10-32 x 11/32"  
 F-4604 Knife, back, screw 14-24 x 1"  
 F-6678 Mold cap clamping screw, long 1/4"-24 x 19/32" oversize  
 F-6679 Mold cap clamping screw, short 1/4"-24 x 1/2" oversize  
 F-7847 Knife, back, screw lock washer  
 G- 274 First elevator slide safety stop screw 8-32 x 3/8"  
 H- 457 Knife, back, screw washer  
 H- 602 Mold disk slide extension screw (42 em) 3/8"-16 x 2 1/4"

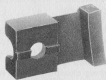
#### Parts Not Illustrated

- F-3207 Mold disk (water cooled) (2 U.A. and 2 H.L.) and slide, assembled  
 F-3722 Mold disk slide extension (42 em)

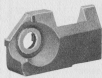
Please Give Model and Serial Number When Ordering



F-7572 (30 EM)  
F-7576 (30 EM)  
(SIX POCKET MOLD DISK)



F-1197 (30 EM)



F-1198 (30 EM)



F-7511 (42 EM)



F-58



A-118

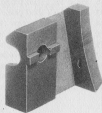


F-8660

F-8673 ASSEMBLED



F-6661



F-3734 (42 EM)



F-3735 (42 EM)



J-1228



D-3042



F-7570 (30 EM)



D-142



F-7573 (30 EM)



I-2540



F-7821

A- 116 Mold disk guide support screw nut 1/2"-12 x 7/8"  
D- 142 Mold disk slide safety stop link bracket screw  
D-3042 Mold disk slide safety stop link adjusting screw  
F- 58 Mold disk guide screw  
F-1197 Mold disk guide, upper (30 em)  
F-1198 Mold disk guide, lower (30 em)  
F-3734 Mold disk guide, upper (42 em)  
F-3735 Mold disk guide, lower (42 em)  
F-6660 Mold disk guide support screw  
F-6661 Mold disk guide, lower, lubricator, assembled

Parts are for All Models Unless Otherwise Specified

F-6673 Mold disk guide support screw and lubricator, assembled  
F-7511 Mold disk guide, lower, lubricator angle extension (42 em)  
F-7570 Mold disk slide safety stop link, bracket (30 em)  
F-7572 Mold disk guide screw, upper (30 em)  
F-7573 Mold disk slide safety stop link (30 em)  
F-7576 Mold disk guide, upper, screw (30 em) (six pocket mold disk)  
F-7821 Mold disk slide safety stop link hinge screw  
F-7821 Mold disk slide safety stop link stop screw  
I-2540 Mold disk slide safety stop link bracket screw washer  
J-1228 Mold disk slide safety stop link adjusting screw locknut

Please Give Model and Serial Number When Ordering





E-184



E-995 ASSEMBLED



E-998



E-996



E-537



D-107



E-53



E-2061 ASSEMBLED



H-1235 (42 EM)



E-2060



E-997



E-327



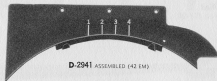
E-2059



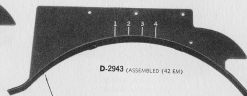
E-2068



D-1721 (30 EM)



D-2941 ASSEMBLED (42 EM)



D-2943 (ASSEMBLED (42 EM))



B-99



D-232



G-3999



J-511

D-2942 (42 EM)



F-1478 (30 EM)



F-1477 (30 EM)



F-242 (30 EM)



F-1233 (30 EM)



F-1232



H-533 (42 EM)



F-1621 ASSEMBLED



F-1479



F-1236



F-1696



F-4449 (42 EM)



F-4450 (42 EM)

F-4451 (42 EM) (3 5/8" L.)  
F-7347 (42 EM) (1 1/2" L.)

F-4452 (42 EM)



F-4453 (42 EM)



F-4454 (42 EM)



F-4447 (42 EM)



F-4448 (42 EM)



F-4455 (42 EM)



F-4456 (42 EM)



F-112 (42 EM)



F-4077 (42 EM)



I-576



A-785



A-828



A-827

- A- 785 Combination name plate and mold name plate holder rivet  
A- 827 Combination name plate and mold name plate holder clip  
A- 828 Combination name plate and mold name plate holder clip rivet  
B- 99 Mold disk shield screw 8-32 x 3/8"  
D- 107 Mold disk locking stud block screw washer  
D- 232 Mold disk shield support screw 8-32 x 1/4" x .317"  
D-1721 Mold disk shield (30 em)  
D-2941 Mold disk shield, assembled (42 em)  
D-2942 Mold disk guard (42 em)  
D-2943 Mold disk guard, assembled (42 em)  
E- 53 Mold disk locking stud block, l.h., holder screw  
E- 53 Mold disk locking stud block, r.h., screw  
E- 184 Mold disk locking stud block dowel 3/16" x 1"  
E- 327 Mold disk locking stud block, r.h., wiper plunger spring  
E- 537 Mold disk locking stud block, r.h.  
E- 995 Mold disk locking stud block, l.h., assembled  
E- 996 Mold disk locking stud block, l.h.  
E- 997 Mold disk locking stud block, l.h., screw  
E- 998 Mold disk locking stud block, l.h., holder  
E-2058 Mold disk locking stud block, r.h., wiper  
E-2059 Mold disk locking stud block, r.h., wiper retainer  
E-2060 Mold disk locking stud block, r.h., wiper plunger  
E-2061 Mold disk locking stud block, r.h., wiper, assembled  
F- 112 Mold disk guard chute screw (42 em) 14-24 x 3/8"  
F- 242 Mold disk pipe elbow (30 em)

- F-1232 Mold disk reducing bushing (30 em)  
F-1233 Mold disk nipple (30 em)  
F-1236 Mold disk hose  
F-1477 Mold disk pipe, 3 7/8" long (30 em)  
F-1478 Mold disk pipe, 3 1/4" long (30 em)  
F-1479 Mold disk pipe tip  
F-1621 Mold disk hose, assembled  
F-1696 Mold disk nipple union  
F-4077 Mold disk guard chute (42 em)  
F-4447 Mold disk nipple, 3/4" long (42 em)  
F-4448 Mold disk nipple, 1 3/8" long (42 em)  
F-4449 Mold disk nipple, 1 3/4" long (42 em)  
F-4450 Mold disk nipple, 2 5/8" long (42 em)  
F-4451 Mold disk nipple, 3 5/8" long (42 em)  
F-4452 Mold disk nipple, bent (42 em)  
F-4453 Mold disk reducing bushing (42 em)  
F-4454 Mold disk pipe, 5 7/8" long (42 em)  
F-4455 Mold disk nipple street elbow (42 em)  
F-4456 Mold disk pipe elbow (42 em)  
F-7347 Mold disk nipple, 4 1/2" long (42 em)  
G-3999 Mold disk locking stud block screw lock washer  
H- 533 Mold disk shield stop screw (42 em)  
H-1235 Mold disk locking stud block, r.h., wiper retainer pin 1/16" x 11/32"  
I- 576 Mold name plate  
J- 511 Mold disk locking stud block, r.h., dowel 3/16" x 1/2"

Parts are for All Models Unless Otherwise Specified

Please Give Model and Serial Number When Ordering



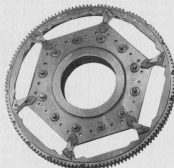
F-6310

G-2553 - 9/64" X 9/16"  
E-4668 - 13/64" X 13/32"

G-2790



F-1264

F-6829 ASSEMBLED (30 EM)  
F-6896 ASSEMBLED (1/2 DOT) (28 CICERO)BB-134 - 1/25" X 3/8"  
G-397 - 1/25" X 11/32"  
D-977 - 5/32" X 7/16"  
H-857 - 7/32" X 1/2"

E-4324

E-3820 (24 1/2 EM)  
E-4294 (25 1/2 EM)  
E-4412 (24 1/2 EM)

F-1266



F-1266

F-14 - 1/4" 24 X 1/32"  
F-584 - 1/4" 24 X 19/32"  
F-3969 - 1/4" 24 X 3/8"

F-4437 (30 EM)

E-4436 (30 EM)  
E-4438 (42-45 PT.) (30 EM)

F-6830 (30 EM)



F-7730 (42-45 PT.) (30 EM)

F-6832 (30 EM)  
F-7731 (42-45 PT.) (30 EM)

F-7865 (30 EM)



E-4690

D-34 - 5/32 X 1/2"  
F-267 - 5/16 X 3/16"

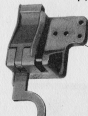
F-7931

F-6827 - 1/4" 24 X 5/8"  
F-6828 - 1/4" 24 X 1/2"  
G-274 - 5/8-32 X 3/8"F-6826 (30 EM)  
F-7994 (30 EM)E-4784 - 1/4" 24 X 27/32" (30 EM)  
F-7995 - 1/4" 24 X 5/8" (30 EM)  
F-7996 - 1/4" 24 X 29/32" (30 EM)E-3823 (24 1/2 EM)  
E-4295 (25 1/2 EM)

E-4415

E-4414 (A = 144") (25 1/2 EM)  
E-4662 (A = 196") (24 1/2 EM)

G-2802



E-4661 ASSEMBLED



E-4539

E-4417 - 5/16 X 3/16" X 1/2"  
E-4419 - 5/16 X 1/8" X 1/16"

E-4668



E-4443 (30 EM)

E-4416 (30 EM) A = 860"  
E-4663 (30 EM) A = 799"

- BB-134 First elevator slide safety stop dowel 1/8" x 3/8"  
 BB-134 Vise jaw, l.h., safety stop pin 1/8" x 3/8"  
 D- 34 Mold banking block, lower, screw 8-32 x 1/2"  
 D- 977 Mold banking block, lower, dowel 5/32" x 5/8"  
 E-3820 First elevator slide safety stop (24 1/2 em)  
 E-3820 Vise jaw, l.h., safety stop  
 E-3822 Mold banking block, lower  
 E-3823 Mold banking block, upper (24 1/2 em)  
 E-4294 First elevator slide safety stop (25 1/2 em)  
 E-4295 Mold banking block, upper (25 1/2 em)  
 E-4324 First elevator slide safety stop plate, six-pocket mold disk  
 E-4412 First elevator slide safety stop (45 point) (24 1/2 em)  
 E-4415 Mold banking block, lower, banking slide cover  
 E-4417 Mold banking block, lower, hinged block stud  
 E-4418 Mold banking block, lower, hinged block spring  
 E-4419 Knife wiper bar retaining stud  
 E-4436 First elevator slide safety stop (30 em)  
 E-4437 First elevator slide safety stop screw (30 em) 1/4"-24 x .092"  
 E-4438 First elevator slide safety stop (head-letter) (42-45 point) (six pocket) (30 em)  
 E-4443 Mold banking block, upper (30 em)  
 E-4539 Mold banking block, lower, hinged block stop pin and spring retainer  
 E-4661 Mold banking block, lower, bracket (six pocket) (30 em)  
 E-4662 Mold banking block, lower, banking slide (30 em)  
 E-4663 Mold banking block, lower, hinged block (six pocket) (30 em)  
 E-4665 Mold banking block, lower, assembled (six pocket)  
 E-4668 Mold banking block, lower, banking slide spring (six pocket) (30 em)  
 E-4690 Mold banking block, lower, screw lock washer  
 E-4784 First elevator slide safety stop, l.h., screw (six pocket) (30 em)  
 F- 14 Mold disk, water-cooled, mold cap clamping screw, short 1/4"-24 x 1/2"  
 F- 267 Mold banking block, lower, banking slide cover screw 6-48 x 3/16"  
 F- 584 Mold disk, water-cooled, mold cap clamping screw, short (30 em) 1/4"-24 x 19/32"  
 F-1264 Mold disk, water-cooled, locking stud  
 F-1265 Mold disk, water-cooled, locking stud keeper

- F-1266 Mold disk, water-cooled, locking stud keeper screw 1/4"-32 x 13/32"  
 F-3969 Mold disk, water-cooled, mold cap clamping screw, long 1/4"-24 x 3/4"  
 F-6310 Mold disk pinion lock arm  
 F-6826 Mold disk, water-cooled, reinforcing plate (30 em) (used with F-6827 and F-6828)  
 F-6827 Mold disk, water-cooled, reinforcing plate screw, long 1/4"-24 x 5/8"  
 F-6828 Mold disk, water-cooled, reinforcing plate screw, short 1/4"-24 x 1/2"  
 F-6829 Mold disk, water-cooled, (30 em) assembled  
 F-6830 Mold disk, pinion lock arm (30 em)  
 F-6831 Mold disk guide, upper (30 em)  
 F-6832 Mold disk guide, lower (30 em)  
 F-7730 Mold disk guide, upper (six pocket) (30 em) (42-45 point)  
 F-7731 Mold disk guide, lower (six pocket) (30 em) (42-45 point)  
 F-7931 Mold disk pinion lock arm (six pocket)  
 F-7994 Mold disk, water-cooled, reinforcing plate (six pocket) (30 em) used with F-7995 and F-7996  
 F-7995 Mold disk, water-cooled, reinforcing plate screw, lower (six pocket) (30 em)  
 F-7996 Mold disk, water-cooled, reinforcing plate screw, upper (six pocket) (30 em)  
 F-8896 Mold disk, water-cooled, (six pocket) (didot) (28 cicero) assembled  
 G- 274 First elevator slide safety stop screw 8-32 x 3/8"  
 G- 274 Vise jaw, l.h., safety stop screw 8-32 x 3/8"  
 G- 397 First elevator slide safety stop dowel (30 em) 1/8" x 11/32"  
 G-2553 Mold disk pinion lock arm spring  
 G-2790 Mold disk pinion lock arm spring eye  
 G-2802 Mold banking block, lower, banking slide spring eye  
 H- 557 Mold disk pinion lock arm fulcrum pin (six pocket) (30 em) 7/32" x 1/2"  
 J- 175 Mold disk, water-cooled, reinforcing plate dowel (30 em) 1/8" x 3/8"

#### Parts Not Illustrated

- F-6838 Mold disk, water-cooled (six pocket) (30 em) attachment  
 F-7140 Mold disk, water-cooled, and slide (six pocket) (30 em)

Parts are for All Models Unless Otherwise Specified

Please Give Model and Serial Number When Ordering



A-900 ASSEMBLED



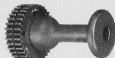
I-576



A-828



F-716



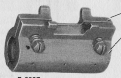
F-6388 ASSEMBLED



F-6312



D-4497



F-6837 ASSEMBLED (30 EM)

F-7148 (BACK) (30 EM)

F-6835 (FRONT) (30 EM)



B-237



F-717



F-6836 (30 EM)



F-16



F-719



F-6315



E-991 (30 EM)



D-1434



E-1876 (30 EM)



E-2062



E-9



E-4735 (30 EM)



E-4448 (30 EM)

E-4449 (42.45 PT.) (30 EM)



E-4447 (30 EM) A = .053" LIP

E-4739 (30 EM) A = .038" LIP

E-3925 (24 1/2 EM)  
E-4232 (25 1/2 EM)  
E-4439 (30 EM)E-3824 (26 1/2 EM)  
E-4291 (25 1/2 EM)  
E-4440 (30 EM)

E-3826

E-3827  
E-4441 (30 EM)

E-1526 ASSEMBLED



H-353



G-643



E-4426 (45 PT.)



E-3828

E-4425  
ASSEMBLED

E-4424



G-829



G-274



E-4423

- A- 828 Mold name plate holder clip rivet  
 A- 873 Mold name plate holder clip  
 A- 900 Combination nameplate and moldplate holder, assembled  
 B- 237 Mold driving pinion shaft friction clamp spring  
     bolt nut 1/4"-24 x 1/2"  
 D- 341 Ejector blade controller lever stop screw  
     (24 1/2 em-25 1/2 em-22 3/4 cicero) 1/4"-24 x 15/16"  
 D-1434 Delivery slide bar (specify for use with six pocket mold disk)  
 D-1752 Vise jaw, l.h., adjusting rod locking block stop screw 4-48 x .200"  
 D-4497 Mold disk shield  
 E- 9 First elevator jaw, back, guard screw 1/4"-24 x 7/8"  
 E- 991 First elevator slide safety stop plate stud (30 em)  
 E-1526 Knife, r.h., spring plate, assembled (specify for use with  
     six pocket mold disk)  
 E-1876 Vise jaw, l.h., adjusting rod (specify for use with six pocket  
     mold disk)  
 E-2062 Knife wiper screw (30 em) 4-48 x 13/16"  
 E-3824 Knife, r.h. (24 1/2 em)  
 E-3825 Knife, l.h. (24 1/2 em)  
 E-3826 Knife, l.h., adjusting screw, lower  
 E-3827 Knife, l.h., adjusting screw, upper  
 E-3828 Knife wiper bar rod adjusting nut  
 E-4291 Knife, r.h. (25 1/2 em)  
 E-4292 Knife, l.h. (25 1/2 em)  
 E-4324 First elevator slide safety stop plate  
 E-4423 Knife wiper bar rod clamp, back section  
 E-4424 Knife wiper bar rod clamp, front section  
 E-4425 Knife wiper bar rod clamp, assembled  
 E-4426 Knife, r.h., liner, lower (45 point)  
 E-4439 Knife, l.h. (30 em)  
 E-4440 Knife, r.h. (30 em)  
 E-4441 Knife, l.h., adjusting screw, upper (30 em)  
 E-4444 First elevator slide safety stop plate, assembled (30 em)  
 E-4447 First elevator jaw (back) (30 em) (narrow spaceband slot)  
 E-4448 First elevator jaw, back, guard (30 em)  
 E-4449 First elevator jaw, back, guard (42-45 point) (30 em)  
 E-4541 Vise jaw, l.h., adjusting rod locking block stop screw (25 1/2 em)  
     8-32 x 1.475"

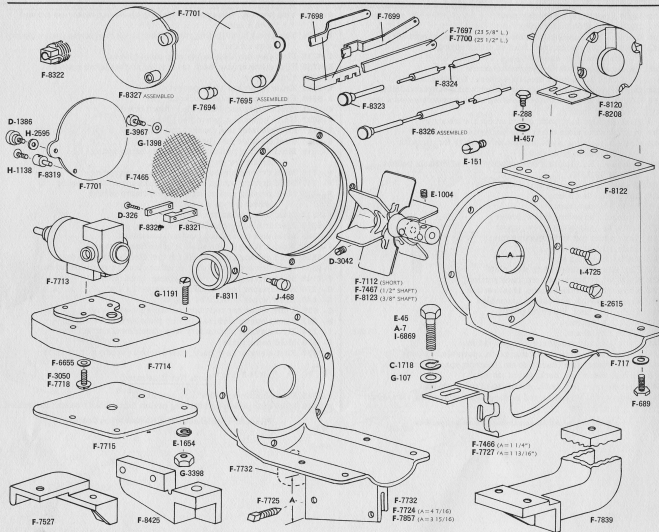
Parts are for All Models Unless Otherwise Specified

- E-4542 Vise jaw, l.h., adjusting rod locking block stop screw (24 1/2 em)  
     8-32 x 1.640"  
 E-4586 Vise jaw, l.h., adjusting rod locking block stop screw (22 3/4 cicero)  
     8-32 x 1.610"  
 E-4735 First elevator slide safety stop plate (30 em)  
 E-4739 First elevator jaw, back (30 em) (18 pt. two-letter matrix)  
 E-5888 Knife wiper  
 E-5889 Knife wiper bar (four pocket)  
 E-5890 Knife wiper bar (six pocket)  
 E-5891 Knife wiper bar, assembled (four pocket)  
 E-5892 Knife wiper bar, assembled (six pocket)  
 E-5927 First elevator jaw (back) (.038" lip)  
 E-5928 First elevator jaw (back) (.053" lip)  
 F- 16 Mold driving pinion shaft friction clamp spring  
     screw 1/4"-24 x 2 1/4"  
 F- 716 Mold driving pinion shaft friction clamp spring  
 F- 717 Mold driving pinion shaft friction clamp spring washer  
 F- 719 Mold driving pinion shaft friction clamp spring  
     screw 1/4"-24 x 1 7/8"  
 F-6312 Mold disk pinion driving pin  
 F-6315 Ejector blade controller lever stop  
 F-6388 Mold disk pinion and bushing, assembled  
 F-6835 Mold driving pinion shaft friction clamp (30 em)  
 F-6836 Mold driving pinion shaft friction clamp lining (30 em)  
 F-6837 Mold driving pinion shaft friction clamp, assembled (30 em)  
 F-7148 Mold driving shaft friction clamp, back (30 em)  
 G- 274 Knife wiper bar rod clamp screw 8-32 x 3/8"  
 G- 643 Knife wiper dowel 3/64" x 9/64"  
 G- 829 Knife wiper bar rod clamp set screw 4-48 x 3/16"  
 H- 353 First elevator slide safety stop plate screw 8-32 x 3/8"  
 I- 114 First elevator slide safety stop plate dowel 1/8" x 1/4"  
 I- 576 Mold name plate  
 I- 831 First elevator jaw, back, guard dowel (30 em) 3/16" x 11/16"

#### Parts Not Illustrated

- E-5945 First elevator jaw (.038" lip) assembled  
 F-7145 Mold disk pinion and driving pinion (six pocket) (30 em) assembled

Please Give Model and Serial Number When Ordering



- A- 7 Air cooled mold blower tube housing cover and bracket screw  
1/2"-12 x 13/16" (Models 33-34-35-36)
- A- 622 Air cooled mold blower housing cover and motor bracket support screw 1/2"-12 x 1 3/4" x 4 1/4" (for use with old base and Cline or G.E. Motor) (30 em)
- B- 584 Air cooled mold blower housing cover link stud cotter pin
- C- 299 Air cooled mold blower housing cover and motor bracket support screw nut 1/2"-12 x 3/8" x 7/8" (for use with old base and Cline or G.E. motor) (30 em)
- C-1502 Air cooled mold blower housing cover and motor bracket, auxiliary, bracket screw lock washer 3/8" x 3/32" x 5/64" (72-90) (Models 34-36)
- C-1718 Air cooled mold blower housing cover and motor bracket screw lock washer 1/2" x .171" x .125" (Models 33-34-35-36)
- D- 326 Air cooled mold blower housing cover operating wire bearing upper cap screw 8-32 x 3/4" x 55/64"
- D-1386 Air cooled mold blower housing intake cover screw 8-24 x 1/4"
- D- 304 Air cooled mold blower (rotor) set screw 8-32 x 1 1/4" (for use with 25 cycle motor)
- E- 45 Air cooled mold blower housing cover and motor bracket screw 1/2"-12 x 3 1/4"
- E- 151 Starting and stopping lever link screw
- E-1654 Air cooled mold blower motor base screw nut lock washer 1/4" x 1/16" x 3/64" (for use with 25 cycle motor)
- E-1654 Air cooled mold blower motor screw lock washer 1/4" x 1/16" x 3/64" (for use with 25 cycle motor)
- E-2615 Air cooled mold blower housing cover screw, lower
- E-3967 Air cooled mold blower housing intake guard retaining screw 8-32 x 7/32" x 9/32"
- F- 288 Air cooled mold blower motor mounting plate screw 1/4"-24 x 3/8" x 1/2"
- F- 689 Air cooled mold blower motor screw 1/4"-24 x 3/4"
- F- 717 Air cooled mold blower motor screw washer 1/4" x 9/16" x 3/64"
- F-3050 Air cooled mold blower motor screw 1/4"-20 x 9/8" x 13/16" x 7/16" (for use with 25 cycle motor)
- F-6655 Air cooled mold blower screw lock washer .190" x .237" x 3/64" (for use with 25 cycle motor)
- F-7465 Air cooled mold blower housing intake guard
- F-7466 Air cooled mold blower housing cover and motor bracket "A"=1 1/4"
- F-7467 Air cooled mold blower rotor (42 em) ("A"=500" shaft)
- F-7527 Air cooled mold blower housing cover and motor bracket auxiliary bracket (for use with bracket F-7732)
- F-7695 Air cooled mold blower housing intake cover, assembled
- F-7697 Air cooled mold blower intake cover link (42 em)
- F-7698 Air cooled mold blower intake cover link
- F-7699 Air cooled mold blower intake cover link
- F-7700 Air cooled mold blower intake cover link (30 em)
- F-7701 Air cooled mold blower intake cover
- F-7712 Air cooled mold blower rotor (for use with 25 cycle motor)
- F-7713 Air cooled mold blower motor (A.C.) (25 cycle)
- F-7714 Air cooled mold blower motor base (for use with 25 cycle motor)
- F-7715 Air cooled mold blower base bottom plate (for use with 25 cycle motor)
- F-7718 Air cooled mold blower motor screw 10-24 x 3/4 x 21/64" (for use with 25 cycle motor)
- F-7724 Air cooled mold blower housing cover and motor bracket (30 em) ("A"=4 7/16") (for use with old base and Emerson motor)
- F-7725 Air cooled mold blower housing cover and motor bracket screw 3/8-16 x 1 1/2 x 3/8 (for use with old base and Emerson motor)

Parts are for All Models Unless Otherwise Specified

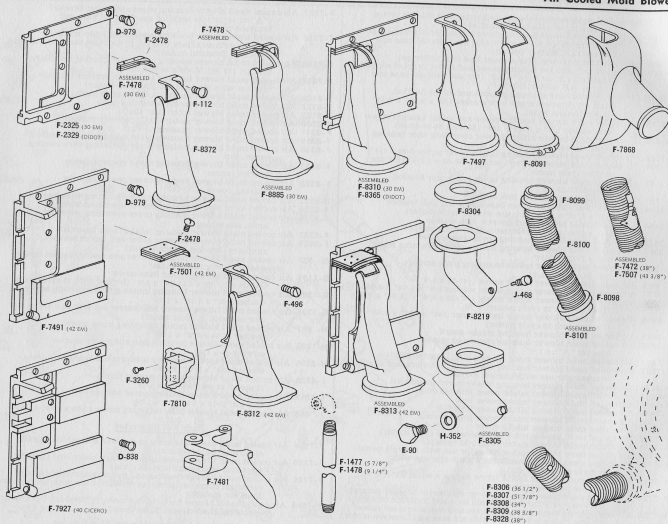
- F-7727 Air cooled mold blower housing cover and motor bracket ("A"=1 13/16") (42 em) (for use with old base and Emerson motor)
- F-7732 Air cooled mold blower housing cover and motor bracket (for use with auxiliary bracket F-7527) (for use with old base, Cline and Emerson motor)
- F-7839 Air cooled mold blower housing and motor bracket, auxiliary, bracket (72-90) (Models 34 and 36)
- F-7857 Air cooled mold blower housing and cover bracket (42 em) (for use with old base and Emerson motor)
- F-8120 Air cooled mold blower motor (A.C.) (specify voltage)
- F-8122 Air cooled mold blower motor mounting plate
- F-8123 Air cooled mold blower rotor (3/8" shaft)
- F-8208 Air cooled mold blower motor (D.C.) (specify voltage)
- F-8311 Air cooled mold blower housing
- F-8319 Air cooled mold blower housing cover operating wire anchor
- F-8320 Air cooled mold blower housing cover operating wire bearing, upper, cap
- F-8321 Air cooled mold blower housing cover operating wire bearing, upper
- F-8322 Air cooled mold blower housing cover operating wire bearing, lower
- F-8323 Air cooled mold blower housing cover operating wire knob
- F-8324 Air cooled mold blower housing cover operating wire
- F-8326 Air cooled mold blower housing cover operating wire and knob, assembled
- F-8327 Air cooled mold blower housing intake cover assembly
- F-8425 Air cooled mold blower housing cover and motor bracket, auxiliary, bracket (Models 34-36)
- G- 107 Air cooled mold blower housing cover and motor bracket screw washer .107" x 15/16" x .125"
- G-1191 Air cooled mold blower motor base screw 1/4"-24 x 1 1/2" x 1 1/16" x 3/8" (for use with 25 cycle motor)
- G-1398 Air cooled mold blower housing intake guard retaining screw washer .166" x 5/16" x 1/16"
- G-3396 Air cooled mold blower motor base screw nut 1/4"-24 x 1/8" x 3/8" (for use with 25 cycle motor)
- H- 457 Air cooled mold blower motor mounting plate screw washer 17/64 x 5/8" x 1/16"
- H-1138 Air cooled mold blower housing operating wire anchor screw 5-40 x 1/4"
- H-2595 Air cooled mold blower housing intake cover screw washer .259" x 9/16" x 3/64"
- I-4725 Air cooled mold blower housing cover screw (upper) (42 em) 1/4"-24 x 9/16"
- I-6869 Air cooled mold blower housing cover and motor screw 1/2"-12 x 2 9/16" x 3 1/16"
- J- 468 Air cooled mold blower tube retaining screw 10-28 x .292" x .151"

#### Parts Not Illustrated

- F-7554 Air cooled mold blower housing and motor, assembled (specify electrical characteristics)
- F-7719 Air cooled mold blower housing and motor, assembled (specify electrical characteristics) (25 cycle)
- F-7726 Air cooled mold blower housing and motor, assembled (specify electrical characteristics) (50 cycle) (for use with old base and Emerson motor)
- F-7864 Air cooled mold blower housing and motor, assembled (specify electrical characteristics) (60 cycle)

Please Give Model and Serial Number When Ordering





- D- 838 Air cooled mold blower tube nozzle screw  
(10-32 x 9/16" x 11/16" x 21/64") (42 em-40 cicero)
- D- 979 Ejector blade guide screw (10-32 x 3/8" x 5/16" x 9/32")
- E- 90 Air cooled mold blower tube nozzle extension screw  
(3/8-16 x 1 1/4" x 9/32" x 9/16")
- F- 112 Air cooled mold blower tube nozzle screw (30 em)  
(14-24 x 5/8" x 1/2" x 19/64")
- F- 496 Air cooled mold blower tube nozzle screw (42 em)  
(1/4-24 x .715" x 1/2" x 7/16")
- F-1477 Mold disk pipe (42 em) (5 7/8" long)
- F-1478 Mold disk pipe (42 em) (9 1/4" long)
- F-2325 Ejector blade guide (30 em)
- F-2329 Ejector blade guide (didot)
- F-2478 Air cooled mold blower tube nozzle baffle plate screw  
(6-32 x 1/2" x 1/4")
- F-3260 Air cooled mold blower tube nozzle deflecting plate screw  
(6-32 x 3/16" x 1/4")
- F-7472 Air cooled mold blower tube, assembled (42 em) (38" long)
- F-7478 Air cooled mold blower tube nozzle baffle plate, assembled  
(30 em or didot)
- F-7481 Starting and stopping handle
- F-7491 Ejector blade guide (42 em)
- F-7497 Air cooled mold blower tube nozzle (42 em)
- F-7501 Air cooled mold blower tube nozzle baffle, assembled (42 em)
- F-7507 Air cooled mold blower tube, assembled (42 em) (43 3/8" long)
- F-7810 Air cooled mold blower tube deflecting plate (42 em)
- F-7868 Air cooled mold blower tube nozzle
- F-7873 Air cooled mold blower tube nozzle (F-7868) and baffle  
plate, assembled
- F-7927 Ejector blade guide (40 cicero)

Parts are for All Models Unless Otherwise Specified

- F-7928 Air cooled mold blower tube nozzle (F-7868) and baffle  
plate, assembled
- F-8091 Air cooled mold blower tube nozzle (42 em)
- F-8098 Air cooled mold blower tube ferrule (blower end)
- F-8099 Air cooled mold blower tube ferrule (nozzle end)
- F-8100 Air cooled mold blower tube (38" long)
- F-8101 Air cooled mold blower tube, assembled
- F-8219 Air cooled mold blower tube nozzle extension
- F-8304 Air cooled mold blower tube nozzle extension pad
- F-8305 Air cooled mold blower tube nozzle extension, assembled
- F-8306 Air cooled mold blower tube, assembled (36 1/2" long) (use with  
old base and Emerson motor)
- F-8307 Air cooled mold blower tube, assembled (51 7/8" long) (use with  
old base and Cline or G.E. motor)
- F-8308 Air cooled mold blower tube, assembled (34" long)
- F-8309 Air cooled mold blower tube, assembled (38 3/8" long)
- F-8310 Air cooled mold blower tube nozzle and ejector blade guide,  
assembled (30 em)
- F-8312 Air cooled mold blower nozzle (42 em)
- F-8313 Air cooled mold blower nozzle, assembled (42 em)
- F-8328 Air cooled mold blower nozzle, assembled (38" long)
- F-8365 Air cooled mold blower tube nozzle and baffle plate,  
assembled (didot)
- F-8372 Air cooled mold blower tube nozzle (30 em) (didot)
- F-8885 Air cooled mold blower tube nozzle and baffle plate,  
assembled (30 em) (didot)
- H- 352 Air cooled mold blower tube nozzle extension screw  
washer (13/32" x 3/4" x 1/16")
- J- 468 Air cooled mold blower tube retaining screw

Please Give Model and Serial Number When Ordering

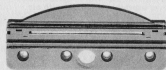


- B- 96 Ejector blade controller lever latch screw 4-48 x 1/4" x 13/64"  
 B- 217 Air cooled mold blower motor choke coil screw (42 em) (for use with 25 cycle motor) 8-32 x 1/4" x 19/64"  
 C-1130 Air cooled mold blower motor switch armored cable connector (straight)  
 C-1131 Air cooled mold blower motor switch armored cable connector (90°)  
 C-1356 Air cooled mold blower motor switch armored cable connector bushing  
 C-2116 Air cooled mold blower motor switch armored cable connector (90°) (for use with 25 cycle motor)  
 D- 341 Air cooled mold blower motor tap switch box screw 5/8" x 7/16" (for use with 25 cycle motor)  
 D- 802 Ejector blade scale bar connector nut 6-32 x 5/8"  
 E- 69 Ejector blade controller lever latch handle pin .250" x 15/16"  
 E- 327 Ejector blade controller lever latch handle locking piece spring  
 E- 356 Ejector blade scale screw 4-48 x 3/32"  
 E-1024 Keyboard locking screw lock rod support anchor block screw 1/4-24 x 3/4"  
 F- 112 Air cooled mold blower motor switch box screw 14-24 x 3/8" x 7/16"  
 F-1306 Ejector blade controller lever latch  
 F-1310 Ejector blade scale bar connection  
 F-1502 Ejector blade scale (narrow) (30 em)  
 F-1592 Ejector blade scale (narrow) (28 cicero)  
 F-3730 Ejector blade scale (narrow) (42 em)  
 F-4056 Ejector blade scale (narrow) (40 cicero)  
 F-4680 Ejector blade controller lever latch handle  
 F-4681 Ejector blade controller lever latch handle locking piece  
 F-5538 Air cooled mold blower motor switch (A.C. 100-125 volts)  
 F-5544 Air cooled mold blower motor switch box (A.C. 100-125 volts)  
 F-5545 Air cooled mold blower motor switch box cover (A.C. 100-125 volts)  
 F-5546 Air cooled mold blower motor armored cable switch box bushing  
 F-6155 Ejector blade scale screw 4-48 x 3/16"  
 F-6774 Ejector blade scale (wide) (white characters) (30 em)  
 F-6844 Ejector blade scale (wide) (black characters) (30 em)  
 F-6847 Ejector blade scale (wide) (white characters) (42 em)  
 F-6852 Ejector blade scale (wide) (black characters) (40 cicero)  
 F-6873 Ejector blade controller lever latch handle spring 7/16" x 7/8"  
 F-7474 Air cooled mold blower switch box cover screw (42 em)  
 F-7483 Ejector blade controller lever (for use with 25 cycle motor)  
 F-7484 Ejector blade controller lever adapter (for use with air cooled mold)  
 F-7486 Air cooled mold blower motor switch armored cable (42 em) (41" long)  
 F-7487 Air cooled mold blower motor switch armored cable (4 wires) assembled (42 em)  
 F-7488 Ejector blade scale bar (narrow) (for use with old base A-687 and Emerson motor)  
 F-7490 Ejector blade scale bar (wide) (42 em)  
 F-7492 Air cooled mold blower motor cable (2 wires) (21" long)  
 F-7493 Air cooled mold blower motor cable, assembled (panel box to motor)

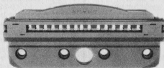
Parts are for All Models Unless Otherwise Specified

- F-7517 Air cooled mold blower motor tap switch box cover screw 8-32 x 7/32" x 1/4" (42 em) (for use with 25 cycle motor)  
 F-7556 Ejector blade controller lever assembler (for use with air cooled mold)  
 F-7550 Air cooled mold blower armored cabled, assembled (2 wires) (control box to motor) Model 33  
 F-7561 Air cooled mold blower armored cable (2 wires) (36 7/16" long)  
 F-7690 Ejector blade scale bar (wide scale) (for use with air cooled mold in conjunction with knife (r.h.) block (adv.)  
 F-7691 Ejector blade scale bar (narrow scale) (for use with air cooled mold in conjunction with knife (r.h.) block (adv.)  
 F-7707 Air cooled mold blower motor tap switch (42 em) (for use with 25 cycle motor)  
 F-7708 Air cooled mold blower motor tap switch box cover (42 em) (for use with 25 cycle motor)  
 F-7709 Air cooled mold blower motor tap switch box (42 em) (for use with 25 cycle motor)  
 F-7710 Air cooled mold blower choke coil (A.C.) (110 volts) (25 cycles) (for use with 25 cycle motor)  
 F-7711 Air cooled mold blower motor tap switch, box and choke, assembled (A.C.) (110 volts) (25 cycle) (for use with 25 cycle motor)  
 F-7716 Air cooled mold blower motor switch armored cable (2 wires) (42 em) (48" long) (for use with 25 cycle motor)  
 F-7717 Air cooled mold blower motor switch armored cable, assembled (42 em) (2 wires) (for use with 25 cycle motor)  
 F-7720 Air cooled mold blower motor switch armored cable (4 wires) (34" long)  
 F-7721 Air cooled mold blower motor switch armored cable, assembled (4 wires) (for use with old base and Emerson motor)  
 F-7735 Air cooled mold blower motor switch armored cable (4 wires) (23 1/2" long)  
 F-7736 Air cooled mold blower motor switch armored cable, assembled (4 wires) (for use with old base and Cline or G.E. motor)  
 F-8329 Ejector blade controller lever, assembled (for use with air cooled mold)  
 G- 354 Keyboard locking screw lock rod support screw 6-48 x 5/16" x 1/4"  
 G-1398 Air cooled mold blower motor choke coil screw washer 19 x 5/16" x 1/32"  
 G-3398 Ejector blade controller lever adapter screw nut 1/4-24 x 3/8" x 1/8"  
 H-1932 Ejector blade controller lever latch handle locking piece pin 1/8" x 5/8"  
 H-3930 Keyboard locking screw lock rod support anchor block  
 H-4803 Keyboard locking screw lock rod support, assembled (for use with air cooled mold)  
 H-4804 Keyboard locking screw locking rod (30 em) (for use with air cooled mold)  
 H-4805 Keyboard locking screw locking rod (42 em) (for use with air cooled mold)  
 J- 475 Ejector blade scale and bar screw

Please Give Model and Serial Number When Ordering



UNIVERSAL ADJUSTABLE MOLD



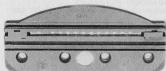
DISPLAY MOLD

\*F-6320  
\*F-6544

\*L.H. LINER



\*R.H. LINER



RECESSED MOLD



F-496



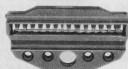
L.H. LINER



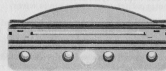
R.H. LINER



\*F-6783



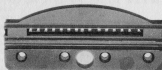
\*DISPLAY MOLD



ADVERTISING MOLD



F-65

TWO LETTER  
DISPLAY MOLD\*F-6784  
\*F-6785

\*L.H. LINER



\*R.H. LINER



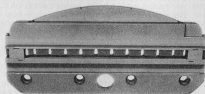
F-1110



L.H. LINER



R.H. LINER



DISPLAY MOLD (42 EM)



F-8314



F-8901



F-6942



F-3969

F-584  
F-6678F-14  
F-6679L.H. LINER  
U.A.  
ADVT.L.H. LINER  
RECESSEDR.H. LINER  
U.A.  
ADVT.  
RECESSEDF-3542  
F-3664H-207  
H-353F-3783 (42 EM)  
F-3794 (42 EM)

E-1589



L.H. LINER



R.H. LINER

\*Six-Pocket Mold Disk.

See following pages for tables of Molds and Liners.

E-1589 Mold cap guide screw 8-32 x 11/32"  
 F- 14 Mold cap clamping screw, short 1/4"-24 x 1/2"  
 F- 65 Mold fastening screw 1/4"-24 x .715"  
 F- 496 Mold keeper screw 1/4"-24 x 5/16"  
 F- 584 Mold cap clamping screw, long 1/4"-24 x 19/32"  
 F-1110 Mold liner banking screw (30 em) 10-32 x 3/16"  
 F-3542 Mold cap guide (display molds) (30 em)  
 F-3664 Mold cap guide (30 em)  
 F-3783 Mold cap guide (42 em)  
 F-3794 Mold cap guide (display molds) (42 em)  
 F-3969 Mold cap clamping screw 1/4"-24 x 3/4"  
 F-6320 Mold cap guide (six pocket mold disk) (24 1/2 em)  
 F-6320 Mold cap guide (six pocket mold disk) (25 1/2 em)  
 F-6544 Mold cap guide, L.H. (25 1/2 em)  
 F-6678 Mold cap clamping screw, long 1/4"-24 x 19/32" (.005" oversize)

F-6679 Mold cap clamping screw, short 1/4"-24 x 1/2" (.005" oversize)  
 F-6783 Mold keeper screw (six pocket mold disk) (30 em)  
 F-6784 Mold cap guide, R.H. (six pocket mold disk) (30 em)  
 F-6785 Mold cap guide, L.H. (six pocket mold disk) (30 em)  
 F-6942 Mold, U.A. liner, L.H. (with lip) (four pocket mold disk)  
 F-8314 Mold, recessed, liner, L.H. (with lip) (four pocket mold disk)  
 F-8901 Mold, recessed, liner, L.H. (with lip) (six pocket mold disk)  
 H- 207 Mold cap guide screw 8-32 x 1/4"  
 H- 353 Mold cap guide screw 8-32 x 3/8"

## Parts Not Illustrated

F-3883 Mold dummy (42 em)  
 F-4156 Mold dummy (30 em)  
 F-6843 Mold dummy (six pocket mold disk) (30 em)

Parts are for All Models Unless Otherwise Specified

Please Give Model and Serial Number When Ordering

## 30 Em American Molds and Liners

Height to Paper, .918; Height of Mold, .875

Mold without Liners	Four- or Six-Pocket	Body Range in Points	L.H. Liner	R.H. Liner	Maximum Character Overhang	Mold without Liners 12 Em	Mold without Liners 11 1/2 Em	Four- or Six-Pocket	Body Range in Points	L.H. Liner	R.H. Liner	Maximum Character Overhang
<b>Universal Adjustable</b>						<b>Recessed, Newspaper Type</b>						
F-1407	Four	5-14	F-516	F-517	.....	F-7643	F-8948	Four	10-14	F-872	F-517	.....
F-6786	Six	5-14	F-6788	F-6787	.....	F-7660	F-8950	Four	10-18	F-872	F-517	.....
<b>Universal Adjustable—Extra Ribs First Six Ems</b>						F-7645	F-8964	Six	10-14	F-6855	F-6787	.....
F-8790	Four	5-14	F-516	F-517	.....	F-7673	F-8966	Six	10-18	F-6855	F-6787	.....
F-8800	Six	5-14	F-6788	F-6787	.....	<b>Recessed, Job Shop Type</b>						
<b>Advertising</b>						F-2930	.....	Four	10-14	F-872	F-517	.....
F-8783	Four	5-8	F-516	F-517	16 Pts.	F-3036	.....	Four	10-18	F-872	F-517	.....
F-7620	Four	5-10	F-516	F-517	14 Pts.	F-6857	.....	Six	10-14	F-6855	F-6787	.....
F-1904	Four	5-12	F-516	F-517	12 Pts.	F-6854	.....	Six	10-18	F-6855	F-6787	.....
F-7926	Four	5-14	F-516	F-517	10 Pts.	<b>Recessed, Newspaper Type—First Four Ems Solid</b>						
F-8785	Six	5-8	F-6788	F-6787	16 Pts.	F-8794	F-8952	Four	10-14	F-872	F-517	.....
F-7624	Six	5-10	F-6788	F-6787	14 Pts.	F-8972	F-8954	Four	10-14	F-872	F-517	.....
F-6810	Six	5-12	F-6788	F-6787	12 Pts.	<b>Recessed, Job Shop Type—First Four Ems Solid</b>						
F-6795	Six	5-14	F-6788	F-6787	10 Pts.	F-8796	.....	Four	10-14	F-872	F-517	.....
*F-2106	Four	5-12	F-516	F-517	28 Pts.	F-8798	.....	Four	10-18	F-872	F-517	.....
*F-7150	Six	5-12	F-6788	F-6787	28 Pts.							

\*Note: These molds are used to cast from matrix characters in the auxiliary position only.

## 30 Em American Molds and Liners (continued)

Height to Paper, .918; Height of Mold, .875

Mold without Liners 12 Em	Mold without Liners 11½ Em	Four- or Six-Pocket	Body Range in Points	L.H. Liner	R.H. Liner	Maximum Character Overhang	Mold without Liners 12 Em	Mold without Liners 11½ Em	Four- or Six-Pocket	Body Range in Points	L.H. Liner	R.H. Liner	Maximum Character Overhang
<b>Recessed Advertising</b>							<b>Display, One-Letter</b>						
F-7649	.....	Four	10-12	F-872	F-517	12 Pts.	F-6791	F-8934	Six	18-24	F-6793	F-6792	.....
*F-7665	.....	Four	10-18	F-872	F-517	22 Pts.	F-6861	F-8936	Six	24-30	F-6863	F-6862	.....
F-7651	.....	Six	10-12	F-6855	F-6787	12 Pts.	F-6797	F-8938	Six	30-36	F-6799	F-6798	.....
*F-7675	.....	Six	10-18	F-6855	F-6787	22 Pts.	F-7153	F-8940	Six	45	F-7155	F-7154	.....
*Note: These molds are used to cast from matrix characters in the auxiliary position only.							<b>Display, Two-Letter</b>						
<b>Display, One-Letter</b>							F-7053	F-8928	Four	18	F-7055	F-7054	.....
F-6703	F-8920	Four	18-24	F-6705	F-6704	.....	F-7057	F-8930	Four	18-24	F-7059	F-7058	.....
F-6707	F-8922	Four	24-30	F-6709	F-6708	.....	F-7061	F-8932	Four	24	F-7063	F-7062	.....
F-6711	F-8924	Four	30-36	F-6713	F-6712	.....	F-7079	F-8942	Six	18	F-7081	F-7080	.....
F-6772	F-8926	Four	45	F-6872	F-6871	.....	F-7083	F-8944	Six	18-24	F-7085	F-7084	.....
							F-7087	F-8946	Six	24	F-7089	F-7088	.....

## 42 Em American Molds and Liners (Four-Pocket Only)

Height to Paper, .918; Height of Mold, .875

Mold without Liners	Body Range in Points	L.H. Liner	R.H. Liner	Maximum Character Overhang	Mold without Liners	Body Range in Points	L.H. Liner	R.H. Liner	Maximum Character Overhang
<b>Universal Adjustable</b>					<b>Recessed Advertising</b>				
F-3787	5-14	F-3786	F-3785	.....	F-7658	10-12	F-3815	F-3785	12 Pts.
<b>Recessed, Newspaper Type</b>					<b>Display, One-Letter</b>				
F-7654	10-14	F-3815	F-3785	.....	F-6813	18-24	F-6815	F-6814	.....
F-7663	10-18	F-3815	F-3785	.....	F-6818	24-30	F-6820	F-6819	.....
<b>Recessed, Job Shop Type</b>					F-6823	30-36	F-6825	F-6824	.....
F-3816	10-14	F-3815	F-3785	.....	F-7359	45	F-7361	F-7360	.....
F-4879	10-18	F-3815	F-3785	.....	<b>Display, Two-Letter</b>				
<b>Advertising</b>					F-7354	18	F-7356	F-7355	.....
F-3926	5-12	F-3786	F-3785	12 Pts.	F-7370	18-24	F-7372	F-7371	.....
*F-4876	5-12	F-3786	F-3785	28 Pts.	F-7365	24	F-7367	F-7366	.....

\*Note: This mold is used to cast from matrix characters in the auxiliary position only.

## 28 Cicero Didot Molds and Liners

Height to Paper, .928; Height of Mold, .885

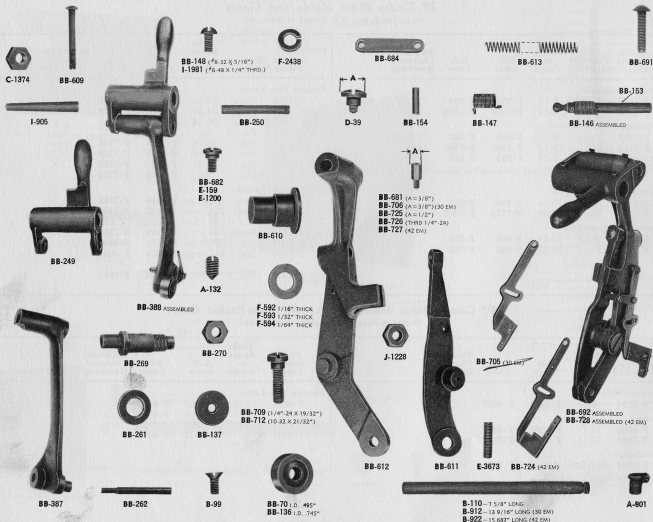
Mold without Liners	Four- or Six-Pocket	Body Range in Corps	L.H. Liner	R.H. Liner	Maximum Character Overhang	Mold without Liners	Four- or Six-Pocket	Body Range in Corps	L.H. Liner	R.H. Liner	Maximum Character Overhang
Universal Adjustable						Display, One-Letter					
F-1415	Four	5-14	F-959	F-958	.....	F-7604	Four	18-24	F-7606	F-7605	.....
F-7565	Six	5-14	F-7567	F-7566	.....	F-7608	Four	24-30	F-7610	F-7609	.....
Advertising						F-7612	Four	30-34	F-7614	F-7613	.....
F-2288	Four	5-12	F-959	F-958	12 Pts.	F-7616	Four	43	F-7618	F-7617	.....
F-7773	Six	5-12	F-7567	F-7566	12 Pts.	F-7747	Six	18-24	F-7749	F-7748	.....
*F-2681	Four	5-12	F-959	F-958	28 Pts.	F-7755	Six	24-30	F-7757	F-7756	.....
*Note: This mold is used to cast from matrix characters in the auxiliary position only.						F-7761	Six	30-34	F-7763	F-7762	.....
Recessed, Newspaper Type						F-7767	Six	43	F-7769	F-7768	.....
F-7775	Four	10-14	F-969	F-958	.....	Display, Two-Letter					
F-7778	Six	10-14	F-7779	F-7566	.....	F-7097	Four	18 Corps	F-7099	F-7098	.....
Recessed, Job Shop Type						F-7101	Four	18 Corps- 24 Pt.	F-7103	F-7102	.....
F-3342	Four	10-14	F-969	F-958	.....	F-7107	Four	24 Pt.	F-7109	F-7108	.....
F-4979	Four	10-18	F-969	F-958	.....	F-7589	Six	18 Corps	F-7591	F-7590	.....
						F-7600	Six	18 Corps- 24 Pt.	F-7602	F-7601	.....
						F-7596	Six	24 Pt.	F-7598	F-7597	.....

## 40 Cicero Didot Molds and Liners (Four-Pocket Only)

Height to Paper, .928; Height of Mold, .885

Mold without Liners	Body Range in Corps	L.H. Liner	R.H. Liner	Maximum Character Overhang	Mold without Liners	Body Range in Corps	L.H. Liner	R.H. Liner	Maximum Character Overhang
Universal Adjustable					Display, One-Letter				
F-4104	5-14	F-4103	F-4097	.....	F-4084	18-24	F-4083	F-4082	.....
Recessed					F-4090	24-30	F-4089	F-4088	.....
F-4099	10-14	F-4098	F-4097	.....	F-4075	30-34	F-4074	F-4073	.....
F-6066	10-18	F-4098	F-4097	.....	F-6071	43	F-6073	F-6072	.....
Advertising									
F-5524	5-12	F-4103	F-4097	12 Pts.					





- A- 132 Mold cam lever hinge pin set screw 1/4"-24 x 7/16"  
 A- 132 Mold cam lever shaft screw 1/4"-24 x 7/16"  
 A- 901 Mold cam lever oil hole cover  
 A- 901 Mold cam lever handle oil hole cover  
 B- 99 Mold cam lever roll washer screw 8-32 x 3/8"  
 B- 110 Mold cam lever shaft (7 5/8" long)  
 B- 912 Mold cam lever shaft (30 em) (13 9/16" long)  
 B- 922 Mold cam lever shaft (15.687" long)  
 BB- 70 Mold cam roll 1.502" x .495" x .623"  
 BB-136 Mold cam roll 1.504" x .745" x .625"  
 BB-136 Mold cam lever roll  
 BB-137 Mold cam lever roll washer  
 BB-146 Mold cam lever handle stop pin, assembled  
 BB-147 Mold cam lever handle stop pin spring  
 BB-148 Mold cam lever handle stop pin spring screw 8-32 x 5/16"  
 BB-153 Mold cam lever handle stop pin  
 BB-154 Mold cam lever handle stop pin spring pin 1/8" x 15/32"  
 BB-249 Mold cam lever handle  
 BB-250 Mold cam lever hinge pin  
 BB-261 Mold cam roll eccentric pin washer  
 BB-262 Mold cam roll eccentric pin handle  
 BB-269 Mold cam roll eccentric pin  
 BB-270 Mold cam roll eccentric pin nut 5/8"-20 x 1 1/16"  
 BB-387 Mold cam lever  
 BB-388 Mold cam lever, assembled  
 BB-609 Mold cam lever, auxiliary, tie bolt  
 BB-610 Mold cam lever stud, lower  
 BB-611 Mold cam lever, auxiliary  
 BB-612 Mold cam lever  
 BB-613 Mold cam lever, auxiliary, receding, safety spring  
 BB-681 Automatic stopping lever, upper, mold safety slide control  
   lever link spacer 31/32" long (A=3/8")  
 BB-682 Automatic stopping lever, upper, mold safety slide control  
   lever link spacer stud 10-32 x 15/32"  
 BB-684 Automatic stopping lever, upper, mold safety slide control  
   lever link  
 BB-691 Automatic stopping lever, upper, mold safety slide control  
   lever adjusting screw, long 10-32 x 1"

Parts are for All Models Unless Otherwise Specified

- BB-692 Mold cam lever and automatic stopping lever, assembled  
 BB-705 Automatic stopping lever, upper, mold safety slide control  
   lever (30 em)  
 BB-706 Automatic stopping lever, upper, mold safety slide control  
   lever link spacer (30 em) 1 1/32" long (A=3/8")  
 BB-709 Automatic stopping lever, upper, mold safety slide control  
   lever fulcrum screw 1/4"-24 x 19/32"  
 BB-712 Automatic stopping lever, upper, mold safety slide control  
   lever screw 10-32 x 21/32"  
 BB-724 Automatic stopping lever, upper, mold safety slide control  
   lever, assembled (42 em)  
 BB-725 Automatic stopping lever, upper, mold safety slide control  
   lever link spacer 1 5/16" long (A=1/2")  
 BB-726 Automatic stopping lever, upper, mold safety slide control  
   lever spacer, top, 1 3/16" long (C thrd. 1/4"-24)  
 BB-727 Automatic stopping lever, upper, mold safety slide control  
   lever spacer, bottom, 1 3/16" long (C thrd. 10-32) (42 em)  
 BB-728 Mold cam lever and automatic stopping lever, assembled (42 em)  
 C-1374 Mold cam lever, auxiliary, tie bolt nut  
 D- 39 Automatic stopping lever, upper, mold safety slide control  
   lever link stud 8-32 x 23/64" (A=7/16")  
 E- 159 Automatic stopping lever, upper, mold safety slide control  
   lever fulcrum screw 1/4"-24 x .500"  
 E-1200 Automatic stopping lever, upper, mold safety slide control  
   lever stud 10-32 x .4475"  
 E-3673 Automatic stopping lever, upper, mold safety slide control  
   lever adjusting screw, short  
 F- 592 Mold cam lever adjusting washer (1/16" thick)  
 F- 593 Mold cam lever adjusting washer (1/32" thick)  
 F- 594 Mold cam lever adjusting washer (1/64" thick)  
 F-2438 Automatic stopping lever, upper, mold safety slide control  
   lever link spacer lock washer  
 I- 905 Mold cam lever stud, lower, pin .1978" x 1 1/2"  
 I-1981 Mold cam lever handle stop pin spring screw 6-48 x 1/4"  
 J-1228 Automatic stopping lever, upper, mold safety slide control  
   lever fulcrum adjusting screw, nut

Please Give Model and Serial Number When Ordering



F-4609 (42 EM)

F-4610 ASSEMBLED (42 EM)



F-4602 (30 EM)

F-4603 ASSEMBLED (30 EM)



F-885



D-1402



F-884

F-4600 (30 EM)  
F-4607 (42 EM)

F-4265



B-108



E-42

F-898 ASSEMBLED (30 EM)  
F-3715 ASSEMBLED (42 EM)

F-4266 (30 EM)



D-779 (42 EM)



B-87



F-26



F-1500 (42 EM)

F-883 (30 EM)  
F-3714 (42 EM)

F-3115 (42 EM)



F-4601 (30 EM)



F-4608 (42 EM)



F-886

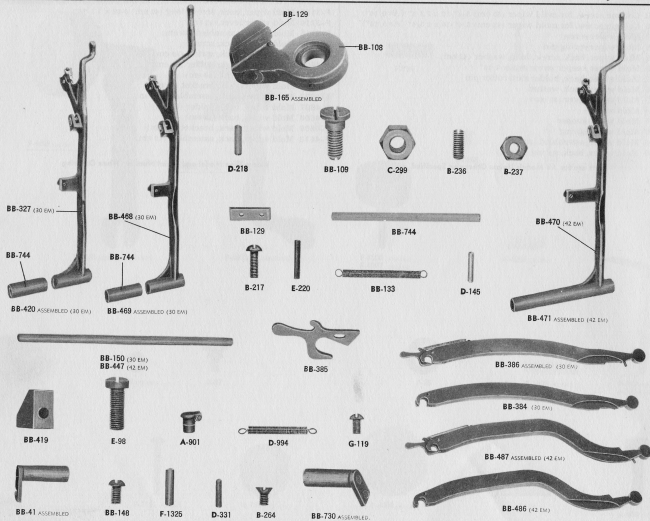
A-3 (30 EM)  
A-880 (42 EM)

- A- 3 Column screw, for mold wiper (30 em)  $3/4"-10 \times 2 3/4"$  (A=9/16")  
A- 880 Column screw, for mold wiper (42 em)  $3/4"-10 \times 2 3/4"$  (A=5/16")  
B- 87 Mold wiper screw  
B- 108 Mold wiper spring pin  
D- 779 Mold wiper, back, screw, long, washer (42 em)  
D-1402 Mold wiper keeper screw  $8-32 \times 7/16"$   
E- 42 Mold wiper, back, holder stud cotter pin  
F- 26 Mold wiper, back, washer  
F- 883 Mold wiper lever (30 em)  
F- 884 Mold wiper  
F- 885 Mold wiper keeper  
F- 886 Mold wiper spring  
F- 898 Mold wiper, assembled (30 em)  
F-1500 Mold wiper, back, spring (42 em)

Parts are for All Models Unless Otherwise Specified

- F-3115 Mold wiper, back, screw, long (42 em)  $8-32 \times 1 1/16"$   
F-3714 Mold wiper lever (42 em)  
F-3715 Mold wiper, assembled (42 em)  
F-4265 Mold wiper, back, screw  
F-4266 Mold wiper, back, spring (30 em)  
F-4600 Mold wiper, back, holder (30 em)  
F-4601 Mold wiper, back (30 em)  
F-4602 Mold wiper, back, bracket (30 em)  
F-4603 Mold wiper, back, assembled (30 em)  
F-4607 Mold wiper, back, holder (42 em)  
F-4608 Mold wiper, back (42 em)  
F-4609 Mold wiper, back, bracket (42 em)  
F-4610 Mold wiper, back, assembled (42 em)

Please Give Model and Serial Number When Ordering



- A- 901 Ejector lever oil hole cover
- B- 217 Ejector lever adjustable pawl spring screw 1/4"-24 x 1 1/4"
- B- 236 Ejector lever adjustable pawl adjusting screw 1/4"-24 x 1 1/4"
- B- 237 Ejector lever adjustable pawl adjusting screw nut 1/4"-24 x 1/4"
- B- 264 Ejector lever link hinge pin screw 8-32 x 5/16"
- BB- 41 Ejector lever link hinge pin, assembled
- BB-108 Ejector lever adjustable pawl
- BB-109 Ejector lever adjustable pawl screw
- BB-129 Ejector lever adjustable pawl plate
- BB-133 Ejector lever adjustable pawl spring
- BB-148 Ejector lever link hinge pin screw 8-32 x 5/16"
- BB-150 First elevator and ejector lever shaft (30 em)
- BB-165 Ejector lever adjustable pawl, assembled
- BB-327 Ejector lever
- BB-384 Ejector lever link
- BB-385 Ejector lever link latch
- BB-386 Ejector lever link, assembled (30 em)
- BB-419 Ejector lever shoe
- BB-420 Ejector lever, assembled (30 em) (Models 5, 31, 32, 33, 34)

Parts are for All Models Unless Otherwise Specified

- BB-447 First elevator and ejector lever shaft (42 em)
- BB-468 Ejector lever (30 em)
- BB-469 Ejector lever, assembled (30 em) (Models 29, 30, 35, 36)
- BB-470 Ejector lever (42 em)
- BB-471 Ejector lever, assembled (42 em)
- BB-486 Ejector lever link (42 em)
- BB-487 Ejector lever link, assembled (42 em)
- BB-730 Ejector lever link hinge pin, assembled
- BB-744 Ejector lever spacer
- C- 299 Ejector lever adjustable pawl screw nut 1/2"-12 x 7/8"
- D- 145 Ejector lever adjustable pawl plate rivet, long 1/8" x 5/8"
- D- 218 Ejector lever adjustable pawl plate rivet, short
- D- 331 Ejector lever link latch pin 1/8" x 9/16"
- D- 994 Ejector lever link latch spring
- E- 98 Ejector lever shoe screw 5/16"-24 x 7/8"
- E- 220 Ejector lever adjustable pawl plate rivet, long 1/8" x 13/16"
- F-1325 Ejector lever link pin .175" x 3/4"
- G- 119 Ejector lever link latch spring screw 6-48 x 1/4"

Please Give Model and Serial Number When Ordering



F-2606 (30 EM)  
F-2607 (28 CICERO)  
F-4702 (42 EM)  
F-4705 (40 CICERO)



F-1962 (30 EM)  
F-1963 (28 CICERO)  
F-3721 (42 EM)  
F-4064 (40 CICERO)



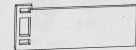
D-978

F-2325 (30 EM)  
F-2329 (28 CICERO)

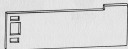


F-2328 ASSEMBLED (30 EM)  
F-2330 ASSEMBLED (28 CICERO)

D-332  
D-401  
D-714



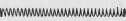
LOWEST POSITION ONLY  
F-9040 - 11 1/2 EM



LOWEST POSITION ONLY  
F-2883 - 11 EM



F-1468



F-2327



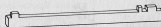
F-2326



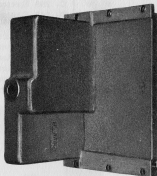
H-456



D-979



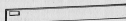
F-1826



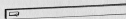
F-4446 (42 EM)  
F-4461 (40 CICERO)



LOWEST POSITION ONLY  
F-1872 - 30 EM  
F-1719 - 12 EM  
F-2210 - 40 EM  
F-1731 - 8 EM  
F-1679 - 6 EM



LOWEST POSITION ONLY  
F-1461 - 4 EM  
F-1587 - 4 CICERO



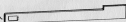
F-1460 - 2 EM  
F-1586 - 2 CICERO



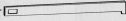
F-1727 - 4 EM INTERMEDIATE  
POSITION ONLY



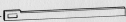
F-1608 - 1 EM  
F-2015 - 1 CICERO



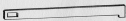
F-1609 - 3 EM  
F-2016 - 3 CICERO



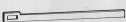
F-8879 - 2 EM + 3 PT.



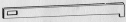
F-8880 - 1 EM + 9 PT.



F-3593 - 2 EM + 6 PT.



F-8876 - 1 EM + 6 PT.



F-8878 - 2 EM + 9 PT.



F-8877 - 1 EM + 3 PT.



F-3583 - 3 EM



F-4213 - 1 EM

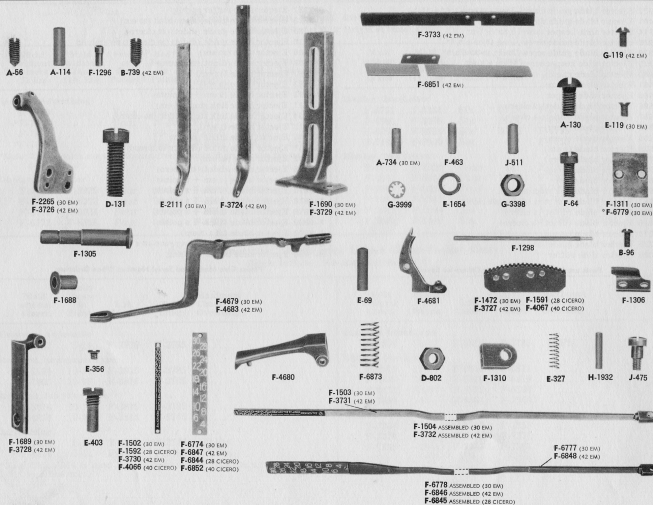
D- 332 Ejector blade guide dowel, long (30 em) 1/8" x 3/4"  
D- 401 Ejector blade guide dowel, short 1/8" x 7/16"  
D- 714 Ejector slide keeper dowel 3/32" x 1/2"  
D- 978 Ejector blade guide screw, long 10-32 x 3/4"  
D- 979 Ejector blade guide screw, short 10-32 x 3/8"  
D- 979 Ejector slide keeper screw 10-32 x 3/8"  
F-1460 Ejector blade (2 em)  
F-1461 Ejector blade (4 em)  
F-1468 Ejector slide keeper  
F-1586 Ejector blade (didot) (2 cicero)  
F-1587 Ejector blade (didot) (4 cicero)  
F-1608 Ejector blade (1 em)  
F-1609 Ejector blade (3 em)  
F-1679 Ejector blade (6 em)  
F-1727 Ejector blade (4 em)  
F-1731 Ejector blade (8 em)  
F-1826 Ejector blade link  
F-1962 Ejector blade link stop (30 em)  
F-1963 Ejector blade link stop (didot) (28 cicero)  
F-2015 Ejector blade (didot) (1 cicero)  
F-2016 Ejector blade (didot) (3 cicero)  
F-2210 Ejector blade (10 em)  
F-2325 Ejector blade guide (30 em)  
F-2326 Ejector slide buffer

Parts are for All Models Unless Otherwise Specified

F-2327 Ejector slide buffer spring  
F-2328 Ejector blade guide, assembled (30 em)  
F-2329 Ejector blade guide (didot) (28 cicero)  
F-2330 Ejector blade guide (didot) (28 cicero), assembled  
F-2606 Ejector slide (30 em)  
F-2607 Ejector slide (didot) (28 cicero)  
F-2883 Ejector blade (11 em)  
F-3583 Ejector blade (3 em)  
F-3593 Ejector blade (2 em + 6 points)  
F-3721 Ejector blade link stop (42 em)  
F-4064 Ejector blade link stop (didot) (40 cicero)  
F-4213 Ejector blade (1 em)  
F-4446 Ejector blade guide (42 em)  
F-4461 Ejector blade guide (didot) (40 cicero)  
F-4702 Ejector slide (42 em)  
F-4705 Ejector slide (didot) (40 cicero)  
F-8876 Ejector blade (1 em + 6 points)  
F-8877 Ejector blade (1 em + 3 points)  
F-8878 Ejector blade (2 em + 9 points)  
F-8879 Ejector blade (2 em + 3 points)  
F-8880 Ejector blade (1 em + 9 points)  
F-9040 Ejector blade (11 1/2 em)  
G- 354 Ejector blade link stop screw 6-48 x 5/16"  
H- 456 Ejector slide buffer bushing

Please Give Model and Serial Number When Ordering





\*For machine equipped with wide ejector blade scale F-6774.

- A- 56 Ejector blade controller lever stud set screw 1/4"-24 x 5/8"
- A- 114 Ejector blade controller lever bracket dowel 1/4" x 13/16"
- A- 130 Ejector blade controller lever segment screw 14-24 x 1/2"
- A- 734 Ejector blade controller link lift guide dowel (30 em) 3/16" x 5/8"
- B- 96 Ejector blade controller lever latch screw 4-48 x 1/4"
- B- 739 Ejector blade controller lever stud set screw 1/4"-24 x 1"
- D- 131 Ejector blade controller lever bracket screw 3/8"-16 x 1 1/8"
- D- 802 Ejector blade scale bar connection nut 8-32 x 1/8"
- E- 69 Ejector blade controller lever latch handle pin 1/4" x 15/16"
- E- 119 Ejector blade scale bar plate screw (30 em) 6-48 x 1/4"
- E- 327 Ejector blade controller lever latch handle locking piece spring
- E- 356 Ejector blade scale screw 4-48 x 3/32"
- E- 403 Ejector blade controller link lift roll screw
- E-1654 Ejector blade controller link rod washer
- F- 64 Ejector blade controller link lift guide screw 1/4"-24 x 23/32"
- F- 463 Ejector blade controller link lift guide dowel 3/16" x 5/8"
- F-1296 Ejector blade controller pin
- F-1298 Ejector blade controller link rod
- F-1305 Ejector blade controller lever stud
- F-1306 Ejector blade controller lever latch
- F-1310 Ejector blade scale bar connection
- F-1311 Ejector blade scale bar plate (30 em)
- F-1472 Ejector blade controller lever segment (30 em)
- F-1502 Ejector blade scale (30 em)
- F-1503 Ejector blade scale bar (30 em)
- F-1504 Ejector blade scale bar, assembled (30 em)
- F-1591 Ejector blade controller lever segment, didot (28 cicero)
- F-1592 Ejector blade scale, didot (28 cicero)
- F-1688 Ejector blade controller link lift roll
- F-1689 Ejector blade controller link lift (30 em)
- F-1690 Ejector blade controller link lift guide (30 em)
- F-2111 Ejector blade controller (30 em)
- F-2265 Ejector blade controller lever bracket (30 em)
- F-3724 Ejector blade controller (42 em)
- F-3726 Ejector blade controller lever bracket (42 em)
- F-3727 Ejector blade controller lever segment (42 em)

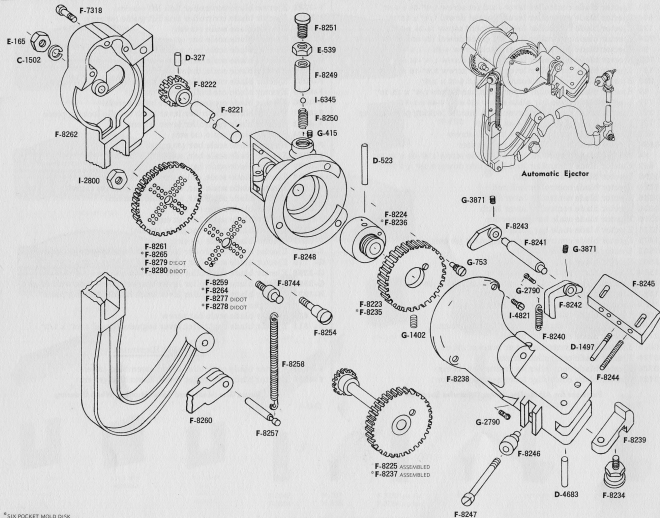
- F-3728 Ejector blade controller link lift (42 em)
- F-3729 Ejector blade controller link lift guide (42 em)
- F-3730 Ejector blade scale (42 em)
- F-3731 Ejector blade scale bar (42 em)
- F-3732 Ejector blade scale bar, assembled (42 em)
- F-3733 Ejector blade scale bar plate (42 em)
- F-4066 Ejector blade scale, didot (40 cicero)
- F-4067 Ejector blade controller lever segment, didot (40 cicero)
- F-4679 Ejector blade controller lever (30 em)
- F-4680 Ejector blade controller lever latch handle
- F-4681 Ejector blade controller lever latch handle locking piece
- F-4683 Ejector blade controller lever (42 em)
- F-6774 Ejector blade scale (30 em)
- F-6777 Ejector blade scale bar (30 em)
- F-6778 Ejector blade scale bar, assembled (30 em)
- F-6779 Ejector blade scale bar plate (30 em)
- F-6844 Ejector blade scale, didot (28 cicero)
- F-6845 Ejector blade scale bar, didot, assembled (28 cicero)
- F-6846 Ejector blade scale bar, assembled (42 em)
- F-6847 Ejector blade scale (42 em)
- F-6848 Ejector blade scale bar (42 em)
- F-6851 Ejector blade scale bar plate (42 em)
- F-6852 Ejector blade scale (40 cicero)
- F-6873 Ejector blade controller lever latch handle spring
- G- 119 Ejector blade scale bar plate screw (42 em) 6-48 x 1/4"
- G-3398 Ejector blade controller link rod nut 1/4"-24 x 1/8"
- G-3999 Ejector blade controller lever bracket screw lock washer
- H-1932 Ejector blade controller lever latch handle locking piece  
pin 1/8" x 5/8"
- J- 475 Ejector blade scale bar screw
- J- 511 Ejector blade controller lever segment dowel 3/16" x 1/2"

Parts Not Illustrated

- F-4682 Ejector blade controller lever, assembled (30 em)
- F-4684 Ejector blade controller lever, assembled (42 em)

Please Give Model and Serial Number When Ordering

Parts are for All Models Unless Otherwise Specified



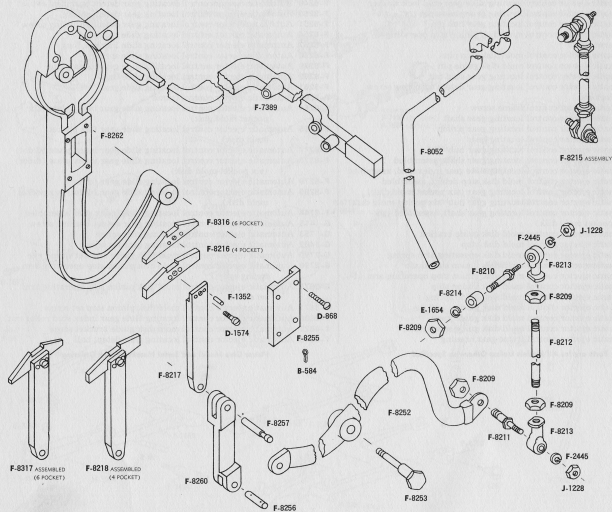
\*SIX POCKET MOLD DISK

C-1502 Automatic ejector control locating slide gear stud lock washer  
 D-327 Automatic ejector control locating gear pinion pin 1/8" x 7/8"  
 D-523 Automatic ejector control locating gear hub pin  
 D-1497 Automatic ejector control mold disk pinion stop operating arm screw  
 D-4683 Automatic ejector control mold disk stop pin  
 D-4683 Automatic ejector control mold disk guide pin  
 E-165 Automatic ejector control locating gear stud nut  
 E-539 Automatic ejector control locating gear detent adjusting screw lock nut  
 F-7318 Automatic ejector control frame screw  
 F-8221 Automatic ejector control locating gear shaft  
 F-8222 Automatic ejector control locating gear pinion  
 F-8223 Automatic ejector control locating gear  
 F-8224 Automatic ejector control locating gear hub  
 F-8225 Automatic ejector control locating gear shaft, assembled  
 F-8229 Automatic ejector control locating slide gear index stud, assembled  
 F-8234 Automatic ejector control mold disk stop detent, assembled  
 F-8235 Automatic ejector control locating gear (six pocket mold disk)  
 F-8236 Automatic ejector control locating gear hub (six pocket mold disk)  
 F-8237 Automatic ejector control locating gear shaft, assembled (six pocket mold disk)  
 F-8238 Automatic ejector control mold disk guide bracket  
 F-8239 Automatic ejector control mold disk stop  
 F-8240 Automatic ejector control mold disk operating arm spring  
 F-8241 Automatic ejector control mold disk pinion stop shaft  
 F-8242 Automatic ejector control mold disk pinion stop operating arm  
 F-8243 Automatic ejector control mold disk pinion stop  
 F-8244 Automatic ejector control mold disk guide spring  
 F-8245 Automatic ejector control mold disk guide  
 F-8246 Automatic ejector control mold disk guide knob  
 F-8247 Automatic ejector control mold disk guide screw  
 F-8248 Automatic ejector control frame gear housing

F-8249 Automatic ejector control locating gear detent bushing  
 F-8250 Automatic ejector control locating gear detent spring  
 F-8251 Automatic ejector control locating gear detent adjusting screw  
 F-8254 Automatic ejector control locating slide gear stud  
 F-8257 Automatic ejector control locating slide link pin, long  
 F-8258 Automatic ejector control locating slide spring  
 F-8259 Automatic ejector control locating slide gear index plate  
 F-8260 Automatic ejector control locating slide link  
 F-8261 Automatic ejector control locating slide gear  
 F-8262 Automatic ejector control frame  
 F-8264 Automatic ejector control locating slide gear index plate (six pocket mold disk)  
 F-8265 Automatic ejector control locating slide gear (six pocket mold disk)  
 F-8277 Automatic ejector control locating slide gear index plate (didot)  
 F-8278 Automatic ejector control locating slide gear index plate (didot) (six pocket mold disk)  
 F-8279 Automatic ejector control locating slide gear (didot)  
 F-8280 Automatic ejector control locating slide gear (didot) (six pocket mold disk)  
 F-8744 Automatic ejector control locating slide index stud, assembled  
 G-415 Automatic ejector control locating gear detent bushing screw  
 G-753 Automatic ejector control locating gear screw  
 G-1402 Automatic ejector control locating gear set screw  
 G-2790 Automatic ejector control mold disk guide bracket spring eye  
 G-2790 Automatic ejector control mold disk pinion stop operating arm spring eye  
 G-3871 Automatic ejector control mold disk pinion stop operating arm set screw  
 G-3871 Automatic ejector control mold disk pinion stop set screw  
 I-2600 Automatic ejector control locating slide gear index stud roller nut  
 I-4821 Automatic ejector control mold disk guide bracket screw  
 I-6345 Automatic ejector control locating gear detent ball

Parts are for All Models Unless Otherwise Specified

Please Give Model and Serial Number When Ordering

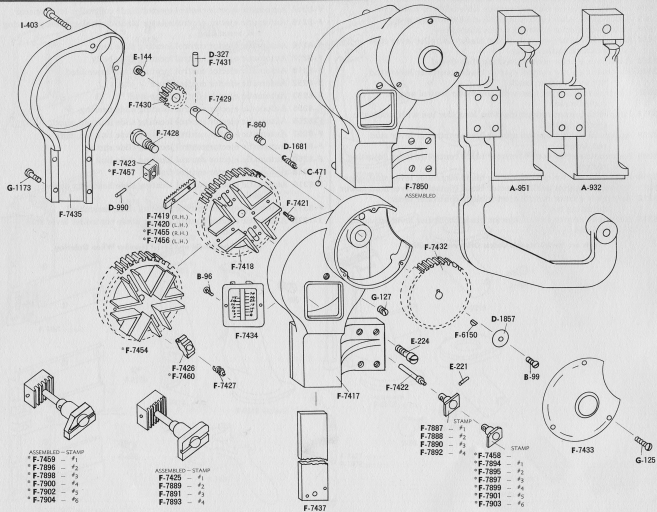


- B- 584 Automatic ejector control locating slide link pin cotter pin  
D- 868 Automatic ejector control locating slide bearing screw  
D-1574 Automatic ejector control locating slide screw  
E-1654 Automatic ejector control ejector blade controller lever stud  
nut lock washer, large  
F-1352 Automatic ejector control locating slide dowel  
F-2445 Automatic ejector control ejector blade controller lever stud  
nut lock washer, small  
F-7389 Ejector control lever (use with automatic control and air  
cooled mold)  
F-8052 Pot mouth burner connecting tube, long (for use with automatic  
ejector control)  
F-8209 Automatic ejector control ejector blade controller lever stud  
nut, large  
F-8209 Automatic ejector control ejector blade controller lever adjusting  
rod nut  
F-8210 Automatic ejector control ejector blade controller lever stud, upper  
F-8211 Automatic ejector control ejector blade controller lever stud, lower  
F-8212 Automatic ejector control ejector blade controller lever  
adjusting rod  
F-8213 Automatic ejector control ejector blade controller lever adjusting  
rod end

Parts are for All Models Unless Otherwise Specified

- F-8214 Automatic ejector control ejector blade controller lever spacer  
F-8215 Automatic ejector control ejector blade controller lever adjusting  
rod, assembled  
F-8216 Automatic ejector control locating slide head  
F-8217 Automatic ejector control locating slide body  
F-8218 Automatic ejector control locating slide, assembled  
F-8252 Automatic ejector control lever  
F-8253 Automatic ejector control lever stud  
F-8255 Automatic ejector control locating slide bearing  
F-8256 Automatic ejector control locating slide link pin, short  
F-8257 Automatic ejector control locating slide link pin, long  
F-8258 Automatic ejector control locating slide spring  
F-8260 Automatic ejector control locating slide link  
F-8262 Automatic ejector control frame  
F-8316 Automatic ejector control locating slide head (six pocket  
mold disk)  
F-8317 Automatic ejector control locating slide, assembled  
J-1228 Automatic ejector control ejector blade controller lever stud  
nut, small

Please Give Model and Serial Number When Ordering



- A- 932 Mold gear arm support (use with automatic ejector control)
- A- 951 Mold gear arm support (use with automatic ejector control)
- B- 96 Automatic ejector control locating block scale screw 4-48 x 1/4"
- B- 99 Automatic ejector control operating gear screw 8-32 x 3/8"
- C- 471 Automatic ejector control operating gear detent ball
- D- 327 Automatic ejector control operating pinion pin .125" x 7/8"
- D- 990 Automatic ejector control locating block pin .0937" x 17/32"
- D-1681 Automatic ejector control operating gear detent ball spring
- D-1857 Automatic ejector control operating gear shaft washer
- E- 144 Automatic ejector control operating pinion screw 8-32 x 1/8"
- E- 221 Automatic ejector control locating block knob pin .093 x 9/32"
- E- 224 Automatic ejector control frame screw
- F- 860 Automatic ejector control operating gear detent ball spring retaining screw 1/4"-24 x 5/16"
- F-6150 Automatic ejector control operating gear shaft key
- F-7417 Automatic ejector control frame
- F-7418 Automatic ejector control locating gear
- F-7419 Automatic ejector control locating gear rack, r.h.
- F-7420 Automatic ejector control locating gear rack, l.h.
- F-7421 Automatic ejector control locating gear rack screw 4-48 x .385"
- F-7422 Automatic ejector control locating block shaft
- F-7423 Automatic ejector control locating block
- F-7425 Automatic ejector control locating block, assembled
- F-7426 Automatic ejector control locating block guide
- F-7427 Automatic ejector control locating block guide spring
- F-7428 Automatic ejector control locating gear shoulder screw
- F-7429 Automatic ejector control locating gear shaft
- F-7430 Automatic ejector control operating pinion
- F-7431 Automatic ejector control operating pinion pin .125" x .968" (taper)
- F-7432 Automatic ejector control operating gear
- F-7433 Automatic ejector control operating gear cover
- F-7434 Automatic ejector control operating block scale
- F-7435 Automatic ejector control frame cover
- F-7437 Automatic ejector control locating slide
- F-7454 Automatic ejector control locating gear (six pocket mold disk)
- F-7455 Automatic ejector control locating gear rack, r.h. (six pocket mold disk)
- F-7456 Automatic ejector control locating gear rack, l.h. (six pocket mold disk)
- F-7457 Automatic ejector control locating block (six pocket mold disk)
- F-7458 Automatic ejector control locating block knob (six pocket mold disk)
- F-7459 Automatic ejector control locating block (#1) (six pocket mold disk) (assembled)

**Parts are for All Models Unless Otherwise Specified**

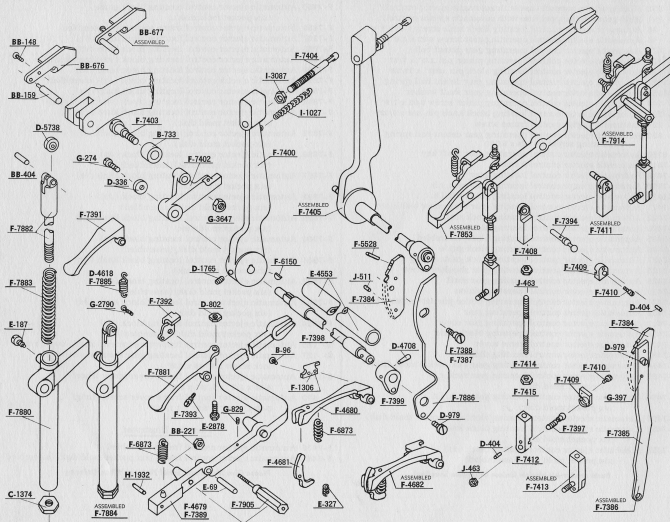
- F-7460 Automatic ejector control locating block guide (six pocket mold disk)
- F-7850 Automatic ejector control frame and cover, assembled
- F-7887 Automatic ejector control locating block knob (#1)
- F-7888 Automatic ejector control locating block knob (#2)
- F-7889 Automatic ejector control locating block (#2) (assembled)
- F-7890 Automatic ejector control locating block knob (#3)
- F-7891 Automatic ejector control locating block (#3) (assembled)
- F-7892 Automatic ejector control locating block knob (#4)
- F-7893 Automatic ejector control locating block (#4) (assembled)
- F-7894 Automatic ejector control locating block knob (#1) (six pocket mold disk)
- F-7895 Automatic ejector control locating block knob (#2) (six pocket mold disk)
- F-7896 Automatic ejector control locating block (#2) (six pocket mold disk) (assembled)
- F-7897 Automatic ejector control locating block knob (#3) (six pocket mold disk)
- F-7898 Automatic ejector control locating block (#3) (six pocket mold disk) (assembled)
- F-7899 Automatic ejector control locating block knob (#4) (six pocket mold disk)
- F-7900 Automatic ejector control locating block (#4) (six pocket mold disk) (assembled)
- F-7901 Automatic ejector control locating block knob (#5) (six pocket mold disk)
- F-7902 Automatic ejector control locating block (#5) (six pocket mold disk) (assembled)
- F-7903 Automatic ejector control locating block knob (#6) (six pocket mold disk)
- F-7904 Automatic ejector control locating block (#6) (six pocket mold disk) (assembled)
- G- 125 Automatic ejector control frame cover screw (short) 6-48 x 1/2"
- G- 127 Automatic ejector control locating gear shoulder screw lock screw 3/8"-16 x 5/8"
- G-1173 Automatic ejector control frame cover screw (short) 8-32 x 1/2" x 5/16" x 5/8"
- I- 403 Automatic ejector control frame cover screw (long) 8-32 x 15/16" x 5/8" x 1 1/16"

**Parts Not Illustrated**

- F-7436 Automatic ejector control frame, assembled
- F-7461 Automatic ejector control frame (six pocket mold disk) (assembled)

**Please Give Model and Serial Number When Ordering**

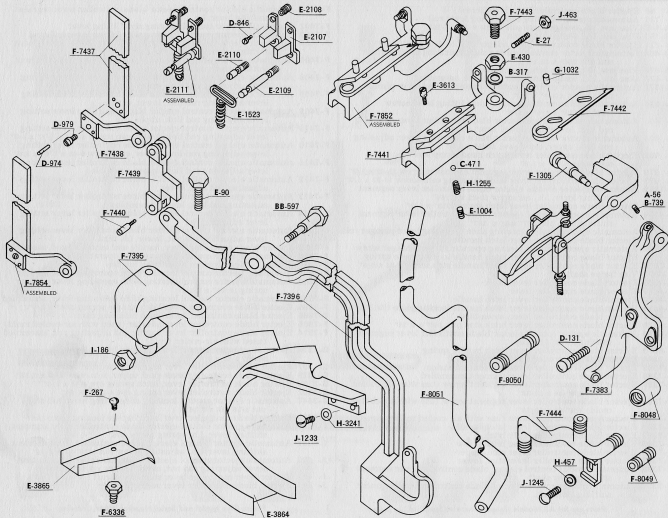




- B- 96 Ejector blade controller lever latch screw  
 B- 733 Automatic ejector control locating slide lifting lever roll  
 BB-148 Vise jaw, l.h., wedge hinge pin screw 8-32 x 5/16"  
 BB-159 Vise jaw, l.h., wedge hinge pin  
 BB-221 Ejector blade controller lever adapter nut 10-28 x 5/16" x 1/8"  
 BB-404 Automatic ejector control locating slide operating lever plunger roll pin 3/8" x 11/16"  
 BB-676 Vise jaw, l.h., wedge hinge pin plate  
 BB-677 Vise jaw, l.h., wedge hinge pin and plate, assembled  
 C-1374 Automatic ejector control locating slide operating lever plunger nut 3/8"-16 x 3/4" x 1/4"  
 D- 336 Automatic ejector control locating slide lifting lever screw washer .173" x 3/4" x 1/8"  
 D- 404 Automatic ejector control ejector blade controller lever adjusting rod link, lower, cap dowel .0625" x 3/8"  
 D- 404 Automatic ejector control ejector blade controller lever adjusting rod link, upper, cap dowel .0625" x 3/8"  
 D- 802 Ejector blade controller lever latch handle stop screw nut 8-32 x 5/16" x 1/8"  
 D- 979 Ejector blade controller lever segment extension screw 10-32 x 1/2"  
 D- 979 Ejector blade controller lever latch releasing cam screw 10-32 x 1/2"  
 D-1765 Automatic ejector control ejector blade controller lever segment shifting lever, l.h., set screw 10-32 x 17/64"  
 D-4618 Ejector blade controller lever latch spring .210" x 1/2"  
 D-4708 Automatic ejector control ejector blade controller lever segment shifting, r.h., pin .167" x 1" x .187"  
 D-5738 Automatic ejector control locating slide operating lever plunger roll  
 E- 69 Ejector blade controller lever latch handle pin  
 E- 187 Automatic ejector control locating operating lever plunger screw  
 E- 327 Ejector blade controller lever latch handle locking piece spring  
 E-2878 Ejector blade controller lever latch handle stop screw 8-32 x 5/8"  
 E-4553 Vise frame shaft  
 F-1306 Ejector blade controller lever latch  
 F-4679 Ejector blade controller lever  
 F-4680 Ejector blade controller lever latch handle  
 F-4681 Ejector blade controller lever latch handle locking piece  
 F-4682 Ejector blade controller lever, assembled  
 F-5528 Ejector blade controller lever latch stop pin .166" x 9/16"  
 F-6150 Automatic ejector control ejector blade controller lever segment shifting lever, l.h., key  
 F-6873 Ejector blade controller lever latch handle spring  
 F-7384 Ejector blade controller lever segment  
 F-7385 Ejector blade controller lever segment extension  
 F-7386 Ejector blade controller lever segment, assembled  
 F-7387 Ejector blade controller lever segment screw (use with air-cooled mold) 1/4"-24 x 23/32"  
 F-7388 Ejector blade controller lever segment screw (use with air-cooled mold) 1/4"-24 x 13/16"  
 F-7389 Ejector blade controller lever (use with air-cooled mold)  
 F-7391 Ejector blade controller lever latch handle  
 F-7392 Ejector blade controller lever latch  
 F-7393 Ejector blade controller lever latch screw  
 F-7394 Ejector blade controller lever stud, upper  
 F-7397 Ejector blade controller lever stud, lower  
 F-7398 Automatic ejector control ejector blade controller lever segment shifting lever shaft  
 F-7399 Automatic ejector control ejector blade controller lever segment shifting lever, r.h.  
 F-7400 Automatic ejector control ejector blade controller lever segment shifting lever, l.h.  
 F-7402 Automatic ejector control locating slide lifting lever  
 F-7403 Automatic ejector control locating slide lifting lever roll stud  
 F-7404 Automatic ejector control ejector blade controller lever segment shifting lever, l.h., adjusting screw  
 F-7405 Automatic ejector control ejector blade controller lever segment shifting lever, assembled  
 F-7408 Automatic ejector control ejector blade controller lever setting lever adjusting rod link, upper  
 F-7409 Automatic ejector control ejector blade controller lever setting lever adjusting rod link, lower, cap  
 F-7409 Automatic ejector control ejector blade controller lever setting lever adjusting rod link, upper, cap  
 F-7410 Automatic ejector control ejector blade controller lever setting lever adjusting rod link, lower, cap screw 6-48 x 1/4" x 3/8"  
 F-7410 Automatic ejector control ejector blade controller lever setting lever adjusting rod link, upper, cap screw 6-48 x 1/4" x 3/8"  
 F-7411 Automatic ejector control ejector blade controller lever setting lever adjusting rod link, upper, assembled  
 F-7412 Automatic ejector control ejector blade controller lever setting adjusting rod link, lower  
 F-7413 Automatic ejector control ejector blade controller lever setting adjusting rod link, lower, assembled  
 F-7414 Automatic ejector control ejector blade controller lever setting lever adjusting rod  
 F-7415 Automatic ejector control ejector blade controller lever setting lever adjusting rod nut, lower, l.h. thrd.  
 F-7853 Ejector blade controller lever, handle and adjusting rod, assembled  
 F-7880 Automatic ejector control locating slide operating lever  
 F-7881 Ejector blade controller lever latch handle  
 F-7882 Automatic ejector control locating slide operating lever plunger  
 F-7883 Automatic ejector control locating slide operating lever plunger spring 11/16" x 7/16"  
 F-7884 Automatic ejector control locating slide operating lever, assembled  
 F-7885 Ejector blade controller lever latch handle spring .210" x 1/4"  
 F-7886 Ejector blade controller lever latch releasing cam  
 F-7905 Ejector blade controller lever adapter (used with air-cooled mold)  
 F-7914 Ejector blade controller lever handle and adjusting rod, assembled (used with air-cooled mold)  
 G- 274 Automatic ejector control locating slide lifting lever screw 8-32 x 3/8"  
 G- 397 Ejector blade controller lever segment extension dowel  
 G- 829 Ejector blade controller lever stud, upper, sets crew 4-48 x 3/16"  
 G-2790 Ejector blade controller lever, latch spring eye 4-48 x 5/8"  
 G-2802 Ejector blade controller lever spring eye 4-48 x 23/64"  
 G-3647 Automatic ejector control locating slide lifting lever roll stud nut 5/16"-18 x 5/16"  
 H-1932 Ejector blade controller lever latch handle locking piece pin  
 I-1027 Automatic ejector control ejector blade controller lever segment shifting lever, l.h., spring 1/4" x .876"  
 I-3087 Automatic ejector control ejector blade controller lever segment shifting lever, l.h., adjusting screw nut 5/16"-18 x 3/16"  
 J- 463 Automatic ejector control ejector blade controller lever setting lever adjusting rod nut, upper 1/4"-24 x 3/16"  
 J- 463 Ejector lever controller lever stud, lower, nut 1/4"-24 x 3/16"  
 J- 511 Ejector blade controller lever segment dowel

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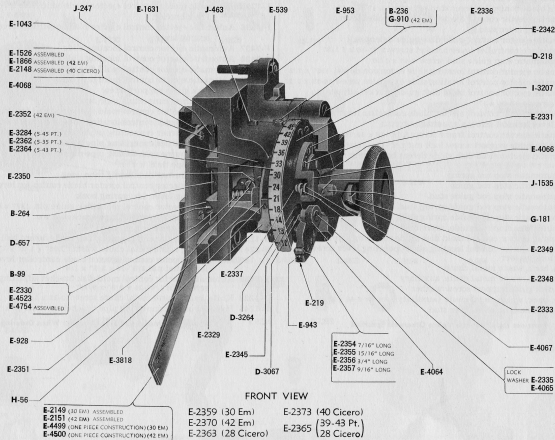


- A- 56 Ejector blade controller lever stud set screw 1/4"-24 x 5/8"  
 B- 317 Mold disk guide support screw washer 1/2" I.D. x 1" O.D. x 1/16"  
 B- 739 Ejector blade controller lever stud set screw 1/4"-24 x 1"  
 BB-597 Automatic ejector control ejector blade controller lever setting lever stud  
 C- 471 Automatic ejector control mold disk guide detent ball  
 D- 131 Ejector blade controller lever bracket screw 3/8"-16 x 1 1/8"  
 D- 846 Vise automatic stop guide stud screw 6-48 x 5/16"  
 D- 974 Automatic ejector control locating slide extension dowel .156" x 1/2"  
 D- 979 Automatic ejector control locating slide extension screw 10-32 x 1/2"  
 E- 27 Automatic ejector control mold disk guide bracket adjusting screw 1/4"-24 x 1"  
 E- 90 Automatic ejector control ejector blade controller lever setting lever bracket screw 3/8"-16 x 1 1/4"  
 E- 224 Automatic ejector control frame screw 5/16"-18 x 15/16"  
 E- 430 Mold disk guide support screw lock nut 1/2"-12 x 11/16" x 3/8"  
 E-1004 Automatic ejector mold disk guide detent ball spring retaining screw 14-24 x 1/4"  
 E-1523 Vise automatic stop rod spring  
 E-2107 Vise automatic stop rod guide  
 E-2108 Vise automatic stop rod guide stud  
 E-2109 Vise automatic stop rod guide spring stud, r.h.  
 E-2110 Vise automatic stop rod guide spring stud, l.h.  
 E-2111 Vise automatic stop rod guide, assembled  
 E-3613 Automatic ejector control mold disk guide retaining screw  
 E-3816 Automatic ejector control locating slide operating lever screw lock washer  
 E-3864 Knife, back, waste metal chute  
 E-3865 Knife, back, waste metal chute, auxiliary  
 E-4265 Mold disk guide support screw washer  
 F- 267 Knife, back, waste metal chute (auxiliary) screw 6-48 x 3/16"  
 F-1305 Ejector blade controller lever stud

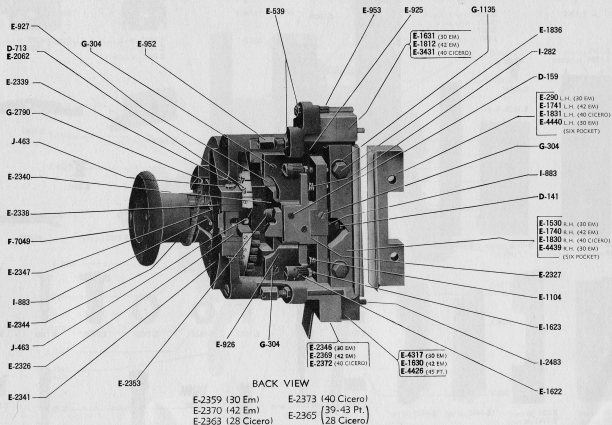
- F-6336 Knife, back, screw  
 F-7383 Ejector blade controller lever bracket  
 F-7395 Automatic ejector control ejector blade controller lever setting lever bracket  
 F-7396 Automatic ejector control ejector blade controller lever setting lever  
 F-7437 Automatic ejector control locating slide  
 F-7438 Automatic ejector control locating slide extension  
 F-7441 Automatic ejector control mold disk guide bracket  
 F-7442 Automatic ejector control mold disk guide  
 F-7443 Mold disk guide support screw  
 F-7444 Pot gas burner connecting pipe bracket  
 F-7852 Automatic ejector control mold disk guide and bracket, assembled  
 F-7854 Automatic ejector control locating slide and extension, assembled  
 F-8048 Pot mouth burner connecting pipe coupling 3/8" pipe thrd. x 1"  
 F-8049 Pot mouth burner connecting pipe nipple, short 3/8" pipe thrd. x 1"  
 F-8050 Pot mouth burner connecting pipe nipple, long 3/8" pipe thrd. x 2 1/2"  
 F-8051 Pot mouth burner connecting tube, long  
 G- 139 Automatic ejector control ejector blade controller lever segment shifting lever, l.h., spring hook  
 G-1032 Automatic ejector control mold disk guide pin .187" x 5/16"  
 H- 457 Pot gas burner connecting pipe bracket screw washer 17/64" x 5/8" x 1/16"  
 H-1255 Automatic ejector control mold disk guide detent ball spring  
 H-3241 Knife, back, waste metal chute washer .196" x 1/2" x 1/16"  
 I- 186 Automatic ejector control ejector blade controller lever setting lever stud nut 3/8"-16 x 5/8" x 1/4"  
 J- 463 Automatic ejector control mold disk bracket adjusting screw nut 1/4"-24 x 9/8" x 3/16"  
 J-1233 Knife, back, waste metal chute screw 10-32 x 1/2"  
 J-1245 Pot gas burner connecting pipe bracket screw 14-24 x 7/8"

Parts are for All Models Unless Otherwise Specified

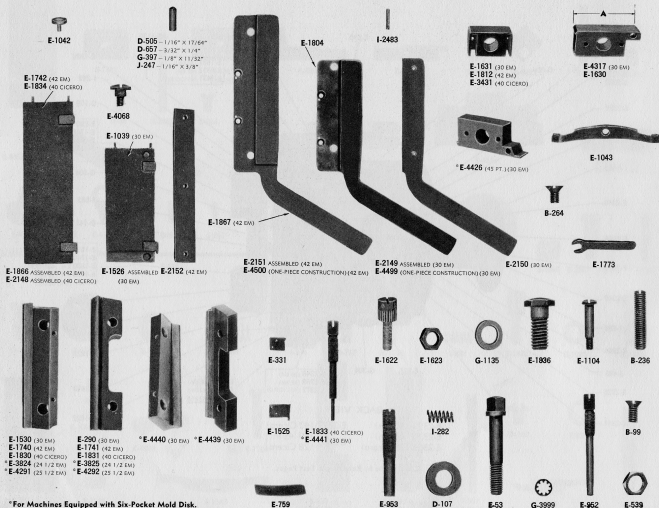
Please Give Model and Serial Number When Ordering



Check Parts by Referring to Text Pages.



Check Parts by Referring to Text Pages.



\*For Machines Equipped with Six-Pocket Mold Disk.

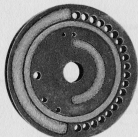
- B- 99 Knife, r.h., slug plate screw 8-32 x 3/8"  
 B- 236 Knife, r.h., slide gib, inside, set screw 1/4"-24 x 1 1/4"  
 B- 264 Knife, r.h., spring plate spring screw 8-32 x 5/16"  
 D- 107 Knife, l.h., screw washer  
 D- 505 Knife, r.h., spring plate lug rivet 1/16" x 17/64"  
 D- 657 Knife, r.h., slug plate dowel 3/32" x 1/4"  
 E- 15 Knife, r.h., setting screw actuating cam lever detent spring screw (30 em)  
 E- 53 Knife, l.h., screw  
 E- 290 Knife, l.h. (30 em)  
 E- 331 Knife, r.h., spring plate lug, upper  
 E- 430 Knife, r.h., setting screw actuating cam lever detent spring screw nut (30 em) 1/2"-12 x 3/16"  
 E- 539 Knife, l.h., adjusting screw nut 3/8"-32 x 1/2"  
 E- 539 Vise jaw, r.h., adjusting screw nut 3/8"-32 x 1/2"  
 E- 759 Knife, l.h., adjusting spring  
 E- 952 Knife, l.h., adjusting screw  
 E- 953 Vise jaw, r.h., adjusting screw  
 E- 1039 Knife, r.h., spring plate (30 em)  
 E- 1042 Knife, r.h., spring plate stud  
 E- 1043 Knife, r.h., spring plate spring  
 E- 1104 Knife, r.h., spring screw 8-32 x 1/4"  
 E- 1525 Knife, r.h., spring plate lug, lower  
 E- 1526 Knife, r.h., spring plate, assembled (30 em) (specify when used with six-pocket mold disk)  
 E- 1530 Knife, r.h. (30 em)  
 E- 1622 Knife, r.h., adjusting screw  
 E- 1623 Knife, r.h., adjusting screw nut 1/4"-40 x 3/8"  
 E- 1630 Knife, r.h., liner, lower (A=2 25/32")  
 E- 1631 Knife, r.h., liner, upper (30 em)  
 E- 1740 Knife, r.h. (42 em)  
 E- 1741 Knife, l.h. (42 em)  
 E- 1742 Knife, r.h., spring plate (42 em)  
 E- 1773 Knife, r.h., adjusting screw nut wrench  
 E- 1804 Knife, r.h., slug plate

- E- 1812 Knife, r.h., liner, upper (42 em)  
 E- 1830 Knife, r.h. (didot) (40 cicero)  
 E- 1831 Knife, l.h. (didot) (40 cicero)  
 E- 1833 Knife, l.h., adjusting screw (didot) (40 cicero)  
 E- 1834 Knife, r.h., spring plate (40 cicero)  
 E- 1836 Knife, r.h., screw 3/8"-16 x 7/8"  
 E- 1866 Knife, r.h., spring plate, assembled (42 em)  
 E- 1867 Knife, r.h., slug plate (42 em)  
 E- 2148 Knife, r.h., spring plate, assembled (didot) (40 cicero)  
 E- 2149 Knife, r.h., slug plate, assembled (30 em)  
 E- 2150 Knife, r.h., slug plate spacer (30 em)  
 E- 2151 Knife, r.h., slug plate, assembled (42 em)  
 E- 2152 Knife, r.h., slug plate spacer (42 em)  
 E- 3431 Knife, r.h., liner, upper (40 cicero)  
 E- 3824 Knife, r.h. (24 1/2 em) (six-pocket mold disk)  
 E- 3825 Knife, l.h. (24 1/2 em) (six-pocket mold disk)  
 E- 4068 Knife, r.h., spring plate connecting screw  
 E- 4291 Knife, r.h. (28 1/2 em) (six-pocket mold disk)  
 E- 4292 Knife, l.h. (25 1/2 em) (six-pocket mold disk)  
 E- 4317 Knife, r.h., liner, lower (30 em) (A=2 3/4")  
 E- 4426 Knife, r.h., liner, lower (45 point) (six-pocket mold disk)  
 E- 4439 Knife, l.h. (30 em) (six-pocket mold disk)  
 E- 4440 Knife, r.h. (30 em) (six-pocket mold disk)  
 E- 4441 Knife, l.h., adjusting screw, upper (30 em) (six-pocket mold disk)  
 E- 4499 Knife, r.h., slug plate (one-piece construction) (30 em)  
 E- 4500 Knife, r.h., slug plate (one-piece construction) (42 em)  
 E- 4738 Knife, r.h., setting screw actuating cam lever detent spring screw (30 em)  
 G- 397 Knife, r.h., slug plate spacer pin 1/8" x 11/32"  
 G- 1135 Knife, r.h., screw washer  
 G- 3999 Knife, r.h., screw lock washer  
 G- 3999 Knife, l.h., screw lock washer  
 I- 282 Knife, r.h., spring  
 I- 2483 Knife, r.h., liner dowel 3/16" x 1 15/16"  
 J- 247 Knife, r.h., spring plate retaining pin 1/16" x 3/8"

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F-2342



E-2333



E-2337

E-2336 - 5/16" x 1 1/2"  
E-2351 - 1/4" x 24 x 15/16"

E-2344



F-7049



E-2335



E-4064



E-4065

BB-134 - 1/8" x 3/8"  
D-218 - 1/8" x 1/2"  
F-463 - 5/8" x 5/8"  
J-247 - .0625" x 3/8"



E-4067



J-1535



E-2331



G-2790



E-4066



E-2328



E-2341

G-181 - 5/32" x 21/64"  
I-883 - 3/16" x 1 1/8"

D-141



E-2330



E-925



E-926



E-927



G-910 (42 EM)



E-2352



E-2348



E-928



E-2347



E-2350



E-2349

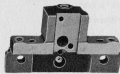


H-56

E-2354 - 310° 32 x 7/16"  
E-2355 - 310° 32 x 15/16"  
E-2356 - 310° 32 x 3/4"  
E-2357 - 310° 32 x 9/16"



E-974



E-2340



E-2326



E-2338



E-2339

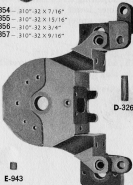


J-463

E-3818 - 10-32 x 1/2"  
G-304 - 1/4" x 24 x 21/32"  
I-3207 - 1/4" x 24 x 25/32"



E-2345



D-3264



D-3067



E-2345



E-3284 (5-45 PT.)  
E-2362 (5-35 PT.) (DIDOT)  
E-2364 (5-43 PT.) (DIDOT)



D-159 - 8-32 x 19/64"  
D-713 - 4-48 x 7/32"  
E-2062 - 4-48 x 1/4"



E-2327



E-2329



E-2353



E-219

E-2346 (30 EM)  
E-2369 (42 EM)  
E-2372 (40 CIDER)

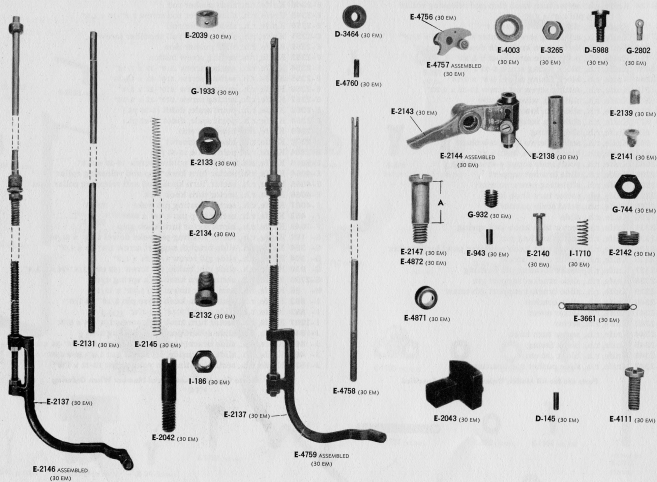
BB-134 Knife, r.h., sector turn knob stop and releasing collar stop pin 1/8" x 3/8"

- D- 141 Knife, r.h., slide screw 1/4"-24 x 1"
- D- 159 Knife, r.h., adjusting screw pointer screw 8-32 x 3/16"
- D- 218 Knife, r.h., sector turn knob lock dowel 1/8" x 1/2"
- D- 713 Knife, r.h., point scale screw 4-48 x 5/32"
- D-3067 Knife, r.h., block facing screw 8-32 x 7/16"
- D-3264 Knife, r.h., block facing dowel 1/8" x 7/16"
- E- 219 Knife, r.h., setting screw set screw 10-32 x 9/32"
- E- 925 Knife, r.h., slide gib, wiper, outside
- E- 926 Knife, r.h., slide gib, lower, outside
- E- 927 Knife, r.h., slide gib, inside
- E- 928 Knife, r.h., slide spring
- E- 943 Knife, r.h., setting screw set screw shoe
- E- 974 Knife, r.h., block screw 1/2"-12 x 2"
- E-2062 Knife, r.h., point scale screw 4-48 x 13/64"
- E-2326 Knife, r.h., slide bracket support
- E-2327 Knife, r.h., adjusting screw pointer
- E-2328 Knife, r.h., sector turn knob lock
- E-2329 Knife, r.h., point scale pointer
- E-2330 Knife, r.h., slide
- E-2331 Knife, r.h., sector turn knob lock spring
- E-2333 Knife, r.h., sector locating pin
- E-2335 Knife, r.h., sector turn knob releasing pawl lock washer
- E-2336 Knife, r.h., sector cover screw
- E-2337 Knife, r.h., sector locating pin bushing
- E-2338 Knife, r.h., slide bracket support gib
- E-2339 Knife, r.h., slide bracket support gib screw
- E-2340 Knife, r.h., slide bracket
- E-2341 Knife, r.h., sector cover
- E-2342 Knife, r.h., sector
- E-2344 Knife, r.h., sector turn knob
- E-2345 Knife, r.h., block facing
- E-2346 Knife, r.h., block (30 em)
- E-2347 Knife, r.h., slide pusher rod bearing

Parts are for All Models Unless Otherwise Specified

- E-2348 Knife, r.h., slide pusher rod
- E-2349 Knife, r.h., slide pusher rod screw 3/8"-16 x 1/2"
- E-2350 Knife, r.h., slide pusher roll
- E-2351 Knife, r.h., slide pusher roll shoulder screw
- E-2352 Knife, r.h., slide pusher cam
- E-2353 Knife, r.h., setting screw button
- E-2354 Knife, r.h., setting screw .310"-32 x 7/16"
- E-2355 Knife, r.h., setting screw .310"-32 x 15/16"
- E-2356 Knife, r.h., setting screw .310"-32 x 3/4"
- E-2357 Knife, r.h., setting screw .310"-32 x 9/16"
- E-2362 Knife, r.h., point scale, didot (5-39 pt.)
- E-2364 Knife, r.h., point scale, didot (5-43 pt.)
- E-2369 Knife, r.h., block (42 em)
- E-2372 Knife, r.h., block (40 cicero)
- E-3284 Knife, r.h., point scale (5-43 pt.)
- E-3818 Knife, r.h., point scale pointer screw 10-32 x 3/8"
- E-4064 Knife, r.h., sector turn knob stop and releasing collar
- E-4065 Knife, r.h., sector, turn knob stop and releasing collar stud
- E-4066 Knife, r.h., sector turn knob lock
- E-4067 Knife, r.h., sector locating pin yoke
- F- 463 Knife, r.h., sector stop pin 3/16" x 5/8"
- F-7049 Knife, r.h., block sector turn knob grip
- G- 181 Knife, r.h., sector locating pin yoke dowel 5/32" x 21/64"
- G- 304 Knife, r.h., slide bracket support screw 1/4"-24 x 1/2"
- G- 304 Knife, r.h., slide gib screw 1/4"-24 x 1/2"
- G- 910 Knife, r.h., slide gib, inside, set screw (42 em) 1/4"-24 x 1 3/4"
- G-2790 Knife, r.h., sector turn knob lock spring eye
- H- 56 Knife, r.h., cam taper dowel pin 5/32" x 15/16"
- I- 883 Knife, r.h., sector turn knob drive pin 3/16" / 1 1/8"
- I- 883 Knife, r.h., slide dowel 3/16" x 1 1/8"
- I-3207 Knife, r.h., sector turn knob lock screw 1/4"-24 x 5/8"
- J- 247 Knife, r.h., slide detent pointer operating arm
- J- 463 Knife, r.h., slide bracket support gib screw nut 1/4"-24 x 3/8"
- J- 463 Knife, r.h., slide gib, inside, set screw nut 1/4"-24 x 3/8"
- J-1535 Knife, r.h., sector locating pin yoke screw 10-32 x 1/2"

Please Give Model and Serial Number When Ordering



- D- 145 First elevator slide gib, lower, r.h., dowel (30 em) 1/8" x 5/8"  
 D-3464 Knife wiper bar rod roller (30 em)  
 D-5988 Knife wiper operating lever roll screw  
 E- 943 Knife wiper operating lever screw set screw shoe (30 em)  
 E-2039 Knife wiper bar rod collar (30 em)  
 E-2042 Knife wiper bar rod operating stud (30 em) 5/16"-18 x 1 1/2"  
 E-2043 First elevator slide gib, lower, r.h. (30 em)  
 E-2043 First elevator slide gib, upper, r.h. (30 em)  
 E-2131 Knife wiper bar rod (30 em)  
 E-2132 Knife wiper bar rod adjusting collar (30 em)  
 E-2133 Knife wiper bar rod adjusting nut (30 em)  
 E-2134 Knife wiper bar rod adjusting nut lock nut (30 em) 9/16"-20 x 3/4"  
 E-2137 Knife wiper bar link (30 em)  
 E-2138 Knife wiper operating lever adjusting rod (30 em)  
 E-2139 Knife wiper operating lever adjusting rod shoe (30 em)  
 E-2140 Knife wiper operating lever adjusting rod pin (30 em) 5-40 x 19/32"  
 E-2141 Knife wiper operating lever adjusting rod pin knob (30 em)  
 E-2142 Knife wiper operating lever adjusting rod shoe adjusting screw (30 em) 3/8"-32 x 1/4"  
 E-2143 Knife wiper operating lever (30 em)  
 E-2144 Knife wiper operating lever, assembled (30 em)

Parts are for All Models Unless Otherwise Specified

- E-2145 Knife wiper bar rod spring (30 em)  
 E-2146 Knife wiper bar rod, assembled (30 em)  
 E-2147 Knife wiper operating lever screw (30 em) 5/16"-18 x 3/8"  
 E-3265 Knife wiper operating lever roll screw nut (30 em) 8-32 x 1/8"  
 E-3661 Knife wiper operating lever spring (30 em)  
 E-4003 Knife wiper operating lever roll (30 em)  
 E-4111 First elevator slide gib screw 5/16"-24 x 7/8"  
 E-4756 Knife wiper operating lever (30 em)  
 E-4757 Knife wiper operating lever, assembled (30 em)  
 E-4758 Knife wiper bar rod (30 em)  
 E-4759 Knife wiper bar rod, assembled (30 em)  
 E-4760 Knife wiper bar rod pin (30 em) .187" x 3/8"  
 E-4871 Knife wiper operating lever collar  
 E-4872 Knife wiper operating lever screw, A=1.095"  
 G- 744 Knife wiper bar rod operating stud lock nut (30 em) 5/16"-18 x 1/2"  
 G- 932 Knife wiper operating lever screw set screw (30 em) 8-32 x 1/8"  
 G-1933 Knife wiper bar rod adjusting collar pin (30 em) 5/32" x .710"  
 G-1933 Knife wiper bar rod collar pin (30 em) 5/32" x .710"  
 G-2802 Knife wiper operating lever spring eye (30 em)  
 I- 186 Knife wiper bar link adjusting nut (30 em) 3/8"-16 x 5/8"  
 I-1710 Knife wiper operating lever adjusting rod pin knob spring (30 em)

Please Give Model and Serial Number When Ordering



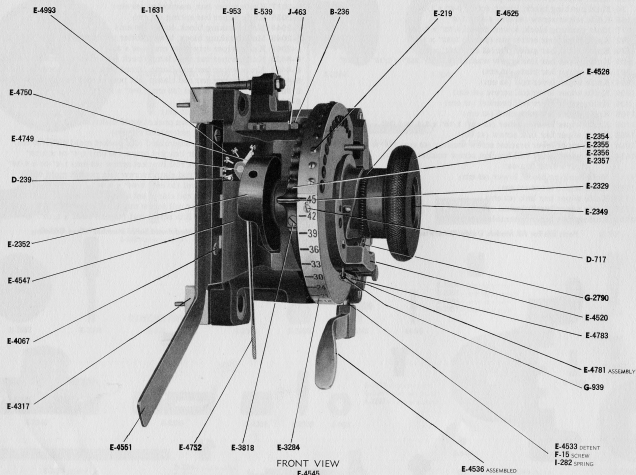
\*For Machines Equipped with Six-Pocket Mold Disk.

- B- 99 Knife wiper bar plate screw (42 em) 8-32 x 3/8"  
 C- 123 Knife wiper lever cotter pin (42 em) 5/32" x 3/4"  
 D- 34 Mold banking block, lower, screw 8-32 x 1/2"  
 D- 168 Knife wiper screw (42 em) 4-48 x 1/4"  
 D- 977 Mold banking block, lower, dowel 5/32" x 7/16"  
 E- 42 Knife wiper bar cotter pin (30 em) 3/32" x 1/2"  
 E- 179 Knife wiper bar guide pin (42 em) .139" x 1"  
 E- 525 Knife wiper bar link screw washer (42 em) .285" x 7/16" x 1/16"  
 E- 797 Knife wiper bar plate (42 em)  
 E- 804 Knife wiper lever roll (42 em)  
 E- 805 Knife wiper lever roll screw (42 em)  
 E- 806 Knife wiper lever roll bracket (42 em)  
 E-1105 Knife wiper lever bracket (42 em)  
 E-1106 Knife wiper lever washer (42 em) 7/16" x 3/4" x 1/16"  
 E-1466 Knife wiper bar link screw (42 em)  
 E-1654 Knife wiper lever bracket screw washer (42 em) 1/4" x 1/16" x 3/64"  
 E-1654 Knife wiper lever roll bracket screw washer (42 em) 1/4" x 1/16" x 3/64"  
 E-1712 Mold banking block, lower (42 em)  
 E-1756 Knife wiper lever (42 em)  
 E-1757 Knife wiper bar link (42 em)  
 E-1758 Knife wiper bar link stud (42 em)  
 E-1759 Knife wiper lever, assembled (42 em)

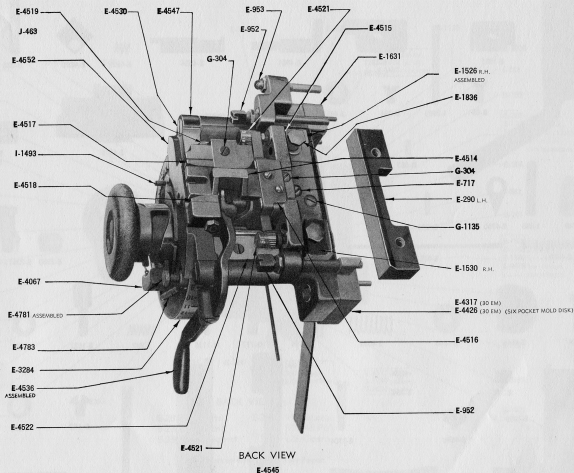
Parts are for All Models Unless Otherwise Specified

- E-2007 Knife wiper (42 em)  
 E-2026 Knife wiper bar (42 em)  
 E-2027 Knife wiper bar, assembled (42 em)  
 E-2036 Knife wiper bar spring (30 em)  
 E-2044 Mold banking block, lower (30 em)  
 E-2045 Mold banking block, lower, cotter pin (30 em)  
 E-2062 Knife wiper screw (30 em) 4-48 x 3/16"  
 E-4423 Knife wiper bar rod clamp (back section) (six pocket mold disk)  
 E-4424 Knife wiper bar rod clamp (front section) (six pocket mold disk)  
 E-4425 Knife wiper bar rod clamp (six pocket mold disk), assembled  
 E-4692 Knife wiper dowel (30 em) (.046" x 9/64")  
 E-5888 Knife wiper (30 em)  
 E-5889 Knife wiper bar (30 em)  
 E-5890 Knife wiper bar (six pocket mold disk) (30 em)  
 E-5891 Knife wiper bar, assembled (30 em)  
 E-5892 Knife wiper bar, assembled (six pocket mold disk) (30 em)  
 F- 904 Knife wiper lever bracket screw (42 em) 1/4"-24 x 9/16"  
 F- 904 Knife wiper lever roll bracket screw (42 em) 1/4"-24 x 9/16"  
 G- 274 Knife wiper bar rod clamp screw (six pocket mold disk)  
 G- 643 Knife wiper dowel (30 em) 3/64" x 9/64"  
 G- 829 Knife wiper bar rod clamp set screw (six pocket mold disk)  
 J- 463 Knife wiper lever roll screw nut (42 em) 1/4"-24 x 3/8"  
 J-1228 Knife wiper bar link screw nut (42 em) 10-32 x 5/16"

Please Give Model and Serial Number When Ordering

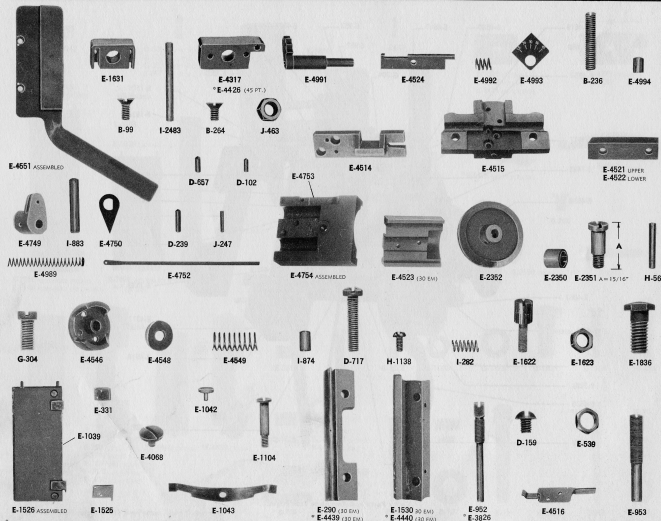


Check Parts by Referring to Text Pages.



Check Parts by Referring to Text Pages.





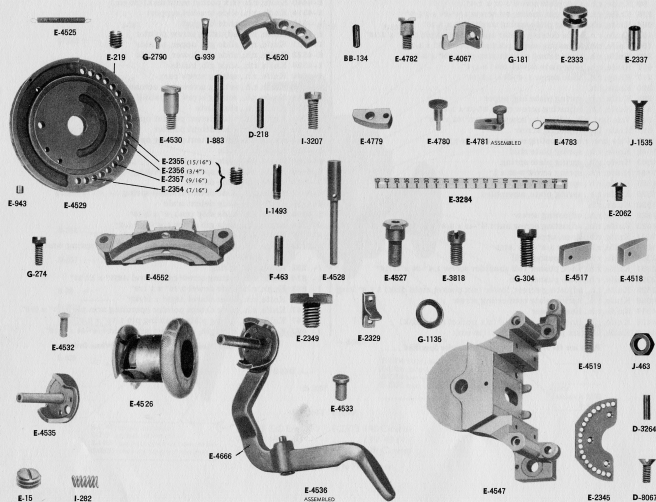
\*SIX POCKET MOLD DISK.

B- 99 Knife, r.h., slug plate screw 8-32 x 1/4"  
 B- 236 Knife, r.h., slide gib, inside, set screw 1/4"-24 x 1 1/4"  
 B- 264 Knife, r.h., spring plate spring screw 8-32 x 5/16"  
 D- 102 Knife, r.h., slide detent pointer operating rod pin 1/16" x 3/16"  
 D- 159 Knife, r.h., adjusting screw pointer screw 8-32 x 3/16"  
 D- 239 Knife, r.h., slide detent pointer stop pin 3/32" x 3/8"  
 D- 657 Knife, r.h., slug plate dowel .093" x 1/4"  
 D- 717 Knife, r.h., slide screw 1/4"-24 x 1 3/16"  
 E- 290 Knife, l.h.  
 E- 331 Knife, r.h., spring plate lug, upper  
 E- 539 Knife, l.h., adjusting screw nut 3/8"-32 x 1/8"  
 E- 539 Vise jaw, r.h., adjusting screw nut 3/8"-32 x 1/8"  
 E- 952 Knife, l.h., adjusting screw  
 E- 953 Vise jaw, r.h., adjusting screw 3/8"-32 x 1 9/32"  
 E-1042 Knife, r.h., spring plate stud  
 E-1043 Knife, r.h., spring plate spring  
 E-1104 Knife, r.h., spring screw 8-32 x 1"  
 E-1525 Knife, r.h., spring plate lug, lower  
 E-1526 Knife, r.h., spring plate, assembled  
 E-1530 Knife, r.h.  
 E-1622 Knife, r.h., adjusting screw  
 E-1623 Knife, r.h., adjusting screw nut 1/4"-40 x 3/8" x 1/8"  
 E-1631 Knife, r.h., liner, upper  
 E-1836 Knife, r.h., screw 3/8"-16 x .8755"  
 E-2350 Knife, r.h., slide pusher roll  
 E-2351 Knife, r.h., slide pusher roll shoulder screw 1/4"-24 x 15/16"  
 E-2352 Knife, r.h., slide pusher cam  
 E-3826 Knife, l.h., adjusting screw, lower (six pocket mold disk) 3 7/8" long  
 E-4068 Knife, r.h., spring plate connecting screw  
 E-4317 Knife, r.h., liner, lower  
 E-4426 Knife, r.h., liner, lower (45 pt.) (six pocket mold disk)  
 E-4439 Knife, l.h. (six pocket mold disk) (30 em)

Parts are for All Models Unless Otherwise Specified

E-4440 Knife, r.h. (six pocket mold disk) (30 em)  
 E-4514 Knife, r.h., slide bracket support  
 E-4515 Knife, r.h., slide bracket  
 E-4516 Knife, r.h., adjusting screw pointer  
 E-4521 Knife, r.h., slide gib, upper, outside  
 E-4522 Knife, r.h., slide gib, lower, outside  
 E-4524 Knife, r.h., slide gib, inside  
 E-4546 Knife, r.h., setting screw cam  
 E-4548 Knife, r.h., setting screw cam actuating cam spring washer  
 E-4549 Knife, r.h., setting screw actuating cam spring 9/16" x 1"  
 E-4551 Knife, r.h., slug plate  
 E-4749 Knife, r.h., slide detent pointer operating arm  
 E-4750 Knife, r.h., slide detent pointer  
 E-4752 Knife, r.h., slide detent pointer operating rod  
 E-4753 Knife, r.h., slide  
 E-4754 Knife, r.h., slide, assembled  
 E-4989 Knife, r.h., slide spring, advertising  
 E-4991 Knife, r.h., slide detent  
 E-4992 Knife, r.h., slide detent friction spring  
 E-4993 Knife, r.h., slide detent scale  
 E-4994 Knife, r.h., slide stop pin 1/4" x 3/16"  
 G- 304 Knife, r.h., slide gib screw 1/4"-24 x 1/2"  
 H- 56 Knife, r.h., cam taper dowel pin 5/32" x 15/16"  
 H-1138 Knife, r.h., setting screw cam actuating cam spring washer  
 screw 5-40 x 1/4"  
 I- 282 Knife, r.h., spring  
 I- 874 Knife, r.h., setting screw cam dowel .1875" x 11/32"  
 I- 883 Knife, r.h., slide dowel 3/16" x 1 1/8"  
 I-2483 Knife, r.h., liner dowel .1875" x 11/32"  
 J- 247 Knife, r.h., slide detent pointer operating arm pin 1/16" x 3/8"  
 J- 247 Knife, r.h., spring plate retaining pin 1/16" x 3/8"  
 J- 463 Knife, r.h., slide gib, inside, set screw nut 1/4"-24 x 3/16"

Please Give Model and Serial Number When Ordering

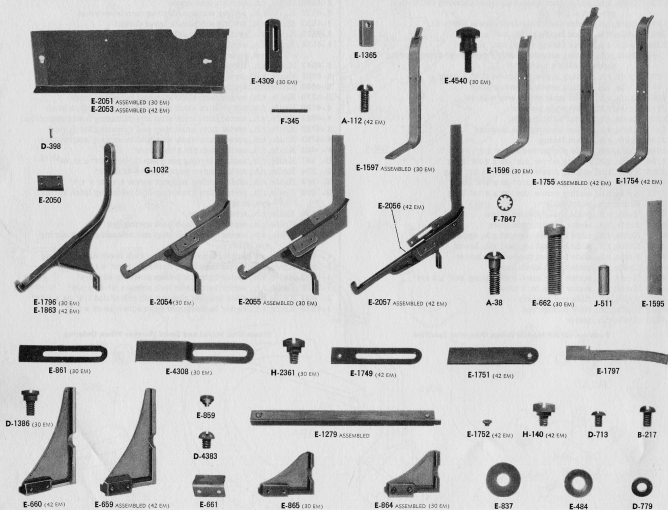


- BB-134 Knife, r.h., sector turn knob stop and releasing collar stop  
pin 1/8" x 3/8"
- D- 218 Knife, r.h., sector turn knob lock dowel 1/8" x 1/2"
- D-3067 Knife, r.h., block facing screw 8-32 x 7/16"
- D-3264 Knife, r.h., block facing dowel .125" x 7/16"
- E- 15 Knife, r.h., setting screw actuating cam lever detent spring  
screw 1/2"-12 x 1/4"
- E- 219 Knife, r.h., setting screw set screw 10-32 x 9/32"
- E- 943 Knife, r.h., setting screw set screw shoe
- E-2062 Knife, r.h., point scale screw 4-48 x 13/64"
- E-2329 Knife, r.h., point scale pointer
- E-2333 Knife, r.h., sector locating pin
- E-2337 Knife, r.h., sector locating pin bushing
- E-2345 Knife, r.h., block facing
- E-2349 Knife, r.h., slide pusher rod screw 3/8"-16 x 1/2"
- E-2354 Knife, r.h., setting screw .310"-32 x 7/16" long
- E-2355 Knife, r.h., setting screw .310"-32 x 15/16" long
- E-2356 Knife, r.h., setting screw .310"-32 x 3/4" long
- E-2357 Knife, r.h., setting screw .310"-32 x 9/16" long
- E-3284 Knife, r.h., point scale
- E-3818 Knife, r.h., point scale pointer screw
- E-4067 Knife, r.h., sector locating pin yoke
- E-4517 Knife, r.h., slide bracket support gib, upper
- E-4518 Knife, r.h., slide bracket support gib, lower
- E-4519 Knife, r.h., slide bracket support gib screw
- E-4520 Knife, r.h., sector turn knob lock
- E-4525 Knife, r.h., sector turn knob lock spring .245" x 2 1/8"
- E-4526 Knife, r.h., sector push turn knob
- E-4527 Knife, r.h., slide rod bearing
- E-4528 Knife, r.h., slide pusher rod
- E-4529 Knife, r.h., sector

Parts are for All Models Unless Otherwise Specified

- E-4530 Knife, r.h., sector cover screw
- E-4532 Knife, r.h., setting screw actuating cam lever rivet
- E-4533 Knife, r.h., setting screw cam lever detent
- E-4535 Knife, r.h., setting screw actuating cam
- E-4536 Knife, r.h., setting screw actuating cam lever and actuating  
cam, assembled (30 em)
- E-4547 Knife, r.h., block
- E-4552 Knife, r.h., sector cover
- E-4666 Knife, r.h., setting screw actuating cam lever
- E-4779 Knife, r.h., sector turn knob stop and releasing latch
- E-4780 Knife, r.h., sector turn knob stop and releasing latch knob
- E-4781 Knife, r.h., sector turn knob stop and releasing latch, assembled
- E-4782 Knife, r.h., sector turn knob stop and releasing latch stud
- E-4783 Knife, r.h., sector turn knob stop and releasing latch spring
- F- 463 Knife, r.h., sector stop pin 3/16" x 5/8"
- G- 181 Knife, r.h., sector locating pin yoke dowel 5/32" x 21/64"
- G- 274 Knife, r.h., setting screw cam screw 8-32 x 3/8"
- G- 304 Knife, r.h., slide bracket support screw 1/4"-24 x 1/2"
- G- 939 Knife, r.h., sector turn knob stop and releasing latch spring  
eye, long
- G-1135 Knife, r.h., screw washer
- G-2790 Knife, r.h., sector turn knob lock spring eye
- G-2790 Knife, r.h., sector turn knob stop and releasing latch spring  
eye, short
- I- 282 Knife, r.h., setting screw actuating cam lever detent spring
- I- 883 Knife, r.h., sector turn knob drive pin 3/16" x 1 1/8"
- I-1493 Knife, r.h., sector turn knob stop screw 10-32 x 3/4"
- I-3207 Knife, r.h., sector turn knob lock screw 1/4"-24 x 5/8"
- J- 463 Knife, r.h., slide bracket support gib screw nut 1/4"-24 x 3/16"
- J-1535 Knife, r.h., sector locating pin yoke screw 10-32 x 1/2"

Please Give Model and Serial Number When Ordering

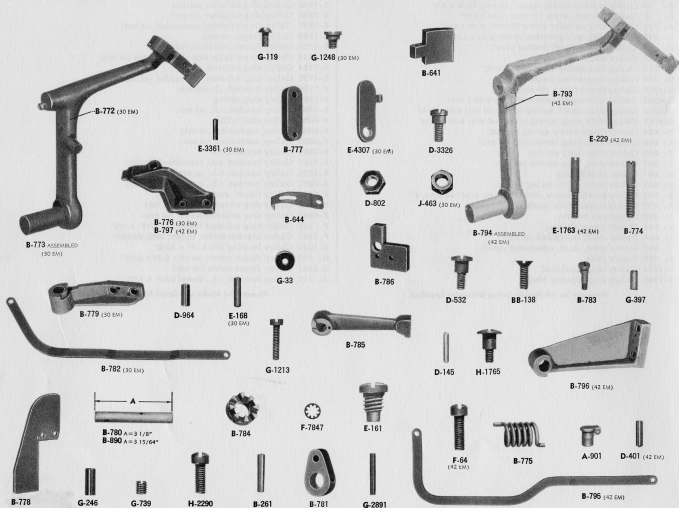


A- 38 Galley bracket screw, upper (30 em) 14-24 x 3/4"  
 A- 38 Galley bracket screw (42 em) 14-24 x 3/4"  
 A- 112 Galley slug adjuster screw (42 em) 8-32 x 3/8"  
 B- 217 Galley slug spring washer screw 8-32 x 1/4"  
 D- 398 Galley slug adjuster leather rivet  
 D- 398 Galley slug buffer rivet  
 D- 713 Galley slug spring screw 4-48 x 5/32"  
 D- 779 Galley slug spring washer  
 D-1386 Galley finger screw (30 em)  
 D-4383 Galley slide spring screw (30 em) 8-32 x 3/16"  
 D-4383 Galley slide, short, spring screw (42 em) 8-32 x 3/16"  
 D-4383 Galley slide, long, spring screw (42 em) 8-32 x 3/16"  
 E- 484 Galley finger screw spring washer  
 E- 659 Galley slide, long, assembled (42 em)  
 E- 660 Galley slide, long (42 em)  
 E- 661 Galley slide, long, spring (42 em)  
 E- 661 Galley slide spring  
 E- 661 Galley slide, short, spring (42 em)  
 E- 662 Galley bracket screw, lower (30 em) 5/16"-24 x 1 1/4"  
 E- 837 Galley finger screw washer  
 E- 859 Galley rail button  
 E- 861 Galley finger (30 em)  
 E- 864 Galley slide, assembled (30 em)  
 E- 864 Galley slide, short, assembled (42 em)  
 E- 865 Galley slide  
 E-1279 Galley rail, assembled  
 E-1365 Galley slug adjuster hinge

E-1595 Galley slug adjuster leather  
 E-1596 Galley slug adjuster (30 em)  
 E-1597 Galley slug adjuster, assembled (30 em)  
 E-1749 Galley finger (42 em)  
 E-1751 Galley finger extension (42 em)  
 E-1752 Galley finger extension shoulder pin (42 em)  
 E-1754 Galley slug adjuster (42 em)  
 E-1755 Galley slug adjuster, assembled (42 em)  
 E-1796 Galley bracket, l.h. (30 em)  
 E-1797 Galley slug spring  
 E-1863 Galley bracket, l.h. (42 em)  
 E-2050 Galley slug buffer  
 E-2051 Galley, assembled (30 em)  
 E-2053 Galley, assembled (42 em)  
 E-2054 Galley bracket, r.h.  
 E-2055 Galley bracket, r.h., assembled (30 em)  
 E-2056 Galley bracket, r.h. (42 em)  
 E-2057 Galley bracket, r.h., assembled (42 em)  
 E-4308 Galley finger, auxiliary (30 em)  
 E-4309 Galley slug adjuster hinge (30 em)  
 E-4540 Galley slug adjuster screw (30 em)  
 F- 345 Galley slug adjuster hinge pin 1/16" x 3/4"  
 F-7847 Galley bracket screw, upper, lock washer  
 G-1032 Galley locating pin 3/16" x 5/16"  
 H- 140 Galley finger screw (42 em) 8-32 x 3/16"  
 H-2361 Galley finger screw (30 em)  
 J- 511 Galley bracket, r.h., dowel 3/16" x 1/2"

Parts are for All Models Unless Otherwise Specified

Please Give Model and Serial Number When Ordering



- A- 901 Slug lever oil hole cover  
 B- 261 Slug lever link arm dowel 5/32" x 25/32"  
 B- 641 Slug lever slug buffer  
 B- 644 Slug lever slug buffer spring  
 B- 772 Slug lever (30 em)  
 B- 773 Slug lever, assembled (30 em)  
 B- 774 Slug lever adjusting screw 1/4"-24 x 1 1/2" x 7/8"  
 B- 775 Slug lever operating arm, l.h., torsion spring  
 B- 776 Slug lever stop bracket (30 em)  
 B- 777 Slug lever stop  
 B- 778 Slug lever operating cam  
 B- 779 Slug lever operating arm shaft bracket (30 em)  
 B- 780 Slug lever operating arm shaft (A=3 1/8")  
 B- 781 Slug lever link arm  
 B- 782 Slug lever link (30 em)  
 B- 783 Slug lever link eccentric stud  
 B- 784 Slug lever operating arm, l.h., torsion spring adjusting collar  
 B- 785 Slug lever operating arm  
 B- 786 Slug lever operating arm sliding piece  
 B- 793 Slug lever (42 em)  
 B- 794 Slug lever, assembled (42 em)  
 B- 795 Slug lever link (42 em)  
 B- 796 Slug lever operating arm shaft bracket (42 em)  
 B- 797 Slug lever stop bracket (42 em)  
 B- 890 Slug lever operating arm shaft (42 em) (A=3 15/64")  
 BB-138 Slug lever operating arm retaining washer screw 8-32 x 1/2"  
 D- 145 Slug lever stop pin 1/8" x 5/8"  
 D- 401 Slug lever operating arm shaft bracket dowel (42 em) 1/8" x 7/16"  
 D- 532 Slug lever operating arm sliding piece screw  
 D- 802 Slug lever link eccentric stud nut 8-32 x 5/16"  
 D- 964 Galley stop pin  
 D-3326 Slug lever link fulcrum screw  
 E- 161 Slug lever shaft screw  
 E- 168 Slug lever operating arm shaft bracket dowel (30 em) 1/8" x 1/2"  
 E-1763 Slug lever connecting rod screw (42 em) 1/4"-20 x 1 1/2" x 1/2"  
 E-3361 Slug lever slug buffer pin (30 em) 3/32" x 5/8"  
 E-4307 Slug lever stop, auxiliary (30 em)  
 F- 64 Slug lever operating arm shaft bracket screw (42 em) 1/4"-24 x 23/32"  
 F- 229 Slug lever slug buffer pin (42 em) 3/32" x 9/16"  
 F-7847 Slug lever operating cam screw lock washer  
 G- 33 Slug lever operating arm retaining washer  
 G- 119 Slug lever slug buffer spring screw 6-48 x 1/4"  
 G- 246 Slug lever operating cam dowel 3/16" x 15/32"  
 G- 397 Slug lever operating arm stop pin 1/8" x 11/32"  
 G- 397 Slug lever operating arm sliding piece dowel 1/8" x 11/32"  
 G- 739 Slug lever operating link arm set screw 8-32 x 3/16"  
 G-1213 Slug lever stop bracket screw 8-32 x 11/16"  
 G-1248 Slug lever stop, auxiliary, screw (30 em)  
 G-2891 Slug lever operating arm, l.h., torsion spring adjusting collar locating pin 1/8" x 7/8"  
 H-1765 Slug lever stop fulcrum screw  
 H-2290 Slug lever operating cam screw 1/4"-24 x 5/8"  
 H-2290 Slug lever operating arm shaft bracket screw (30 em) 1/4"-24 x 5/8"  
 J- 463 Slug lever adjusting screw nut (30 em) 1/4"-24 x 3/8"

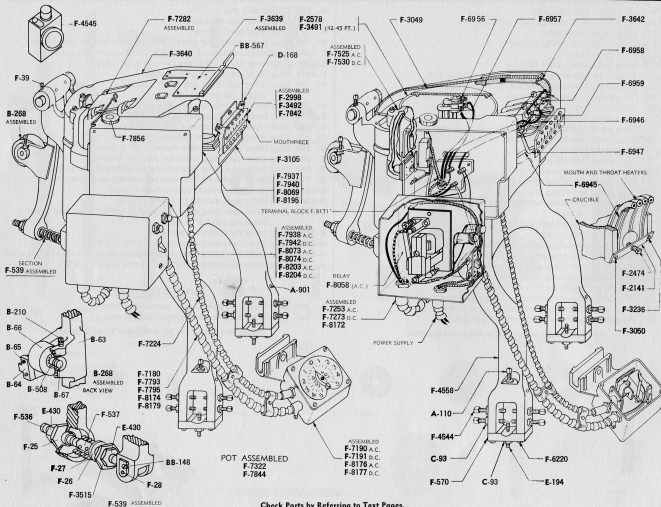
#### Parts Not Illustrated

- B- 860 Slug lever operating lever, assembled (30 em)  
 B- 861 Slug lever stop bracket, assembled (30 em)

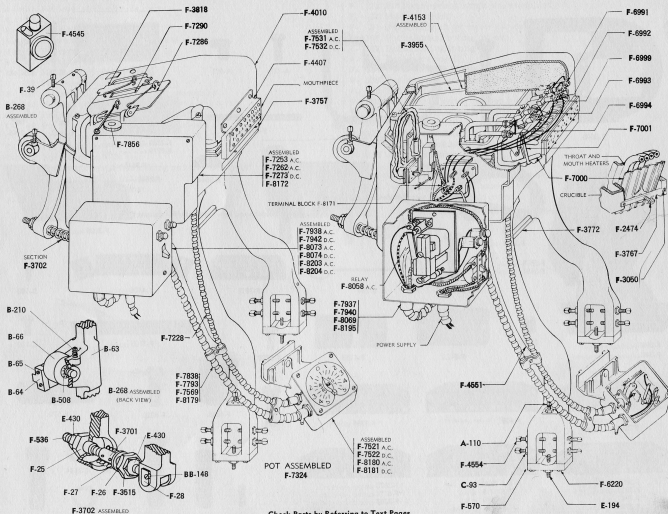
Parts are for All Models Unless Otherwise Specified

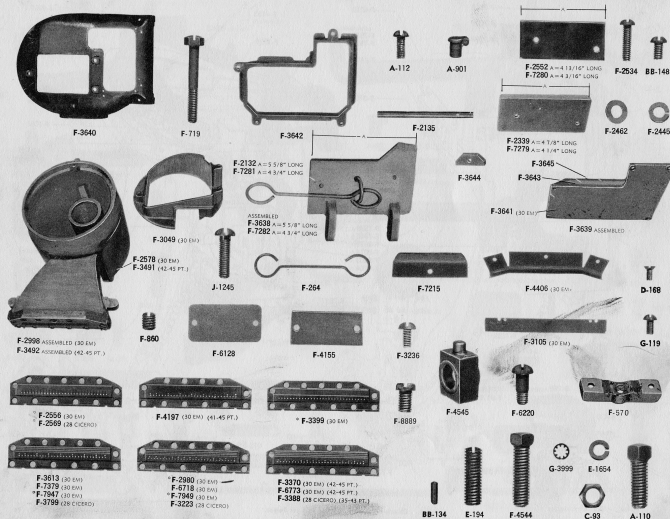
Please Give Model and Serial Number When Ordering





Check Parts by Referring to Text Pages.





\*Without Horizontal Grooves on Face.

Note: When Ordering Pot Crucible, Assembled, Specify Mouthpiece Desired.

- A- 110 Pot leg set screw 3/8"-16 x 1"  
 A- 112 Pot, electric, jacket cover asbestos holding guard screw 3-32 x 3/8"  
 A- 901 Pot, electric, jacket oil hole cover  
 BB-134 Pot, electric, mouthpiece pin 1/8" x 3/8"  
 BB-148 Pot, electric, jacket cover terminal lid fastening screw 8-32 x 5/16"  
 C- 93 Pot leg set screw nut 3/8"-16 x 1/2"  
 C- 93 Pot leg cap adjusting screw nut 3/8"-16 x 1/2"  
 C- 93 Pot leg adjusting screw nut 3/8"-16 x 1/2"  
 D- 168 Pot, electric, jacket cover guard screw 4-48 x 1/4"  
 E- 194 Pot leg cap adjusting screw 3/8"-16 x 1 3/16"  
 E-1654 Pot leg screw lock washer  
 F- 264 Pot lid handle  
 F- 570 Pot, electric, leg cap  
 F- 719 Pot, electric, jacket cover screw  
 F- 860 Pot, electric, adjusting screw 1/4"-24 x 5/16"  
 F-2132 Pot, micro-therm, jacket cover lid  
 F-2135 Pot, electric, jacket cover lid pin  
 F-2339 Pot, micro-therm, jacket cover lid lining  
 F-2445 Pot, electric, jacket cover lid lining screw lock washer  
 F-2445 Pot, electric, jacket cover terminal lid lining screw lock washer  
 F-2462 Pot, electric, jacket cover lid lining screw washer  
 F-2462 Pot, electric, jacket cover terminal lid lining screw washer  
 F-2534 Pot, electric, jacket cover terminal lid lining screw 10-24 x 3/4"  
 F-2534 Pot, electric, jacket cover lid lining screw 10-24 x 3/4"  
 F-2552 Pot, micro-therm, jacket cover lid plate  
 F-2556 Pot crucible mouthpiece, single row of holes (30 em)  
 F-2569 Pot crucible mouthpiece, didot (28 cicero) single row of holes  
 F-2578 Pot, electric, crucible (30 em)  
 F-2980 Pot crucible mouthpiece, head-letter (30 em) for 14 rib molds  
 F-2998 Pot, electric, crucible and mouthpiece, assembled (30 em)  
     specify mouthpiece  
 F-3049 Pot, electric, splash guard (30 em)  
 F-3105 Pot, electric, crucible drip guard (30 em)  
 F-3223 Pot crucible mouthpiece, head-letter, didot (28 cicero)  
     for 14 rib molds  
 F-3236 Pot, electric, jacket plate screw 1/4"-20 x 1/2"  
 F-3370 Pot crucible mouthpiece, head-letter, 42-45 point (30 em)  
     for 14 rib molds  
 F-3388 Pot crucible mouthpiece, head-letter, didot (28 cicero) 35-43 point,  
     for 14 rib molds  
 F-3399 Pot crucible mouthpiece (30 em) single row of holes, narrow face  
 F-3491 Pot, electric, crucible, 42-45 point (30 em)  
 F-3492 Pot, electric, crucible and mouthpiece, head-letter, 42-45 point,  
     assembled (30 em)

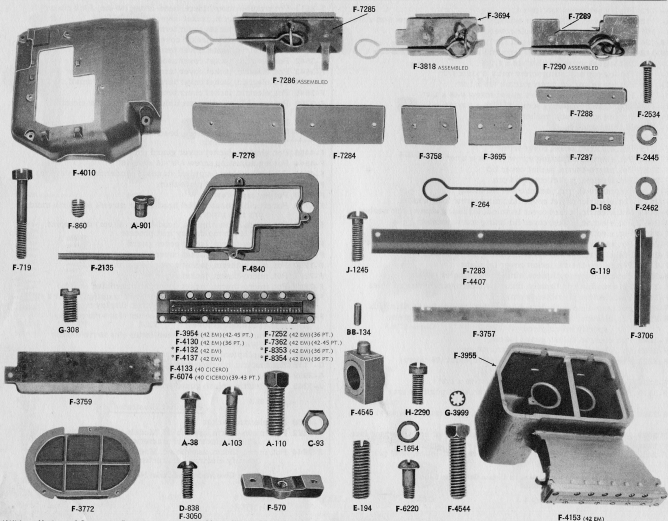
Parts are for All Models Unless Otherwise Specified

- F-3613 Pot crucible mouthpiece, head-letter (30 em) for 9 rib molds  
 F-3638 Pot, micro-therm, jacket cover lid, assembled  
 F-3639 Pot, electric, jacket cover terminal lid, assembled  
 F-3640 Pot, micro-therm, jacket cover  
 F-3641 Pot, electric, jacket cover terminal lid (30 em)  
 F-3642 Pot, electric, jacket cover asbestos holding guard  
 F-3643 Pot, electric, jacket cover terminal lid lining, large  
 F-3644 Pot, electric, jacket cover terminal lid lining, small  
 F-3645 Pot, electric, jacket cover terminal lid plate  
 F-3799 Pot crucible mouthpiece, didot, head-letter (28 cicero)  
     for 9 rib molds  
 F-4155 Pot, electric, jacket plate  
 F-4197 Pot crucible mouthpiece, head-letter, 41-45 point (30 em)  
     for 9 rib molds  
 F-4406 Pot, electric, jacket cover guard (30 em)  
 F-4544 Pot leg adjusting screw 3/8"-16 x 1 5/16"  
 F-4545 Pot leg bushing (supplied standard, undersize or oversize)  
 F-6128 Pot, electric, jacket plate shim  
 F-6220 Pot leg cap screw  
 F-6718 Pot crucible mouthpiece, head-letter (30 em) for 15 rib molds,  
     dry mat process  
 F-6773 Pot crucible mouthpiece, head-letter (30 em) 42-45 point,  
     for 15 rib molds, dry mat process  
 F-7215 Pot, micro-therm, jacket cover guard  
 F-7279 Pot, micro-therm, jacket cover lid lining  
 F-7280 Pot, micro-therm, jacket cover lid plate  
 F-7281 Pot, micro-therm, jacket cover lid  
 F-7282 Pot, micro-therm, jacket cover lid, assembled (30 em)  
 F-7379 Pot crucible mouthpiece (combination mouthpiece for 9 rib  
     display, 14 rib recess and 15 rib display molds)  
 F-7947 Pot crucible mouthpiece, head-letter (for 9 rib molds)  
     (without grooves)  
 F-7949 Pot crucible mouthpiece, head-letter (for 15 rib molds)  
     (without grooves)  
 F-8889 Pot mouthpiece screw 1/4"-24 x 3/8"  
 G- 119 Pot, electric, crucible drip guard screw 6-48 x 1/4"  
 G-3999 Pot leg adjusting screw lock washer  
 J-1245 Pot, electric, splash guard screw 14-24 x 7/8"

Parts Not Illustrated

- F-4558 Pot, electric, jacket  
 F-7322 Pot, micro-therm, assembled, Models 5, 29, 30, 31, 32  
     (specify electrical characteristics)  
 F-7844 Pot, micro-therm, assembled, Models 33, 34, 35, 36  
     (specify electrical characteristics)

Please Give Model and Serial Number When Ordering



\*Without Horizontal Grooves on Face.

Note: When Ordering Pot, Assembled, Specify Mouthpiece Desired.

- A- 38 Pot, electric, jacket extension screw, short 14-24 x 3/4"  
 A- 103 Pot, electric, jacket extension screw, long 14-24 x 1"  
 A- 110 Pot leg set screw 3/8"-16 x 1"  
 A- 901 Pot, electric, jacket oil hole cover  
 BB-134 Pot, electric, mouthpiece pin 1/8" x 3/8"  
 C- 93 Pot leg set screw nut 3/8"-16 x 1/2"  
 C- 93 Pot leg cap adjusting screw nut 3/8"-16 x 1/2"  
 C- 93 Pot leg adjusting screw nut 3/8"-16 x 1/2"  
 D- 168 Pot, electric, jacket cover guard screw 4-48 x 1/4"  
 D- 838 Pot, electric, throat terminal cover screw 10-32 x 9/16"  
 E- 194 Pot leg adjusting screw 3/8"-16 x 1 3/16"  
 E- 194 Pot leg screw 3/8"-16 x 1 3/16"  
 E-1654 Pot leg cap screw lock washer  
 F- 264 Pot lid handle  
 F- 264 Pot lid handle, auxiliary  
 F- 570 Pot leg cap  
 F- 719 Pot, electric, jacket cover screw  
 F- 860 Pot, electric, adjusting screw 1/4"-24 x 5/16"  
 F-2135 Pot, electric, jacket cover lid pin  
 F-2445 Pot, electric, jacket cover lid, auxiliary, lining screw lock washer  
 F-2445 Pot, electric, jacket cover lid lining screw lock washer  
 F-2462 Pot, electric, jacket cover, auxiliary, screw washer  
 F-2462 Pot, electric, jacket cover lid lining screw washer  
 F-2534 Pot, electric, jacket cover lid lining screw 10-24 x 3/4"  
 F-2534 Pot, electric, jacket cover lid, auxiliary, lining screw 10-24 x 3/4"  
 F-2534 Pot, electric, jacket cover terminal lid lining screw 10-24 x 3/4"  
 F-3050 Pot, electric, throat terminal cover screw 1/4"-20 x 5/8"  
 F-3694 Pot, electric, jacket cover lid, auxiliary  
 F-3695 Pot, electric, jacket cover lid plate, auxiliary  
 F-3706 Pot, electric, crucible brace  
 F-3757 Pot, electric, crucible drip guard  
 F-3758 Pot, electric, jacket cover lid, lining, auxiliary  
 F-3759 Pot, electric, jacket extension  
 F-3772 Pot, electric, throat terminal cover  
 F-3818 Pot, electric, jacket cover lid, auxiliary, assembled

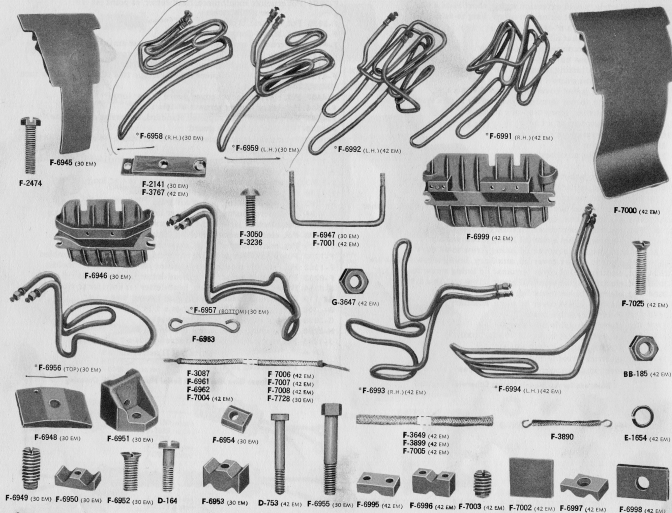
Parts are for All Models Unless Otherwise Specified

- F-3954 Pot crucible mouthpiece, head-letter, 45 point (42 em)  
 (for 12 rib molds)  
 F-3955 Pot, electric, crucible  
 F-4010 Pot, Micro-therm, jacket cover  
 F-4130 Pot crucible mouthpiece, head-letter (42 em) (for 12 rib molds)  
 F-4132 Pot crucible mouthpiece (42 em) single row of holes, wide face  
 F-4133 Pot crucible mouthpiece, didot, head-letter (40 cicero)  
 F-4137 Pot crucible mouthpiece (42 em) single row of holes, narrow face  
 F-4153 Pot, assembled  
 F-4407 Pot, electric, jacket cover guard (8 3/4" long)  
 F-4544 Pot, leg adjusting screw 3/8"-16 x 1 5/16"  
 F-4545 Pot, leg bushing (supplied standard, undersize or oversize)  
 F-4840 Pot, electric, splash guard  
 F-6074 Pot crucible mouthpiece, head-letter, didot (40 cicero) 39-43 point  
 F-6220 Pot, leg cap screw  
 F-7252 Pot crucible mouthpiece, head-letter (42 em) (for 21 rib molds)  
 F-7278 Pot, micro-therm, jacket cover lid lining  
 F-7283 Pot, micro-therm, jacket cover guard (8 5/8" long)  
 F-7284 Pot, micro-therm, jacket cover lid plate  
 F-7285 Pot, micro-therm, jacket cover lid  
 F-7286 Pot, micro-therm, jacket cover lid, assembled  
 F-7287 Pot, electric, jacket cover lid, auxiliary, l.h., plate  
 F-7288 Pot, electric, jacket cover lid, lining, auxiliary, l.h.  
 F-7289 Pot, micro-therm, jacket cover lid, auxiliary, l.h.  
 F-7290 Pot, micro-therm, jacket cover lid, auxiliary, l.h., assembled  
 F-7362 Pot crucible mouthpiece, 45 point (42 em) (for 21 rib molds)  
 F-8353 Pot crucible mouthpiece, head-letter (42 em) (for 12 rib molds)  
 F-8354 Pot crucible mouthpiece, head-letter (42 em) (for 21 rib molds)  
 G- 119 Pot, electric, crucible drip guard screw 6-48 x 1/4"  
 G- 308 Pot mouthpiece screw 1/4"-24 x 7/16"  
 G-3999 Pot leg adjusting screw lock washer  
 H-2290 Pot crucible brace screw 1/4"-24 x 5/8"  
 J-1245 Pot, electric, splash guard screw 14-24 x 7/8"

Parts Not Illustrated

- F-4551 Pot, electric, jacket

Please Give Model and Serial Number When Ordering



\*SPECIFY VOLTAGE AND CYCLES

- BB-185 Pot, electric, crucible heater, l.h., clamp screw nut (42 em) 1/4"-20 x 7/16"
- D- 164 Pot, electric, throat and mouth heater end clamp screw 1/4"-24 x 15/16"
- D- 753 Pot, electric, crucible heater, r.h., clamp screw (42 em)
- E-1654 Pot, electric, crucible heater, l.h., clamp screw lock washer (42 em) 1/4" x 1/16" x 3/64"
- F-2141 Pot, electric, throat heater clamp screw bar
- F-2474 Pot, electric, throat heater clamp screw 9/8"-16 x 1 3/4"
- F-3050 Pot, electric, throat heater clamp screw bar screw, long 1/4"-20 x 13/16"
- F-3087 Pot, electric, crucible heater connecting wire, 7 1/2" long
- F-3236 Pot, electric, throat heater clamp screw bar screw, short 1/4"-20 x 11/16"
- F-3649 Pot, electric, throat and mouth heater, l.h., connecting wire tubing, 7" long (42 em)
- F-3767 Pot, electric, throat heater clamp screw bar
- F-3890 Pot, electric, throat and mouth heater connecting wire, 4 1/2" long
- F-3899 Pot, electric, throat and mouth heater, l.h., connecting wire tubing, 5 1/4" long (42 em)
- F-6945 Pot, electric, throat heater clamp (30 em)
- F-6946 Pot, electric, mouth heater clamp (30 em)
- F-6947 Pot, electric, throat heater clamp bolt
- F-6948 Pot, electric, mouth heater side clamp (30 em)
- F-6949 Pot, electric, mouth heater side clamp set screw (30 em)
- F-6950 Pot, electric, throat and mouth heater end clamp (30 em)
- F-6951 Pot, electric, crucible heater clamp bracket (30 em)
- F-6952 Pot, electric, crucible heater clamp bracket screw 1/4"-24 x 5/8" (30 em)
- F-6953 Pot, electric, crucible heater end clamp (30 em)
- F-6954 Pot, electric, crucible heater end clamp cap (30 em)
- F-6955 Pot, electric, crucible heater end clamp screw 5/16"-24 x 1 3/4" (30 em)
- F-6956 Pot, electric, crucible heater, top (specify voltage) (30 em)
- F-6957 Pot, electric, crucible heater, bottom (specify voltage) (30 em)
- F-6958 Pot, electric, throat and mouth heater, r.h. (specify voltage) (30 em)

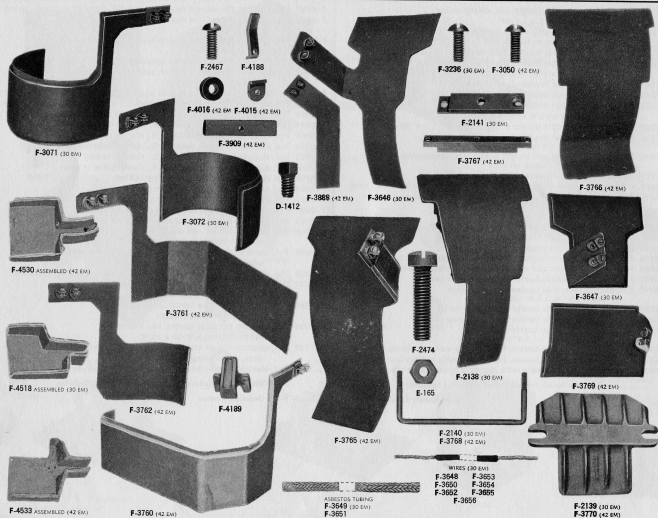
- F-6959 Pot, electric, throat and mouth heater, l.h. (specify voltage) (30 em)
- F-6961 Pot, electric, throat and mouth heater, r.h., connecting wire, 13 1/2" long
- F-6962 Pot, electric, throat and mouth heater, l.h., connecting wire, 12 1/2" long
- F-6963 Pot, electric, crucible heater connecting wire, 2 3/4" long (30 em)
- F-6963 Pot, electric, throat and mouth heater connecting wire, 2 3/4" long (42 em)
- F-6991 Pot, electric, throat and mouth heater, r.h. (42 em) (specify voltage)
- F-6992 Pot, electric, throat and mouth heater, l.h. (42 em) (specify voltage)
- F-6993 Pot, electric, side crucible heater, r.h. (42 em) (specify voltage)
- F-6994 Pot, electric, crucible heater, l.h. (42 em) (specify voltage)
- F-6995 Pot, electric, crucible heater, r.h., clamp, top (42 em)
- F-6996 Pot, electric, crucible heater, r.h., clamp, intermediate (42 em)
- F-6997 Pot, electric, crucible heater, l.h., clamp (42 em)
- F-6998 Pot, electric, crucible heater, l.h., clamp plate (42 em)
- F-6999 Pot, electric, mouth heater clamp (42 em)
- F-7000 Pot, electric, throat heater clamp (42 em)
- F-7001 Pot, electric, throat heater clamp bolt (42 em)
- F-7002 Pot, electric, mouth heater side clamp (42 em)
- F-7003 Pot, electric, mouth heater side clamp screw (42 em)
- F-7004 Pot, electric, throat and mouth heater, r.h., connecting wire, 17" long (42 em)
- F-7005 Pot, electric, throat and mouth heater, r.h., connecting wire tubing, 12 1/2" long (42 em)
- F-7006 Pot, electric, crucible heater connecting wire, 4 3/4" long (42 em)
- F-7007 Pot, electric, crucible heater, l.h., connecting wire, 6 3/4" long (42 em)
- F-7008 Pot, electric, crucible heater, r.h., connecting wire, 10 3/4" long (42 em)
- F-7025 Pot, electric, crucible heater, l.h., clamp screw (42 em) 1/4"-20 x 1 1/4"
- F-7728 Pot, electric, throat and mouth heater, l.h., connecting wire, 10 1/2" long (30 em)
- G-3647 Pot, electric, throat heater clamp bolt nut 5/16"-18 x 1/2" (42 em)

Parts are for All Models Unless Otherwise Specified

Please Give Model and Serial Number When Ordering

Please Specify Exact Voltage of Power Supply When Ordering Heaters





- D-1412 Pot, electric, crucible side heater clamp, front screw (42 em) 1/4"-20 x 3/8"
- E- 165 Pot, electric, throat heater clamp bolt nut 3/8"-16 x 5/8"
- F-2138 Pot, electric, throat heater clamp (30 em)
- F-2139 Pot, electric, mouth heater clamp (30 em)
- F-2140 Pot, electric, throat heater clamp bolt (30 em)
- F-2141 Pot, electric, throat heater clamp screw bar (30 em)
- F-2467 Pot, electric, crucible heater clamp screw 10-24 x 1/2"
- F-2474 Pot, electric, throat heater clamp screw 3/8"-16 x 1 1/2"
- F-3050 Pot, electric, throat heater clamp screw bar screw, long (30 em) 1/4"-20 x 5/8"
- F-3050 Pot, electric, throat heater clamp screw bar screw (42 em) 1/4"-20 x 5/8"
- F-3071 Pot, electric, crucible heater No. 1 (30 em) (specify voltage)
- F-3072 Pot, electric, crucible heater No. 2 (30 em) (specify voltage)
- F-3236 Pot, electric, throat heater clamp screw bar screw, short (30 em) 1/4"-20 x 1/2"
- F-3646 Pot, electric, crucible throat heater (30 em) (specify voltage)
- F-3647 Pot, electric, mouth heater (30 em) (specify voltage)
- F-3648 Pot, electric, mouth heater wire, 10" long (30 em)
- F-3649 Pot, electric, mouth heater wire, tubing, 7" long (30 em)
- F-3650 Pot, electric, throat heater wire, 12 3/4" long (30 em)
- F-3651 Pot, electric, throat heater wire, tubing, 8 1/2" long
- F-3652 Pot, electric, crucible heater connecting wire, 5" long (30 em)
- F-3653 Pot, electric, crucible heater No. 1, wire, 6 1/4" long (30 em)

Parts are for All Models Unless Otherwise Specified

- F-3654 Pot, electric, crucible heater No. 1, wire, 7" long (30 em)
- F-3655 Pot, electric, crucible heater No. 2, wire, 8" long (220 volts) (30 em)
- F-3656 Pot, electric, mouth and throat heater connecting wire, 4" long (30 em)
- F-3760 Pot, electric, crucible heater No. 1 (42 em) (specify voltage)
- F-3761 Pot, electric, crucible heater No. 2 (42 em) (specify voltage)
- F-3762 Pot, electric, crucible heater No. 3 (42 em) (specify voltage)
- F-3765 Pot, electric, crucible throat heater (42 em) (specify voltage)
- F-3766 Pot, electric, throat heater clamp (42 em)
- F-3767 Pot, electric, throat heater clamp screw bar (42 em)
- F-3768 Pot, electric, throat heater clamp bolt (42 em)
- F-3769 Pot, electric, mouth heater (42 em) (specify voltage)
- F-3770 Pot, electric, mouth heater clamp (42 em)
- F-3888 Pot, electric, crucible side heater (42 em) (specify voltage)
- F-3909 Pot, electric, crucible side heater clamp, front (42 em)
- F-4015 Pot, electric, crucible heater clamp, short (42 em)
- F-4016 Pot, electric, crucible heater clamp, short, washer (42 em)
- F-4188 Pot, electric, crucible heater clamp strap
- F-4189 Pot, electric, crucible heater clamp
- F-4518 Pot, electric, crucible heater asbestos guard, assembled (30 em)
- F-4530 Pot, electric, crucible heater asbestos guard, large, assembled (42 em)
- F-4533 Pot, electric, crucible heater asbestos guard, small, assembled (42 em)

Please Give Model and Serial Number When Ordering

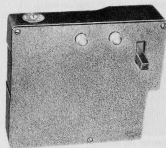
#### Instructions for Ordering Electric Heaters of the Envelope Type

Heaters F-3071, F-3072 were used on 30-em Mergenthaler Electric Pots with Serial No. 6001 to 30000. Heaters F-3646, F-3647 were used on 30-em Mergenthaler Electric Pots with Serial No. 16001 to 30000. On Mergenthaler Electric Pots with Serial No. 30001 and above the tubular type Lino-Therm heaters are used and these are shown on another page of this catalog.

Heaters F-3071 and F-3072 are always marked 110 volts, but are connected in parallel for 110 volts and in series for 220 volts. Heaters F-3646 and F-3647 are connected in series for either 110 or 220 volts, the characteristics of the heaters changing with the voltage.

For the 42-em electric pot, using the envelope type heaters, the F-3760 and F-3761 crucible heaters are the same for 110 or 220 volts, being connected in parallel for 110 volts and in series for 220 volts. The F-3762 crucible heater is connected in parallel for either 110 or 220 volts and this heater must have characteristics to conform with the voltage. The F-3765 and F-3769 42-em mouth and throat heaters are connected in series for either 110 or 220 volts and these heater characteristics must conform with the voltage. The F-3888 heater is connected in parallel in the mouth and throat heater circuit, and must have characteristics to conform with the voltage.

Give Serial Number and Voltage of Pot When Ordering Heaters



ASSEMBLED  
F-7253 A.C.  
F-7273 D.C.



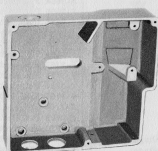
F-7198



F-7199



F-7172



F-7194



G-932

F-7856



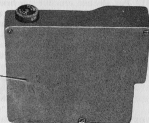
G-159



D-1752



F-7855



F-8172 ASSEMBLED



F-7520



F-7206



F-7204



F-7788



F-7196



E-3967

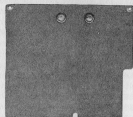


F-7197

F-7956



F-7950



F-7848



F-7206



F-7214



F-7263 (1/2 MFD.)  
F-7264 (1 MFD.)  
F-7265 (2 MFD.)  
F-7266 (3 MFD.) (42 EM)



H-7999 ASSEMBLED (D.C.)



H-207



F-7917



F-7741



G-1398



F-7192 (D.C.)



F-7182 H-132 (42 EM)



F-7957 (A.C.)



F-7187



F-7203 ASSEMBLED



F-7216



D-713



F-7270 ASSEMBLED (D.C.)  
F-7271 ASSEMBLED (D.C.) (30 EM)  
F-7272 ASSEMBLED (D.C.) (42 EM)



F-7737

F-7739  
F-7740

F-8111 ASSEMBLED



F-7738



F-7743



G-1053



G-2802

F-7188  
F-7193 (42 EM)

G-938

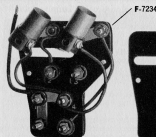
- D- 713 Pot, micro-therm, condenser screw (D.C.) 4-48 x 5/32"  
 D-1752 Pot, micro-therm, crucible temperature control adjusting screw stop screw 4-48 x 2"  
 E-1589 Pot, micro-therm, condenser base plate screw (D.C.) 8-32 x 11/32"  
 E-1589 Pot, micro-therm, temperature control indicating lamp resistor bracket screw, 8-32 x 11/32"  
 E-3967 Pot, micro-therm, crucible temperature control box cover screw 8-32 x 11/32"  
 F-7172 Pot, micro-therm, crucible temperature control box jewel  
 F-7182 Pot, micro-therm, crucible Mu switch screw (A.C.) 8-32 x 7/8"  
 F-7187 Pot, micro-therm, crucible Mu switch bracket stud  
 F-7188 Pot, micro-therm, crucible Mu switch bracket spring, dia. of wire .098"  
 F-7192 Pot, micro-therm, crucible Mu switch (D.C.) (A.C.) (42 em)  
 F-7193 Pot, micro-therm, crucible Mu switch bracket spring (D.C.) (A.C.) (42 em) dia. of wire .040"  
 F-7194 Pot, micro-therm, crucible temperature control box  
 F-7195 Pot, micro-therm, crucible temperature control box cover  
 F-7196 Pot, micro-therm, crucible temperature control adjusting screw bushing  
 F-7197 Pot, micro-therm, crucible temperature control adjusting screw bushing nut 1/2"-24 x 1/8"  
 F-7198 Pot, micro-therm, crucible temperature control adjusting screw dial  
 F-7199 Pot, micro-therm, crucible temperature control adjusting screw dial drive screw  
 F-7203 Pot, micro-therm, crucible Mu switch bracket, assembled  
 F-7204 Pot, micro-therm, temperature control toggle switch  
 F-7205 Pot, micro-therm, temperature control toggle switch insulator  
 F-7206 Pot, micro-therm, temperature control adjusting screw  
 F-7214 Pot, micro-therm, temperature control box screw  
 F-7216 Pot, micro-therm, condenser baseplate  
 F-7253 Pot, micro-therm, crucible temperature control box, assembled (A.C.) (specify voltage)  
 F-7263 Pot, micro-therm, mouthpiece condenser (D.C.) (110-220 volts) (1/2 mfd)  
 F-7264 Pot, micro-therm, crucible condenser (D.C.) (220 volts) (1 mfd)  
 F-7265 Pot, micro-therm, crucible condenser (D.C.) (110 volts) (2 mfd)  
 F-7266 Pot, micro-therm, crucible condenser (D.C.) (110 volts) (3 mfd) (42 em)  
 F-7270 Pot, micro-therm, crucible and mouthpiece condensers, assembled (D.C.) (110 volts, 30 em) (220 volts, 42 em)  
 F-7271 Pot, micro-therm, crucible and mouthpiece condensers, assembled (D.C.) (220 volts, 30 em)  
 F-7272 Pot, micro-therm, crucible and mouthpiece condensers, assembled (D.C.) (110 volts, 42 em)  
 F-7273 Pot, micro-therm, crucible temperature control box, assembled (D.C.) (specify voltage)  
 F-7520 Pot, micro-therm, temperature control adjusting screw wrench  
 F-7737 Pot, micro-therm, temperature control indicating lamp resistor (220 volts) (bottom, center, top)  
 F-7738 Pot, micro-therm, temperature control indicating lamp resistor insulating washer, small (220 volts, A.C.)  
 F-7739 Pot, micro-therm, temperature control indicating lamp resistor insulating washer, large  
 F-7740 Pot, micro-therm, temperature control indicating lamp resistor insulating washer, large (220 volts, D.C.)  
 F-7741 Pot, micro-therm, crucible temperature control indicating lamp resistor bracket (220 volts, A.C.)  
 F-7743 Pot, micro-therm, temperature control indicating lamp resistor screw 10-32 x 1 1/2"  
 F-7788 Pot, micro-therm, crucible temperature control box cover lining  
 F-7848 Pot, micro-therm, crucible temperature control box cover, assembled  
 F-7855 Pot, micro-therm, crucible temperature control adjusting screw  
 F-7856 Pot, micro-therm, crucible temperature control adjusting screw dial  
 F-7917 Pot, micro-therm, crucible temperature control box toggle switch terminal, lug lock washer  
 F-7950 Pot, micro-therm, crucible temperature control box cover, bottom screw  
 F-7956 Pot, micro-therm, crucible temperature control box cover, bottom screw  
 F-7957 Pot, micro-therm, crucible micro-switch (A.C.)  
 F-7999 Pot, micro-therm, mouthpiece condenser, assembled (110-220 volts, D.C.)  
 F-8111 Pot, micro-therm, temperature control indicating lamp resistor, assembled (220 volts)  
 F-8172 Pot, micro-therm, crucible temperature control box, assembled  
 G- 159 Pot, micro-therm, crucible temperature control adjusting screw dial holder pin  
 G- 932 Pot, micro-therm, crucible temperature control adjusting screw dial screw 8-32 x 1/8"  
 G- 938 Pot, micro-therm, crucible Mu switch bracket spring stud  
 G-1053 Pot, micro-therm, crucible Mu switch bracket spring stud nut 4-48 x 3/16"  
 G-1398 Pot, micro-therm, crucible Mu switch screw washer  
 G-2802 Pot, micro-therm, crucible Mu switch spring eye  
 H- 132 Pot, micro-therm, crucible Mu switch screw (D.C.) (A.C.) (42 em) 8-32 x 1"  
 H- 207 Pot, micro-therm, crucible temperature control, toggle switch screw 8-32 x 1/4"

## Parts Not Illustrated

- F-7525 Pot, micro-therm, crucible temperature control box and bellows (A.C.) assembled (specify voltage)  
 F-7530 Pot, micro-therm, crucible temperature control box and bellows (D.C.) assembled (specify voltage)  
 F-7531 Pot, micro-therm, crucible temperature control box and bellows (A.C.) assembled (42 em) (specify voltage)  
 F-7532 Pot, micro-therm, crucible temperature control box and bellows (D.C.) assembled (42 em) (specify voltage)

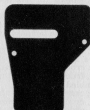
Parts are for All Models Unless Otherwise Specified

Please Give Model and Serial Number When Ordering



F-7234

ASSEMBLED  
**F-7240** (100-125 VOLTS)  
**F-7997** (100-125 VOLTS)  
**F-8079** (100-125 VOLTS)  
**F-7796** (200-250 VOLTS)  
**F-7996** (200-250 VOLTS)  
**F-8080** (200-250 VOLTS)  
 SPECIFY A.C. OR D.C.,  
 AND POT SERIAL NUMBER.



F-7241

F-7233  
ASSEMBLEDF-7173  
(SPECIFY VOLTAGE)F-3301  
F-7791  
F-8112

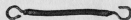
F-4828 (10-32 X 3/8")  
 F-7237 (10-32 X 3/8" PLATED)  
 F-7239 (10-32 X 5/16" PLATED)  
 J-1228 (10-32 X 5/16")



F-8061



F-7820



F-12—INSULATED WIRE  
 4"—F-7250  
 4 3/8"—F-7245  
 4 1/2"—F-7246  
 4 3/4"—F-7784  
 5 3/4"—F-7785  
 7"—F-7249  
 7 1/2"—F-7247  
 9"—F-7248  
 10"—F-8072  
 12"—F-8071

F-18—INSULATED WIRE  
 3 1/8"—F-7798  
 3 1/4"—F-7783  
 3 1/2"—F-8078  
 3 3/8"—F-7268  
 4"—F-7802  
 4 3/8"—F-7801  
 4 1/2"—F-7797  
 4 7/8"—F-7799  
 5 1/8"—F-8077  
 5 3/8"—F-7800  
 5 3/4"—F-8075  
 6"—F-7744



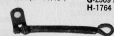
F-7742



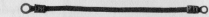
F-7967 (110 VOLT)  
 F-7968 (220 VOLT)  
 F-8076 (A=1 1/16")



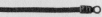
F-4826 (201" X 7/16" X 1/32")  
 F-7235 (201" X 7/16" X 1/32" BRASS)  
 G-2309 (189" X 3/8" X 1/16")  
 H-1764 (252" X 1/2" X 1/2")



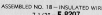
ASSEMBLED  
 3 1/4"—F-7921 8 1/4"—F-7920  
 5 3/4"—F-7918 21 3/4"—F-7976  
 6 3/4"—F-7919 25"—F-7974



ASSEMBLED NO. 12—INSULATED WIRE  
 8 1/2"—F-8199  
 10 1/2"—F-8197  
 18"—F-8190  
 21"—F-8188



ASSEMBLED NO. 16—INSULATED WIRE  
 5 1/4"—F-8166  
 19"—F-8185



ASSEMBLED NO. 18—INSULATED WIRE  
 7 1/2"—F-8207  
 21"—F-8194

D-34—8-32 X 1/2"  
 D-5588 (30 EM) 4-48 X 5/16"  
 F-8112—10-32 X 7/8"  
 G-119—6-48 X 1/4"



F-7786  
 F-7787 (PLATED)



F-7449



F-14 INSULATED ASSEMBLED  
 10 3/4"—F-7585  
 12 3/8"—F-7578



F-7917



F-7179 (125" I.D.)  
 F-8168 (145" I.D. "A")  
 F-8162 (145" I.D. "B")  
 F-8168 (197" I.D. "B")



F-7251  
 F-7971 (220 VOLT)



F-8976



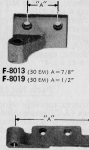
F-7210



ASSEMBLED  
**F-8014** (30 EM)  
**F-8020** (30 EM)



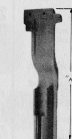
**F-8012** (30 EM) A=7/8"  
**F-8018** (30 EM) A=1/2"



**F-8013** (30 EM) A=7/8"  
**F-8019** (30 EM) A=1/2"



**F-8016** (42 EM) A=2 47/64"  
**F-8022** (42 EM) A=2 9/64"



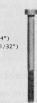
ASSEMBLED  
**F-8017** (42 EM)  
**F-8023** (42 EM)  
**F-8015** (42 EM) A=6 13/16"  
**F-8021** (42 EM) A=6 3/4"



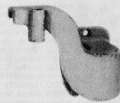
**D-971** (30 EM) (8-32 X 1/4")  
**E-1589** (42 EM) (8-32 X 1/32")  
**F-7515** (10-32 X 3/8")  
**G-274** (8-32 X 1/2")



F-7218



**F-7213** (1 1/4" 24 X 3 3/16")  
**F-7318** (1 1/4" 24 X 1 1/16")



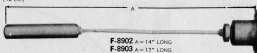
F-7212



F-3105



F-8325



**F-8902** A=14" LONG  
**F-8903** A=17" LONG



F-7219



F-8906

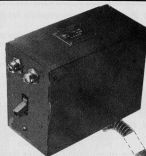
- D- 34 Pot, micro-therm, crucible temperature control box terminal block screw 8-32 x 1/2"
- D- 971 Pot, micro-therm, crucible bulb guard screw (30 em) 8-32 x 3/8"
- D-5588 Pot, micro-therm, crucible drip guard screw (30 em) 4-48 x 5/16"
- E-1589 Pot, micro-therm, crucible bulb guard screw (42 em) 8-32 x 7/16"
- F-3105 Pot, micro-therm, crucible drip guard
- F-3301 Pot, micro-therm, crucible temperature control box terminal screw 10-32 x 1"
- F-4826 Pot, micro-therm, crucible temperature control box terminal screw washer
- F-4828 Pot, micro-therm, crucible temperature control box terminal screw nut 10-32 x 3/8"
- F-7173 Pot, micro-therm, crucible temperature control indicating bulb, specify voltage
- F-7179 Pot, micro-therm, crucible temperature control box wire Mu switch lug
- F-7210 Pot, micro-therm, crucible bellows adjusting screw
- F-7212 Pot, micro-therm, crucible bellows guard
- F-7213 Pot, micro-therm, crucible bellows guard and jacket cover screw
- F-7218 Pot, micro-therm, crucible bellows plunger spring
- F-7219 Pot, micro-therm, crucible bellows plunger
- F-7233 Pot, micro-therm, crucible temperature control indicating bulb socket, assembled
- F-7234 Pot, micro-therm, crucible temperature control box terminal block
- F-7235 Pot, micro-therm, crucible temperature control box terminal screw washer (G) (brass)
- F-7237 Pot, micro-therm, crucible temperature control box terminal screw nut 10-32 x 3/8"
- F-7239 Pot, micro-therm, temperature control indicating bulb socket nut 10-32 x 5/16"
- F-7240 Pot, micro-therm, crucible temperature control box terminal block, assembled (for pots without crucible relay)
- F-7241 Pot, micro-therm, crucible temperature control box terminal block insulator
- F-7318 Pot, micro-therm, crucible bulb guard and splash guard
- F-7449 Pot, micro-therm, temperature control indicating lamp socket lock washer
- F-7515 Pot, micro-therm, crucible bellows guard screw 10-32 x .325"
- F-7742 Pot, micro-therm, crucible temperature control indicating lamp socket connector
- F-7786 Pot, micro-therm, crucible temperature control box terminal screw, cupped, washer
- F-7787 Pot, micro-therm, crucible temperature control box terminal screw, cupped, washer, plated
- F-7791 Pot, micro-therm, crucible temperature control box terminal screw, long 10-32 x 1 3/16"
- F-7796 Pot, micro-therm, crucible temperature control box terminal block, assembled (200-250 volts) (for pots without crucible relay)
- F-7820 Pot, micro-therm, crucible temperature control indicating lamp socket nut
- F-7917 Pot, micro-therm, crucible temperature control box toggle switch terminal lug lock washer
- F-7967 Pot, micro-therm, crucible temperature control box terminal connecting strip 1 5/16" long (110 volts)
- F-7968 Pot, micro-therm, crucible temperature control box terminal connecting strip 1 5/16" long (220 volts)
- F-7997 Pot, micro-therm, crucible temperature control box terminal block, assembled (110-125 volts) (for pots with crucible relay underneath pot)
- F-7998 Pot, micro-therm, crucible temperature control box terminal block, assembled (220-250 volts) (for pots with crucible relay underneath pot)
- F-8012 Pot, micro-therm, crucible bulb guard (30 em) (A=7/8")
- F-8013 Pot, micro-therm, crucible bulb guard bracket (30 em) (A=7/8")
- F-8014 Pot, micro-therm, crucible bulb guard, assembled (30 em)
- F-8015 Pot, micro-therm, crucible bulb guard (42 em) (A=6 13/16")
- F-8016 Pot, micro-therm, crucible bulb guard bracket (42 em) (A=2 47/64")
- F-8017 Pot, micro-therm, crucible bulb guard, assembled (42 em)
- F-8018 Pot, micro-therm, crucible bulb guard (30 em) (A=1/2")
- F-8019 Pot, micro-therm, crucible bulb guard bracket (30 em) (A=1/2")
- F-8020 Pot, micro-therm, crucible bulb guard, assembled (30 em)
- F-8021 Pot, micro-therm, crucible bulb guard (42 em) (A=6 3/4")
- F-8022 Pot, micro-therm, crucible bulb guard bracket (42 em)
- F-8023 Pot, micro-therm, crucible bulb guard, assembled (42 em)
- F-8061 Pot, micro-therm, crucible temperature control relay stud bushing
- F-8076 Pot, micro-therm, crucible temperature control, indicating, lamp socket connector
- F-8079 Pot, micro-therm, crucible temperature control box terminal block, assembled (110-125 volts) (for pots with relay on side of mold gear arm)
- F-8080 Pot, micro-therm, crucible temperature control terminal block, assembled (200-220 volts) (for pots with relay on side of mold gear arm)
- F-8112 Pot, micro-therm, crucible temperature control box terminal screw 10-32 x 7/8"
- F-8165 Pot, micro-therm, crucible temperature control box terminal block, insulator
- F-8171 Pot, micro-therm, crucible temperature control box terminal block, assembled
- F-8325 Pot, crucible guard
- F-8902 Pot, micro-therm, crucible bellows and bulb 14" long
- F-8903 Pot, micro-therm, crucible bellows and bulb 17" long
- F-8906 Pot, micro-therm, crucible bellows plunger guide plate
- F-8976 Pot, micro-therm, crucible bellows plunger adjusting screw nut 6-48 x 7/32"
- G- 119 Pot, crucible drip guard screw 6-48 x 1/4"
- G- 119 Pot, micro-therm, crucible bellows screw 6-48 x 1/4"
- G- 274 Pot, micro-therm, crucible bulb guard screw 8-32 x 1/2"

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F-8070



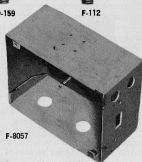
\*F-8203 (A.C.) (WITH JEWELS)  
 \*F-8204 (D.C.) (WITH JEWELS)



D-159



F-112



F-8057



F-8201



F-8060



\*F-8202 (110 VOLTS)  
 \*F-8205 (220 VOLTS)



F-8200

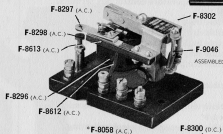
F-525  
H-1764

F-7993 (D.C.)

F-7991 (D.C.)

\*F-7989 (D.C.)

\*F-7939 (D.C.)



\*F-8058 (A.C.)

F-8195 ASSEMBLED



F-2445



J-1228

D-534  
J-223

F-5847



G-2309



F-8061

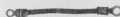
F-8300 (D.C.)

F-8301 (D.C.)

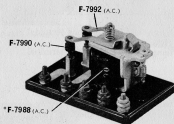
F-8609 (D.C.)

\*F-8299 (D.C.)

\*F-8059 (D.C.)



F-8183 (20" LONG)  
 F-8185 (19" LONG)  
 F-8188 (21" LONG)  
 F-8190 (18" LONG)  
 F-8194 (22" LONG)  
 F-8197 (10 1/2" LONG)  
 F-8199 (8 1/2" LONG)  
 F-8207 (7 1/2" LONG)



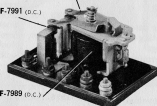
F-7992 (A.C.)

F-7990 (A.C.)

\*F-7988 (A.C.)

\*F-7933 (A.C.)

\*SPECIFY VOLTAGE AND CYCLES

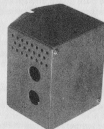


F-7993 (D.C.)

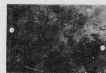
F-7991 (D.C.)

\*F-7989 (D.C.)

\*F-7939 (D.C.)



F-7935



F-7934

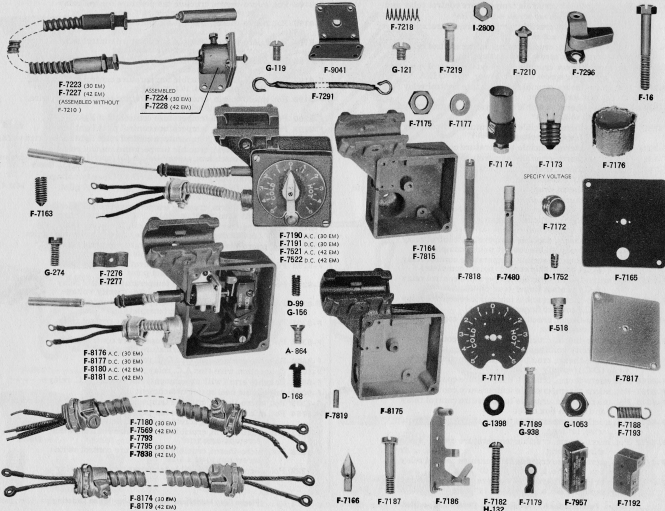
- D- 159 Pot, micro-therm, crucible temperature control relay and switch box cover screw 8-32 x 19/64"
- D- 534 Pot, micro-therm, crucible temperature control switch screw 10-32 x 9/16"
- F- 112 Pot, micro-therm, crucible temperature control relay and switch box screw 14-24 x 17/32"
- F- 525 Pot, micro-therm, crucible temperature control relay box mounting screw washer, lower, 7/16" O.D.A.
- F-2445 Pot, micro-therm, crucible temperature control relay screw lock washer
- F-5847 Pot, micro-therm, crucible temperature control relay screw 10-32 x 3/4"
- F-7933 Pot, micro-therm, crucible temperature control relay (A.C.) (specify voltage)
- F-7934 Pot, micro-therm, crucible temperature control relay base insulator
- F-7935 Pot, micro-therm, crucible temperature control relay box
- F-7939 Pot, micro-therm, crucible temperature control relay (specify voltage)
- F-7980 Pot, micro-therm, crucible temperature control switch, complete
- F-7988 Pot, micro-therm, crucible temperature control relay (A.C.) magnet coil (complete) specify volts and cycles
- F-7989 Pot, micro-therm, crucible temperature control relay (D.C.) magnet coil (complete) specify volts
- F-7990 Pot, micro-therm, crucible temperature control relay (A.C.) adjustable contact point (complete)
- F-7991 Pot, micro-therm, crucible temperature control relay (D.C.) adjustable contact point (complete)
- F-7992 Pot, micro-therm, crucible temperature control relay (A.C.) contact finger (complete)
- F-7993 Pot, micro-therm, crucible temperature control relay (D.C.) contact finger (complete)
- F-8057 Pot, micro-therm, crucible temperature control relay and switch box
- F-8058 Pot, micro-therm, crucible temperature control relay (A.C.) (specify voltage and cycles)
- F-8059 Pot, micro-therm, crucible temperature control relay (D.C.) (specify voltage)
- F-8060 Pot, micro-therm, crucible temperature control switch
- F-8061 Pot, micro-therm, crucible temperature control relay stud bushing
- F-8070 Pot, micro-therm, crucible temperature control relay and switch box cover
- F-8071 Pot, micro-therm, crucible temperature control switch wire, 12" long
- F-8072 Pot, micro-therm, crucible temperature control switch wire, 10" long
- F-8183 Pot, micro-therm, crucible temperature control relay box wire No. 2, assembled, 20" long
- F-8185 Pot, micro-therm, crucible temperature control relay box wire No. 8, assembled, 19" long

- F-8188 Pot, micro-therm, crucible temperature control relay box wire No. 4, assembled, 21" long
- F-8190 Pot, micro-therm, crucible temperature control relay box wire No. 1, assembled, 18" long
- F-8194 Pot, micro-therm, crucible temperature control relay box wire No. 3, assembled, 27" long
- F-8195 Pot, micro-therm, crucible temperature control relay box cable, assembled
- F-8197 Pot, micro-therm, crucible temperature control switch wire, long, assembled, 10 1/2" long
- F-8199 Pot, micro-therm, crucible temperature control switch wire, short, assembled, 8 1/2" long
- F-8200 Pot, micro-therm, temperature control pilot light
- F-8201 Pot, micro-therm, temperature control pilot light jewel
- F-8202 Pot, micro-therm, temperature control pilot light socket (110 volts)
- F-8203 Pot, micro-therm, crucible temperature control relay and switch box, assembled (A.C.) (specify voltage and cycles)
- F-8204 Pot, micro-therm, crucible temperature control relay and switch box, assembled (D.C.) (specify voltage)
- F-8205 Pot, micro-therm, crucible temperature control pilot light socket (220 volts)
- F-8207 Pot, micro-therm, crucible temperature control pilot light wire, 7 1/2" long
- F-8296 Pot, micro-therm, crucible temperature control relay (A.C.) magnet coil (complete) specify volts and cycles
- F-8297 Pot, micro-therm, crucible temperature control relay (A.C.) contact finger (complete)
- F-8298 Pot, micro-therm, crucible temperature control relay (A.C.) adjustable contact point
- F-8299 Pot, micro-therm, crucible temperature control relay (D.C.) magnet coil (complete) specify voltage
- F-8300 Pot, micro-therm, crucible temperature control relay (D.C.) contact finger (complete)
- F-8301 Pot, micro-therm, crucible temperature control relay (D.C.) adjustable contact point
- F-8302 Pot, micro-therm, crucible temperature control relay (A.C.) and (D.C.) armature pin .188 x 1 3/16"
- F-8609 Bakelite contact arm (for D.C. relay)
- F-8612 Connection wire (for A.C. relay)
- F-8613 Bakelite arm (with attachment) (for contact A.C. relay)
- F-9046 Adjustable heel spring attachment
- G-2309 Pot, micro-therm, crucible temperature control relay stud washer
- H-1764 Pot, micro-therm, crucible temperature control relay box mounting screw washer, upper, 1/2" O.D.A.
- J- 223 Pot, micro-therm, crucible temperature control switch screw 10-32 x 7/16"
- J- 1228 Pot, micro-therm, crucible temperature control switch screw nut 10-32 x 5/16"
- J- 1228 Pot, micro-therm, crucible temperature control relay stud nut 10-32 x 5/16"

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- A- 864 Pot, micro-therm, mouthpiece temperature control box dial screw 4-48 x 1/4"
- D- 99 Pot, micro-therm, mouthpiece temperature control adjusting shaft pointer screw 8-32 x 3/8"
- D- 168 Pot, micro-therm, mouthpiece temperature control box dial screw 4-48 x 1/4"
- D-1752 Pot, micro-therm, mouthpiece temperature control adjusting shaft stop screw
- F- 16 Pot, micro-therm, mouthpiece bellows and bulb supporting bracket and jacket cover screw
- F- 518 Pot, micro-therm, mouthpiece temperature control box cover screw 10-32 x 1/4"
- F-7163 Pot, micro-therm, mouthpiece temperature control box clamp screw
- F-7164 Pot, micro-therm, mouthpiece temperature control box (A=not threaded)
- F-7165 Pot, micro-therm, mouthpiece temperature control box cover
- F-7166 Pot, micro-therm, mouthpiece temperature control adjusting shaft pointer
- F-7171 Pot, micro-therm, mouthpiece temperature control box dial
- F-7172 Pot, micro-therm, mouthpiece temperature control box jewel
- F-7173 Pot, micro-therm, crucible temperature control indicating bulb (specify voltage)
- F-7174 Pot, micro-therm, mouthpiece temperature control indicating bulb socket
- F-7175 Pot, micro-therm, mouthpiece temperature control indicating bulb socket nut 5/16"-27 x 7/16"
- F-7176 Pot, micro-therm, mouthpiece temperature control indicating bulb socket bushing
- F-7177 Pot, micro-therm, mouthpiece temperature control indicating bulb socket washer
- F-7179 Pot, micro-therm, mouthpiece temperature control armored cable Mu switch lug
- F-7180 Pot, micro-therm, mouthpiece temperature control armored cable, assembled
- F-7182 Pot, micro-therm, mouthpiece Mu switch screw (A.C.) 8-32 x 63/64"
- F-7186 Pot, micro-therm, mouthpiece Mu switch bracket, assembled
- F-7187 Pot, micro-therm, mouthpiece Mu switch bracket stud
- F-7188 Pot, micro-therm, mouthpiece Mu switch bracket spring (A.C.)
- F-7189 Pot, micro-therm, mouthpiece Mu switch bracket spring stud, long
- F-7190 Pot, micro-therm, mouthpiece temperature control box (A.C.) assembled (specify voltage) (30 em)
- F-7191 Pot, micro-therm, mouthpiece temperature control box (D.C.) assembled (specify voltage) (30 em)
- F-7192 Pot, micro-therm, mouthpiece Mu switch (D.C.)
- F-7193 Pot, micro-therm, mouthpiece Mu switch bracket spring (D.C.)
- F-7210 Pot, micro-therm, mouthpiece bellows plunger adjusting screw
- F-7218 Pot, micro-therm, mouthpiece bellows plunger spring
- F-7219 Pot, micro-therm, mouthpiece bellows plunger
- F-7223 Pot, micro-therm, mouthpiece bellows and bulb (30 em)
- F-7224 Pot, micro-therm, mouthpiece bellows and bulb, assembled (30 em)
- F-7227 Pot, micro-therm, mouthpiece bellows and bulb (42 em)
- F-7228 Pot, micro-therm, mouthpiece bellows and bulb, assembled (42 em)
- F-7276 Pot, micro-therm, mouthpiece temperature control armored cable clip, bottom

- F-7277 Pot, micro-therm, mouthpiece temperature control armored cable clip, top
- F-7291 Pot, micro-therm, mouthpiece temperature control box wire, 6" long, bulb socket to Mu switch terminal, bottom
- F-7296 Pot, micro-therm, mouthpiece bellows and bulb supporting bracket
- F-7480 Pot, micro-therm, mouthpiece temperature control adjusting shaft
- F-7521 Pot, micro-therm, mouthpiece temperature control box (A.C.) assembled (42 em)
- F-7522 Pot, micro-therm, mouthpiece temperature control box (D.C.) assembled (42 em)
- F-7569 Pot, micro-therm, mouthpiece temperature control armored cable, assembled (42 em)
- F-7793 Pot, micro-therm, mouthpiece temperature control armored cable, assembled
- F-7795 Pot, micro-therm, mouthpiece temperature control armored cable, assembled (220 volts) (30 em)
- F-7815 Pot, micro-therm, mouthpiece temperature control box (A=threaded)
- F-7817 Pot, micro-therm, mouthpiece temperature control box cover
- F-7818 Pot, micro-therm, mouthpiece temperature control adjusting shaft
- F-7819 Pot, micro-therm, mouthpiece temperature control adjusting shaft pointer stop pin
- F-7838 Pot, micro-therm, mouthpiece temperature control armored cable, assembled (220 volts)
- F-7957 Pot, micro-therm, mouthpiece switch (A.C.)
- F-8174 Pot, micro-therm, mouthpiece temperature control armored cable, assembled (30 em)
- F-8175 Pot, micro-therm, mouthpiece temperature control box
- F-8176 Pot, micro-therm, mouthpiece temperature control box (A.C.) assembled (30 em)
- F-8177 Pot, micro-therm, mouthpiece temperature control box (D.C.) assembled (30 em)
- F-8179 Pot, micro-therm, mouthpiece temperature control armored cable, assembled (42 em)
- F-8180 Pot, micro-therm, mouthpiece temperature control box (A.C.) assembled (42 em)
- F-8181 Pot, micro-therm, mouthpiece temperature control box (D.C.) assembled (42 em)
- F-9041 Pot, micro-therm, mouthpiece bellows bracket
- G- 119 Pot, micro-therm, mouthpiece bellows screw 6-48 x 1/4"
- G- 121 Pot, micro-therm, mouthpiece bellows bracket screw 6-48 x 5/32"
- G- 156 Pot, micro-therm, mouthpiece temperature control adjusting shaft pointer screw 8-32 x 5/16"
- G- 274 Pot, micro-therm, mouthpiece temperature control armored cable clip screw 8-32 x 3/8"
- G- 938 Pot, micro-therm, mouthpiece Mu switch bracket spring stud, short
- G-1053 Pot, micro-therm, mouthpiece Mu switch bracket spring stud, short, nut 4-48 x 3/16"
- G-1398 Pot, micro-therm, mouthpiece Mu switch screw washer
- H- 132 Pot, micro-therm, mouthpiece Mu switch screw (D.C.) 8-32 x 1"
- I-2800 Pot, micro-therm, mouthpiece bellows plunger adjusting screw nut 6-48 x 1/4"

Parts are for All Models Unless Otherwise Specified

Please Give Model and Serial Number When Ordering



B-268 ASSEMBLED



B-63



A-901



F-6195



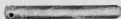
B-66



B-508 ASSEMBLED



B-67



F-30



F-31



B-210



B-64



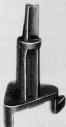
B-65

F-592  
(1/16")F-593  
(1/32")F-594  
(1/64")F-361  
(30 EM)F-1329  
(42 EM)

F-362



F-1820 (30 EM)



F-3712 (42 EM)



C-142 (30 EM)

C-1562  
(30 EM)C-153  
(42 EM)C-1507  
(42 EM)F-539 ASSEMBLED  
(30 EM)F-3702 ASSEMBLED  
(42 EM)

F-536



F-28 ASSEMBLED



BB-148



F-25



F-26

F-537 (30 EM)  
F-3701 (42 EM)

F-538



F-3615



E-430



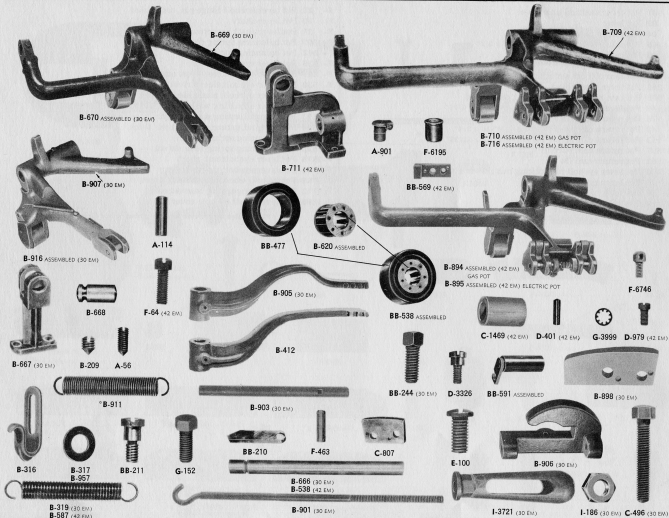
F-27

- A- 901 Pot lever shaft oil hole cover
- B- 63 Pot lever
- B- 64 Pot return cam shoe
- B- 65 Pot return cam shoe screw 14-24 x 3/4"
- B- 66 Pot cam roll
- B- 67 Pot cam roll pin
- B- 210 Pot cam roll pin set screw
- B- 268 Pot lever, assembled
- B- 508 Pot cam roll anti-friction roll, assembled
- BB-148 Pot lever eyebolt hinge pin screw 8-32 x 5/16"
- C- 116 Pot return cam dowel 1/4" x 11/16"
- C- 142 Pot return cam screw (30 em) 3/8"-16 x 3/4"
- C- 153 Pot return cam screw (42 em) 3/8"-16 x 21/32"
- C-1507 Pot return cam (42 em)
- C-1562 Pot return cam (30 em)
- E- 430 Pot lever eyebolt nut locking nut 1/2"-12 x 11/16"
- F- 25 Pot lever eyebolt nut, long
- F- 26 Pot lever spring washer
- F- 27 Pot lever spring

- F- 28 Pot lever eyebolt hinge pin, assembled
- F- 30 Pot lever shaft
- F- 31 Pot lever shaft set screw 1/4"-20 x 1/2"
- F- 361 Pot balancing spring (30 em)
- F- 362 Pot balancing spring cap
- F- 536 Pot lever eyebolt
- F- 537 Pot lever eyebolt sleeve (30 em)
- F- 538 Pot lever eyebolt sleeve rivet
- F- 539 Pot lever eyebolt, assembled (30 em)
- F- 592 Pot lever adjusting washer, 1/16" thick
- F- 593 Pot lever adjusting washer, 1/32" thick
- F- 594 Pot lever adjusting washer, 1/64" thick
- F-1329 Pot balancing spring (42 em)
- F-1820 Pot balancing spring base (30 em)
- F-3515 Pot lever eyebolt nut, short
- F-3701 Pot lever eyebolt sleeve (42 em)
- F-3702 Pot lever eyebolt, assembled (42 em)
- F-3712 Pot balancing spring base (42 em)
- F-6195 Pot lever shaft oil hole cover

Parts are for All Models Unless Otherwise Specified

Please Give Model and Serial Number When Ordering



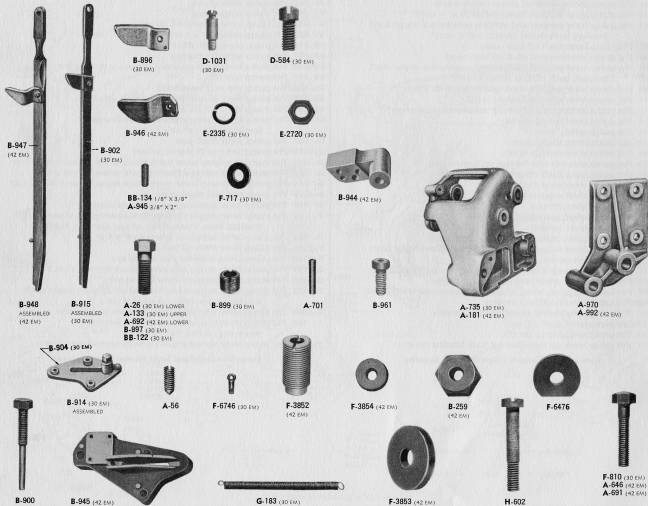
\* USED ON MACHINES HAVING ADJUSTABLE EYEBOLT NUT I-3721

- A- 56 Pot pump spring lever set screw 1/4"-24 x 5/8"  
 A- 114 Pot pump lever support dowel (30 em) 1/4" x 13/16"  
 A- 114 Pot pump lever support and vertical mouthpiece wiper shaft bracket, back dowel (42 em) 1/4" x 13/16"  
 A- 901 Pot pump lever shaft oil hole cover  
 A- 901 Pot pump lever support shaft oil hole cover  
 A- 901 Pot pump lever support and vertical mouthpiece wiper shaft bracket, back oil hole cover (42 em)  
 B- 209 Pot pump lever support shaft set screw 1/4"-24 x 5/16"  
 B- 316 Pot pump lever spring adjusting hook  
 B- 317 Pot pump lever spring adjusting hook screw washer 1/2"-1" x 1/16"  
 B- 319 Pot pump lever spring (30 em)  
 B- 412 Pot pump spring lever  
 B- 538 Pot pump lever shaft (42 em)  
 B- 587 Pot pump lever spring (42 em)  
 B- 620 Pot pump cam roll anti-friction roll, assembled  
 B- 666 Pot pump lever shaft (30 em)  
 B- 667 Pot pump lever support (30 em)  
 B- 668 Pot pump lever support shaft  
 B- 669 Pot pump lever (30 em)  
 B- 670 Pot pump lever, assembled (30 em)  
 B- 709 Pot pump lever (42 em)  
 B- 710 Pot pump lever, assembled (42 em) (for gas pot)  
 B- 711 Pot pump lever support and vertical mouthpiece wiper shaft bracket (42 em)  
 B- 716 Pot, electric, pump lever, assembled (42 em) (for electric pot)  
 B- 894 Pot pump lever, assembled (42 em) (for gas pot)  
 B- 895 Pot (electric) pump lever, assembled (42 em) (for electric pot)  
 B- 898 Pot pump lever latch cam (30 em)  
 B- 901 Pot pump lever spring adjusting hook (30 em)  
 B- 903 Pot pump lever shaft (30 em)  
 B- 905 Pot pump spring lever (30 em)  
 B- 906 Pot pump lever spring adjusting hook bracket (30 em)

Parts are for All Models Unless Otherwise Specified

- B- 907 Pot pump lever (30 em)  
 B- 911 Pot pump lever spring  
 B- 916 Pot pump lever, assembled (30 em)  
 B- 957 Pot pump washer 1" x 1 1/2" x .010", .015", .032"  
 BB-210 Pot pump lever latch  
 BB-211 Pot pump lever latch screw  
 BB-244 Pot pump lever shaft set screw (30 em) 5/16"-18 x 5/8"  
 BB-477 Pot pump cam roll  
 BB-538 Pot pump cam roll, assembled  
 BB-569 Pot pump lever stop lever, catch block (42 em)  
 BB-591 Pot pump cam roll pin, assembled  
 C- 496 Pot pump lever spring adjusting hook bracket screw (30 em) 3/8"-16 x 2 3/8"  
 C- 807 Pot pump lever latch cam  
 C-1469 Pot pump lever shaft sleeve (42 em)  
 D- 401 Pot pump lever stop lever catch block dowel (42 em) 1/8" x 7/16"  
 D- 707 Pot pump lever spring adjusting hook screw 3/8"-16 x 7/8"  
 D- 979 Pot pump lever stop lever catch block screw (42 em) 10-32 x 3/8"  
 D-3326 Pot pump cam roll plate screw  
 E- 100 Pot pump lever latch cam screw 3/8"-16 x 3/4"  
 F- 64 Pot pump lever support and vertical mouthpiece wiper shaft bracket, back, screw, front (42 em) 1/4"-24 x 23/32"  
 F- 463 Pot pump lever latch cam dowel 3/16" x 5/8"  
 F-6195 Pot pump lever shaft oil hole cover  
 F-6746 Pot pump plunger safety stop spring eye  
 G- 152 Pot pump lever spring adjustment hook screw 3/8"-16 x 1"  
 G- 152 Pot pump lever support screw 3/8"-16 x 1"  
 G- 152 Pot pump lever support and vertical mouthpiece wiper shaft bracket, screw, back (42 em) 3/8"-16 x 1"  
 G-3999 Pot pump lever stop lever bracket screw lock washer  
 I- 186 Pot pump lever spring adjusting hook bracket screw nut (30 em) 3/8"-16 x 1/4"  
 I-3721 Pot pump lever spring adjusting hook eyebolt nut (30 em)

Please Give Model and Serial Number When Ordering



- A- 26 Pot pump bracket screw, lower (30 em) 3/4"-10 x 2 1/4"  
 A- 56 Pot pump spring lever set screw 1/4"-24 x 5/8"  
 A- 133 Pot pump bracket screw, upper (30 em) 3/4"-10 x 3 5/8"  
 A- 181 Pot pump bracket (42 em)  
 A- 646 Pot pump bracket extension screw bushing  
     screw (42 em) 5/8"-11 x 4 1/2"  
 A- 691 Pot pump bracket screw, upper (42 em) 3/4"-10 x 5 5/8"  
 A- 692 Pot pump bracket screw, lower (42 em) 3/4"-10 x 4 1/4"  
 A- 701 Pot pump bracket dowel .372" x 2"  
 A- 735 Pot pump bracket (30 em)  
 A- 945 Pot pump dowel 3/8" x 2"  
 A- 970 Pot pump bracket support bracket  
 B- 259 Pot pump bracket extension screw bushing screw  
     nut (42 em) 5/8"-11 x 1 1/16"  
 B- 896 Pot pump lever retaining rod finger (30 em)  
 B- 897 Pot pump lever retaining rod screw (30 em)  
 B- 899 Pot pump lever retaining rod support screw bracket  
     bushing (30 em)  
 B- 900 Pot pump lever retaining rod support screw (30 em)  
 B- 902 Pot pump lever retaining rod (30 em)  
 B- 904 Pot pump lever retaining rod support screw bracket (30 em)  
 B- 914 Pot pump lever retaining rod support screw  
     bracket, assembled (30 em)  
 B- 915 Pot pump lever retaining rod, assembled (30 em)  
 B- 944 Pot pump lever retaining rod screw bracket (42 em)  
 B- 945 Pot pump lever retaining rod support screw bracket (42 em)

Parts are for All Models Unless Otherwise Specified

- B- 946 Pot pump lever retaining rod finger (42 em)  
 B- 947 Pot pump lever retaining rod (42 em)  
 B- 948 Pot pump lever retaining rod, assembled (42 em)  
 B- 961 Pot pump lever retaining rod screw bracket screw (42 em)  
 BB-122 Pot pump bracket support bracket screw (30 em) 5/8"-11 x 1 3/4"  
 BB-134 Pot pump lever retaining rod finger dowel 1/8" x 3/8"  
 D- 584 Pot pump lever retaining rod finger screw 1/4"-24 x 1/2"  
 D-1031 Pot pump lever retaining rod spring stud (30 em)  
 E-2720 Pot pump lever retaining rod support screw  
     nut (30 em) 5/16"-18 x 1/8"  
 E-2335 Pot pump lever retaining rod finger screw lock washer  
 F- 717 Pot pump lever retaining rod support screw bracket  
     screw washer (30 em)  
 F- 810 Pot pump lever retaining rod support screw bracket screw (30 em)  
 F-3852 Pot pump bracket extension screw bushing (42 em)  
 F-3853 Pot pump bracket extension screw bushing washer (42 em)  
 F-3854 Pot pump bracket extension screw bushing screw washer (42 em)  
 F-6476 Pot pump bracket extension screw bushing washer (42 em)  
 F-6746 Pot pump lever retaining rod spring eye  
 G- 183 Pot pump lever retaining rod spring (30 em)  
 H- 602 Pot pump bracket extension screw (42 em) 3/8"-16 x 2 1/4"

#### Parts Not Illustrated

- A- 978 Pot pump bracket, assembled  
 F-3679 Pot pump bracket extension (42 em)

Please Give Model and Serial Number When Ordering





B- 217 Pot pump plunger rod hinge pin catch screw (30 em) 8-32 x 1/4"  
 B- 217 Pot pump locking pin chain screw (30 em) 8-32 x 1/4"  
 BB- 34 Pot pump plunger rod hinge pin catch (30 em)  
 BB-104 Pot pump locking pin chain (30 em)  
 BB-349 Pot pump plunger rod hinge pin catch (42 em)  
 BB-450 Pot pump locking pin (42 em)  
 BB-488 Pot pump locking pin (30 em)  
 BB-490 Pot pump locking pin, assembled (30 em)  
 BB-491 Pot, electric, pump locking pin (42 em)  
 BB-492 Pot, electric, pump locking stud (42 em)  
 BB-493 Pot, electric, pump locking pin collar (42 em)  
 BB-494 Pot, electric, pump locking pin spring (42 em)  
 BB-711 Pot pump locking pin (30 em)  
 D- 526 Pot pump plunger rod hinge pin catch screw (42 em) 4-48 x 3/16"  
 D- 903 Pot pump plunger safety pawl hinge pin (42 em) 3/16" x 1 3/16"  
 F- 235 Pot pump plunger safety spring hook (42 em)  
 F-1516 Pot pump plunger pin 3/8" x 1 41/64"  
 F-3230 Pot pump plunger rod spring screw (30 em)  
 F-3680 Pot pump plunger safety equalizer (42 em)  
 F-3681 Pot pump plunger safety equalizer washer (42 em)  
 F-3682 Pot pump plunger safety pawl (42 em)  
 F-3683 Pot pump plunger safety stop (42 em)  
 F-4049 Pot pump plunger (without adjusting screw and nut)  
 F-4050 Pot pump plunger adjusting screw

F-4051 Pot pump plunger adjusting screw nut 3/8"-32 x 3/4"  
 F-4079 Pot pump plunger, assembled  
 F-4116 Pot pump plunger safety equalizer screw (42 em)  
 F-4482 Pot pump locking pin keeper  
 F-4483 Pot pump plunger rod  
 F-4484 Pot pump plunger, assembled  
 F-6193 Pot pump plunger rod sleeve  
 F-6194 Pot pump plunger rod, assembled  
 F-6389 Pot pump plunger safety stop screw (42 em)  
 F-6475 Pot pump plunger safety stop (42 em)  
 F-6538 Pot pump plunger safety stop pin (42 em)  
 F-6746 Pot pump plunger safety stop spring eye (42 em)  
 F-8359 Pot pump plunger rod (30 em)  
 F-8360 Pot pump plunger rod, assembled  
 F-8361 Pot pump plunger, assembled (30 em)  
 F-8362 Pot pump plunger rod spring  
 G- 346 Pot pump plunger safety stop spring (42 em)  
 H- 144 Pot, electric, pump locking pin collar set screw (42 em) 8-32 x 5/16"  
 I-2743 Pot pump plunger safety equalizer adjusting screw (42 em) 10-32 x 5/8"  
 J-1228 Pot pump plunger safety equalizer adjusting screw nut (42 em) 10-32 x 5/16"  
 J-5550 Pot pump locking pin set screw (30 em)

Parts are for All Models Unless Otherwise Specified

Please Give Model and Serial Number When Ordering



BB-561 (30 EM)  
BB-572 (42 EM)



I-5795



BB-560 (30 EM)  
BB-571 (42 EM)



E-165



D-107



BB-562



E-3120



G-3398



J-1228



G-346 (30 EM)



G-139 (30 EM)



G-2790



BB-564 (30 EM)



BB-574 (42 EM)



BB-566



BB-565



D-327 - 7/8" L.  
D-330 - 1 1/2" L.



D-1619



BB-563



BB-569 (30 EM)  
BB-570 (42 EM)



BB-567 (30 EM)



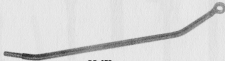
BB-670 (30 EM)



F-16



J-463



BB-675 (30 EM)



BB-595 (30 EM)



D-326 (30 EM)



H-2290 (42 EM)



BB-575 (42 EM)

BB-559 Pot pump safety lever, long, stud support (30 em)  
BB-560 Pot pump safety stop lever, long, stud (30 em)  
BB-561 Pot pump safety stop lever, long (30 em)  
BB-562 Pot pump safety stop lever, long, spring  
BB-563 Pot pump safety lever, long, stud support screw  
BB-564 Pot pump safety stop lever, short (30 em)  
BB-565 Pot pump safety stop lever, short, stud  
BB-566 Pot pump safety stop lever, short, stud screw 8-32 x 5/16"  
BB-567 Pot, electric, pump safety stop rod (30 em)  
BB-570 Pot pump safety lever, long, stud support (42 em)  
BB-571 Pot pump safety stop lever, long, stud (42 em)  
BB-572 Pot pump safety stop lever, long (42 em)  
BB-574 Pot pump safety stop lever, short (42 em)  
BB-575 Pot pump safety stop rod (42 em)  
BB-595 Pot pump, gas, safety stop rod (30 em)  
BB-670 Pot pump, gas, safety stop rod (30 em)  
BB-675 Pot pump, gas, safety stop rod support (30 em)

Parts are for All Models Unless Otherwise Specified

D- 107 Pot pump safety stop lever, long, stud washer  
D- 326 Pot pump safety stop rod screw (30 em) 8-32 x 3/4"  
D- 327 Pot pump stop lever banking pin 1/8" x 7/8"  
D- 330 Pot pump safety stop lever, short, banking pin 1/8" x 5/16"  
D-1619 Pot pump safety stop lever, short, stud  
E- 165 Pot pump safety stop lever, long, stud nut 3/8"-16 x 5/8"  
E-3120 Pot pump safety stop lever, long, adjusting screw 10-32 x 11/16"  
F- 16 Pot jacket cover and pot pump, gas, safety stop screw, long 1/4"-24 x 2 1/2"  
G- 139 Pot pump safety stop lever, long, spring hook (30 em)  
G- 346 Pot pump safety stop lever, long, spring (30 em)  
G-2790 Pot pump safety stop lever, long, spring eye  
G-3398 Pot pump safety stop lever, long, adjusting screw nut 1/4"-24 x 3/8"  
H-2290 Pot pump safety, stop rod screw (42 em) 1/4"-24 x 13/16"  
I-5795 Pot pump safety stop lever, long, adjusting screw  
J- 463 Pot pump, gas, safety stop rod support nut 1/4"-24 x 3/8"  
J-1228 Pot pump safety stop lever, long, adjusting screw nut 10-32 x 5/16"

Please Give Model and Serial Number When Ordering



BB-602 ASSEMBLED (30 EM)



BB-220



BB-599



BB-607 ASSEMBLED (42 EM)

BB-603 (42 EM)



BB-219 (30 EM)



A-38 (30 EM)



BB-600 (30 EM)



BB-221 (30 EM) (3/8" X 5/16")  
 D-802 (30 EM) (3/8" X 5/16")  
 D-1326 (42 EM) (1/2" X 5/16")



BB-218



BB-601



BB-605 (42 EM)



BB-606 (42 EM)



BB-604 (42 EM)



BB-212



BB-213



BB-214



D-145 (30 EM) (1/8" X 5/8")  
 D-330 (1/8" X 5/8")  
 D-401 (42 EM) (1/8" X 7/16")



E-26



G-126



BB-520 (30 EM) (A=5/8")  
 BB-558 (30 EM) (A=17/32")



B-65 (30 EM)



BB-556 (42 EM)



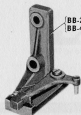
D-979 (42 EM)



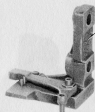
BB-557 (30 EM)



BB-702 (30 EM)



BB-215 (30 EM)  
 BB-458 (42 EM)



BB-576 (42 EM)



F-244 (3/8" X 1 1/2")  
 G-152 (3/8" X 1 1/2")

BB-568  
 ASSEMBLED (30 EM)

BB-704  
 ASSEMBLED (30 EM)

BB-234 ASSEMBLED (30 EM)  
 BB-459 ASSEMBLED (42 EM)

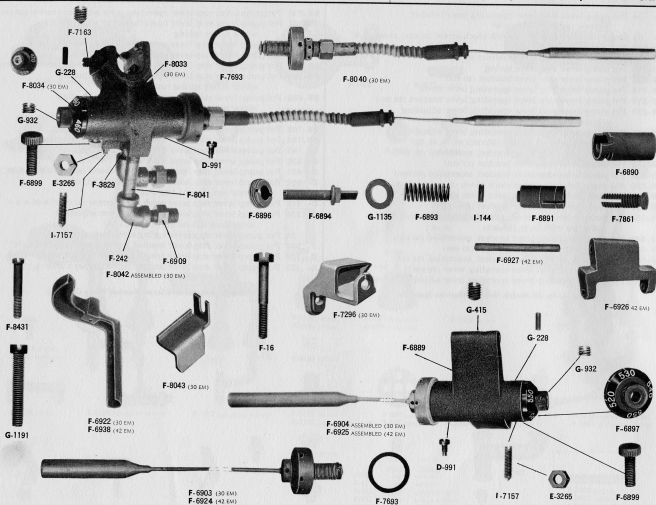
BB-577 ASSEMBLED (42 EM)

- A- 38 Pot pump lever stop lever operating lever bracket screw (30 em) 14-24 x 3/4"
- B- 65 Pot pump lever stop lever catch block screw (30 em) 14-24 x 3/4"
- BB-212 Pot pump lever stop lever
- BB-213 Pot pump lever stop lever fulcrum screw
- BB-214 Pot pump lever stop lever spring
- BB-215 Pot pump lever stop lever bracket (30 em)
- BB-218 Pot pump lever stop lever operating lever screw
- BB-219 Pot pump lever stop lever operating lever bracket (30 em)
- BB-220 Pot pump lever stop lever operating lever adjusting screw 10-28 x 7/8" (Models 29, 30, 31, 32)
- BB-221 Pot pump lever stop lever operating lever adjusting screw nut 10-28 x 5/16" (Models 29, 30, 31, 32)
- BB-234 Pot pump lever stop lever bracket, assembled (30 em)
- BB-458 Pot pump lever stop lever bracket (42 em)
- BB-459 Pot pump lever stop lever bracket, assembled (42 em)
- BB-520 Pot pump lever stop lever catch block (30 em) (A=5/8")
- BB-556 Pot pump lever stop lever catch block (42 em)
- BB-557 Pot pump lever stop lever bracket (30 em)
- BB-558 Pot pump lever stop lever catch block (30 em) (A=17/32") (for use with lever BB-561)
- BB-568 Pot pump lever stop lever bracket, assembled (30 em)
- BB-576 Pot pump lever stop lever bracket (42 em)
- BB-577 Pot pump lever stop lever bracket, assembled (42 em)
- BB-598 Pot pump lever stop lever operating lever (30 em)
- BB-599 Pot pump lever stop lever operating lever adjusting screw bushing

Parts are for All Models Unless Otherwise Specified

- BB-600 Pot pump lever stop lever operating lever adjusting screw (30 em)
- BB-601 Pot pump lever stop lever operating lever adjusting screw safety spring
- BB-602 Pot pump lever stop lever operating lever, assembled (30 em)
- BB-603 Pot pump lever stop lever operating lever (42 em)
- BB-604 Pot pump lever stop lever operating lever adjusting screw (42 em)
- BB-605 Pot pump lever stop lever operating lever adjusting screw safety spring retainer (42 em)
- BB-606 Pot pump lever stop lever operating lever adjusting screw nut (42 em)
- BB-607 Pot pump lever stop lever operating lever, assembled (42 em)
- BB-702 Pot pump lever stop lever bracket (30 em)
- BB-704 Pot pump lever stop lever bracket, assembled (30 em)
- D- 145 Pot pump lever stop lever catch block dowel (30 em) 1/8" x 5/8"
- D- 330 Pot pump lever stop lever banking pin 1/8" x 5/16"
- D- 401 Pot pump lever stop lever catch block dowel (42 em) 1/8" x 7/16"
- D- 802 Pot pump lever stop lever operating lever adjusting screw nut (30 em) 8-32 x 15/16"
- D- 979 Pot pump lever stop lever catch block screw (42 em) 10-32 x 3/8"
- D-1326 Pot pump lever stop lever operating lever adjusting screw lock nut (42 em) 10-32 x 5/16"
- E- 26 Pot pump lever stop lever spring screw 8-32 x 7/16"
- F- 244 Pot pump lever stop lever bracket screw, lower 3/8"-16 x 1 1/2"
- G- 126 Pot pump lever stop lever operating screw 1/4"-24 x 7/8"
- G- 152 Pot pump lever stop lever bracket screw, upper 3/8"-16 x 1"

Please Give Model and Serial Number When Ordering



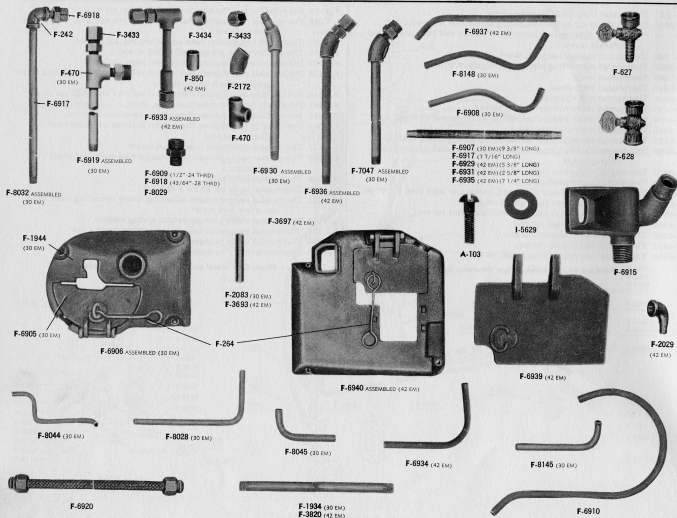
- D- 991 Thermostat body liner locating screw  
 E-3265 Thermostat body by-pass adjusting screw lock nut 8-32 x 1/4"  
 F- 16 Pot crucible mouthpiece thermostat bellows and bulb supporting bracket screw  
 F- 242 Thermostat connection pipe, short, elbow  
 F-3829 Thermostat connecting pipe, short, nipple, 7/8" long  
 F-6889 Thermostat body  
 F-6890 Thermostat body liner  
 F-6891 Thermostat valve plunger  
 F-6893 Thermostat valve plunger return spring  
 F-6894 Thermostat valve plunger adjusting screw operating shaft  
 F-6896 Thermostat body packing nut  
 F-6897 Thermostat valve plunger adjusting screw operating shaft knob  
 F-6899 Thermostat valve plunger adjusting screw operating shaft knob locking screw  
 F-6903 Thermostat expansion tube and enclosing nut  
 F-6904 Thermostat, assembled (30 em)  
 F-6909 Thermostat connection tube, short, union, 1/8" pipe thrd x 1/2"-24  
 F-6922 Thermostat expansion tube guard (30 em)  
 F-6924 Thermostat expansion tube and enclosure nut (42 em)  
 F-6925 Thermostat, assembled (42 em)  
 F-6926 Thermostat body adapter (42 em)  
 F-6927 Thermostat body shaft (42 em)  
 F-6938 Thermostat expansion tube guard (42 em)

- F-7163 Pot crucible mouthpiece thermostat clamp screw 5/16"-18 x 3/4"  
 F-7296 Pot crucible mouthpiece thermostat bellows and bulb supporting bracket (30 em)  
 F-7693 Thermostat expansion tube and enclosing nut washer  
 F-7861 Thermostat valve plunger adjusting screw  
 F-8033 Pot crucible mouthpiece thermostat body (30 em)  
 F-8034 Pot crucible mouthpiece thermostat valve plunger adjusting screw operating shaft knob (30 em)  
 F-8040 Pot crucible mouthpiece thermostat bellows and bulb (30 em)  
 F-8041 Pot mouth burner connecting tube, short, r.h., nipple (30 em)  
 F-8042 Pot crucible mouthpiece thermostat, assembled (30 em)  
 F-8043 Pot crucible mouthpiece thermostat bellows and bulb heat deflector (30 em)  
 F-8431 Thermostat expansion tube guard screw  
 G- 228 Thermostat valve plunger adjusting screw operating shaft knob stop  
 G- 228 Thermostat body plug  
 G- 415 Thermostat body set screw 6-48 x 1/8"  
 G- 932 Thermostat valve plunger adjusting screw operating shaft knob set screw 8-32 x 1/8"  
 G-1135 Thermostat valve plunger return spring washer  
 G-1191 Thermostat expansion tube guard screw 1/4"-24 x 1/2"  
 I- 144 Thermostat valve plunger adjusting screw stop pin  
 I-7157 Thermostat body by-pass adjusting screw 8-32 x 13/16"

Parts are for All Models Unless Otherwise Specified

Please Give Model and Serial Number When Ordering





- A- 103 Pot, gas, burner connecting pipe bracket screw 14-24 x 1"  
 F- 242 Thermostat connection pipe, short, elbow (30 em)  
 F- 264 Pot lid handle  
 F- 470 Pot mouth burner connecting tube tee  
 F- 470 Thermostat connection pipe, short, tee (30 em)  
 F- 627 Pot, gas, burner auxiliary valve  
 F- 628 Pot, gas, burner connecting pipe valve  
 F- 850 Thermostat feed pipe, short, coupling (42 em)  
 F-1934 Pot, gas, burner connecting pipe (30 em)  
 F-1944 Pot jacket cover (30 em)  
 F-2029 Pot mouth burner street elbow (42 em)  
 F-2083 Pot lid hinge pin  
 F-2172 Thermostat pipe connection, long, elbow, 45°  
 F-2172 Thermostat connection pipe, short, elbow, 45° (42 em)  
 F-3433 Pot mouth burner connecting tube union nut  
 F-3433 Thermostat connecting tube, short, nut  
 F-3434 Pot mouth burner connecting tube union ferrule  
 F-3434 Thermostat connecting tube, short, union ferrule  
 F-3693 Pot lid hinge pin (42 em)  
 F-3697 Pot jacket cover  
 F-3820 Pot, gas, burner connecting pipe (42 em)  
 F-6905 Pot jacket cover lid (30 em)  
 F-6906 Pot jacket cover, assembled (30 em)  
 F-6907 Thermostat pipe connection, long (30 em) 9 3/8" long  
 F-6908 Thermostat connection tube, short (30 em)  
 F-6909 Pot mouth burner connecting tube union  
 F-6910 Pot mouth burner connecting tube  
 F-6915 Pot, gas, burner connecting pipe bracket  
 F-6917 Thermostat connecting pipe, short 7 7/16" long  
 F-6918 Thermostat connecting pipe, short, flexible hose nipple  
 1/8" pipe thrd x 43/64"-28

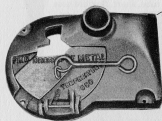
Parts are for All Models Unless Otherwise Specified

- F-6919 Thermostat connection pipe, short, assembled (30 em)  
 F-6920 Pot mouth burner connection tube, short, flexible hose  
 F-6929 Thermostat connection pipe, short (42 em) 5 3/8" long  
 F-6930 Thermostat connection pipe, short, assembled (42 em)  
 F-6931 Thermostat feed pipe, short (42 em) 2 5/8" long  
 F-6933 Thermostat feed pipe, short, assembled (42 em)  
 F-6934 Pot mouth burner connection tube (42 em)  
 F-6935 Thermostat pipe connection, long (42 em) 7 1/4" long  
 F-6936 Thermostat pipe connection, long, assembled (42 em)  
 F-6937 Thermostat connection tube, short (42 em)  
 F-6939 Pot jacket cover lid (42 em)  
 F-6940 Pot jacket cover, assembled (42 em)  
 F-7047 Thermostat pipe connection, long, assembled (30 em)  
 F-8028 Pot mouth burner connecting tube, short, l.h. (30 em)  
 F-8029 Pot mouth burner connecting tube, short, flexible hose  
 nipple  
 F-8032 Thermostat connection pipe, short, assembled (30 em)  
 F-8044 Pot mouth burner connecting tube, long (30 em)  
 F-8045 Pot mouth burner connecting tube, short, r.h. (30 em)  
 F-8145 Pot mouthpiece and throat burner connecting tube, l.h. (30 em)  
 F-8148 Thermostat connection tube, short (30 em)  
 I-5629 Pot, gas, burner connecting pipe bracket screw washer

#### Parts Not Illustrated

- F-6921 Thermostat and connection pipe, assembled (30 em)  
 F-6941 Thermostat and connection pipe, assembled (42 em)  
 F-8046 Thermostat and connection pipe, assembled (30 em)  
 F-8152 Thermostat and connection pipe, assembled (42 em)

Please Give Model and Serial Number When Ordering



F-1944 (30 EM)

F-2100 ASSEMBLED (30 EM)



F-719



F-2082 (30 EM)



F-609 (30 EM)



G-119



E-1654



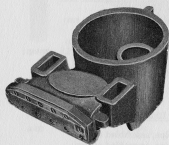
F-608 (30 EM)



D-159



F-860

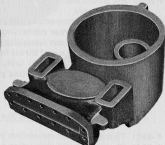


F-2572 ASSEMBLED (30 EM)

F-2999 ASSEMBLED (30 EM)

F-3372 ASSEMBLED (30 EM) (42-45 PT.)

F-3489 ASSEMBLED (30 EM)



F-3371 (30 EM) (42-45 PT.)

F-8138 (30 EM)



F-8325



BB-134



C-93



F-2083 (30 EM)



A-901



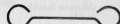
F-4545



F-6220



G-3999



F-264



E-194



F-31



F-3370 (30 EM) (42-45 PT.)

F-3388 (28 CICERO 35-43 PT.)

F-6773 (30 EM) (42-45 PT.)



\* F-2980 (30 EM)

F-6718 (30 EM)

F-3223 (28 CICERO)



\* F-3399 (30 EM)



F-570



F-4197 (30 EM) (41-45 PT.)



\* F-2556 (30 EM)

\* F-2569 (28 CICERO)



F-3613 (30 EM)

F-7379 (30 EM)

F-3799 (28 CICERO)



\* F-7947 (30 EM)

\* F-7949 (30 EM)

A-110 - 1" LONG  
F-4544 - 15/16" LONG

F-8889

\* Without Horizontal Grooves on Face.

- A- 110 Pot leg set screw 3/8"-16 x 1"  
 A- 901 Pot jacket oil hole cover  
 BB-134 Pot mouthpiece pin 1/8" x 3/8"  
 C- 93 Pot leg cap adjusting screw nut 3/8"-16 x 1/2"  
 C- 93 Pot leg set screw nut 3/8"-16 x 1/2"  
 C- 93 Pot leg adjusting screw nut 3/8"-16 x 1/2"  
 D- 159 Pot mouth burner guard plate screw 8-32 x 3/16"  
 D- 159 Pot mouth burner deflecting plate screw 8-32 x 3/16"  
 D- 168 Pot jacket cover guard screw 4-48 x 1/4"  
 E- 194 Pot leg cap adjusting screw 3/8"-16 x 1 3/16"  
 E-1654 Pot leg cap screw washer  
 F- 30 Pot lever shaft  
 F- 31 Pot lever shaft set screw 1/4"-20 x 1/2"  
 F- 264 Pot lid handle  
 F- 570 Pot leg cap  
 F- 608 Pot mouth burner deflecting plate (30 em)  
 F- 609 Pot mouth burner guard plate (30 em)  
 F- 719 Pot jacket cover screw 1/4"-24 x 1 7/8"  
 F- 860 Pot adjusting screw 1/4"-24 x 5/16"  
 F-1944 Pot jacket cover (30 em)  
 F-2082 Pot jacket cover lid  
 F-2083 Pot lid hinge pin (30 em)  
 F-2100 Pot jacket cover, assembled (30 em)  
 F-2556 Pot crucible mouthpiece (30 em) wide face (single row of holes)  
 F-2569 Pot crucible mouthpiece, didot (28 cicero) wide face (single row of holes)  
 F-2572 Pot, assembled (30 em) (specify mouthpiece F-2556 or F-2569)  
 F-2980 Pot crucible mouthpiece, head-letter (30 em) (for 14 rib molds)  
 F-2999 Pot, assembled (30 em) (specify mouthpiece F-3613, F-3799, F-2980, F-3223 or F-6718)  
 F-3223 Pot crucible mouthpiece, head-letter (didot) (28 cicero) (for 14 rib molds)  
 F-3370 Pot crucible mouthpiece, head-letter (42-45 point) (30 em) (for 14 rib molds)

- F-3371 Pot crucible (42-45 point) (30 em)  
 F-3372 Pot crucible and mouthpiece (42-45 point) assembled (30 em) (specify mouthpiece F-3370, F-4197 or F-6773)  
 F-3388 Pot crucible mouthpiece, head-letter (didot) (35-43 point) (for 14 rib molds)  
 F-3399 Pot crucible mouthpiece, narrow face (30 em) (single row of holes)  
 F-3489 Pot, assembled (30 em) (with mouthpiece F-3399)  
 F-3613 Pot crucible mouthpiece, head-letter (30 point) (for 9 rib molds)  
 F-3799 Pot crucible mouthpiece (didot) head-letter (28 cicero) (for 9 rib molds)  
 F-4197 Pot crucible mouthpiece, head-letter (41-45 point) (30 em) (for 9 rib molds)  
 F-4544 Pot leg adjusting screw 3/8"-16 x 15/16"  
 F-4545 Pot leg bushing (supplied standard, undersize or oversize)  
 F-6220 Pot leg cap screw  
 F-6718 Pot crucible mouthpiece, head-letter (for 15 rib molds) (dry mat process) (30 em)  
 F-6773 Pot crucible mouthpiece, head-letter (42-45 point) (30 em) (for 15 rib molds) (dry mat process)  
 F-7379 Pot crucible mouthpiece (combination mouthpiece for 9 rib display, 14 rib recess and 15 rib display molds)  
 F-7947 Pot crucible mouthpiece, head-letter (for 9 rib molds) (without grooves)  
 F-7949 Pot crucible mouthpiece, head-letter (for 15 rib molds) (for dry mat process) (without grooves)  
 F-8138 Pot crucible (30 em)  
 F-8325 Pot crucible guard  
 F-8889 Pot mouthpiece screw 1/4"-24 x 3/8"  
 G- 119 Pot crucible drip guard screw  
 G-3999 Pot leg adjusting screw lock washer

#### Parts Not Illustrated

- F-4546 Pot jacket (30 em)  
 F-4547 Pot and jacket, assembled (30 em)  
 F-4631 Pot jacket, assembled (30 em)

Parts are for All Models Unless Otherwise Specified

Please Give Model and Serial Number When Ordering



F-4544



E-194



A-38



F-6220



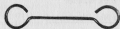
F-3708 (42 EM)



E-1664



F-860



F-264



A-901



F-4845



G-3999



F-30



D-159



C-93



F-3707 (42 EM)



F-3706 (42 EM)



H-2290 (42 EM)



BB-134



F-3693 (42 EM)

F-3954 (42 EM) (45 PT.)

F-4130 (42 EM) (36 PT.)

F-4132 (42 EM)

F-4137 (42 EM)

F-7252 (42 EM) (36 PT.)

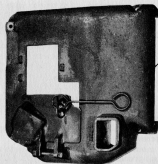
F-7362 (42 EM) (42-45 PT.)

F-8353 (42 EM) (36 PT.)

F-8354 (42 EM) (36 PT.)

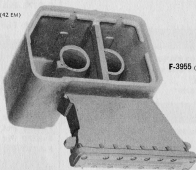
F-4133 (42 EM) (CICERO)

F-6074 (42 EM) (CICERO) (39-43 PT.)



F-3698 ASSEMBLED (42 EM)

F-3697 (42 EM)



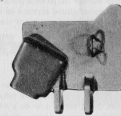
F-3955 (42 EM)

F-3956 ASSEMBLED (42 EM) (42-45 PT.)

F-4153 ASSEMBLED (42 EM)



F-3686 (42 EM)



F-3696 (42 EM)



F-570



A-110



F-719



F-31



D-341

- A- 38 Pot crucible gas chimney screw (42 em) 14-24 x 3/4"  
 A- 110 Pot leg set screw 3/8"-16 x 1"  
 A- 901 Pot jacket oil hole cover  
 BB-134 Pot mouthpiece pin 1/8" x 3/8"  
 C- 93 Pot leg adjusting screw nut 3/8"-16 x 1/2"  
 C- 93 Pot leg cap adjusting screw nut 3/8"-16 x 1/2"  
 C- 93 Pot leg set screw nut 3/8"-16 x 1/2"  
 D- 159 Pot mouth burner deflecting plate screw 8-32 x 3/16"  
 D- 159 Pot mouth burner guard plate screw 8-32 x 3/16"  
 D- 341 Pot leg cap screw 14-24 x 5/8"  
 E- 194 Pot leg cap adjusting screw 3/8"-16 x 1 3/16"  
 E- 194 Pot leg adjusting screw, short (42 em) 3/8"-16 x 1 3/16"  
 E-1654 Pot leg cap screw lock washer  
 F- 30 Pot lever shaft  
 F- 31 Pot lever shaft set screw 1/4"-20 x 1/2"  
 F- 264 Pot lid handle  
 F- 570 Pot leg cap  
 F- 719 Pot jacket cover screw 1/4"-24 x 1 7/8"  
 F- 860 Pot adjusting screw 1/4"-24 x 1 5/16"  
 F-3686 Pot jacket cover lid, auxiliary  
 F-3693 Pot lid hinge pin (42 em)  
 F-3696 Pot jacket cover lid (42 em)  
 F-3697 Pot jacket cover (42 em)  
 F-3698 Pot jacket cover, assembled (42 em)  
 F-3706 Pot crucible brace (42 em)  
 F-3707 Pot crucible gas chimney (42 em)  
 F-3709 Pot mouth burner deflecting plate (42 em)

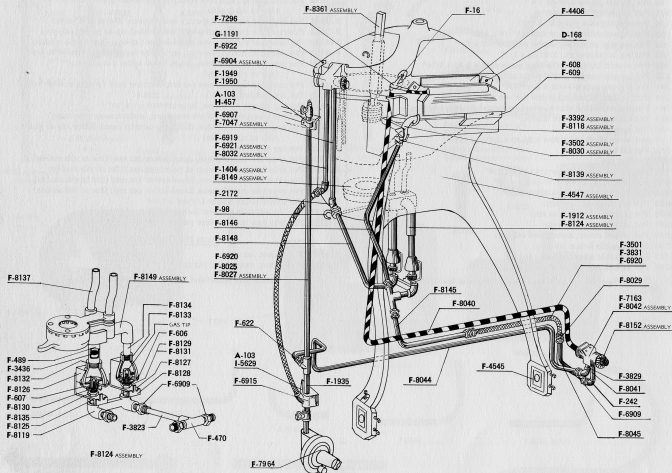
Parts are for All Models Unless Otherwise Specified

- F-3710 Pot mouth burner guard plate (42 em)  
 F-3954 Pot crucible mouthpiece, head-letter (42-45 point) (42 em)  
 (for 12 rib molds)  
 F-3955 Pot crucible (42 em) (specify mouthpiece F-4130 or F-4133)  
 F-3956 Pot crucible and mouthpiece, assembled (42-45 point) (42 em)  
 F-4130 Pot crucible mouthpiece, head-letter (42 em) (for 12 rib molds)  
 F-4132 Pot crucible mouthpiece (42 em) wide face (single row of holes)  
 F-4133 Pot crucible mouthpiece, didot, head-letter (40 cicero)  
 (for 12 rib molds)  
 F-4137 Pot crucible mouthpiece (42 em) narrow face (single row of holes)  
 F-4153 Pot, assembled (42 em)  
 F-4544 Pot leg adjusting screw, long 3/8"-16 x 1 5/16"  
 F-4545 Pot leg bushing (supplied standard, undersize or oversize)  
 F-6074 Pot crucible mouthpiece, didot (40 cicero) head-letter (39-43 point)  
 (for 12 rib molds)  
 F-6220 Pot leg cap screw  
 F-7252 Pot crucible mouthpiece, head-letter (42 em) (for 21 rib molds)  
 F-7362 Pot crucible mouthpiece, 45 point (42 em) (for 21 rib molds)  
 F-8353 Pot crucible mouthpiece, head-letter (42 em) (for 12 rib molds)  
 F-8354 Pot crucible mouthpiece, head-letter (42 em) (for 21 rib molds)  
 G- 308 Pot mouthpiece screw 1/4"-24 x 7/16"  
 G-3999 Pot leg adjusting screw lock washer  
 H-2290 Pot crucible brace screw (42 em) 1/4"-24 x 5/8"

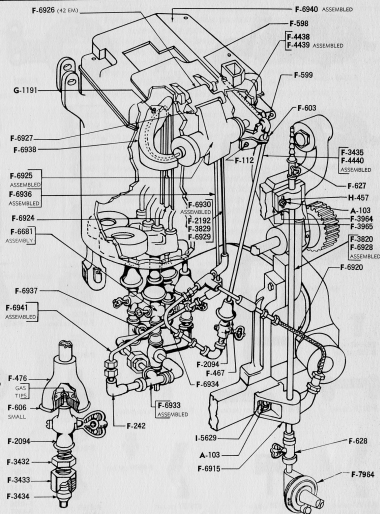
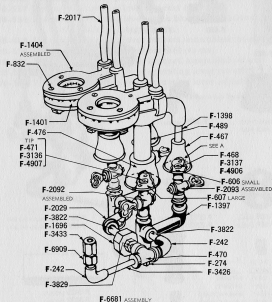
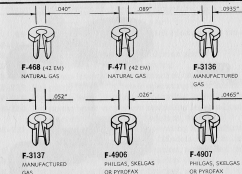
Parts Not Illustrated

- F-4551 Pot jacket (42 em)  
 F-4552 Pot jacket, assembled (42 em)

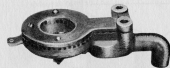
Please Give Model and Serial Number When Ordering



Check Parts by Referring to Text Pages.







F-8149 ASSEMBLED (30 EM)



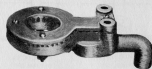
F-3969 (30 EM)



F-1402



F-3677 (42 EM)



F-1404 ASSEMBLED



F-8136 (30 EM)



G-3398 (30 EM)

F-2017  
F-8137 (30 EM)

F-3436



F-1696



F-1401

BB-148 (30 EM)  
E-192 (30 EM)

F-8119 (30 EM)



F-8124 ASSEMBLED (30 EM)

F-832  
F-1403F-1398  
F-8134 (30 EM)

F-489



F-470



F-242 (42 EM)

F-8132 (30 EM)  
F-8133 (30 EM)F-467 SMALL HOLE  
F-476 LARGE HOLE

F-2029 (42 EM)



F-8131 (30 EM)

F-606 SMALL  
F-607 LARGEF-2092 ASSEMBLED (LARGE HOLE)  
F-2093 ASSEMBLED (SMALL HOLE)F-3678 ASSEMBLED (42 EM)  
F-6681 ASSEMBLED (42 EM)F-8129 (30 EM)  
F-8130 (30 EM)F-606 SMALL  
F-607 LARGEF-2092 ASSEMBLED (LARGE HOLE)  
F-2093 ASSEMBLED (SMALL HOLE)

F-8126 (30 EM)



F-8128 (30 EM)



F-8127 (30 EM)



F-6909 (30 EM)



F-8135 (30 EM)



F-8125 (30 EM)

F-468  
F-471  
F-3136  
F-3137  
F-4906  
F-4907

DIA. OF SUBJECT	TYPE OF GAS
.040"	NATURAL
.059"	NATURAL
.093"	MANUFACTURED
.052"	MANUFACTURED
.026"	BOTTLED
.046"	BOTTLED



F-1397

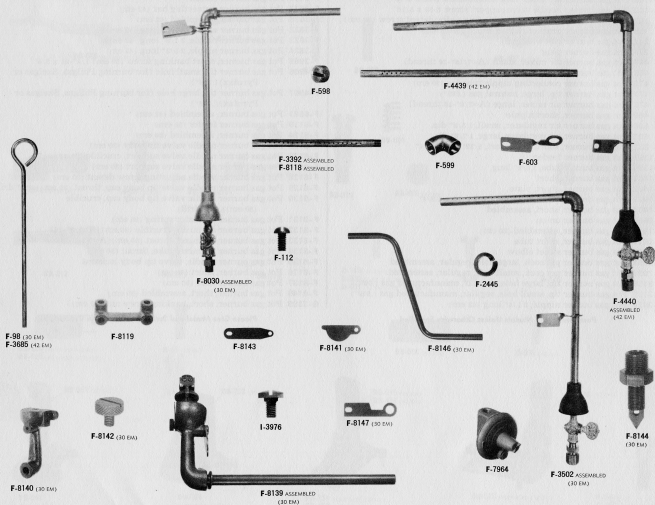
F-3426 (42 EM)  
F-3822 (42 EM)  
F-3823 (42 EM)  
F-3824 (42 EM)

BB-148 Pot gas burner air mixer tube throat screw 8-32 x 5/16"  
 BB-148 Pot gas burner needle valve support screw 8-32 x 5/16"  
 E-192 Pot gas burner needle valve adjusting screw detent screw (30 em)  
 F-98 Pot gas burner bracket rod (30 em)  
 F-242 Pot gas burner elbow (42 em)  
 F-274 Pot gas burner plug  
 F-467 Pot gas burner air mixer, small (A=7/16"-36 thread)  
 F-468 Pot gas burner tip, small hole, natural gas (.040")  
 F-470 Pot gas burner connecting nipple tube tee (30 em)  
 F-471 Pot gas burner tip, large, natural gas (.089")  
 F-476 Pot gas burner air mixer, large (A=7/8"-16 thread)  
 F-489 Pot gas burner, short nipple  
 F-606 Pot gas burner air regulator, small, 1 5/8" dia.  
 F-607 Pot gas burner air regulator, large, 1 7/8" dia.  
 F-832 Pot gas burner, short, bolt, short, 5/32"-32 x 1 1/4"  
 F-1397 Pot gas burner feeder  
 F-1398 Pot gas burner tube, 1 5/8" long  
 F-1401 Pot gas burner, short  
 F-1402 Pot gas burner, short, plate  
 F-1403 Pot gas burner, short, bolt, long, 5/32"-32 x 1 3/4"  
 F-1404 Pot gas burner, short, assembled  
 F-1696 Pot gas burner union  
 F-1912 Pot gas burner, assembled (30 em)  
 F-2017 Pot gas burner, short tube  
 F-2029 Pot gas burner street elbow  
 F-2092 Pot gas burner pet cock, large hole, regular, assembled  
 F-2093 Pot gas burner pet cock, small hole, regular, assembled  
 F-3136 Pot gas burner tip, large hole, regular, manufactured gas (.093")  
 F-3137 Pot gas burner tip, small hole, regular, manufactured gas (.052")  
 F-3426 Pot gas burner nipple, 2 1/4" long (42 em)

Parts are for All Models Unless Otherwise Specified

F-3436 Pot gas burner screen  
 F-3677 Pot gas burner connecting bar (42 em)  
 F-3678 Pot gas burner, assembled (42 em)  
 F-3822 Pot gas burner nipple, 1 1/4" long (42 em)  
 F-3823 Pot gas burner nipple, 1 5/8" long (42 em)  
 F-3824 Pot gas burner nipple, 2 5/8" long (42 em)  
 F-3969 Pot gas burner, short banking screw (30 em) 1/4"-24 x 3/4"  
 F-4906 Pot gas burner tip, small hole (for burning Philgas, Skelgas or Pyrofax) (.026")  
 F-4907 Pot gas burner tip, large hole (for burning Philgas, Skelgas or Pyrofax) (.046")  
 F-6681 Pot gas burner, assembled (42 em)  
 F-8119 Pot gas burner feeder (30 em)  
 F-8124 Pot gas burner, assembled (30 em)  
 F-8125 Pot gas burner needle valve tip body (30 em)  
 F-8126 Pot gas burner needle valve support, crucible (30 em)  
 F-8127 Pot gas burner needle valve support (30 em)  
 F-8128 Pot gas burner needle adjusting screw detent (30 em)  
 F-8129 Pot gas burner needle valve tip body cap, throat (30 em) (.055" drill)  
 F-8130 Pot gas burner needle valve tip body cap, crucible (30 em) (.089" drill)  
 F-8131 Pot gas burner regulator spring (30 em)  
 F-8132 Pot gas burner air mixer, crucible (30 em) (A=7/8"-16)  
 F-8133 Pot gas burner air mixer throat (30 em) (A=7/16"-36)  
 F-8134 Pot gas burner air mixer tube, throat (30 em)  
 F-8135 Pot gas burner needle, valve tip body lock nut  
 F-8136 Pot gas burner, short (30 em)  
 F-8137 Pot gas burner tube (30 em)  
 F-8149 Pot gas burner, short, assembled (30 em)  
 G-3398 Pot gas burner, short, banking screw nut (30 em)

Please Give Model and Serial Number When Ordering



- F- 98 Pot gas burner bracket rod (30 em)  
F- 112 Pot mouth burner support screw 14-24 x 3/8"  
F- 598 Pot mouth burner plug  
F- 599 Pot mouth burner elbow  
F- 603 Pot mouth burner support  
F-2445 Pot mouth gas burner air regulator clamping screw lock washer (30 em)  
F-3392 Pot mouth burner, assembled (30 em)(7 1/8" long)  
F-3502 Pot mouth burner and support, assembled (30 em)  
F-3685 Pot gas burner bracket rod (42 em)  
F-4439 Pot mouth burner, assembled (42 em)(12" long)  
F-4440 Pot mouth burner and support, assembled (42 em)  
F-7694 Gas regulator (natural-butane-mixed gas)

Parts are for All Models Unless Otherwise Specified

- F-8030 Pot mouth burner and support, assembled (30 em)  
F-8118 Pot mouth burner, assembled (30 em)(8 1/8" long)  
F-8119 Pot gas burner feeder (30 em)  
F-8139 Pot gas burner needle, valve and mouthpiece burner, assembled (30 em)  
F-8140 Pot gas burner needle valve mouthpiece burner (30 em)  
F-8141 Pot mouth gas burner air regulator (30 em)  
F-8142 Pot mouth gas burner air regulator clamping screw (30 em)  
F-8143 Pot mouth gas burner support (30 em)  
F-8144 Pot gas burner needle valve tip body (mouth)(30 em)  
F-8146 Pot gas mouthpiece burner connecting tube (30 em)  
F-8147 Pot gas mouthpiece burner support (30 em)  
I-3976 Pot mouth gas burner support, screw (30 em)

Please Give Model and Serial Number When Ordering



F-1930 (30 EM) (8 1/8" LONG)

F-1935 (1 3/8" LONG)

F-2364 (30 EM) (5" LONG)

F-3426 (2 1/4" LONG)

F-3427 (30 EM) (4" LONG)

F-3428 (30 EM) (3 3/4" LONG)

F-3429 (11 5/16" LONG)

F-3435 (9 5/8" LONG)

F-3822 (42 EM) (1 1/4" LONG)

F-3823 (42 EM) (3 1/8" LONG)

F-3824 (42 EM) (2 5/8" LONG)

F-3826 (42 EM) (1 1/2" LONG)

F-3827 (42 EM) (6 1/8" LONG)

F-3828 (42 EM) (3 7/16" LONG)

F-3829 (42 EM) (7/8" LONG)



F-2029



F-242



F-622



F-470 (42 EM)



F-1949 (30 EM)



F-1950 (30 EM)



F-3964 (42 EM)



F-3965 (42 EM)



F-627



F-628



F-1696



F-1938



F-999



F-1936



A-103



H-457



F-6920



F-8325



F-3709 (42 EM)



F-3433



F-3434



F-8026 (30 EM)



F-3430 (30 EM)



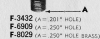
F-5927 (42 EM)



D-159



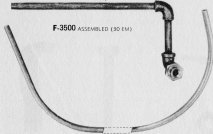
F-3710 (42 EM)



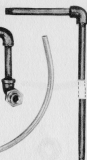
F-3432 (A=201" HOLE)

F-6909 (A=250" HOLE)

F-8029 (A=250" HOLE BRASS)



F-3500 ASSEMBLED (30 EM)



F-3501 (30 EM)

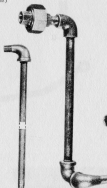


F-3831 (42 EM)

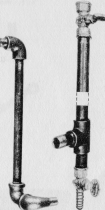
F-1934 (30 EM)

F-8025 (30 EM)

F-3820 (42 EM)



F-3499



F-3830 (42 EM)



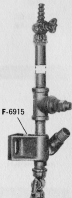
F-3541 (30 EM)

F-3832 (42 EM)



F-6916 (30 EM)

F-6928 (42 EM)



F-8027 (30 EM)

- A- 103 Pot gas burner connecting pipe tee clamp, upper, screw 14-24 x 1"
- D- 159 Pot mouth burner guard plate screw 8-32 x 3/16"
- F- 242 Thermostat feed pipe elbow
- F- 242 Pot gas burner elbow (42 em)
- F- 470 Pot gas burner connecting nipple tee (42 em)
- F- 622 Pot gas burner connecting pipe tee
- F- 627 Pot gas burner, auxiliary, valve
- F- 628 Pot gas burner connecting pipe valve
- F- 999 Pot gas burner connecting pipe tee clamp, lower
- F-1696 Pot gas burner union
- F-1696 Thermostat feed pipe union
- F-1930 Thermostat feed pipe nipple, 8 3/8" long (30 em)
- F-1934 Pot gas burner connecting pipe, 18" long (30 em)
- F-1935 Pot gas burner connecting pipe nipple, 1 3/8" long
- F-1936 Pot gas burner connecting pipe tee clamp, lower, screw 14-24 x 1 1/2" (Models 29, 30, 31, 32)
- F-1938 Pot gas burner connecting pipe tee clamp, auxiliary, lower (Models 29, 30, 31, 32)
- F-1949 Pot gas burner connecting pipe tee clamp, upper (30 em)
- F-1950 Pot gas burner connecting pipe tee clamp, auxiliary, upper (30 em)
- F-2029 Pot gas burner street elbow
- F-2029 Thermostat feed pipe street elbow
- F-2029 Thermostat outlet nipple street elbow
- F-2364 Pot gas burner nipple, 5" long (30 em)
- F-3426 Pot gas burner nipple, 2 1/4" long (42 em)
- F-3426 Thermostat feed pipe nipple, 2 1/4" long (30 em)
- F-3427 Thermostat feed pipe nipple, 4" long (30 em)
- F-3428 Thermostat feed pipe nipple, 13 3/4" long (30 em)
- F-3429 Thermostat outlet nipple, 11 5/16" long
- F-3430 Pot gas burner connecting pipe swing
- F-3431 Pot mouth burner connecting tube
- F-3432 Pot mouth burner connecting tube union
- F-3433 Pot mouth burner connecting tube union nut 1/4"-24 x 9/16"
- F-3434 Pot mouth burner connecting tube union ferrule
- F-3435 Pot mouth burner feed pipe nipple, 9 5/8" long
- F-3499 Thermostat outlet nipple, 11 5/16" long, assembled

Parts are for All Models Unless Otherwise Specified

- F-3500 Thermostat feed pipe nipple, 8 3/8" long, assembled (30 em)
- F-3501 Thermostat feed pipe nipple, 13 3/4" long, assembled (30 em)
- F-3503 Pot gas burner connecting pipe swing, assembled (30 em)
- F-3541 Pot gas burner connecting pipe, assembled (30 em) (Models 29, 30, 31, 32)
- F-3709 Pot mouth burner deflecting plate (42 em)
- F-3710 Pot mouth burner guard plate (42 em)
- F-3820 Pot gas burner connecting pipe, 20 7/8" long (42 em)
- F-3822 Pot gas burner nipple, 1 1/4" long (42 em)
- F-3823 Pot gas burner nipple, 3 1/8" long (42 em)
- F-3824 Pot gas burner nipple, 2 5/8" long (42 em)
- F-3826 Thermostat feed pipe nipple, 17 1/2" long (42 em)
- F-3827 Thermostat feed pipe nipple, 6 1/8" long (42 em)
- F-3828 Thermostat feed pipe nipple, 3 7/16" long (42 em)
- F-3829 Thermostat feed pipe nipple, 7/8" long (42 em)
- F-3830 Thermostat feed pipe nipple, 6 1/8" long, assembled (42 em)
- F-3831 Thermostat feed pipe nipple, 17 1/2" long, assembled (42 em)
- F-3832 Pot gas burner connecting pipe, assembled (42 em) (Models 29, 30, 31, 32)
- F-3964 Pot gas burner connecting pipe tee clamp, upper (42 em)
- F-3965 Pot gas burner connecting pipe tee clamp, auxiliary, upper (42 em)
- F-5921 Pot gas burner connecting pipe swing (42 em)
- F-5927 Pot gas burner connecting pipe swing, assembled (42 em)
- F-6909 Pot mouth burner connecting tube union
- F-6915 Pot gas burner connecting pipe bracket
- F-6916 Pot gas burner connecting pipe, assembled (30 em)
- F-6920 Pot mouth burner connecting tube short, short flexible hose, 17" long
- F-6928 Pot gas burner connecting pipe, assembled (42 em)
- F-8025 Pot gas burner connecting pipe, 15 1/2" long (30 em)
- F-8026 Pot mouth burner connecting tube reducing bushing (30 em)
- F-8027 Pot gas burner connecting pipe, assembled (30 em)
- F-8029 Pot mouth burner connecting tube, short, flexible hose nipple
- F-8325 Pot crucible guard
- H- 457 Pot gas burner connecting tee clamp screw washer

Please Give Model and Serial Number When Ordering



- A- 130 Ejector blade controller lever segment screw 14-24 x 1/2"
- B- 99 Automatic stopping lever, upper, mold safety slide control screw
- B- 289 Automatic stop forked lever fulcrum pin
- B- 290 Automatic stop forked lever fulcrum pin set screw 3/8"-16 x 1/2"
- BB- 13 Automatic stop forked lever
- BB- 52 Vertical starting lever spring
- BB- 54 Vertical starting lever bracket screw 1/2"-12 x 2 1/4"
- BB-116 Vertical starting lever spring adjusting screw
- BB-148 Starting and stopping lever hinge pin screw 8-32 x 5/16"
- BB-175 Vertical starting lever stop screw 3/8"-16 x 1 1/2"
- BB-197 Automatic stopping lever, upper
- BB-198 Automatic stopping lever, lower
- BB-199 Vertical starting lever shaft
- BB-240 Starting and stopping lever connecting rod stud
- BB-244 Vertical starting lever shaft set screw 5/16"-18 x 3/4"
- BB-247 Vertical starting lever spring adjusting screw nut 5/8"-11 x 1 1/16"
- BB-389 Vertical starting lever bracket, assembled
- BB-392 Vertical starting lever
- BB-395 Vertical starting lever, assembled
- BB-404 Automatic stopping lever, lower, fulcrum pin 1/4" x 11/16"
- BB-674 Vertical starting lever bracket screw lock washer
- BB-685 Automatic stopping lever, upper
- BB-686 Automatic stopping lever, upper, mold safety bracket
- BB-687 Automatic stopping lever, upper, mold safety slide
- BB-688 Automatic stopping lever, upper
- BB-689 Automatic stopping lever, assembled (30 em)
- BB-690 Automatic stopping lever, upper, mold safety stop (A=2 1/16")
- BB-697 Automatic stopping lever, upper, mold safety stop
- BB-698 Automatic stopping lever, upper, mold safety stop (A=1 7/8")
- BB-699 Vertical starting lever, assembled (30 em)
- BB-710 Automatic stopping lever, upper, mold safety slide stop
- BB-718 Automatic stopping lever, upper, mold safety slide control, assembled (42 em) (Models 29, 30, 31, 32, 33, 35)
- BB-719 Automatic stopping lever, upper, mold safety bracket spacer (42 em) (Models 29, 30, 31, 32, 33, 35)
- BB-720 Vertical starting lever, assembled (42 em) (Models 29, 30, 31, 32, 33, 35)
- BB-721 Automatic stopping lever, assembled (42 em) (Models 29, 30, 31, 32, 33, 35)
- C- 199 Automatic stopping lever, upper, mold safety screw (A=25/32")
- C-1139 Automatic stopping lever, upper, mold safety screw (A=1 1/32")
- D- 332 Automatic stopping lever, upper, mold safety stop dowel
- E- 147 Starting and stopping lever
- E- 149 Starting and stopping lever link

Parts are for All Models Unless Otherwise Specified

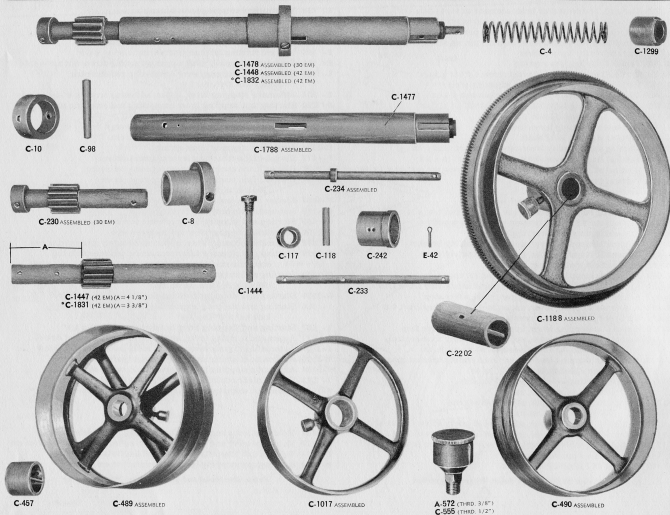
- E- 150 Starting and stopping lever hinge pin, assembled
- E- 151 Starting and stopping lever link screw
- E- 152 Starting and stopping lever connecting rod
- E- 154 Starting and stopping lever link shoulder screw
- E- 165 Vertical starting lever stop screw nut 3/8"-16 x 5/8"
- E- 165 Automatic stopping lever, upper, adjusting screw nut 3/8"-16 x 5/8"
- E- 165 Starting and stopping lever connecting rod eccentric stud nut 3/8"-16 x 5/8"
- E- 204 Automatic stopping lever, upper, adjusting screw 3/8"-16 x 1 7/16"
- E- 250 Starting and stopping lever connecting rod eccentric stud screw
- E- 406 Vise automatic stop connecting bar
- E-1112 Starting and stopping lever bracket (30 em)
- E-1691 Starting and stopping lever bracket (42 em)
- E-2331 Automatic stopping lever spring
- F-1472 Ejector blade controller lever segment (30 em)
- F-1591 Ejector blade controller lever segment (28 cicero)
- F-3727 Ejector blade controller lever segment (42 em) (Models 29, 30, 31, 32, 33, 35)
- F-4067 Ejector blade controller lever segment (40 cicero)
- G- 119 Automatic stopping lever spring screw
- G- 152 Starting and stopping lever bracket screw 3/8"-16 x 1"
- G-2790 Automatic stopping lever spring screw eye
- G-2802 Automatic stopping lever, upper, mold safety slide spring eye
- G-3999 Starting and stopping lever connecting rod eccentric rod eccentric stud screw lock washer
- G-3999 Starting and stopping lever connecting rod stud lock washer (Models 29, 30, 31, 32, 33, 34)
- G-3999 Starting and stopping lever bracket screw lock washer
- I- 186 Starting and stopping lever connecting rod stud lock nut 3/8"-16 x 5/8"
- I- 667 Starting and stopping lever bracket dowel 3/16" x 7/8"
- I- 831 Automatic stopping lever, upper, mold safety bracket dowel
- I-3207 Automatic stopping lever, upper, mold safety bracket screw
- I-3599 Automatic stopping lever, upper, mold safety slide stop
- I-5184 Automatic stopping lever, upper, mold safety slide spring
- J- 511 Ejector blade controller lever segment dowel 3/16" x 1/2"
- J-1536 Automatic stopping lever, upper, mold safety stop screw

Parts Not Illustrated

- BB-694 Mold cam lever and automatic stopping lever (attachment)
- BB-729 Mold cam lever and automatic stopping lever (attachment) (42 em)
- E-1114 Starting and stopping lever, assembled (30 em)
- E-1692 Starting and stopping lever, assembled (42 em)

Please Give Model and Serial Number When Ordering





\*For machines equipped with mold driving gear segment, idler.

- A- 572 Driving shaft loose pulley grease cup
- C- 4 Driving shaft clutch rod spring
- C- 8 Driving shaft clutch flange
- C- 10 Driving shaft pinion collar
- C- 98 Driving shaft pinion collar pin 5/16" x 1 7/8"
- C- 98 Driving shaft pinion pin 5/16" x 1 7/8"
- C- 117 Driving shaft clutch rod collar
- C- 118 Driving shaft clutch rod collar pin
- C- 230 Driving shaft pinion, assembled (30 em)
- C- 233 Driving shaft clutch rod
- C- 234 Driving shaft clutch rod, assembled
- C- 242 Driving shaft bushing
- C- 457 Driving shaft friction pulley bushing
- C- 489 Driving shaft pulley, assembled
- C- 490 Driving shaft friction pulley, assembled

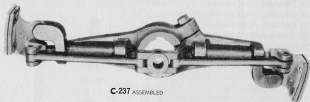
Parts are for All Models Unless Otherwise Specified

- C- 555 Motor, geared, driving pulley grease cup
- C-1017 Driving shaft loose pulley and grease cup, assembled
- C-1188 Motor, geared, driving pulley, spiral, 256 teeth 15/16" wide, complete
- C-1299 Driving shaft clutch rod spring adjusting bushing
- C-1444 Driving shaft clutch flange screw
- C-1447 Driving shaft pinion (42 em) (A=4 1/8")
- C-1448 Driving shaft, assembled (42 em)
- C-1477 Driving shaft
- C-1478 Driving shaft, assembled (30 em)
- C-1788 Driving shaft and screw bushing, assembled
- C-1831 Driving shaft pinion (42 em) (A=3 3/8")
- C-1832 Driving shaft, assembled (42 em) (with mold driving gear segment, idler)
- C-2202 Drive shaft pulley bushing
- E- 42 Driving shaft clutch flange screw cotter pin, 1/2" long

Please Give Model and Serial Number When Ordering



C-1476



C-237 ASSEMBLED



C-1647

A-600 (30 EM)  
A-690 (42 EM)

C-1475

C-23  
C-209

C-232



D-141



D-5666



H-352



G-152



C-231



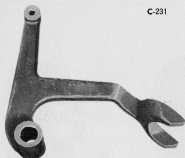
C-18



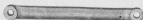
C-125



C-159 ASSEMBLED



BB-13



C-126



C-8



A-572



A-599



A-732



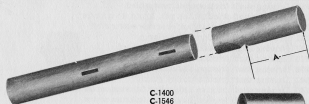
A-11

- A- 17 Driving shaft bearing screw 5/8"-11 x 1 1/4"
- A- 572 Driving shaft bearing grease cup, 1/8" pipe
- A- 599 Driving shaft bearing oil tube
- A- 600 Driving shaft bearing (30 em)
- A- 690 Driving shaft bearing (42 em)
- A- 732 Driving shaft bearing dowel 1/4" x 3/4"
- BB- 13 Automatic stop forked lever
- C- 8 Driving shaft clutch flange
- C- 18 Driving shaft friction buffer
- C- 23 Driving shaft friction link pin, short 1/4" x 15/16"
- C- 125 Driving shaft friction shoe
- C- 126 Driving shaft friction link

- C- 159 Driving shaft friction shoe, assembled
- C- 209 Driving shaft friction link pin, long 1/4" x 1 1/16"
- C- 231 Driving shaft friction buffer screw 8-32 x 5/16"
- C- 232 Driving shaft friction link collar
- C- 237 Driving shaft friction clutch, assembled
- C-1475 Driving shaft friction clutch arm key
- C-1476 Driving shaft friction clutch arm
- C-1647 Driving shaft friction pulley guard
- D- 141 Driving shaft friction link collar fulcrum screw 1/4"-24 x 1"
- D-5666 Driving shaft friction link collar fulcrum screw
- G- 152 Driving shaft friction clutch arm key screw 3/8"-16 x 1"
- H- 352 Driving shaft friction clutch arm slot washer

Parts are for All Models Unless Otherwise Specified

Please Give Model and Serial Number When Ordering



C-1400  
C-1546  
C-1818  
C-1828  
C-1975



C-591



C-1089



A-770



H-177



C-276



C-74



C-584



C-1974 ( 4 1/2" O.D. )



D-4679  
D-4920  
D-6167



E-219



C-203



D-6633 ( 4 1/16" O.D. )  
D-6634 ( 4 1/2" O.D. )



H-4118



H-2075



A-56



C-1978 ( 4 1/2" O.D. )  
C-2096 ( 4" O.D. )



D-1282



D-1535



C-1402 ( 4 1/2" O.D. )  
C-2095 ( 4" O.D. )



A-132



D-2627 ( 4 1/16" O.D. )



C-870



D-2628



F-202



D-2629



H-5279



C-1660



C-1662



D-2630  
D-6747



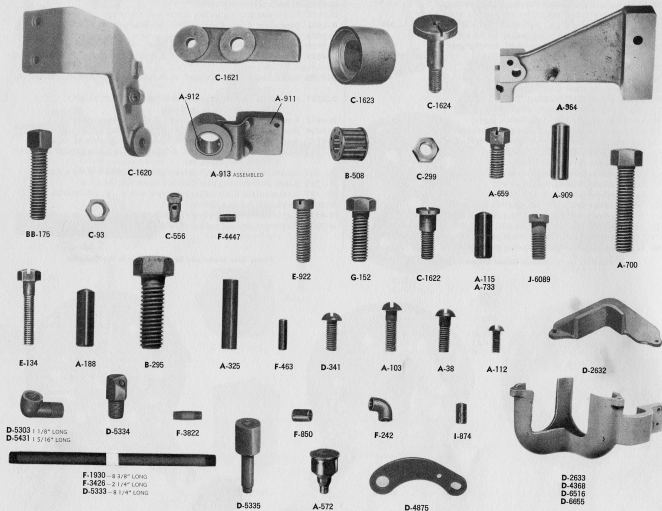
C-1661 ASSEMBLED

- A- 56 Keyboard driving pulley set screw 1/4"-24 x 5/8"
- A- 132 Intermediate distributor driving pulley set screw 1/4"-24 x 7/16"
- A- 132 Assembler driving belt pulley set screw 1/4"-24 x 7/16"
- A- 770 Intermediate shaft, r.h., end bracket dowel (Models 30, 32, 34)
- C- 74 Intermediate shaft driving pulley screw 3/8"-16 x 1 3/8"
- C- 203 Assembler entrance, upper, shift, driving gear set screw (Models 29, 30)
- C- 276 Intermediate shaft driving pulley key
- C- 276 Assembler driving belt gear key
- C- 584 Intermediate shaft driving pulley
- C- 591 Intermediate shaft bushing
- C- 870 Assembler driving pulley shaft bushing
- C-1089 Intermediate shaft collar (Models 30, 32)
- C-1400 Intermediate shaft, 22 3/8" length (Models 5, 31)
- C-1402 Intermediate distributor driving pulley
- C-1546 Intermediate shaft (42 5/8" length, A=1 1/4") (Model 32)
- C-1660 Intermediate driving belt hook
- C-1661 Intermediate driving belt, assembled
- C-1662 Intermediate driving belt hook pin
- C-1818 Intermediate shaft (42 5/8" length, A=1 1/8") (Model 30)
- C-1828 Intermediate shaft (27 1/4" length) (Model 29)
- C-1974 Intermediate distributor driving pulley (Models 29, 30)
- C-1975 Intermediate shaft (27 1/4" length, A=6 1/16") (Models 29, 30)
- C-1978 Intermediate distributor driving pulley (Models 30, 32, 34, 36)
- C-2095 Intermediate distributor driving pulley (Model 35)

Parts are for All Models Unless Otherwise Specified

- C-2096 Intermediate distributor driving pulley (Model 36)
- D-1282 Pi stacker driving pulley
- D-1535 Pi stacker driving pulley screw 8-32 x 3/16"
- D-2627 Assembler driving belt pulley (Models 5, 29, 30, 31, 32)
- D-2628 Assembler driving belt gear
- D-2629 Assembler driving belt driven gear
- D-4679 Assembler entrance, upper, shift driving gear (A=1 1/8") (Model 30) (30 teeth)
- D-4920 Assembler entrance, upper, shift driving gear (A=3/4") (Model 29) (34 teeth)
- D-6167 Assembler entrance, upper, driving gear (A=2 15/32") (Model 29, 30) (27 teeth)
- D-6633 Assembler driving belt pulley (Model 33, 34)
- D-6634 Assembler driving belt pulley (Model 35, 36)
- D-6747 Assembler driving belt driven gear shaft (Models 33, 34, 35, 36)
- E- 219 Assembler entrance, upper, driving gear retaining collar set screw (Models 29, 30, 35, 36)
- F- 202 Assembler driving belt driven gear set screw 1/4"-24 x 3/8"
- F- 202 Assembler driving belt gear set screw 1/4"-24 x 3/8"
- H- 177 Intermediate shaft collar set screw 8-32 x 1/4" (Models 30, 32)
- H-2075 Keyboard driving pulley
- H-4118 Keyboard driving pulley (Models 29, 30)
- H-5279 Keyboard driving pulley (Models 33, 35)

Please Give Model and Serial Number When Ordering



- A- 38 Assembler driving belt gear guard screw 14-24 x 3/4"  
(Models 5, 29, 30, 31, 32, 33)
- A- 103 Assembler driving belt gear guard screw
- A- 112 Assembler driving belt gear guard plate screw 8-32 x 3/8"  
(Models 5, 29, 30, 31, 32, 33)
- A- 115 Intermediate bracket extension dowel .375" x 7/8" (Models 32, 34, 36)
- A- 115 Intermediate bracket extension spacing block dowel .375" x 7/8"  
(Model 30)
- A- 188 Intermediate bracket dowel, large .375" x 1 1/8"
- A- 325 Intermediate bracket extension dowel, upper .375" x 2 3/8"  
(Model 30)
- A- 572 Intermediate shaft bearing grease cup
- A- 572 Assembler driving belt driven gear shaft grease cup
- A- 659 Intermediate bracket extension screw, lower 1/2"-12 x 1 1/4"  
(Model 30)
- A- 659 Intermediate bracket extension screw 1/2"-12 x 1 1/4" (Model 36)
- A- 659 Intermediate bracket extension screw, long 1/2"-12 x 1 1/4"  
(Models 30, 32, 34)
- A- 700 Intermediate bracket extension screw, upper 1/2"-12 x 2 3/8"  
(Model 30)
- A- 720 Intermediate bracket dowel, large .375" x 1 1/8"
- A- 733 Intermediate bracket extension spring block dowel .375" x 7/8"  
(Model 30)
- A- 733 Intermediate bracket extension dowel .375" x 7/8" (Model 30)
- A- 909 Intermediate bracket extension brace dowel .375" x 1"  
(Models 30, 32, 34, 36)
- A- 911 Intermediate shaft, r.h., end bracket (Models 30, 32, 34, 36)
- A- 912 Intermediate shaft, r.h., end bushing (Models 30, 32, 34, 36)
- A- 913 Intermediate shaft, r.h., end bracket, assembled  
(Models 30, 32, 34, 36)
- A- 964 Intermediate bracket extension spacing block (Model 30)
- B- 295 Intermediate bracket screw, short 1/2"-12 x 1 1/2"
- B- 508 Intermediate shaft driving belt idler pulley anti-friction roll,  
assembled (Models 29, 30, 31, 32, 33, 34, 35, 36)
- BB-175 Intermediate shaft driving belt idler pulley support adjusting  
screw 3/8"-16 x 1 1/2" (Models 29, 30, 31, 32, 33, 34, 35, 36)
- C- 93 Intermediate shaft driving belt idler pulley support adjusting  
screw nut 3/8"-16 x 1 1/2" (Models 29, 30, 31, 32, 33, 34, 35, 36)
- C- 299 Intermediate shaft driving belt idler pulley stud  
nut 1/2"-12 x 7/8" (Models 29, 30, 31, 32, 33, 34, 35, 36)
- C- 299 Intermediate shaft driving belt idler pulley support stud  
nut 1/2"-12 x 7/8" (Models 29, 30, 31, 32, 33, 34, 35, 36)
- C- 556 Intermediate shaft driving belt idler pulley stud oil cup  
(Models 29, 30, 31, 32, 33, 34, 35, 36)
- C-1620 Intermediate shaft driving belt idler pulley support bracket  
(Models 29, 30, 31, 32, 33, 34, 35, 36)
- C-1621 Intermediate shaft driving belt idler pulley support  
(Models 29, 30, 31, 32, 33, 34, 35, 36)
- C-1622 Intermediate shaft driving belt idler pulley support stud  
(Models 29, 30, 31, 32, 33, 34, 35, 36)
- C-1623 Intermediate shaft driving belt idler pulley  
(Models 29, 30, 31, 32, 33, 34, 35, 36)
- C-1624 Intermediate shaft driving belt idler pulley stud  
(Models 29, 30, 31, 32, 33, 34, 35, 36)
- D- 341 Assembler driving belt gear guard screw 14-24 x 5/8" (Models 29, 30)
- D-2632 Assembler driving belt gear guard plate (Models 5, 29, 30, 31, 32, 33)
- D-2633 Assembler driving belt gear guard (two magazines) (Models 29, 30)

Parts are for All Models Unless Otherwise Specified

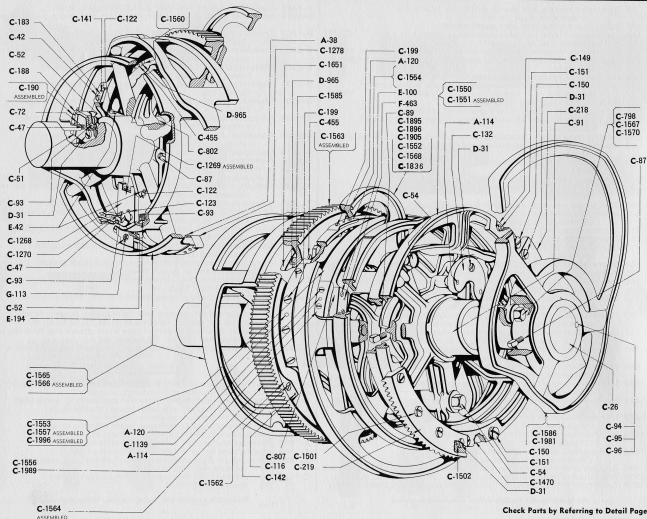
- D-4368 Assembler driving belt gear guard (Models 5, 29, 30, 31, 32)
- D-4875 Assembler driving belt driven gear shaft grease cup tube support  
(Models 30, 32)
- D-5303 Assembler driving belt driven gear shaft grease cup connection,  
(Models 30, 32)
- D-5303 Assembler driving belt driven gear, shaft grease cup connection,  
upper (Models 30, 32)
- D-5303 Intermediate shaft bearing grease cup, r.h., connection  
lower, 1 1/8" long (Model 30)
- D-5333 Assembler driving belt driven gear shaft grease cup tube  
(Model 30)
- D-5334 Assembler driving belt driven gear shaft grease cup nipple  
(Models 29, 35, 36)
- D-5335 Assembler driving belt driven gear shaft grease cup nipple  
extension (Models 29, 35, 36)
- D-5431 Assembler driving belt driven gear shaft grease cup elbow,  
lower, 1 5/16" long (Model 32)
- D-6516 Assembler driving belt gear guard (Models 29, 30)
- D-6555 Assembler driving belt gear guard (Models 30, 35, 36)
- E- 134 Intermediate bracket screw, long 1/2"-12 x 1 3/4"
- E- 922 Intermediate shaft, r.h., end bracket screw (Models 30, 32, 34, 36)
- F- 242 Assembler driving belt driven gear shaft grease cup tube elbow  
(Models 30, 34, 35, 36)
- F- 463 Assembler driving belt gear guard dowel (Models 29, 30)
- F- 850 Assembler driving belt driven gear shaft grease cup, coupling  
(Models 30, 32, 33, 35)
- F- 850 Intermediate shaft bearing bushing grease cup, r.h., coupling  
(Models 30, 32)
- F-1930 Assembler driving belt driven gear shaft grease cup tube  
(8 3/8" long) (Model 32)
- F-3426 Assembler driving belt driven gear shaft grease  
cup tube (2 1/4" long) (Model 30)
- F-3822 Assembler driving belt driven gear shaft grease cup nipple  
(1 1/4" long) (Model 32)
- F-4447 Intermediate shaft, bearing grease cup, r.h., nipple (3/4" long)  
(Models 30, 32)
- G- 152 Intermediate shaft, driving belt, idler pulley support bracket  
screw 3/8"-16 x 1" (Models 29, 30, 31, 32, 33, 34, 35, 36)
- I- 874 Assembler driving belt driven gear shaft, grease cup tube support  
dowel 3/16" x 11/32" (Models 30, 32)
- J-6089 Intermediate bracket extension spacing block screw (Model 30)

Parts Not Illustrated

- A- 724 Intermediate bracket and bushings, assembled (Models 29, 30)
- A- 738 Intermediate bracket and bushings, assembled
- A- 738 Intermediate shaft bushing bracket and bushing, assembled
- A- 908 Intermediate bracket extension brace (Models 30, 36)
- A- 910 Intermediate bracket extension (Model 30)
- A- 917 Intermediate bracket extension brace (Models 32, 34)
- A- 918 Intermediate bracket extension (Model 32)
- A- 958 Intermediate bracket extension (Models 30, 36)
- A- 968 Intermediate bracket extension (Models 30, 36)
- A- 989 Intermediate shaft bushing bracket and bushing, assembled  
(Models 29, 30, 35, 36)
- C-1625 Intermediate shaft driving belt idler pulley support  
bracket, assembled

Please Give Model and Serial Number When Ordering





Check Parts by Referring to Detail Pages.

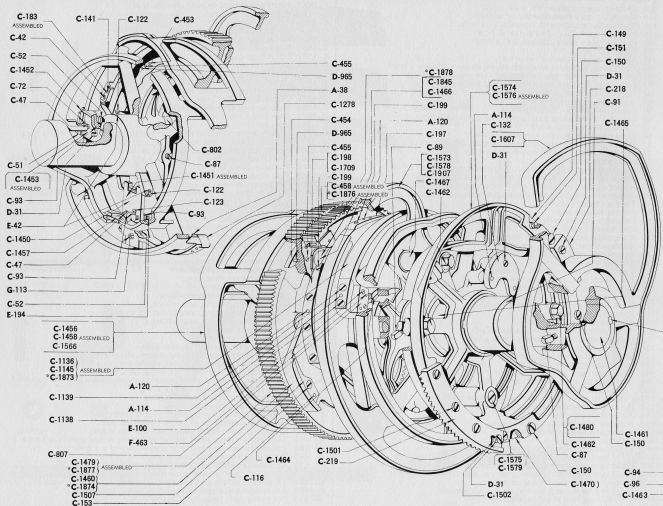
**Important: When Ordering a Cam, Model and Serial Number Must Be Given. Cam Part Numbers Given Here are Merely to Be Used to Determine Correct Cam Name**

- A- 38 Delivery cam shoe screw 14-24 x 3/4"
- A- 114 Pot pump cam shoe dowel 1/4" x 13/16"
- A- 114 Distributor shifter cam dowel 1/4" x 13/16"
- A- 120 Pot cam shoe, long, dowel 1/4" x 9/16"
- A- 120 Pot cam shoe, short, dowel 1/4" x 9/16"
- C- 26 Cam shaft
- C- 42 Ejector cam screw 3/8"-16 x 7/8"
- C- 47 Automatic stopping pawl adjusting screw 3/8"-16 x 1 1/2"
- C- 47 Automatic safety pawl adjusting screw 3/8"-16 x 1 1/2"
- C- 51 Automatic stopping pawl adjusting plate
- C- 52 Automatic stopping pawl spring
- C- 52 Automatic safety pawl spring
- C- 54 Cam bolt (30 em) 7 5/16" long
- C- 72 Automatic stopping pawl adjusting plate adjusting screw 3/8"-16 x 1 1/2"
- C- 87 First elevator cam set screw 1/2"-12 x 1"
- C- 87 Delivery and elevator transfer cam set screw 1/2"-12 x 1"
- C- 89 Pot and pump cam set screw 5/8" x 1 1/4"
- C- 91 Cam shaft collar
- C- 93 Automatic safety pawl adjusting screw nut 3/8"-16 x 1/2"
- C- 93 Automatic safety pawl stop screw nut 3/8"-16 x 1/2"
- C- 93 Automatic safety pawl buffer adjusting screw nut 3/8"-16 x 1 1/2"
- C- 93 Automatic stopping pawl adjusting screw nut 3/8"-16 x 1 1/2"
- C- 94 First elevator cam key
- C- 95 Pot pump cam key
- C- 96 Delivery and elevator transfer cam key
- C- 116 Pot return cam dowel 1/4" x 11/16"
- C- 122 Automatic stopping pawl hinge pin
- C- 122 Automatic safety pawl hinge pin
- C- 123 Automatic safety pawl buffer cotter pin
- C- 132 Distributor shifter cam
- C- 141 Ejector cam dowel 1/4" x 15/16"
- C- 142 Pot return cam screw 3/8"-16 x 3/4"
- C- 149 Mold turning cam shoe, short
- C- 150 Mold turning cam shoe screw 1/4"-24 x 23/32"
- C- 151 Mold turning cam shoe screw bushing
- C- 183 Ejector cam, assembled
- C- 188 Automatic stopping pawl
- C- 190 Automatic stopping pawl, assembled
- C- 199 Pot cam shoe, long, screw 1/4"-24 x 3/4"
- C- 199 Pot cam shoe, short, screw 1/4"-24 x 3/4"
- C- 218 Mold turning segment, short
- C- 219 Mold turning segment, long
- C- 455 Mold cam shoe screw 10-32 x 7/8"
- C- 798 Cam bolt (30 em) 4 1/8" long
- C- 802 Pump cam filling piece
- C- 807 Pot pump lever latch cam (head-letter mold)
- C- 1139 Pot pump cam shoe screw 1/4"-24 x 1"
- C- 1268 Automatic safety pawl
- C- 1269 Automatic safety pawl, assembled
- C- 1270 Automatic safety pawl buffer
- C- 1278 Delivery cam shoe
- C- 1470 Mold turning cam shoe, long
- C- 1501 Mold turning segment, long, screw, long 3/8"-16 x 2 7/32"
- C- 1502 Mold turning segment, short, screw, lock washer
- C- 1502 Mold turning segment, long, screw, short, lock washer
- C- 1502 Ejector cam screw lock washer
- C- 1502 Mold segment, long, screw, long, lock washer
- C- 1550 Vise closing and mold turning cam
- C- 1551 Vise closing and mold turning cam, assembled

- C-1552 Justification and second elevator cam
- C-1553 Pot and pump cam
- C-1554 Pot cam shoe, short
- C-1556 Pot pump cam shoe
- C-1557 Pot and pump cam, assembled
- C-1560 Mold cam shoe, large
- C-1562 Pot return cam
- C-1563 Mold cam and driving gear, assembled
- C-1564 Mold cam and driving gear and cams, assembled
- C-1565 Delivery and elevator transfer cam
- C-1566 Delivery and elevator transfer cam, assembled
- C-1567 Cam bolt 7 15/16" long
- C-1568 Justification and second elevator cam, 29, 30
- C-1570 Cam bolt 1 1/2" long
- C-1585 Pot cam shoe, long
- C-1586 First elevator and pot crucible vertical mouthpiece wiper cam
- C-1587 Cam shaft and cams, assembled, 5, 31, 32
- C-1588 Cam shaft and cams, assembled, 29, 30
- C-1651 Mold cam shoe, small
- C-1700 Pot cam shoe, long
- C-1885 Vise closing (second justification) and mold turning cam
- C-1886 Justification and second elevator cam, 5, 31, 32
- C-1889 Justification and second elevator cam, 29, 30, 35, 36
- C-1890 Vise closing and mold turning cam, assembled
- C-1893 Vise closing (second justification) and mold turning cam
- C-1894 Vise closing and mold turning cam, assembled
- C-1895 Justification and second cam, 5, 31, 32
- C-1896 Justification and second elevator cam, 29, 30, 35, 36
- C-1905 Justification and second elevator cam, 33, 34
- C-1906 Cam shaft and cams, assembled
- C-1981 First elevator and pot crucible vertical mouthpiece wiper cam
- C-1988 Pot pump cam shoe, short
- C-1989 Pot pump cam shoe, long
- C-1990 Pot and pump cam
- C-1996 Pot and pump cam, assembled
- C-1998 Cam shaft and cams, assembled, 33, 34
- C-1999 Cam shaft and cams, assembled, 29, 30, 35, 36
- C-2000 Cam shaft and cams, assembled, 5, 31, 32
- C-2006 Pot pump cam shoe (short)
- C-2008 Ejector cam screw
- C-2048 Delivery and ejector transfer cam
- D- 31 Mold turning segment, long, screw, short 3/8"-16 x 3/4"
- D- 31 Mold turning segment, short, screw 3/8"-16 x 3/4"
- D- 31 Distributor shifter cam screw 3/8"-16 x 3/4"
- D- 31 Automatic stopping pawl adjusting plate screw 3/8"-16 x 3/4"
- D- 965 Mold cam shoe dowel 5/32" x 1/2"
- D-3145 Delivery cam shoe screw bushing
- D-3146 Delivery cam shoe screw
- E- 42 Automatic stopping pawl hinge pin cotter pin
- E- 42 Automatic safety pawl hinge pin cotter pin
- E- 100 Pot pump lever latch cam screw 3/8"-16 x 3/4"
- E- 194 Automatic safety pawl buffer adjusting screw 3/8"-16 x 1 3/16"
- E- 194 Automatic safety pawl stop screw 3/8"-16 x 1 3/16"
- F- 463 Pot pump lever latch cam dowel 3/16" x 5/8"
- G- 113 Automatic safety pawl stop screw 3/8"-16 x 13/16"
- G-3999 Automatic safety pawl stop screw lock washer
- G-3999 Automatic safety pawl buffer adjusting screw lock washer
- G-3999 Automatic safety pawl adjusting screw lock washer
- J-1535 Pot pump cam shoe, long, screw

Parts are for All Models Unless Otherwise Specified

Please Give Model and Serial Number When Ordering



\*For Machines Equipped with Mold Driving Gear Segment, Idler.  
Important:

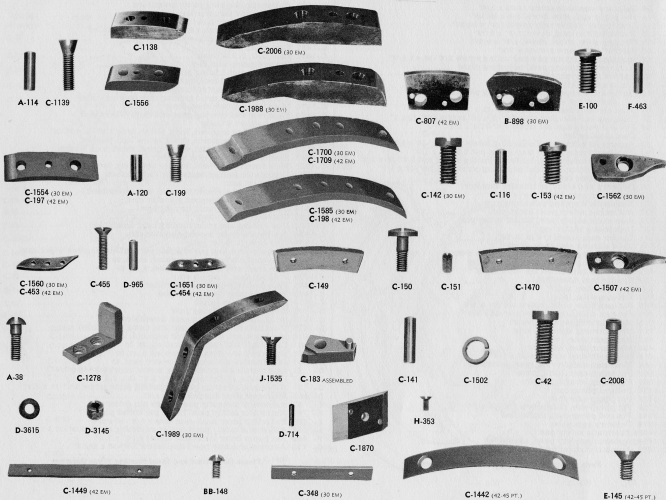
When Ordering a Cam, Model and Serial Number Must Be Given.  
Cam Part Numbers Here Given are Merely to Be Used to Determine Correct Cam Names.

Check Parts by Referring to Text Pages.

- A- 38 Delivery cam shoe screw 14-24 x 3/4"  
 A- 114 Pot pump cam shoe dowel 1/4 x 13/16"  
 A- 114 Distributor shifter cam dowel 1/4" x 13/16"  
 A- 120 Pot cam shoe, long, dowel 1/4" x 9/16"  
 A- 120 Pot cam shoe, short, dowel 1/4" x 9/16"  
 C- 42 Ejector cam screw 3/8"-16 x 7/8"  
 C- 47 Automatic stopping pawl adjusting screw 3/8"-16 x 1 1/2"  
 C- 51 Automatic stopping pawl adjusting plate  
 C- 52 Automatic stopping pawl spring  
 C- 52 Automatic safety pawl spring  
 C- 72 Automatic stopping pawl adjusting plate adjusting screw 3/8"-16 x 1/2"  
 C- 87 First elevator cam set screw 1/2"-12 x 1"  
 C- 87 Delivery and elevator transfer cam set screw 1/2"-12 x 1"  
 C- 89 Pot and pump cam set screw 5/8"-11 x 1 1/4"  
 C- 91 Cam shaft collar  
 C- 93 Automatic safety pawl adjusting screw nut 3/8"-16 x 1/2"  
 C- 93 Automatic safety pawl stop screw nut 3/8"-16 x 1/2"  
 C- 93 Automatic safety pawl buffer adjusting screw nut 3/8"-16 x 1/2"  
 C- 93 Automatic stopping pawl adjusting screw nut 3/8"-16 x 1/2"  
 C- 94 First elevator cam key  
 C- 96 Delivery and elevator transfer cam key  
 C- 116 Pot return cam dowel 1/4" x 11/16"  
 C- 122 Automatic stopping pawl hinge pin  
 C- 122 Automatic safety pawl hinge pin  
 C- 123 Automatic safety pawl buffer cotter pin  
 C- 132 Distributor shifter cam  
 C- 141 Ejector cam dowel 1/4" x 15/16"  
 C- 149 Mold turning cam shoe, short  
 C- 150 Mold turning cam shoe screw 1/4"-24 x 23/32"  
 C- 151 Mold turning cam shoe screw bushing  
 C- 153 Pot return cam screw 3/8"-16 x 21/32"  
 C- 183 Ejector cam, assembled  
 C- 197 Pot cam shoe, short  
 C- 198 Pot cam shoe, long  
 C- 199 Pot cam shoe, short, screw 1/4"-24 x 3/4"  
 C- 199 Pot cam shoe, long, screw 1/4"-24 x 3/4"  
 C- 218 Mold turning segment, short  
 C- 219 Mold turning segment, long  
 C- 453 Mold cam shoe, large  
 C- 454 Mold cam shoe, small  
 C- 455 Mold cam shoe screw 10-32 x 7/8"  
 C- 458 Mold cam and driving gear, assembled  
 C- 802 Pot pump cam filling piece  
 C- 807 Pot pump lever latch cam  
 C- 1136 Pot and pump cam  
 C- 1138 Pot pump cam shoe  
 C- 1139 Pot pump cam shoe screw 1/4"-24 x 1"  
 C- 1145 Pot and pump cam, assembled  
 C- 1278 Delivery cam shoe  
 C- 1450 Automatic safety pawl  
 C- 1451 Automatic safety pawl, assembled  
 C- 1452 Automatic stopping pawl  
 C- 1453 Automatic stopping pawl, assembled  
 C- 1456 Delivery and elevator transfer cam  
 C- 1457 Automatic safety pawl buffer  
 C- 1458 Delivery and elevator transfer cam, assembled  
 C- 1460 Pot return cam sector  
 C- 1461 Cam shaft  
 C- 1462 Cam bolt, 11 1/2" long  
 C- 1463 Pot and pump cam key  
 C- 1464 Mold cam and driving gear sleeve  
 C- 1465 Vise closing and mold turning cam sleeve  
 C- 1466 Pot and pump cam spacing collar  
 C- 1467 Vise closing and mold turning cam spacing collar  
 C- 1470 Mold turning cam shoe, long  
 C- 1479 Mold cam and driving gear and cams, assembled  
 C- 1480 Cam bolt, 5 1/2" long  
 C- 1501 Mold turning segment, long, screw, long 3/8"-16 x 27/32"  
 C- 1502 Mold turning segment, short, screw lock washer  
 C- 1502 Mold turning segment, long, screw, short, lock washer  
 C- 1502 Ejector cam screw lock washer  
 C- 1502 Mold turning segment, long, screw, long, lock washer  
 C- 1502 Distributor shifter cam screw lock washer  
 C- 1507 Pot return cam  
 C- 1566 Delivery and elevator transfer cam, assembled  
 C- 1573 Justification and second elevator cam  
 C- 1574 Vise closing and mold turning cam  
 C- 1575 Cam bolt, 4 3/16" long  
 C- 1576 Vise closing and mold turning cam, assembled  
 C- 1578 Justification and second elevator cam  
 C- 1579 Cam bolt, 11 15/16" long  
 C- 1607 First elevator and pot crucible vertical mouthpiece wiper cam  
 C- 1609 Cam shaft and cams, assembled, 29, 30, 35  
 C- 1615 Cam shaft and cams, assembled, 5, 31, 32  
 C- 1709 Pot cam shoe, long (42 em)  
 C- 1845 Pot and pump cam spacing collar  
 C- 1873 Pot and pump cam, assembled  
 C- 1874 Pot return cam sector  
 C- 1875 Mold cam and driving gear  
 C- 1876 Mold cam and driving gear, assembled  
 C- 1877 Mold cam and driving gear and cams, assembled  
 C- 1878 Mold cam and driving gear segment, idler  
 C- 1881 Cam shaft and cams, assembled, 29, 30  
 C- 1882 Cam shaft and cams, assembled, 5, 31, 32  
 C- 1907 Justification and second elevator cam, 33  
 D- 31 Mold turning segment, long, screw, short 3/8"-16 x 3/4"  
 D- 31 Distributor shifter cam screw 3/8"-16 x 3/4"  
 D- 31 Automatic stopping pawl adjusting plate screw 3/8"-16 x 3/4"  
 D- 965 Mold cam shoe dowel 5/32" x 1/2"  
 E- 42 Automatic stopping pawl hinge pin cotter pin  
 E- 42 Automatic safety pawl hinge pin cotter pin  
 E- 100 Pot pump lever latch cam screw 3/8"-16 x 3/4"  
 E- 194 Automatic safety pawl buffer adjusting screw 3/8"-16 x 1 3/16"  
 F- 463 Pot pump lever latch cam dowel 3/16" x 5/8"  
 G- 113 Automatic safety pawl stop screw 3/8"-16 x 13/16"

Parts are for All Models Unless Otherwise Specified

Please Give Model and Serial Number When Ordering



- A- 38 Delivery cam shoe screw 14-24 x 3/4"  
 A- 114 Pot pump cam shoe dowel 1/4" x 13/16"  
 A- 120 Pot cam shoe, long, dowel 1/4" x 9/16"  
 A- 120 Pot cam shoe, short, dowel 1/4" x 9/16"  
 B- 898 Pot pump lever latch cam (30 em)  
 BB-148 Delivery and elevator transfer cam locating piece screw 8-32 x 5/16"  
 C- 42 Ejector cam screw 3/8"-16 x 7/8"  
 C- 116 Pot return cam dowel 1/4" x 11/16"  
 C- 141 Ejector cam dowel 1/4" x 15/16"  
 C- 142 Pot return cam screw (30 em) 3/8"-16 x 3/4"  
 C- 149 Mold turning cam shoe, short  
 C- 150 Mold turning cam shoe screw 1/4"-24 x 23/32"  
 C- 151 Mold turning cam shoe screw bushing  
 C- 153 Pot return cam screw (42 em) 3/8"-16 x 21/32"  
 C- 183 Ejector cam, assembled  
 C- 197 Pot cam shoe, short (42 em)  
 C- 198 Pot cam shoe, long (42 em)  
 C- 199 Pot cam shoe, long, screw 1/4"-24 x 3/4"  
 C- 199 Pot cam shoe, short, screw 1/4"-24 x 3/4"  
 C- 348 Delivery and elevator transfer cam locating piece (30 em)  
 C- 453 Mold cam shoe, large (42 em)  
 C- 454 Mold cam shoe, small (42 em)  
 C- 455 Mold cam shoe screw 10-32 x 7/8"  
 C- 807 Pot pump lever latch, cam (42 em)  
 C-1138 Pot pump cam shoe  
 C-1139 Pot pump cam shoe screw 1/4"-24 x 1"  
 C-1278 Delivery cam shoe

Parts are for All Models Unless Otherwise Specified

- C-1442 First elevator cam shoe (42-45 point)  
 C-1449 Delivery and elevator transfer cam locating piece (42 em)  
 C-1470 Mold turning cam shoe, long  
 C-1502 Ejector cam screw lock washer  
 C-1507 Pot return cam (42 em)  
 C-1554 Pot cam shoe, short (30 em)  
 C-1556 Pot pump cam shoe  
 C-1560 Mold cam shoe, large (30 em)  
 C-1562 Pot return cam (30 em)  
 C-1585 Pot cam shoe, long (30 em)  
 C-1651 Mold cam shoe, small (30 em)  
 C-1700 Pot cam shoe, long (30 em)  
 C-1709 Pot cam shoe, long (42 em)  
 C-1870 First elevator cam shoe  
 C-1988 Pot pump cam shoe, short (30 em)  
 C-1989 Pot pump cam shoe, long (30 em)  
 C-2006 Pot pump cam shoe  
 C-2C08 Ejector cam screw  
 D- 965 Mold cam shoe dowel 5/32" x 1/2"  
 D- 714 First elevator cam shoe dowel .093" x 1/2"  
 D-3145 Delivery cam shoe screw bushing 7/16"-36 x 7/32"  
 D-3615 Delivery cam shoe screw washer 17/64" x 5/8" x 3/32"  
 E- 100 Pot pump lever latch cam screw 3/8"-16 x 3/4"  
 E- 145 First elevator cam shoe screw (42-45 point) 1/4"-24 x 1/2"  
 F- 463 Pot pump lever latch cam dowel 3/16" x 5/8"  
 H- 353 First elevator cam shoe screw 8-32 x 3/8"  
 J-1535 Pot pump cam shoe, long, screw 10-32 x 1/2"

Please Give Model and Serial Number When Ordering



C-219



C-1502



D-31



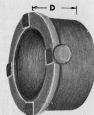
C-1501



C-218



C-802



C-91

C-190 ASSEMBLED (30 EM)  
C-1453 ASSEMBLED (42 EM)

C-72



E-194

C-188 (30 EM)  
C-1452 (42 EM)

C-51



A-130



C-122



E-42



C-52



G-3999

C-1270 (30 EM)  
C-1457 (42 EM)

C-123



A-572



A-180

C-1268 (30 EM)  
C-1450 (42 EM)

C-47



C-93



G-113

C-1269 ASSEMBLED (30 EM)  
C-1451 ASSEMBLED (42 EM)

A-3



A-26



A-464



A-118



A-14



C-87



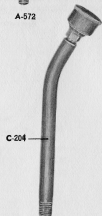
C-89



A-730



A-731

A-448  
ASSEMBLED

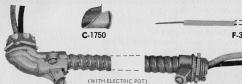
- A- 3 Cam shaft bracket, l.h., screw 3/4"-10 x 2 3/4"
- A- 3 Cam shaft bracket, r.h., screw, long 3/4"-10 x 2 3/4"
- A- 14 Cam shaft bracket, r.h., tie rod
- A- 26 Cam shaft bracket, r.h., screw, short
- A- 118 Cam shaft bracket, r.h., cap dowel 1/4" x 7/8"
- A- 130 Cam shaft bracket, r.h., tie rod set screw 14-24 x 1/2"
- A- 180 Cam shaft bracket, r.h., cap
- A- 448 Cam shaft bracket, r.h., oil tube, assembled
- A- 464 Cam shaft bracket, r.h., cap screw 3/4"-10 x 3 1/4"
- A- 572 Cam shaft bracket, r.h., grease cup
- A- 572 Cam shaft bracket, l.h., grease cup
- A- 572 Cam shaft bracket, r.h., oil tube grease cup
- A- 730 Cam shaft bracket, r.h., dowel
- A- 730 Cam shaft bracket, l.h., dowel, back
- A- 731 Cam shaft bracket, l.h., dowel, front
- C- 47 Automatic stopping pawl adjusting screw 3/8"-16 x 1 1/2"
- C- 47 Automatic safety pawl adjusting screw 3/8"-16 x 1 1/2"
- C- 51 Automatic stopping pawl adjusting plate
- C- 52 Automatic stopping pawl spring
- C- 52 Automatic safety pawl spring
- C- 72 Automatic stopping pawl adjusting plate, adjusting screw 3/8"-16 x 1 1/2"
- C- 87 Delivery and elevator transfer cam set screw 1/2"-12 x 1"
- C- 87 First elevator cam set screw 1/2"-12 x 1"
- C- 89 Pot and pump cam set screw 5/8"-11 x 1 1/4"
- C- 91 Cam shaft collar ("D"—A=2.020", A-1=2.015", A-2=2.010", A-3=2.000", A-4=1.995", A-5=2.005")
- C- 93 Automatic safety pawl adjusting screw nut 3/8"-16 x 1 3/8"
- C- 93 Automatic safety pawl stop screw nut 3/8"-16 x 1 1/2"
- C- 93 Automatic safety pawl buffer adjusting screw nut 3/8"-16 x 1 1/2"
- C- 93 Automatic stopping pawl adjusting screw nut 3/8"-16 x 1 1/2"
- C- 122 Automatic stopping pawl hinge pin

- C- 122 Automatic safety pawl hinge pin
- C- 123 Automatic safety pawl buffer cotter pin
- C- 188 Automatic stopping pawl (30 em)
- C- 190 Automatic stopping pawl, assembled (30 em)
- C- 204 Cam shaft bracket, r.h., oil tube
- C- 218 Mold turning segment, short
- C- 219 Mold turning segment, long
- C- 802 Pump cam filling piece (Models 5, 31, 32, 33, 34)
- C-1268 Automatic safety pawl (30 em)
- C-1269 Automatic safety pawl, assembled (30 em)
- C-1270 Automatic safety pawl buffer (30 em)
- C-1450 Automatic safety pawl (42 em)
- C-1451 Automatic safety pawl, assembled (42 em)
- C-1452 Automatic stopping pawl (42 em)
- C-1453 Automatic stopping pawl, assembled (42 em)
- C-1457 Automatic safety pawl buffer (42 em)
- C-1501 Mold turning segment, long, screw, long 3/8"-16 x 27/32"
- C-1502 Mold turning segment, long, screw, long, lock washer
- C-1502 Mold turning segment, short, screw, lock washer
- C-1502 Mold turning segment, long, screw, short, lock washer
- D- 31 Mold turning segment, short, screw 3/8"-16 x 3/4"
- D- 31 Mold turning segment, long, screw, short 3/8"-16 x 3/4"
- D- 31 Automatic stopping pawl adjusting plate screw 3/8"-16 x 3/4"
- E- 42 Automatic stopping pawl hinge pin cotter pin
- E- 42 Automatic safety pawl hinge pin cotter pin
- E- 194 Automatic safety pawl buffer adjusting screw 3/8"-16 x 1 3/16"
- E- 194 Automatic safety pawl stop screw
- G- 113 Automatic safety pawl stop screw 3/8"-16 x 1 3/16"
- G-3999 Automatic safety pawl stop screw lock washer
- G-3999 Automatic safety pawl buffer adjusting screw lock washer
- G-3999 Automatic safety pawl adjusting screw lock washer

Parts are for All Models Unless Otherwise Specified

Please Give Model and Serial Number When Ordering





F-3161

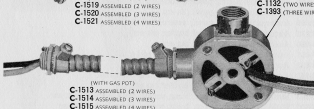


D-838



(WITH ELECTRIC POT)  
C-1519 ASSEMBLED (2 WIRES)  
C-1520 ASSEMBLED (3 WIRES)  
C-1521 ASSEMBLED (4 WIRES)

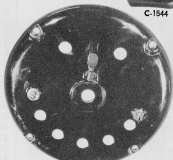
C-1132 (TWO WIRES)  
C-1393 (THREE WIRES)



(WITH GAS POT)  
C-1513 ASSEMBLED (2 WIRES)  
C-1514 ASSEMBLED (3 WIRES)  
C-1515 ASSEMBLED (4 WIRES)



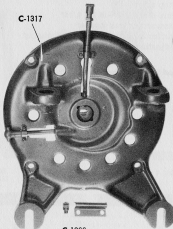
C-1172 (TWO WIRES)  
C-1394 (THREE WIRES)



C-1915  
C-1917 (A.C.)



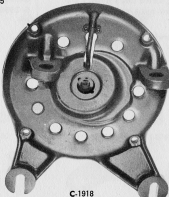
C-1317



C-938 (3 PHASE)



F-7980 (1 PHASE)



- C-938 Motor snap switch, three phase  
 C-1130 Motor flexible steel armored cable connector, straight  
 C-1131 Motor flexible steel armored cable connector, right angle  
 C-1132 Motor flexible steel armored cable conduit, two pole, snap switch  
 C-1172 Motor conduit switch clamp, two-four wire  
 C-1316 Motor, geared, Emerson, cover, front  
 C-1317 Motor, geared, Emerson, cover, back  
 C-1356 Motor flexible steel armored cable connector, right angle bushing  
 C-1393 Motor flexible steel armored cable conduit,  
     three pole, snap switch  
 C-1394 Motor conduit switch clamp, three wire  
 C-1513 Motor flexible steel armored cable, two wire, 43" long and  
     conduit, assembled  
 C-1514 Motor flexible steel armored cable, three wire, 43" long and  
     conduit, assembled  
 C-1515 Motor flexible steel armored cable, four wire, 43" long and  
     conduit, assembled  
 C-1519 Motor flexible steel armored cable, two wire,  
     55 3/4" long, assembled  
 C-1520 Motor flexible steel armored cable, three wire,  
     57 3/4" long, assembled  
 C-1521 Motor flexible steel armored cable, four wire,  
     55 3/4" long, assembled

Parts are for All Models Unless Otherwise Specified

- C-1544 Motor conduit elbow, complete  
 C-1649 Motor, geared, Emerson, A.C., cover, front, single phase  
 C-1650 Motor, geared, Emerson, A.C., cover, front, multi phase  
 C-1750 Flexible steel armored cable end insulator  
 C-1866 Motor, geared, Emerson, cover, back, complete  
 C-1915 Motor, ball bearing, geared, cover, front, D.C.  
 C-1917 Motor, ball bearing, geared, cover, front, A.C.  
 C-1918 Motor, ball bearing, geared, cover, back  
 C-1985 Electric switch, three phase, bracket  
 D-34 Motor flexible steel armored cable conduit screw 8-32 x 1/2"  
 D-534 Motor conduit elbow screw 10-32 x 7/16"  
 D-838 Electric switch, three phase, bracket screw  
 F-3115 Pot. electric, control panel, motor switch screw 8-32 x 1/8"  
 F-3161 Motor lead wire, 18" long (fuse to motor switch)  
 F-7980 Motor snap switch, single phase

#### Parts Not Illustrated

- C-1192 Motor, ball bearing, geared, A.C., 50-60 cycle, 110 volts, complete  
 C-1193 Motor, ball bearing, geared, A.C., 50-60 cycle, 220 volts, complete  
 C-1221 Motor, ball bearing, geared, D.C., 115 volts, complete  
 C-1223 Motor, ball bearing, geared, D.C., 230 volts, complete  
 C-1242 Motor, ball bearing, geared, A.C., 25-30-40 cycle, 110 volts, complete  
 C-1243 Motor, ball bearing, geared, A.C., 25-30-40 cycle, 220 volts, complete

Please Give Model and Serial Number When Ordering

PART NO.	TEETH	LINES PER MIN.
C-1234	19	5 2/3
C-1235	20	6
C-1209	21	6 1/3
C-1189	22	6 2/3
C-1986	23	7
C-1304	24	7 1/3
C-2064	25	7 3/4
C-1264	26	8
C-1497	28	8 1/2

C-1303 (A.C. SINGLE PHASE)  
C-1320 (A.C. MULTI PHASE)  
C-1321 (D.C.)

C-1311  
(ONE SET OF FIELD COILS  
GIVE VOLTAGE)

C-1326

C-1309 (R.H.L.)  
C-1310 (L.H.)

C-1332

C-1005

C-1276

B-295  
G-152

C-1758

C-1997

C-596

C-1324

C-1323

C-1325

F-3681

I-734

F-3115

C-1408

C-1369

C-1434

C-1440

C-1439

C-1435

A-3  
A-464  
BB-54

F-3050

C-1330

C-1331

C-1004

C-1255 (D.C. 115 VOLTS)  
C-1256 (D.C. 230 VOLTS)

C-1399

C-1212

C-1333

C-1003

C-1322

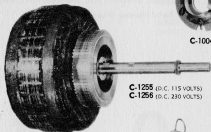
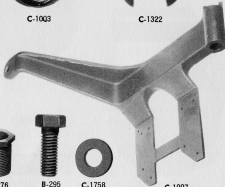
C-1252

C-1213

C-726

C-1006

G-107



- A- 3 Motor, geared, bracket screw (for Cline and General Electric motor)
- A- 464 Motor, geared, fastening screw, long 3/4"-10 x 3 1/4"
- B- 295 Motor, geared, fastening screw, short 1/2"-12 x 1 1/2"
- BB- 54 Motor, geared, fastening screw, short (through brace) 1/2"-12 x 2 1/4"
- C- 556 Motor armature hub oil cup
- C- 556 Motor armature shaft bearing oil cup
- C- 726 Motor, geared, armature shaft bearing oil ring cotter pin
- C- 836 Motor, geared, driving pulley pinion key
- C-1003 Motor, geared, A.C., automatic cut out
- C-1004 Motor, geared, A.C., automatic cut out contact shell
- C-1005 Motor, geared, bearing, front
- C-1006 Motor, geared, bearing, back, assembled
- C-1135 Motor, cover fastening screw 5/16"-18 x 1 1/4"
- C-1171 Motor, geared, A.C., automatic cut out fastening screw
- C-1189 Motor, geared, driving pulley pinion, spiral, 22 teeth, width of face 1 1/16"
- C-1209 Motor, geared, driving pulley pinion, spiral, 21 teeth, width of face 1 1/16"
- C-1212 Motor, geared, A.C., automatic cut out spring
- C-1213 Motor, geared, bearing, back, oil ring
- C-1234 Motor, geared, driving pulley pinion, spiral, 19 teeth, width of face 1 1/16"
- C-1235 Motor, geared, driving pulley pinion, spiral, 20 teeth, width of face 1 1/16"
- C-1252 Motor, geared, carbon brush, D.C.
- C-1255 Motor, geared, Emerson, D.C., armature and shaft, complete, 115 volts
- C-1256 Motor, geared, Emerson, D.C., armature and shaft, complete, 230 volts
- C-1264 Motor, geared, driving pulley pinion, spiral, 26 teeth, width of face 1 1/16"
- C-1276 Motor, geared, adjusting screw 1/16"-16 x 1 3/16"
- C-1303 Motor, geared, Emerson, A.C., armature shaft, single phase
- C-1304 Motor, geared, driving pulley pinion, spiral, 24 teeth, width of face 1 1/16"
- C-1309 Motor, geared, Emerson, D.C., brush holder, r.h., complete
- C-1310 Motor, geared, Emerson, D.C., brush holder, l.h., complete
- C-1311 Motor, geared, Emerson, D.C., field coil

Parts are for All Models Unless Otherwise Specified

- C-1320 Motor, geared, Emerson, A.C., armature shaft multi phase
- C-1321 Motor, geared, Emerson, D.C., armature shaft
- C-1322 Motor, geared, Emerson, A.C., automatic cut out cover
- C-1323 Motor, geared, Emerson, overflow oil drain tube
- C-1324 Motor, geared, Emerson, overflow oil drain
- C-1325 Motor, geared, Emerson, long bent oil tube
- C-1326 Motor, geared, Emerson, D.C., commutator, 1/4" I.D.
- C-1330 Motor, geared, Emerson, A.C., insulating bushing, 5/8" I.D.
- C-1331 Motor, geared, Emerson, D.C., insulating bushing
- C-1332 Motor, geared, Emerson, wire cleat
- C-1333 Motor, geared, Emerson, A.C., automatic cut out leads
- C-1369 Motor, geared, Emerson, armature end play washer
- C-1399 Motor, geared, driving pulley pinion pin .143" x 1 1/8"
- C-1408 Motor, geared, driving pulley gear guard brace
- C-1434 Motor, geared, driving pulley gear guard, large
- C-1435 Motor, geared, driving pulley gear guard, small
- C-1439 Motor, geared, Emerson, driving pulley, pinion collar
- C-1440 Motor, geared, Emerson, driving pulley, pinion collar set screw 1/4"-20 x 1/4"
- C-1497 Motor, geared, driving pulley pinion, spiral, 28 teeth, width of face 1 1/16"
- C-1758 Motor, geared, bracket screw washer (for Cline and General Electric motor)
- C-1986 Motor, geared, driving pulley pinion, spiral, 23 teeth, width of face 1 1/16"
- C-1997 Motor, geared, bracket (for Cline and General Electric motor)
- C-2064 Motor, geared, driving pulley pinion, spiral, 25 teeth, width of face 1 1/16"
- F-3050 Motor, geared, driving pulley gear guard, large, screw 1/4"-20 x 5/8"
- F-3115 Pot, electric control panel motor switch screw 8-32 x 1 1/8"
- F-3681 Motor, geared, fastening screw washer (for Cline and General Electric motor)
- G- 107 Motor, geared, fastening screw washer
- G- 152 Motor, geared, driving pulley gear guard brace screw 3/8"-16 x 1"
- I- 734 Motor, geared, fastening screw (for Cline and General Electric motor)

#### Parts Not Illustrated

- C-2005 Motor, geared, bracket attachment (for Cline and General Electric motor)

Please Give Model and Serial Number When Ordering



C-1937



C-1936



C-1935



C-1938



C-1939



C-1135



C-1922



C-1921



C-1920 (D.C.)



C-1888 (A.C.)



C-1887



C-1919



C-1916 (D.C.)



C-1931



C-1928



C-1930



C-1927



C-1924



C-1923



C-1926



F-3050

C-1932 (A.C. MULTI PHASE) (D.C.)  
C-1933 (A.C. SINGLE PHASE)

C-1934 D.C.



C-1326



C-1212



C-1925



C-1929



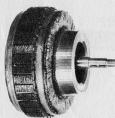
C-569



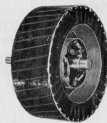
C-1004



C-1171



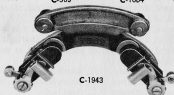
C-1913 (D.C.)

C-1911 (SINGLE PHASE)  
C-1912 (MULTI PHASE)

C-1545



F-3280 (D.C.)

(SET OF FIELD COILS  
GIVE VOLTAGE)  
C-1311 D.C.

C-1943



C-1942 (D.C.)



C-1941

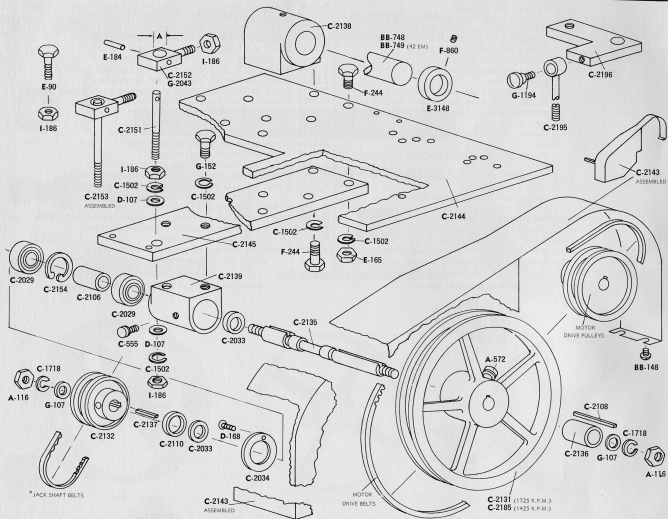
C-1940

- C-569 Motor, ball bearing, geared, cut out washer  
 C-1004 Motor, ball bearing, geared, automatic cut out contact shell  
 C-1135 Motor, ball bearing, geared, cover screw 5/16"-18 x 1 1/4"  
 C-1171 Motor, ball bearing, geared, cut out shell screw  
 C-1212 Motor, ball bearing, geared, automatic cut out spring  
 C-1311 Motor, ball bearing, geared, D.C., field coil  
 C-1326 Motor, ball bearing, geared, commutator, D.C.  
 C-1545 Motor, ball bearing, geared, brush  
 C-1887 Motor, ball bearing, geared, cover, front, grease tube  
 C-1888 Motor, ball bearing, geared, cover, back, grease tube, A.C.  
 C-1911 Motor, ball bearing, geared, armature (complete with shaft and core cut out) single phase  
 C-1912 Motor, ball bearing, geared, armature (complete with shaft and core) three phase  
 C-1913 Motor, ball bearing, geared, armature (complete with shaft and commutator) D.C.  
 C-1916 Motor, ball bearing, geared, cover, front, shutter, D.C.  
 C-1919 Motor, ball bearing, geared, grease cup  
 C-1920 Motor, ball bearing, geared, cover, back, grease tube, D.C.  
 C-1921 Motor, ball bearing, geared, grease tube cleat  
 C-1922 Motor, ball bearing, geared, grease tube cleat rivet  
 C-1923 Motor, ball bearing, geared, cover felt washer  
 C-1924 Motor, ball bearing, cover felt washer retainer  
 C-1925 Motor, ball bearing, geared, automatic cut out, single phase  
 C-1926 Motor, ball bearing, geared, cut out insulator bushing, single phase  
 C-1927 Motor, ball bearing, geared, shaft ball bearing, front, No. 204T

Parts are for All Models Unless Otherwise Specified

- C-1928 Motor, ball bearing, geared, shaft ball bearing, back, No. 203T  
 C-1929 Motor, ball bearing, geared, thrust washer  
 C-1930 Motor, ball bearing, geared, end play washer 1 9/16" x 1 27/32" x .010" thick  
 C-1931 Motor, ball bearing, geared, end play washer 1 5/16" x 1 9/16" x .010" thick  
 C-1932 Motor, ball bearing, geared, shaft, three phase and D.C.  
 C-1933 Motor, ball bearing, geared, shaft, single phase  
 C-1934 Motor, ball bearing, geared, shaft armature set screw  
 C-1935 Motor, ball bearing, geared, shaft washer  
 C-1936 Motor, ball bearing, geared, shaft lock washer  
 C-1937 Motor, ball bearing, geared, shaft nut  
 C-1938 Motor, ball bearing, geared, pinion washer  
 C-1939 Motor, ball bearing, geared, pinion key  
 C-1940 Motor, ball bearing, geared, guard  
 C-1941 Motor, ball bearing, geared, wire terminal, D.C.  
 C-1942 Motor, ball bearing, geared, wire terminal screw, D.C.  
 C-1943 Motor, ball bearing, geared, brush holder sector and brush holders (complete without brushes)  
 F-3050 Motor, ball bearing, geared, guard screw 1-4"-20 x 5/8"  
 F-3050 Motor, ball bearing, geared, commutator screw, D.C. 1/4"-20 x 5/8"  
 F-3050 Motor, ball bearing, geared, commutator shutter screw, D.C. 1/4"-20 x 5/8"  
 F-3280 Motor, ball bearing, geared, brush holder sector screw, D.C. 1/4"-20 x 7/8"

Please Give Model and Serial Number When Ordering



A- 116 Jack shaft nut 1/2"-12 x 7/8" x 1/2"  
 A- 572 Jack shaft grease cup 1/8" pipe thread  
 BB-148 Belt guard screw 8-32 x 5/16"  
 BB-148 Motor bracket shield mounting screw 8-32 x 5/16"  
 BB-748 First elevator and ejector shaft 1 1/4" x 39 1/4"  
 BB-749 First elevator and ejector shaft 1 1/4" x 44 27/32"  
 C- 555 Grease cup  
 C-1502 Lock washer 3/8" x 9/16" x 5/64"  
 C-1502 Motor bracket adjusting screw lock washer 3/8" x 9/16" x 5/64"  
 C-1718 Lock washer .509" x .851" x .125"  
 C-2029 Ball bearing  
 C-2033 Pulley spacer 11/16" x 1" x 1/8"  
 C-2034 Ball bearing retainer  
 C-2106 Ball bearing spacer 15/16" O.D. x 1.305"  
 C-2108 Pulley key 3/16" x 3/16" x 1 3/16"  
 C-2110 Pulley spacer 13/16" x 1 1/4" x 5/16"  
 C-2131 Driven pulley (1725 R.P.M.)  
 C-2132 Drive pulley  
 C-2135 Jack shaft  
 C-2136 Pump pulley spacer 1 1/16" O.D. x 1 1/4"  
 C-2137 Pulley key 3/16" x 3/16" x 1 1/8"  
 C-2138 Mounting hub  
 C-2139 Jack shaft hub  
 C-2143 Belt guard, assembled  
 C-2144 Plate  
 C-2145 Extension

Parts are for All Models Unless Otherwise Specified

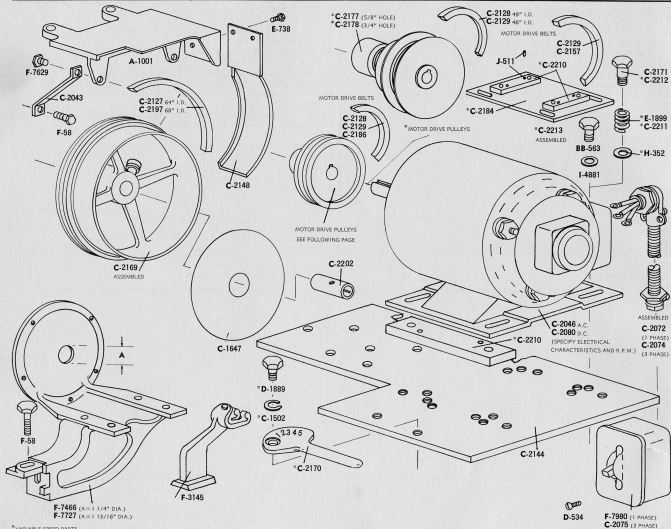
C-2151 Motor bracket adjusting screw  
 C-2152 Motor bracket adjusting screw lug (A=3/8" dia.)  
 C-2153 Motor bracket adjusting screw, assembled  
 C-2154 Retaining ring  
 C-2185 Jack shaft driven pulley (1425 R.P.M.) (use with 25 or 50 cycle motor)  
 C-2195 Bracket support adjusting eyebolt  
 C-2196 Adjusting eyebolt and blower support bracket  
 D- 107 Adjusting screw washer 13/32" x 3/4" x 1/8"  
 D- 168 Retaining screw  
 E- 90 Bracket support adjusting eyebolt mounting screw  
 E- 184 Motor bracket adjusting screw fulcrum pin  
 E-3148 Bracket retainer collar  
 F- 244 Mounting hub screw 3/8"-16 x 1 1/2" x 1"  
 F- 244 Plate screw 3/8"-16 x 1 1/2" x 1"  
 F- 860 Retainer collar set screw 1/4"-24 x 5/16"  
 G- 107 Jack shaft washer .510" x 15/16" x 1/8"  
 G- 152 Jack shaft hub screw 3/8"-16 x 1" x 1"  
 G-1194 Adjusting eyebolt mounting screw  
 G-2043 Bracket support adjusting eyebolt mounting lug (A=3/8" dia.)  
 I- 186 Adjusting screw nut 3/8"-16 x 5/8" x 1/4"  
 I- 186 Bracket support adjusting eyebolt mounting screw nut

Parts Not Illustrated

C-2156 Motor bracket, assembled

Please Give Model and Serial Number When Ordering





- A-1001 Step (upper)  
 BB-563 Motor mounting screw 5/16"-18 x 5/8"  
 C- 555 Grease cup  
 C-1502 Cam mounting screw lock washer 3/8" x 9/16" x 5/64"  
 C-1647 Pulley guard  
 C-2043 Step (upper) brace  
 C-2046 Motor, A.C. (specify electrical characteristic and R.P.M.)  
 C-2072 Motor cable (single phase)  
 C-2074 Motor cable (3 phase)  
 C-2075 Motor switch (3 phase)  
 C-2080 Motor, D.C. (specify voltage and R.P.M.)  
 C-2127 Jack shaft belt (64" inside dia.)  
 C-2128 Motor drive belt (48" inside dia.)  
 C-2129 Motor drive belt (48" inside dia.)  
 C-2130 Drive shaft pulley  
 C-2132 Motor drive pulley (5/8" hole, 6 2/3 lines per min.)  
 C-2144 Plate  
 C-2148 Step (upper) drive shaft pulley guard  
 C-2157 Motor drive belt (51" inside dia.)  
 C-2158 Motor drive pulley (5/8" hole, 8 lines per min.)  
 C-2160 Motor drive pulley (5/8" hole, 10 lines per min.)  
 C-2162 Motor drive pulley (5/8" hole, 12 lines per min.)  
 C-2163 Motor drive pulley (3/4" hole, 6 2/3 lines per min.)  
 C-2164 Motor drive pulley (3/4" hole, 8 lines per min.)  
 C-2166 Motor drive pulley (3/4" hole, 10 lines per min.)  
 C-2168 Motor drive pulley (3/4" hole, 12 lines per min.)  
 C-2169 Drive shaft pulley, assembled  
 C-2170 Motor adjusting cam  
 C-2171 Motor adjusting screw  
 C-2177 Motor drive variable speed pulley (5/8" hole)

- C-2178 Motor drive variable speed pulley (3/4" hole)  
 C-2184 Motor adapter plate  
 C-2186 Motor drive belt (43" inside dia.)  
 C-2197 Jack shaft drive belt (68" inside dia.) (for Models 9 and 24)  
 C-2202 Drive shaft pulley bushing  
 C-2204 Motor drive pulley (3/4" hole, 9 lines per min.)  
 C-2205 Motor drive pulley (5/8" hole, 9 lines per min.)  
 C-2206 Motor drive pulley (3/4" hole, 11 lines per min.)  
 C-2207 Motor drive pulley (5/8" hole, 11 lines per min.)  
 C-2210 Adapter plate strap  
 C-2211 Motor, mounting screw spring 1/2" x 9/16"  
 C-2212 Adapter plate screw (V-belt drive) 1/4"-20 x 1"  
 C-2213 Adapter plate, assembled  
 D- 534 Switch mounting screw 10-32 x 7/16"  
 D-1889 Variable speed pulley adjusting cam screw  
 E- 738 Step guard screw 5/16"-18 x 7/8"  
 E-1889 Variable speed pulley adjusting cam screw spring 1/2" x 3/4"  
 F- 58 Air cooled mold blower housing cover and motor bracket mounting screw 1/2"-12 x 7/8"  
 F- 58 Step brace screw 1/2"-12 x 7/8"  
 F-3145 Pot (electrical) control panel cabinet support bracket  
 F-7466 Air cooled mold blower housing cover and motor bracket (for 50 and 60 cycle) (A=1 1/4" dia.)  
 F-7629 Step brace screw 3/8"-16 x 9/16"  
 F-7727 Air cooled mold blower housing cover and motor bracket (for 25 cycle) (A=1 13/16" dia.)  
 F-7980 Motor switch (single phase)  
 H- 352 Motor mounting screw washer 13/32" x 3/4" x 1/16"  
 I-4881 Motor mounting washer 21/64" x 3/4" / 1/16"  
 J- 511 Adapter plate dowel

## SPEED

Motor Pulley	Shaft Hole	Lines Per Minute	O.-Dia.	1725 R.P.M. Belt	1425 R.P.M. Belt
C-2132	.625"	6 1/2	2.750"	*C-2129	C-2186
C-2158	.625"	8	3.300"	C-2128	C-2186
C-2205	.625"	9	4.200"	C-2128	C-2186
C-2160	.625"	10	4.000"	C-2128	C-2129
C-2207	.625"	11	4.300"	*C-2157	C-2129
C-2162	.625"	12	5.200"	C-2157	C-2129
C-2163	.750"	6 2/3	2.750"	C-2129	C-2186
C-2164	.750"	8	3.300"	C-2128	C-2186
C-2204	.750"	9	4.200"	C-2128	C-2186
C-2166	.750"	10	4.000"	C-2128	C-2129
C-2206	.750"	11	4.300"	C-2157	C-2129
C-2168	.750"	12	5.200"	C-2157	C-2129

\*For motors with adapter plate C-2184, use C-2128 Belt.

## VARIABLE SPEED

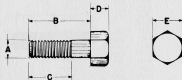
C-2177	.625"	C-2128	C-2129
C-2178	.750"	C-2128	C-2129

Parts are for All Models Unless Otherwise Specified

Please Give Model and Serial Number When Ordering



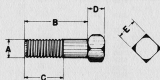
Table 1



Part No.	Dia. & Thread		D	E
	A	B		
A-3.....	$\frac{3}{16}$ x10	2 $\frac{3}{4}$	1 $\frac{1}{4}$	1
A-7.....	$\frac{1}{2}$ x12	1 $\frac{1}{2}$	1 $\frac{1}{2}$	$\frac{3}{4}$
A-17.....	$\frac{3}{8}$ x11	1 $\frac{1}{4}$	1 $\frac{1}{4}$	$\frac{3}{4}$
A-26.....	$\frac{3}{8}$ x10	2 $\frac{3}{4}$	1 $\frac{1}{4}$	1
A-133.....	$\frac{3}{8}$ x10	3 $\frac{3}{4}$	1 $\frac{1}{4}$	1
A-464.....	$\frac{3}{8}$ x10	3 $\frac{3}{4}$	2 $\frac{3}{4}$	1
A-622.....	$\frac{1}{2}$ x12	4 $\frac{1}{4}$	1 $\frac{1}{4}$	$\frac{3}{4}$
A-646.....	$\frac{3}{8}$ x11	4 $\frac{1}{4}$	2 $\frac{3}{4}$	$\frac{3}{4}$
A-669.....	$\frac{1}{2}$ x12	1 $\frac{1}{4}$	1	$\frac{3}{4}$
A-691.....	$\frac{3}{8}$ x10	5 $\frac{1}{4}$	1	1
A-692.....	$\frac{3}{8}$ x10	4 $\frac{1}{4}$	1 $\frac{1}{4}$	1
A-700.....	$\frac{1}{2}$ x12	2 $\frac{3}{4}$	2 $\frac{3}{4}$	$\frac{3}{4}$
A-880.....	$\frac{3}{8}$ x10	2 $\frac{3}{4}$	1 $\frac{1}{4}$	1
B-295.....	$\frac{1}{2}$ x12	1 $\frac{1}{4}$	1 $\frac{1}{4}$	$\frac{3}{4}$
BB-122.....	$\frac{3}{8}$ x11	1 $\frac{1}{4}$	1 $\frac{1}{4}$	$\frac{3}{4}$
BB-220.....	10x28	1	$\frac{3}{4}$	$\frac{3}{4}$
BB-600.....	8x32	1 $\frac{1}{4}$	$\frac{3}{4}$	$\frac{3}{4}$
C-496.....	$\frac{3}{8}$ x16	2 $\frac{3}{4}$	2 $\frac{3}{4}$	$\frac{3}{4}$
D-707.....	$\frac{3}{8}$ x16	1	1	$\frac{3}{4}$

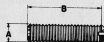
Part No.	Thread Dia. &		C	D	E
	A	B			
E-90.....	$\frac{3}{8}$ x16	1 $\frac{1}{4}$	1	$\frac{3}{4}$	$\frac{3}{4}$
E-134.....	$\frac{1}{2}$ x12	1 $\frac{1}{4}$	1 $\frac{1}{4}$	$\frac{1}{2}$	$\frac{3}{4}$
E-974.....	$\frac{1}{2}$ x12	2	1	$\frac{1}{2}$	$\frac{3}{4}$
E-2615.....	$\frac{3}{8}$ x24	1	$\frac{3}{4}$	$\frac{1}{2}$	$\frac{3}{4}$
E-3120.....	10x32	1 $\frac{1}{4}$	1 $\frac{1}{4}$	$\frac{1}{2}$	$\frac{3}{4}$
F-16.....	$\frac{1}{4}$ x24	2 $\frac{3}{4}$	1 $\frac{1}{4}$	$\frac{3}{4}$	$\frac{1}{2}$
F-58.....	$\frac{1}{2}$ x12	1	$\frac{3}{4}$	$\frac{1}{2}$	$\frac{3}{4}$
F-244.....	$\frac{3}{8}$ x16	1 $\frac{1}{2}$	1	$\frac{3}{4}$	$\frac{3}{4}$
F-288.....	$\frac{1}{4}$ x24	$\frac{3}{4}$	$\frac{3}{4}$	$\frac{1}{4}$	$\frac{1}{2}$
F-689.....	$\frac{1}{4}$ x24	$\frac{3}{4}$	$\frac{3}{4}$	$\frac{1}{4}$	$\frac{1}{2}$
F-719.....	$\frac{1}{4}$ x24	1 $\frac{1}{4}$	$\frac{3}{4}$	$\frac{1}{4}$	$\frac{1}{2}$
F-810.....	$\frac{1}{4}$ x24	1 $\frac{1}{4}$	1	$\frac{1}{4}$	$\frac{1}{2}$
F-4604.....	14x24	1	$\frac{3}{4}$	$\frac{1}{2}$	$\frac{1}{2}$
F-6955.....	$\frac{1}{2}$ x24	1 $\frac{1}{4}$	$\frac{3}{4}$	$\frac{1}{2}$	$\frac{1}{2}$
F-7214.....	$\frac{1}{4}$ x20	1 $\frac{1}{4}$	$\frac{3}{4}$	$\frac{1}{2}$	$\frac{1}{2}$
F-7865.....	$\frac{1}{2}$ x12	1	$\frac{3}{4}$	$\frac{1}{2}$	$\frac{3}{4}$
G-152.....	$\frac{3}{8}$ x16	1	1	$\frac{3}{4}$	$\frac{3}{4}$
I-6869.....	$\frac{1}{2}$ x12	3 $\frac{1}{4}$	2 $\frac{3}{4}$	$\frac{3}{4}$	$\frac{3}{4}$

Table 2



Part No.	Dia. & Thread	A	B	C	D	E
A-110.....	$\frac{3}{8}$ x16	1	1	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$
B-85.....	$\frac{3}{8}$ x16	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$
B-210.....	$\frac{1}{2}$ x20	1	1	$\frac{3}{4}$	$\frac{3}{4}$	$\frac{3}{4}$
B-290.....	$\frac{3}{8}$ x16	$\frac{1}{2}$	$\frac{1}{2}$	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$
BB-28.....	$\frac{3}{8}$ x11	$1\frac{1}{2}$	$1\frac{1}{2}$	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$
BB-175.....	$\frac{3}{8}$ x16	$1\frac{1}{2}$	$1\frac{1}{2}$	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$
BB-244.....	$\frac{3}{8}$ x18	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$
C-87.....	$\frac{1}{2}$ x12	$1\frac{1}{4}$	$1\frac{1}{4}$	$\frac{1}{2}$	$\frac{1}{2}$	$\frac{1}{2}$
C-89.....	$\frac{3}{8}$ x11	$1\frac{1}{4}$	$1\frac{1}{4}$	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$
D-1412.....	$\frac{1}{2}$ x20	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$
E-4427.....	$\frac{3}{8}$ x18	$1\frac{1}{2}$	$1\frac{1}{2}$	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$
F-31.....	$\frac{1}{2}$ x20	$\frac{1}{2}$	$\frac{1}{2}$	$\frac{1}{2}$	$\frac{1}{2}$	$\frac{1}{2}$
F-248.....	$\frac{3}{8}$ x18	$1\frac{1}{2}$	$1\frac{1}{2}$	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$
F-4544.....	$\frac{3}{8}$ x16	$1\frac{1}{2}$	$1\frac{1}{2}$	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$

Table 3



Part No.	Dia. & Thread	A	B
B-236.....	$\frac{1}{4}$ x24	$1\frac{1}{4}$	$1\frac{1}{4}$
C-47.....	$\frac{3}{8}$ x16	$1\frac{1}{2}$	$1\frac{1}{2}$
D-99.....	8x32	$\frac{3}{8}$	$\frac{3}{8}$
D-3042.....	10x32	$\frac{1}{2}$	$\frac{1}{2}$
E-15.....	$\frac{1}{2}$ x12	$\frac{1}{4}$	$\frac{1}{4}$
E-194.....	$\frac{3}{8}$ x16	$1\frac{1}{2}$	$1\frac{1}{2}$
E-204.....	$\frac{3}{8}$ x16	$1\frac{1}{2}$	$1\frac{1}{2}$
E-219.....	10x32	$1\frac{1}{2}$	$1\frac{1}{2}$
E-1004.....	14x24	$\frac{1}{2}$	$\frac{1}{2}$
E-2142.....	$\frac{3}{8}$ x32	$\frac{1}{4}$	$\frac{1}{4}$
E-2354.....	310x32	$\frac{1}{2}$	$\frac{1}{2}$
E-2355.....	310x32	$\frac{1}{2}$	$\frac{1}{2}$
E-2356.....	310x32	$\frac{1}{2}$	$\frac{1}{2}$
E-2357.....	310x32	$\frac{1}{2}$	$\frac{1}{2}$

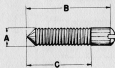
Part No.	Dia. & Thread	A	B
F-14.....	$\frac{1}{4}$ x24	$\frac{1}{2}$	$\frac{1}{2}$
F-584.....	$\frac{1}{4}$ x24	$\frac{1}{2}$	$\frac{1}{2}$
F-860.....	$\frac{1}{4}$ x24	$\frac{1}{2}$	$\frac{1}{2}$
F-3969.....	$\frac{1}{4}$ x24	$\frac{1}{2}$	$\frac{1}{2}$
F-6678.....	$\frac{1}{4}$ x24	$\frac{1}{2}$	$\frac{1}{2}$
F-6679.....	$\frac{1}{4}$ x24	$\frac{1}{2}$	$\frac{1}{2}$
G-113.....	$\frac{3}{8}$ x16	$\frac{1}{2}$	$\frac{1}{2}$
G-156.....	8x32	$\frac{1}{2}$	$\frac{1}{2}$
G-415.....	6x48	$\frac{1}{2}$	$\frac{1}{2}$
G-739.....	8x32	$\frac{1}{2}$	$\frac{1}{2}$
G-910.....	$\frac{1}{4}$ x24	$1\frac{1}{4}$	$1\frac{1}{4}$
G-932.....	8x32	$\frac{1}{2}$	$\frac{1}{2}$
I-2743.....	10x32	$\frac{3}{8}$	$\frac{3}{8}$
J-182.....	4x48	$\frac{1}{2}$	$\frac{1}{2}$
J-5560.....	5x40	$\frac{1}{2}$	$\frac{1}{2}$

Table 4



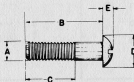
Part No.	Dia. & Thread	A	B	C
B-774.....	$\frac{1}{4}$ x24	$1\frac{1}{2}$	$\frac{3}{8}$	$\frac{3}{8}$
D-1497.....	10x32	$1\frac{1}{2}$	$\frac{1}{2}$	$\frac{1}{2}$
D-1619.....	$\frac{1}{4}$ x24	$1\frac{1}{2}$	$\frac{1}{2}$	$\frac{1}{2}$
D-1752.....	4x48	.200	.122	.122
G-126.....	$\frac{1}{4}$ x24	$\frac{3}{8}$	$\frac{1}{4}$	$\frac{1}{4}$
I-1493.....	10x32	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{1}{2}$

Table 5



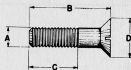
Part No.	Dis. & Thread	B	C
A-56.....	1/4x24	3/4	3/4
A-132.....	1/4x24	1 1/8	1 1/8
B-209.....	1/4x24	1 1/8	1 1/8
B-739.....	1/4x24	1 1/8	1 1/8
C-74.....	3/8x16	1 3/4	1 3/4
D-1535.....	8x32	1 1/4	1 1/4
E-429.....	1/2x12	1 1/4	1 1/4
F-202.....	1/4x24	3/4	3/4
F-7163.....	1/4x18	3/4	3/4
H-144.....	8x32	3/4	3/4
H-177.....	8x32	1 1/4	1 1/4

Table 6



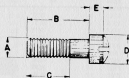
Part No.	Dis. & Thread	B	C	D	E
A-38.....	1/4x24	3/4	3/4	1 1/8	3/8
A-103.....	1/4x24	1	3/4	1 1/8	3/8
A-112.....	8x32	3/4	3/4	1 1/8	3/8
A-130.....	1/4x24	1 1/8	1 1/8	1 1/8	3/8
B-96.....	4x48	3/4	3/4	1 1/8	3/8
B-217.....	8x32	3/4	3/4	1 1/8	3/8
BB-148.....	8x32	1 1/4	1 1/4	1 1/8	3/8
BB-691.....	10x32	1	3/4	1 1/8	3/8
D-159.....	8x32	3/4	3/4	1 1/8	3/8
D-326.....	8x32	3/4	3/4	1 1/8	3/8
D-341.....	1/4x24	3/4	3/4	1 1/8	3/8
D-526.....	4x48	3/4	3/4	1 1/8	3/8
D-534.....	10x32	3/4	3/4	1 1/8	3/8
D-713.....	4x48	3/4	3/4	1 1/8	3/8
D-838.....	10x32	3/4	3/4	1 1/8	3/8
D-868.....	10x32	3/4	3/4	1 1/8	3/8
D-971.....	8x32	3/4	3/4	1 1/8	3/8
D-978.....	10x32	3/4	3/4	1 1/8	3/8
D-1402.....	8x32	3/4	3/4	1 1/8	3/8
D-4383.....	8x32	3/4	3/4	1 1/8	3/8
D-5588.....	4x48	3/4	3/4	1 1/8	3/8
E-192.....	4x48	3/4	3/4	1 1/8	3/8
E-2062.....	4x48	1 1/4	1 1/4	1 1/8	3/8
F-112.....	1/4x24	3/4	3/4	1 1/8	3/8
F-267.....	6x48	1 1/4	1 1/4	1 1/8	3/8
F-568.....	4x48	3/4	3/4	1 1/8	3/8
F-832.....	8x32	1 1/4	1 1/4	1 1/8	3/8
F-1403.....	8x32	1 1/4	1 1/4	1 1/8	3/8
F-1936.....	1/4x24	3/4	3/4	1 1/8	3/8
F-2467.....	10x24	3/4	3/4	1 1/8	3/8
F-2478.....	6x32	3/4	3/4	1 1/8	3/8
F-2534.....	10x24	3/4	3/4	1 1/8	3/8
F-3050.....	1/4x20	3/4	3/4	1 1/8	3/8
F-3115.....	8x32	1 1/4	1 1/4	1 1/8	3/8
F-3280.....	1/4x20	3/4	3/4	1 1/8	3/8
F-7182.....	8x32	3/4	3/4	1 1/8	3/8
G-119.....	6x48	3/4	3/4	1 1/8	3/8
G-121.....	6x48	3/4	3/4	1 1/8	3/8
H-132.....	8x32	1	3/4	1 1/8	3/8
H-1138.....	5x40	3/4	3/4	1 1/8	3/8
I-1981.....	6x48	3/4	3/4	1 1/8	3/8
I-3699.....	5x40	3/4	3/4	1 1/8	3/8
J-223.....	10x32	3/4	3/4	1 1/8	3/8
J-1245.....	1/4x24	3/4	3/4	1 1/8	3/8

Table 7



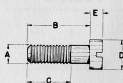
Part No.	Dia. & Thread				
	A	B	C	D	E
A-864.....	4x48	3/4	3/16	3/16	
B-65.....	14x24	3/4	3/4	3/4	
B-99.....	8x32	3/4	3/4	3/4	
B-264.....	8x32	3/4	3/4	3/4	
BB-138.....	8x32	1/2	3/4	3/4	
BB-625.....	8x32	3/4	3/4	3/4	
C-455.....	10x32	3/4	3/4	3/4	
D-168.....	4x48	3/4	3/4	3/4	
D-177.....	4x48	3/4	3/4	3/4	
D-567.....	4x48	3/4	3/4	3/4	
D-584.....	1/2x24	3/4	3/4	3/4	
D-3067.....	8x32	3/4	3/4	3/4	
E-119.....	6x48	1/2	3/4	3/4	
E-146.....	14x24	3/4	3/4	3/4	
E-1959.....	6x48	1/2	3/4	3/4	
F-1286.....	1/2x32	3/4	3/4	3/4	
F-7025.....	1/2x20	1 1/2	3/4	3/4	
F-7743.....	10x32	1 1/2	3/4	3/4	
F-7791.....	10x32	1 1/2	3/4	3/4	
F-8112.....	10x32	3/4	3/4	3/4	
G-354.....	6x48	3/4	3/4	3/4	
G-1635.....	6x48	3/4	3/4	3/4	
H-207.....	8x32	3/4	3/4	3/4	
H-353.....	8x32	3/4	3/4	3/4	

Table 8



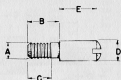
Part No.	Dia. & Thread				
	A	B	C	D	E
C-72.....	1/2x16	1/2	1/2	1/2	1/2
C-153.....	1/2x16	1/2	1/2	1/2	1/2
D-31.....	1/2x16	3/4	3/4	3/4	3/4
D-131.....	1/2x16	1 1/2	1 1/2	1 1/2	1 1/2
D-141.....	1/2x24	1 1/2	1 1/2	1 1/2	1 1/2
D-142.....	1/2x24	1 1/2	1 1/2	1 1/2	1 1/2
D-164.....	1/2x24	1 1/2	1 1/2	1 1/2	1 1/2
D-717.....	1/2x24	1 1/2	1 1/2	1 1/2	1 1/2
D-753.....	1/2x24	1 1/2	1 1/2	1 1/2	1 1/2
D-1574.....	10x32	1 1/2	1 1/2	1 1/2	1 1/2
D-3146.....	1/2x24	1 1/2	1 1/2	1 1/2	1 1/2
D-5666.....	1/2x24	1	1	1	1
E-26.....	8x32	3/4	3/4	3/4	3/4
E-98.....	1/2x24	3/4	3/4	3/4	3/4
E-100.....	1/2x16	3/4	3/4	3/4	3/4
E-106.....	1/2x24	1 1/2	1 1/2	1 1/2	1 1/2
E-662.....	1/2x24	1 1/2	1 1/2	1 1/2	1 1/2
E-1199.....	1/2x24	1 1/2	1 1/2	1 1/2	1 1/2
E-4111.....	1/2x24	3/4	3/4	3/4	3/4
F-64.....	1/2x24	3/4	1 1/2	3/4	3/4
F-2474.....	1/2x16	1 1/2	1 1/2	1 1/2	1 1/2
H-602.....	1/2x16	2 1/4	3/4	3/4	3/4
H-2290.....	1/2x24	3/4	3/4	3/4	3/4

Table 9



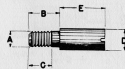
Part No.	Dia. & Thread				
	A	B	C	D	E
BB-566.....	8x32	3/4	3/4	3/4	3/4
C-42.....	1/2x16	3/4	3/4	3/4	3/4
C-142.....	1/2x16	3/4	3/4	3/4	3/4
C-1570.....	1/2x11	1 1/2	1	1	1
D-846.....	6x48	3/4	3/4	3/4	3/4
D-1231.....	10x32	3/4	3/4	3/4	3/4
D-2934.....	8x32	3/4	3/4	3/4	3/4
E-3.....	1/2x16	2 1/4	3/4	3/4	3/4
E-8.....	1/2x24	3/4	3/4	3/4	3/4
E-349.....	1/2x16	3/4	3/4	3/4	3/4
E-356.....	1/2x16	3/4	3/4	3/4	3/4
E-377.....	8x32	3/4	3/4	3/4	3/4
E-922.....	1/2x16	1 1/2	1 1/2	1 1/2	1 1/2
E-2140.....	5x40	3/4	3/4	3/4	3/4
E-2349.....	1/2x16	3/4	3/4	3/4	3/4
E-3818.....	10x32	3/4	3/4	3/4	3/4
E-3967.....	8x32	3/4	3/4	3/4	3/4
E-3998.....	10x32	3/4	3/4	3/4	3/4
F-518.....	10x32	3/4	3/4	3/4	3/4
F-904.....	1/2x24	3/4	3/4	3/4	3/4
F-2791.....	1/2x24	3/4	3/4	3/4	3/4
F-4497.....	10x32	3/4	3/4	3/4	3/4
F-6827.....	1/2x24	3/4	3/4	3/4	3/4
F-6828.....	1/2x24	3/4	3/4	3/4	3/4
F-7213.....	1/2x24	3/4	3/4	3/4	3/4
F-7515.....	10x32	3/4	3/4	3/4	3/4
F-8431.....	1/2x24	1 1/2	1 1/2	1 1/2	1 1/2
G-274.....	8x32	3/4	3/4	3/4	3/4
G-304.....	1/2x24	3/4	3/4	3/4	3/4
G-308.....	1/2x24	3/4	3/4	3/4	3/4
G-716.....	1/2x16	1	1	1	1
G-777.....	1/2x24	1 1/2	1 1/2	1 1/2	1 1/2
G-1191.....	1/2x24	1 1/2	1 1/2	1 1/2	1 1/2

Table 10



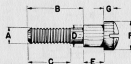
Part No.	Dia. & Thread				
	A	B	C	D	E
E-1478.....4x48	$\frac{3}{16}$	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{4}$	$\frac{11}{16}$
E-4365..... $\frac{1}{4}$ x24	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{11}{16}$
G-1587.....8x32	$\frac{5}{16}$	$\frac{5}{16}$	$\frac{5}{16}$	$\frac{1}{4}$	$\frac{5}{8}$
H-533.....8x32	$\frac{5}{16}$	$\frac{5}{16}$	$\frac{5}{16}$	$\frac{5}{16}$	$\frac{5}{8}$

Table 11



Part No.	Dia. & Thread				
	A	B	C	D	E
E-151..... $\frac{1}{4}$ x24	$\frac{11}{16}$	$\frac{11}{16}$	$\frac{3}{4}$	$\frac{1}{4}$	$\frac{11}{16}$
E-3613.....10x32	$\frac{5}{16}$	$\frac{5}{16}$	$\frac{5}{16}$	$\frac{1}{4}$	$\frac{11}{16}$

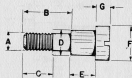
Table 12



Part No.	Dia. & Thread						
	A	B	C	D	E	F	G
B-87.....8x32	$\frac{1}{4}$	$\frac{1}{4}$	$\frac{1}{4}$	$\frac{5}{16}$	$\frac{1}{8}$	$\frac{1}{16}$	.043
BB-211..... $\frac{1}{8}$ x18	$\frac{1}{16}$	$\frac{1}{8}$	$\frac{3}{8}$	.286	$\frac{1}{2}$	$\frac{1}{16}$	$\frac{1}{16}$
BB-213..... $\frac{1}{8}$ x24	$\frac{1}{16}$	$\frac{1}{8}$	.312	.385	$\frac{1}{2}$	$\frac{1}{16}$	$\frac{1}{16}$
BB-218..... $\frac{3}{8}$ x16	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{1}{2}$	1.510	$\frac{3}{4}$	$\frac{1}{16}$	$\frac{1}{16}$
BB-240..... $\frac{3}{8}$ x16	$\frac{3}{8}$	$\frac{3}{8}$	.495	$\frac{3}{4}$	$\frac{3}{4}$	$\frac{1}{16}$	$\frac{1}{16}$
BB-682.....10x32	.235	.235	.245	.140	$\frac{3}{4}$	$\frac{1}{16}$	$\frac{1}{16}$
BB-709..... $\frac{1}{4}$ x24	$\frac{11}{16}$	.308	$\frac{3}{4}$	.192	$\frac{1}{2}$	$\frac{1}{16}$	$\frac{1}{16}$
BB-712.....10x32	.635	$\frac{3}{4}$	.246	.197	$\frac{3}{4}$	$\frac{1}{16}$	$\frac{1}{16}$
D-39.....8x32	$\frac{1}{4}$	$\frac{1}{4}$	.245	$\frac{5}{16}$	$\frac{1}{2}$	$\frac{1}{16}$	$\frac{1}{16}$
D-532.....8x32	$\frac{5}{16}$	$\frac{5}{16}$	.245	.197	$\frac{3}{4}$	$\frac{1}{16}$	$\frac{1}{16}$
D-1386.....8x32	$\frac{1}{4}$	$\frac{1}{4}$	.247	.097	$\frac{1}{2}$	$\frac{1}{16}$	.056
D-2916.....8x32	$\frac{1}{2}$	$\frac{1}{2}$	.245	.350	$\frac{3}{4}$	$\frac{1}{16}$	.056
D-2944.....8x32	$\frac{5}{16}$	$\frac{5}{16}$	.235	.070	$\frac{3}{4}$	.307	.055
D-3326.....8x32	$\frac{5}{16}$	$\frac{5}{16}$	.245	.130	$\frac{3}{4}$	.307	$\frac{1}{16}$
D-5988.....8x32	.282	.282	.245	.197	.297	$\frac{1}{16}$	$\frac{1}{16}$
E-1104.....8x32	$\frac{1}{4}$	$\frac{1}{4}$	.195	$\frac{5}{16}$	$\frac{3}{4}$	$\frac{1}{16}$	$\frac{1}{16}$
E-1200.....10x32	$\frac{5}{16}$	$\frac{5}{16}$	.246	.197	$\frac{3}{4}$	$\frac{1}{16}$	$\frac{1}{16}$
E-1466.....10x32	$\frac{11}{16}$	$\frac{11}{16}$	$\frac{1}{4}$	.161	$\frac{3}{4}$	$\frac{1}{16}$	$\frac{1}{16}$
E-1857.....8x32	$\frac{11}{16}$	$\frac{11}{16}$	$\frac{1}{4}$	.506	$\frac{1}{2}$	$\frac{1}{16}$	$\frac{1}{16}$
E-4068.....6x48	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{1}{8}$	.109	$\frac{1}{16}$	$\frac{1}{16}$	$\frac{1}{16}$
F-6389..... $\frac{1}{4}$ x24	.557	.557	$\frac{3}{4}$	.380	$\frac{5}{16}$	$\frac{1}{16}$	$\frac{1}{16}$
G-3998.....10x32	$\frac{3}{4}$	$\frac{3}{4}$	.248	.130	$\frac{1}{4}$	.120	$\frac{1}{16}$
H-140.....8x32	$\frac{5}{16}$	$\frac{5}{16}$	$\frac{1}{4}$	.067	$\frac{3}{4}$	$\frac{1}{16}$	$\frac{1}{16}$
H-1765.....8x32	$\frac{5}{16}$	$\frac{5}{16}$	.245	.255	$\frac{1}{2}$	$\frac{1}{16}$	$\frac{1}{16}$
H-2361.....8x32	$\frac{5}{16}$	$\frac{5}{16}$	.250	.090	$\frac{3}{4}$	.115	$\frac{1}{16}$
I-3976.....10x32	.284	.284	.250	.060	$\frac{1}{4}$	$\frac{1}{2}$	$\frac{1}{16}$
J-475.....10x28	$\frac{1}{4}$	$\frac{1}{4}$	.248	.253	$\frac{3}{4}$	$\frac{1}{2}$	$\frac{1}{16}$

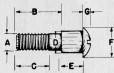


Table 13



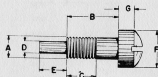
Part No.	Dia. & Thread						
	A	B	C	D	E	F	G
<b>BB-118</b> ..... $\frac{1}{8}$ x12	1.375	%	%	.625	.812	%	$\frac{1}{4}$
<b>E-805</b> ..... $\frac{1}{4}$ x24	%	%	%	.310	$\frac{3}{16}$	$\frac{11}{16}$	.220
<b>E-997</b> .....10x32	.235	.235	.235	.335	.313	$\frac{11}{16}$	$\frac{1}{16}$
<b>E-4065</b> .....10x32	$\frac{11}{16}$	$\frac{11}{16}$	$\frac{11}{16}$	.249	$\frac{11}{16}$	$\frac{1}{16}$	%
<b>E-4782</b> .....10x32	.370	.370	.370	.248	.255	%	$\frac{1}{16}$
<b>F-7187</b> .....8x32	$\frac{5}{16}$	$\frac{5}{16}$	$\frac{5}{16}$	.848	$\frac{9}{16}$	$\frac{9}{16}$	.090
<b>F-7821</b> ..... $\frac{1}{4}$ x24	$\frac{5}{16}$	$\frac{5}{16}$	$\frac{5}{16}$	.370	.145	$\frac{9}{16}$	.089
<b>F-7956</b> .....8x32	.184	.184	$\frac{1}{4}$	.050	%	%	$\frac{1}{16}$
<b>G-1248</b> .....8x32	$\frac{5}{16}$	$\frac{7}{16}$	$\frac{7}{16}$	.248	.130	%	$\frac{1}{16}$

Table 14



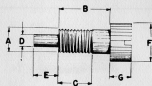
Part No.	Dia. & Thread						
	A	B	C	D	E	F	G
<b>D-215</b> .....8x32	$\frac{1}{4}$	$\frac{1}{4}$	$\frac{1}{4}$	.245	.317	$\frac{3}{4}$	$\frac{7}{16}$
<b>D-232</b> .....8x32	%	%	%	.188	$\frac{3}{16}$	%	%
<b>E-154</b> ..... $\frac{1}{4}$ x24	.370	.370	%	.380	$\frac{1}{16}$	$\frac{1}{16}$	$\frac{1}{16}$
<b>E-159</b> ..... $\frac{1}{4}$ x24	%	%	%	.375	.130	$\frac{1}{16}$	$\frac{1}{16}$
<b>F-7950</b> .....8x32	.186	.186	$\frac{1}{16}$	.095	%	%	$\frac{1}{16}$

Table 15



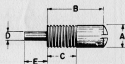
Part No.	Dia. & Thread						
	A	B	C	D	E	F	G
<b>E-161</b> ..... $\frac{1}{8}$ x16	$\frac{1}{16}$	$\frac{1}{16}$	$\frac{1}{16}$	.250	$\frac{3}{16}$	$\frac{1}{4}$	$\frac{1}{4}$
<b>J-468</b> .....10x28	.151	.151	%	%	$\frac{3}{16}$	$\frac{1}{4}$	$\frac{1}{16}$

Table 16



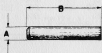
Part No.	Dia. & Thread						
	A	B	C	D	E	F	G
<b>D-991</b> .....4x48	$\frac{3}{16}$	$\frac{3}{16}$	$\frac{3}{16}$	.080	$\frac{1}{16}$	$\frac{1}{16}$	$\frac{1}{16}$
<b>E-403</b> ..... $\frac{1}{8}$ x18	$\frac{11}{16}$	$\frac{11}{16}$	$\frac{11}{16}$	$\frac{1}{4}$	$\frac{11}{16}$	$\frac{1}{16}$	$\frac{1}{16}$
<b>E-1737</b> ..... $\frac{1}{8}$ x16	$\frac{11}{16}$	$\frac{11}{16}$	$\frac{11}{16}$	$\frac{1}{4}$	$\frac{11}{16}$	$\frac{1}{16}$	$\frac{1}{16}$

Table 17



Part No.	Dia. & Thread		B	C	D	E
	A					
C-203.....	1/4x24		3/8	1/8	1/8	1/8
F-6949.....	3/8x18		3/8	1/8	1/4	3/8
FF-7003.....	1/2x18		3/4	1/8	1/4	1/2

Table 18



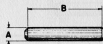
Part No.	A	B
A-120.....	.250	1/8
E-231.....	.125	3/8
E-466.....	.063	3/4
E-4994.....	.125	5/8
G-159.....	.09375	1/4
G-228.....	.09375	3/8
G-246.....	.1875	1/2
G-397.....	.125	3/4
H-557.....	.21875	1/2
I-114.....	.125	1/4

Table 19



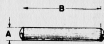
Part No.	A	B
BB-404.....	.250	1/2
C-205.....	.250	1 1/8
D-3264.....	.125	1/8
E-61.....	.125	3/8
E-2025.....	.045	1/2
F-1516.....	.375	1 1/2
F-2136.....	1/4	3/8
G-643.....	.0469	1/8
G-1032.....	.1875	1/8

Table 20



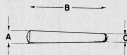
Part No.	A	B
A-114.....	.250	1/2
A-116.....	.375	3/8
A-118.....	.375	1 1/4
A-326.....	.375	2 3/8
A-730.....	.3125	3/4
A-731.....	.3125	1 1/4
A-732.....	.250	3/4
A-733.....	3/8	7/8
A-734.....	.1875	5/8
A-770.....	.3125	1 3/8
A-909.....	.4375	1
A-945.....	.375	2
BB-134.....	.125	3/4
C-116.....	.250	1 1/2
C-141.....	.250	1 1/2
D-102.....	.0625	3/8
D-145.....	.125	5/8
D-218.....	.125	1/2
D-239.....	.09375	3/8
D-327.....	.125	3/4
D-330.....	3/8	1 1/2
D-331.....	.125	1 1/8
D-332.....	.125	5/8
D-401.....	.125	1 1/8
D-657.....	.09375	1/4
D-714.....	.09375	1/2
D-964.....	.15625	3/8
D-965.....	.15625	1/2
D-977.....	.15625	1 1/8
D-1012.....	.09375	1 1/8
E-184.....	.1875	1
E-4319.....	.1875	1
F-463.....	.1875	5/8
F-715.....	.125	5/8
F-7819.....	.09375	3/8
G-181.....	.15625	1 1/2
I-667.....	.1875	3/8
I-874.....	.1875	1 1/2
I-883.....	.1875	1 1/8
I-1120.....	.250	5/8
J-247.....	.0625	3/8
J-611.....	.1875	1 1/8

Table 21



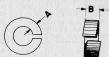
Part No.	A	B
B-222.....	.250	1 1/4
B-338.....	.18625	3/8
BB-154.....	.125	1 1/2
D-404.....	.0625	3/4
D-523.....	.125	1 1/4
D-903.....	.1875	1 1/2
D-4683.....	.250	1 3/4
E-69.....	.250	1 1/2
E-88.....	3/4	1 1/2
E-168.....	.125	1 1/2
E-179.....	.139	1
F-229.....	.00375	3/4
F-345.....	.0625	3/4
F-1325.....	.175	3/4
G-2891.....	.125	3/4
H-463.....	.00375	3/4
H-1032.....	.125	3/4
I-831.....	.1875	1 1/2
I-2483.....	.1875	1 1/2
J-175.....	.125	3/4

Table 22



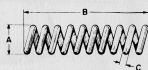
Part No.	A	B	Taper	C
A-118.....	.250	3/4	1/4	.2138
A-701.....	.3723	2	1/4	.3907
B-261.....	.15625	1 1/2	1/4	.140
D-2182.....	.00278	1 1/2	1/4	.084
F-214.....	.3125	2 3/4	1/2	.2135
F-215.....	.250	1 3/4	1/4	.213
G-1933.....	3/8	.710	1/4	.140
H-56.....	.15625	1 1/2	1/4	.1367
I-905.....	.229	1 1/2	1/4	.1978

Table 23



Part No.	Bolt Size	A	B
C-1502...	3/8	1/2	3/8
E-1654...	1/4	1/2	3/8
E-2325...	3/4	1/2	3/8
E-3816...	#8	1/2	3/8
F-2438...	.255	.109	.062
F-2445...	.194	.070	.056
F-7917...	#8	.078	1/2

Table 24



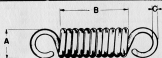
Part No.	A	B	C	No. of Coils
B-94.....	3/4	5 3/4	.261	21
B-319.....	2 1/2	6.638	.225	
BB-1.....	2 3/4	14	1 1/2	19
BB-494.....	1 1/2	1 1/2	.026	10
BB-601.....	3/4	3	.034	6
BB-613.....	1 1/2	3	.024	29
C-52.....	1 1/2	1 1/2	.045	10
C-148.....	3/4	3/4	.032	11
E-64.....	1 1/2	1 1/2	.048	15
E-327.....	1 1/2	3/4	.024	9
E-928.....	3/4	2 1/2	.051	24
E-1889.....	3/4	1 1/2	.048	6 1/2
E-2064.....	1 1/2	1 1/2	.074	8
E-2145.....	472	19 3/4	.046	139
E-4992.....	3/4	1 1/2	.044	4

Table 25



Part No.	Bolt Size	B	C
F-7449...	#10	3/4	.021
F-7847...	3/4	1 1/2	.025
G-3999...	3/4	1 1/2	.035

Table 26



Part No.	A	B	C	D	No. of Coils
B-319.....	1 1/8	8 1/4	.225	6 7/8	29 1/2
B-587.....	1 1/8	11 1/4	.241		32
B-911.....	1 1/8	12 1/4	.225	10 1/4	44
B-950.....	1 1/8	13 3/4	.241	10 3/4	46
BB-133.....	1/4	2 3/8	.031	2 1/4	
D-994.....	1/4		.032	1 7/8	
E-1254.....	1 1/2		.283	14 1/2	41
E-1260.....	1 1/2		.250	13 1/4	53
E-3661.....	1 1/2		.024	2 1/8	
E-4783.....	.240		.024	1 1/4	
F-886.....	1/4		.024	1	

Table 27



Part No.	Dia. & Thread	A	B	C
A-116.....	1/2 x 12	1/2	1/2	
B-237.....	1/4 x 24	1/4	1/2	
B-259.....	3/8 x 11	3/8	1	
B-653.....	3/8 x 16	3/8	1 1/2	

Table continued on next column

Part No.	Dia. & Thread	A	B	C
BB-185.....	1/4 x 20	1/4	1 1/8	
BB-221.....	1/4 x 28	1/4	1 1/8	
BB-247.....	1/4 x 11	1/4	1 1/8	
BB-270.....	1/4 x 20	1/4	1 1/8	
BB-606.....	1/4 x 32	1/4	1 1/8	
C-93.....	1/4 x 16	1/4	1/2	
D-802.....	8 x 32	1/4	1 1/8	
D-1326.....	10 x 32	1/4	1 1/8	

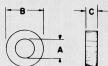
E-136.....	1 x 16	1/4	1 1/8	
E-185.....	1/4 x 16	1/4	1 1/8	
E-430.....	1/2 x 12	1/4	1 1/8	
E-539.....	1/4 x 32	1/4	1 1/8	
E-1623.....	1/4 x 40	1/4	1 1/8	
E-2720.....	1/4 x 18	1/4	1 1/8	
E-4870.....	1/4 x 16	1/4	1 1/8	

F-35.....	1/4 x 9	1/4	1 1/8	
F-4051.....	1/4 x 32	1/4	1 1/8	
F-7175.....	1/4 x 27	1/4	1 1/8	
F-7197.....	1/4 x 24	1/4	1 1/8	
F-7237.....	10 x 32	1/4	1 1/8	
F-7239.....	10 x 32	1/4	1 1/8	

G-744.....	1/4 x 18	1/4	1 1/8	
G-1053.....	4 x 48	1/4	1 1/8	
G-3398.....	1/4 x 24	1/4	1 1/8	

I-2800.....	6 x 48	1/4	1 1/8	
J-463.....	1/4 x 24	1/4	1 1/8	

Table 28



Part No.	A	B	C
B-317.....	1/2	1	1 1/8
B-957.....	1	1 1/2	A-1.010 A-2.015 A-3.032

BB-122.....	1 1/8	1 1/4	1 1/8
BB-137.....	1 1/8	1 1/4	1 1/8

Table continued on next column

Part No.	A	B	C
D-107.....	1 1/8	1 1/8	1 1/8
D-779.....	.173	1 1/8	1 1/8
D-940.....	1/4	1 1/8	1 1/8
E-322.....	1	1 1/8	1 1/8
E-484.....	1 1/8	1 1/8	1 1/8
E-525.....	.255	1 1/8	1 1/8
E-837.....	1 1/8	1 1/8	1 1/8
E-1106.....	1 1/8	1 1/8	1 1/8
E-4548.....	.140	1 1/8	1 1/8
F-26.....	1 1/8	1 1/8	1 1/8
F-592.....	.630	1 1/8	1 1/8
F-593.....	.630	1 1/8	1 1/8
F-594.....	.630	1 1/8	.0156
F-2462.....	1/2	1 1/8	1 1/8
F-3681.....	1 1/8	1 1/8	.09375
F-3854.....	.630	1 1/8	1 1/8
F-4826.....	.201	1 1/8	1 1/8
F-1177.....	1 1/8	1 1/8	1 1/8
F-7235.....	.201	1 1/8	1 1/8
F-7236.....	.201	1 1/8	1 1/8
F-7738.....	1 1/8	1 1/8	1 1/8
F-7739.....	1 1/8	1 1/8	1 1/8
F-7740.....	1 1/8	1 1/8	1 1/8
G-33.....	.173	1/4	1/4
G-107.....	.610	1 1/8	.125
G-1135.....	1/4	1 1/8	1 1/8
G-1398.....	.166	1 1/8	1 1/8
H-352.....	1 1/8	1/4	1 1/8
H-407.....	1 1/8	1/4	1 1/8
H-535.....	1 1/8	1/4	1 1/8
H-1764.....	.292	1/2	.122
I-2540.....	1 1/8	1/4	1 1/8
I-5629.....	1 1/8	1 1/8	.156

A		A		B		B		BB		BB		BB		BB		C	
Part	Page	Part	Page	Part	Page	Part	Page	Part	Page	Part	Page	Part	Page	Part	Page	Part	Page
3	48	828	30	103	119	775	8	1	20	214	108	492	104	663	19	51	134
7	142, 146	84	34	108	48	778	78	5	18	215	108	493	104	21		138, 142	136
14	142	854	96	110	46	774	78	9	20	218	108	494	104	670	106	52	136
17	142	873	54	134	81	775	78	13	136	220	108	520	106	674	120	138, 142	136
26	130	880	48	209	100	776	78	130	136	221	108	538	106	675	106	54	136
38	4	901	2	210	80	777	78	180		222	108	539	106	676	106	72	136
10, 24, 76, 84		102	20, 24, 46	217	81, 98	778	4	20	20	234	108	556	108	677	106	138, 142	136
108, 116, 134		908	185	222	90	78	78	24	4	235	108	557	108	681	46	87	136
136, 138, 140		909	184	232	5	780	78	41	30	238	138	558	108	683	106	138, 142	136
142	34	910	135	237	24	781	78	34	104	240	126	559	108	686	126	89	136
50C, 100, 102		911	134	238	24	782	78	52	126	241	130	561	106	687	126	91	138, 142
103	84	912	134	239	24	783	78	54	126	242	130	562	106	688	126	138, 142	136
112, 118, 124		913	134	240	24	784	78	68	140	243	130	563	106	689	126	93	136
118	18	914	134	241	24	785	78	78	140	244	130	564	106	690	126	94	136
80, 81, 82, 84		915	134	242	24	786	78	80	140	245	130	565	106	691	126	22, 80, 81, 82	136
114, 116		916	134	243	24	787	78	82	140	246	130	566	106	692	126	84, 114, 116	136
112	2	917	134	244	24	788	78	84	140	247	130	567	106	693	126	134, 136, 138	136
10, 76, 82, 134		918	134	245	24	789	78	86	140	248	130	568	106	694	126	142	136
4		919	134	246	24	790	78	88	140	249	130	569	106	695	126	94	136
114	14	920	134	247	24	791	78	90	140	250	130	570	106	696	126	95	136
54, 100, 114		921	134	248	24	792	78	92	140	251	130	571	106	697	126	96	136
136, 138		922	134	249	24	793	78	94	140	252	130	572	106	698	126	98	136
115	134	923	134	250	24	794	78	96	140	253	130	573	106	699	126	116	136
116	4	924	134	251	24	795	78	98	140	254	130	574	106	700	126	138, 142	136
5, 38, 100		925	134	252	24	796	78	100	140	255	130	575	106	701	126	123	136
118	142	926	134	253	24	797	78	102	140	256	130	576	106	702	126	68, 136, 138	136
120	22	927	134	254	24	798	78	104	140	257	130	577	106	703	126	142	136
130	54	928	134	255	24	799	78	106	140	258	130	578	106	704	126	138, 142	136
132	46	929	134	256	24	800	78	108	140	259	130	579	106	705	126	123	136
133	102	930	134	257	24	801	78	110	140	260	130	580	106	706	126	138, 142	136
180	142	931	134	258	24	802	78	112	140	261	130	581	106	707	126	138, 142	136
181	102	932	134	259	24	803	78	114	140	262	130	582	106	708	126	138, 142	136
182	134	933	134	260	24	804	78	116	140	263	130	583	106	709	126	138, 142	136
325	134	934	134	261	24	805	78	118	140	264	130	584	106	710	126	138, 142	136
448	142	935	134	262	24	806	78	120	140	265	130	585	106	711	126	138, 142	136
464	142	936	134	263	24	807	78	122	140	266	130	586	106	712	126	138, 142	136
140		937	134	264	24	808	78	124	140	267	130	587	106	713	126	138, 142	136
572	128	938	134	265	24	809	78	126	140	268	130	588	106	714	126	138, 142	136
130, 134, 142		939	134	266	24	810	78	128	140	269	130	589	106	715	126	138, 142	136
130		940	134	267	24	811	78	130	140	270	130	590	106	716	126	138, 142	136
599	130	941	134	268	24	812	78	132	140	271	130	591	106	717	126	138, 142	136
600	130	942	134	269	24	813	78	134	140	272	130	592	106	718	126	138, 142	136
622	86	943	134	270	24	814	78	136	140	273	130	593	106	719	126	138, 142	136
646	86	944	134	271	24	815	78	138	140	274	130	594	106	720	126	138, 142	136
659	134	945	134	272	24	816	78	140	140	275	130	595	106	721	126	138, 142	136
690	130	946	134	273	24	817	78	142	140	276	130	596	106	722	126	138, 142	136
691	130	947	134	274	24	818	78	144	140	277	130	597	106	723	126	138, 142	136
692	102	948	134	275	24	819	78	146	140	278	130	598	106	724	126	138, 142	136
700	134	949	134	276	24	820	78	148	140	279	130	599	106	725	126	138, 142	136
701	102	950	134	277	24	821	78	150	140	280	130	600	106	726	126	138, 142	136
720	124	951	134	278	24	822	78	152	140	281	130	601	106	727	126	138, 142	136
724	132	952	134	279	24	823	78	154	140	282	130	602	106	728	126	138, 142	136
730	142	953	134	280	24	824	78	156	140	283	130	603	106	729	126	138, 142	136
731	142	954	134	281	24	825	78	158	140	284	130	604	106	730	126	138, 142	136
732	142	955	134	282	24	826	78	160	140	285	130	605	106	731	126	138, 142	136
733	142	956	134	283	24	827	78	162	140	286	130	606	106	732	126	138, 142	136
734	142	957	134	284	24	828	78	164	140	287	130	607	106	733	126	138, 142	136
735	142	958	134	285	24	829	78	166	140	288	130	608	106	734	126	138, 142	136
736	142	959	134	286	24	830	78	168	140	289	130	609	106	735	126	138, 142	136
737	142	960	134	287	24	831	78	170	140	290	130	610	106	736	126	138, 142	136
738	142	961	134	288	24	832	78	172	140	291	130	611	106	737	126	138, 142	136
739	142	962	134	289	24	833	78	174	140	292	130	612	106	738	126	138, 142	136
740	142	963	134	290	24	834	78	176	140	293	130	613	106	739	126	138, 142	136
741	142	964	134	291	24	835	78	178	140	294	130	614	106	740	126	138, 142	136
742	142	965	134	292	24	836	78	180	140	295	130	615	106	741	126	138, 142	136
743	142	966	134	293	24	837	78	182	140	296	130	616	106	742	126	138, 142	136
744	142	967	134	294	24	838	78	184	140	297	130	617	106	743	126	138, 142	136
745	142	968	134	295	24	839	78	186	140	298	130	618	106	744	126	138, 142	136
746	142	969	134	296	24	840	78	188	140	299	130	619	106	745	126	138, 142	136
747	142	970	134	297	24	841	78	190	140	300	130	620	106	746	126	138, 142	136
748	142	971	134	298	24	842	78	192	140	301	130	621	106	747	126	138, 142	136
749	142	972	134	299	24	843	78	194	140	302	130	622	106	748	126	138, 142	136
750	142	973	134	300	24	844	78	196	140	303	130	623	106	749	126	138, 142	136
751	142	974	134	301	24	845	78	198	140	304	130	624	106	750	126	138, 142	136
752	142	975	134	302	24	846	78	200	140	305	130	625	106	751	126	138, 142	136
753	142	976	134	303	24	847	78	202	140	306	130	626	106	752	126	138, 142	136
754	142	977	134	304	24	848	78	204	140	307	130	627	106	753	126	138, 142	136
755	142	978	134	305	24	849	78	206	140	308	130	628	106	754	126	138, 142	136
756	142	979	134	306	24	850	78	208									

C		C		C		C		C		C		D		D		D	
Part	Page	Part	Page	Part	Page	Part	Page	Part	Page	Part	Page	Part	Page	Part	Page	Part	Page
204	142	1171	146	1444	128	1565	130	1919	148	2132	150	168	26	965	130	4368	134
209	130	1172	144	1447	128	1566	130	1920	148	2133	150	168	88, 80, 82, 84	971	138, 140	4383	134
218	138, 142	1173	144	1448	128	1567	130	1921	148	2134	150	168	114, 118	972	92	4387	134
219	138, 142	1189	146	1450	138	1568	130	1922	148	2135	150	168	130	974	50C	4618	50A
220	128	1192	145	1451	142	1570	130	1923	148	2137	150	177	1	977	10	4683	5C
221	128	1193	145	1452	138	1571	130	1924	148	2138	150	215	2, 0	978	32, 44	4708	50A
222	128	1194	145	1453	138	1572	130	1925	148	2139	150	215	10	979	32	4875	134
223	128	1212	146	1454	138	1573	130	1926	148	2143	150	218	10	980	38	5126	6
224	128	1213	146	1455	138	1574	130	1927	148	2144	150	36	60, 61, 64	981	52, 50A, 50C	5303	134
225	128	1214	146	1456	138	1575	130	1928	148	2145	150	36	100, 108	982	100, 108	5333	134
226	128	1215	146	1457	138	1576	130	1929	148	2146	150	36	100, 108	983	100, 108	5334	134
227	128	1216	146	1458	138	1577	130	1930	148	2147	150	36	100, 108	984	100, 108	5335	134
228	128	1217	146	1459	138	1578	130	1931	148	2148	150	36	100, 108	985	100, 108	5336	134
229	128	1218	146	1460	138	1579	130	1932	148	2149	150	36	100, 108	986	100, 108	5337	134
230	128	1219	146	1461	138	1580	130	1933	148	2150	150	36	100, 108	987	100, 108	5338	134
231	128	1220	146	1462	138	1581	130	1934	148	2151	150	36	100, 108	988	100, 108	5339	134
232	128	1221	146	1463	138	1582	130	1935	148	2152	150	36	100, 108	989	100, 108	5340	134
233	128	1222	146	1464	138	1583	130	1936	148	2153	150	36	100, 108	990	100, 108	5341	134
234	128	1223	146	1465	138	1584	130	1937	148	2154	150	36	100, 108	991	100, 108	5342	134
235	128	1224	146	1466	138	1585	130	1938	148	2155	150	36	100, 108	992	100, 108	5343	134
236	128	1225	146	1467	138	1586	130	1939	148	2156	150	36	100, 108	993	100, 108	5344	134
237	128	1226	146	1468	138	1587	130	1940	148	2157	150	36	100, 108	994	100, 108	5345	134
238	128	1227	146	1469	138	1588	130	1941	148	2158	150	36	100, 108	995	100, 108	5346	134
239	128	1228	146	1470	138	1589	130	1942	148	2159	150	36	100, 108	996	100, 108	5347	134
240	128	1229	146	1471	138	1590	130	1943	148	2160	150	36	100, 108	997	100, 108	5348	134
241	128	1230	146	1472	138	1591	130	1944	148	2161	150	36	100, 108	998	100, 108	5349	134
242	128	1231	146	1473	138	1592	130	1945	148	2162	150	36	100, 108	999	100, 108	5350	134
243	128	1232	146	1474	138	1593	130	1946	148	2163	150	36	100, 108	1000	100, 108	5351	134
244	128	1233	146	1475	138	1594	130	1947	148	2164	150	36	100, 108	1001	100, 108	5352	134
245	128	1234	146	1476	138	1595	130	1948	148	2165	150	36	100, 108	1002	100, 108	5353	134
246	128	1235	146	1477	138	1596	130	1949	148	2166	150	36	100, 108	1003	100, 108	5354	134
247	128	1236	146	1478	138	1597	130	1950	148	2167	150	36	100, 108	1004	100, 108	5355	134
248	128	1237	146	1479	138	1598	130	1951	148	2168	150	36	100, 108	1005	100, 108	5356	134
249	128	1238	146	1480	138	1599	130	1952	148	2169	150	36	100, 108	1006	100, 108	5357	134
250	128	1239	146	1481	138	1600	130	1953	148	2170	150	36	100, 108	1007	100, 108	5358	134
251	128	1240	146	1482	138	1601	130	1954	148	2171	150	36	100, 108	1008	100, 108	5359	134
252	128	1241	146	1483	138	1602	130	1955	148	2172	150	36	100, 108	1009	100, 108	5360	134
253	128	1242	146	1484	138	1603	130	1956	148	2173	150	36	100, 108	1010	100, 108	5361	134
254	128	1243	146	1485	138	1604	130	1957	148	2174	150	36	100, 108	1011	100, 108	5362	134
255	128	1244	146	1486	138	1605	130	1958	148	2175	150	36	100, 108	1012	100, 108	5363	134
256	128	1245	146	1487	138	1606	130	1959	148	2176	150	36	100, 108	1013	100, 108	5364	134
257	128	1246	146	1488	138	1607	130	1960	148	2177	150	36	100, 108	1014	100, 108	5365	134
258	128	1247	146	1489	138	1608	130	1961	148	2178	150	36	100, 108	1015	100, 108	5366	134
259	128	1248	146	1490	138	1609	130	1962	148	2179	150	36	100, 108	1016	100, 108	5367	134
260	128	1249	146	1491	138	1610	130	1963	148	2180	150	36	100, 108	1017	100, 108	5368	134
261	128	1250	146	1492	138	1611	130	1964	148	2181	150	36	100, 108	1018	100, 108	5369	134
262	128	1251	146	1493	138	1612	130	1965	148	2182	150	36	100, 108	1019	100, 108	5370	134
263	128	1252	146	1494	138	1613	130	1966	148	2183	150	36	100, 108	1020	100, 108	5371	134
264	128	1253	146	1495	138	1614	130	1967	148	2184	150	36	100, 108	1021	100, 108	5372	134
265	128	1254	146	1496	138	1615	130	1968	148	2185	150	36	100, 108	1022	100, 108	5373	134
266	128	1255	146	1497	138	1616	130	1969	148	2186	150	36	100, 108	1023	100, 108	5374	134
267	128	1256	146	1498	138	1617	130	1970	148	2187	150	36	100, 108	1024	100, 108	5375	134
268	128	1257	146	1499	138	1618	130	1971	148	2188	150	36	100, 108	1025	100, 108	5376	134
269	128	1258	146	1500	138	1619	130	1972	148	2189	150	36	100, 108	1026	100, 108	5377	134
270	128	1259	146	1501	138	1620	130	1973	148	2190	150	36	100, 108	1027	100, 108	5378	134
271	128	1260	146	1502	138	1621	130	1974	148	2191	150	36	100, 108	1028	100, 108	5379	134
272	128	1261	146	1503	138	1622	130	1975	148	2192	150	36	100, 108	1029	100, 108	5380	134
273	128	1262	146	1504	138	1623	130	1976	148	2193	150	36	100, 108	1030	100, 108	5381	134
274	128	1263	146	1505	138	1624	130	1977	148	2194	150	36	100, 108	1031	100, 108	5382	134
275	128	1264	146	1506	138	1625	130	1978	148	2195	150	36	100, 108	1032	100, 108	5383	134
276	128	1265	146	1507	138	1626	130	1979	148	2196	150	36	100, 108	1033	100, 108	5384	134
277	128	1266	146	1508	138	1627	130	1980	148	2197	150	36	100, 108	1034	100, 108	5385	134
278	128	1267	146	1509	138	1628	130	1981	148	2198	150	36	100, 108	1035	100, 108	5386	134
279	128	1268	146	1510	138	1629	130	1982	148	2199	150	36	100, 108	1036	100, 108	5387	134
280	128	1269	146	1511	138	1630	130	1983	148	2200	150	36	100, 108	1037	100, 108	5388	134
281	128	1270	146	1512	138	1631	130	1984	148	2201	150	36	100, 108	1038	100, 108	5389	134
282	128	1271	146	1513	138	1632	130	1985	148	2202	150	36	100, 108	1039	100, 108	5390	134
283	128	1272	146	1514	138	1633	130	1986	148	2203	150	36	100, 108	1040	100, 108	5391	134
284	128	1273	146	1515	138	1634	130	1987	148	2204	150	36	100, 108	1041	100, 108	5392	134
285	128	1274	146	1516	138	1635	130	1988	148	2205	150	36	100, 108	1042	100, 108	5393	134
286	128	1275	146	1517	138	1636	130	1989	148	2206	150	36	100, 108	1043	100, 108	5394	134
287	128	1276	146	1518	138	1637	130	1990	148	2207	150	36	100, 108	1044	100, 108	5395	134
288	128	1277	14														

Part	Page	Part	Page	Part	Page	Part	Page	Part	Page	Part	Page	Part	Page	Part	Page	Part	Page
100	100	355	1	692	18	1106	68	1654	34	1817	26	1898	13	2045	10	2320	10
106	186, 188, 140	356	1	703	14	1112	126	1822	1	1823	2	1899	14	2047	68	2326	61
109	54	373	2	717	71	1114	127	1823	2	1828	26	1900	13	2051	76	2327	64
131	10	374	2	738	152	1120	2	1830	61	1831	61	1916	14	2053	76	2328	64
133	10	377	1	759	62	1129	1	1833	62	1834	62	1917	14	2054	76	2329	64, 70, 74
134	10	378	1	777	68	1200	40	1836	61	1836	61	1918	14	2056	76	2330	64
135	10	379	1	804	68	1208	1	1837	62	1837	62	1921	10	2057	76	2331	64
136	10	380	1	805	68	1219	2	1838	62	1838	62	1922	9	2058	76	2332	64
138	10	381	2	806	68	1229	10	1839	62	1839	62	1923	14	2059	76	2333	64, 126
144	38	382	1	818	4	1254	10	1840	62	1840	62	1924	14	2060	76	2334	64, 74
145	140	383	1	819	9	1255	10	1841	62	1841	62	1925	13	2061	76	2335	64, 102
147	126	384	1	837	76	1256	10	1842	62	1842	62	1926	13	2062	76	2336	64
148	126	385	2	859	76	1261	10	1843	62	1843	62	1927	13	2063	76	2337	64
149	126	386	2	861	76	1262	1	1844	62	1844	62	1928	13	2064	76	2338	64
150	126	387	2	862	76	1279	76	1845	62	1845	62	1929	13	2065	76	2339	64
151	126	388	2	863	76	1288	76	1846	62	1846	62	1930	13	2066	76	2340	64
152	126	389	2	864	76	1353	4	1847	62	1847	62	1931	13	2067	76	2341	64
154	126	390	2	865	76	1363	76	1848	62	1848	62	1932	13	2068	76	2342	64
159	40	391	2	866	76	1364	76	1849	62	1849	62	1933	13	2069	76	2343	64
161	78	392	1	867	76	1365	76	1850	62	1850	62	1934	13	2070	76	2344	64
165	56, 88, 106	393	10	868	76	1366	76	1851	62	1851	62	1935	13	2071	76	2345	64
166	126	394	22	869	76	1367	76	1852	62	1852	62	1936	13	2072	76	2346	64
168	2	395	1	870	76	1368	76	1853	62	1853	62	1937	13	2073	76	2347	64
179	68	396	1	871	76	1369	76	1854	62	1854	62	1938	13	2074	76	2348	64
184	8	397	1	872	76	1370	76	1855	62	1855	62	1939	13	2075	76	2349	64
185	9, 23, 36, 150	398	1	873	76	1371	76	1856	62	1856	62	1940	13	2076	76	2350	64, 70, 74
187	59A	399	1	874	76	1372	76	1857	62	1857	62	1941	13	2077	76	2351	64
192	13	400	1	875	76	1373	76	1858	62	1858	62	1942	13	2078	76	2352	64
194	80	401	1	876	76	1374	76	1859	62	1859	62	1943	13	2079	76	2353	64
201	14	402	1	877	76	1375	76	1860	62	1860	62	1944	13	2080	76	2354	64
204	22, 126	403	1	878	76	1376	76	1861	62	1861	62	1945	13	2081	76	2355	64
219	10	404	1	879	76	1377	76	1862	62	1862	62	1946	13	2082	76	2356	64
221	50	405	1	880	76	1378	76	1863	62	1863	62	1947	13	2083	76	2357	64
224	58	406	1	881	76	1379	76	1864	62	1864	62	1948	13	2084	76	2358	64
231	58B	407	1	882	76	1380	76	1865	62	1865	62	1949	13	2085	76	2359	64
236	10	408	1	883	76	1381	76	1866	62	1866	62	1950	13	2086	76	2360	64
250	126	409	1	884	76	1382	76	1867	62	1867	62	1951	13	2087	76	2361	64
327	10, 71, 72	410	1	885	76	1383	76	1868	62	1868	62	1952	13	2088	76	2362	64
327	9, 30, 40, 54	411	1	886	76	1384	76	1869	62	1869	62	1953	13	2089	76	2363	64
331	59A	412	1	887	76	1385	76	1870	62	1870	62	1954	13	2090	76	2364	64
348	22	413	1	888	76	1386	76	1871	62	1871	62	1955	13	2091	76	2365	64
349	22	414	1	889	76	1387	76	1872	62	1872	62	1956	13	2092	76	2366	64
350	22	415	1	890	76	1388	76	1873	62	1873	62	1957	13	2093	76	2367	64
350	9, 22	416	1	891	76	1389	76	1874	62	1874	62	1958	13	2094	76	2368	64
		417	1	892	76	1390	76	1875	62	1875	62	1959	13	2095	76	2369	64
		418	1	893	76	1391	76	1876	62	1876	62	1960	13	2096	76	2370	64
		419	1	894	76	1392	76	1877	62	1877	62	1961	13	2097	76	2371	64
		420	1	895	76	1393	76	1878	62	1878	62	1962	13	2098	76	2372	64
		421	1	896	76	1394	76	1879	62	1879	62	1963	13	2099	76	2373	64
		422	1	897	76	1395	76	1880	62	1880	62	1964	13	2100	76	2374	64
		423	1	898	76	1396	76	1881	62	1881	62	1965	13	2101	76	2375	64
		424	1	899	76	1397	76	1882	62	1882	62	1966	13	2102	76	2376	64
		425	1	900	76	1398	76	1883	62	1883	62	1967	13	2103	76	2377	64
		426	1	901	76	1399	76	1884	62	1884	62	1968	13	2104	76	2378	64
		427	1	902	76	1400	76	1885	62	1885	62	1969	13	2105	76	2379	64
		428	1	903	76	1401	76	1886	62	1886	62	1970	13	2106	76	2380	64
		429	1	904	76	1402	76	1887	62	1887	62	1971	13	2107	76	2381	64
		430	1	905	76	1403	76	1888	62	1888	62	1972	13	2108	76	2382	64
		431	1	906	76	1404	76	1889	62	1889	62	1973	13	2109	76	2383	64
		432	1	907	76	1405	76	1890	62	1890	62	1974	13	2110	76	2384	64
		433	1	908	76	1406	76	1891	62	1891	62	1975	13	2111	76	2385	64
		434	1	909	76	1407	76	1892	62	1892	62	1976	13	2112	76	2386	64
		435	1	910	76	1408	76	1893	62	1893	62	1977	13	2113	76	2387	64
		436	1	911	76	1409	76	1894	62	1894	62	1978	13	2114	76	2388	64
		437	1	912	76	1410	76	1895	62	1895	62	1979	13	2115	76	2389	64
		438	1	913	76	1411	76	1896	62	1896	62	1980	13	2116	76	2390	64
		439	1	914	76	1412	76	1897	62	1897	62	1981	13	2117	76	2391	64
		440	1	915	76	1413	76	1898	62	1898	62	1982	13	2118	76	2392	64
		441	1	916	76	1414	76	1899	62	1899	62	1983	13	2119	76	2393	64
		442	1	917	76	1415	76	1900	62	1900	62	1984	13	2120	76	2394	64
		443	1	918	76	1416	76	1901	62	1901	62	1985	13	2121	76	2395	64
		444	1	919	76	1417	76	1902	62	1902	62	1986	13	2122	76	2396	64
		445	1	920	76	1418	76	1903	62	1903	62	1987	13	2123	76	2397	64
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E		E		E		E		E		F		F		F		F	
Part	Page	Part	Page	Part	Page	Part	Page	Part	Page	Part	Page	Part	Page	Part	Page	Part	Page
2364	60	3832	16	4374	6	4506	15A	4663	32	14	32, 42	467	110	715	24	1355	26
2365	61	3834	2	4375	6	4507	15A	4665	32	15	32, 42	468	119	716	24	1397	119
2365	61	3835	1	4376	6	4508	15A	4666	32	16	24	470	120	717	24	1398	119
2369	61	3855	1	4392	2	4510	15A	4669	13	34, 36, 104	470	112	719	34, 36, 102	1401	120	
2370	61	3857	2	4392	2	4511	15A	4670	13	110, 118	471	119, 120	721	34, 36, 102	1402	119	
2372	61	3858	1	4394	1	4513	15A	4671	14	81, 88	471	119	722	116	1403	120	
2373	61	3864	59C	4396	2	4515	72	4671	13	80, 81, 88	476	119	722	116	1404	118	
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2373	61	3867	34	4397	2	4516	72	4672	13	81, 88	489	118	723	24	1415	45	
2615	37	390	37	4399	2	4517	72	4673	13	81, 88	496	120	724	24	1460	32	
2720	102	3998	9	4412	32	4517	71	4673	13	81, 88	496	42	724	102	1461	32	
2754	10	4010	30	4413	32	4518	71	4674	13	114, 116	516	42	817	15A	1468	32	
2837	6	4025	66	4417	32	4518	71	4675	14	114, 116	517	43	829	24	1472	54	
2878	59A	4011	66	4418	32	4519	71	4676	13	114, 116	517	43	832	119	1477	30	
3120	106	4064	60	4419	34	4520	70	4677	13	114, 116	518	43	850	112	1478	30	
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3816	29	4317	61	4452	18	4538	74	4698	10	114, 116	539	81, 88	860	119	1479	30	
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				4496	18	4582	74	4742	10	114, 116	539	81, 88	860	119	1479	30	
				4497	18	4583	74	4743	10	114, 116							



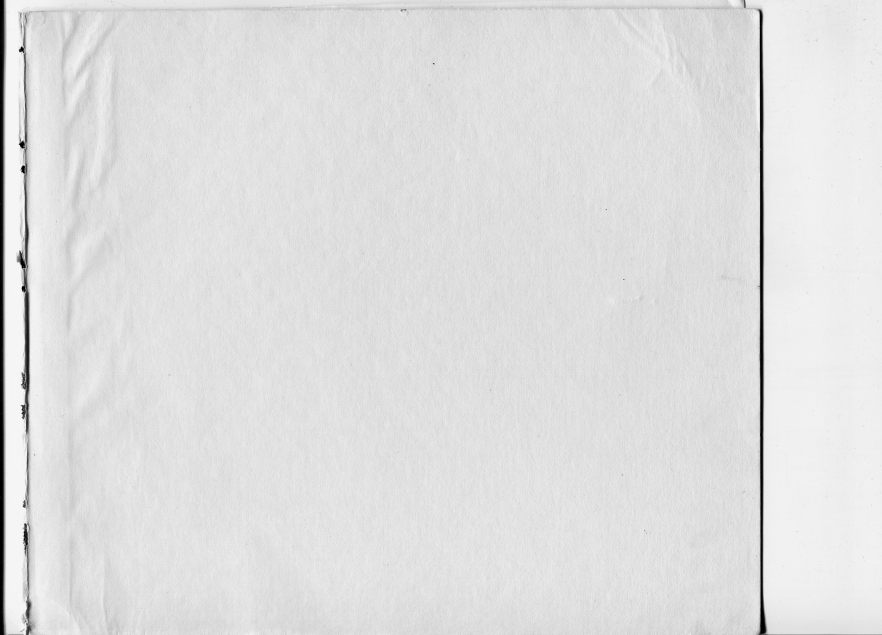
Part	Page	F	Part	Page	F	Part	Page	F	Part	Page	F	Part	Page	F	Part	Page	F	Part	Page	F
1938		2334	82	3426	119	3680	104	3772	81	4079	104	4544	10	6130		6810				
1949		84	82	130, 124, 134	3681	104	84	4082	43	4082	43	80, 82, 84, 114	59A	58	6813					
1944	114	2352	82	3427	124	3682	146	4084	42	4084	42	110	6135	40	6814					
1950	118	2356	82	3429	124	3683	104	4088	44	4088	44	4545	6135	104	6815					
1950	118	2369	82	3430	124	3786	104	4089	44	4089	44	81, 82, 84, 114	6104	104	6816					
1962	124	2372	82	3431	118	3685	122	4090	43	4090	43	110, 118	6125	24	6819					
1963	58	2572	114	3432	110	3794	42	4097	42	4097	42	6546	115	80, 100	6820					
1968	82	2578	82	3433	112	3689	112	4098	42	4098	42	4547	115	6220	80	6823				
1968	82	3433	112	3693	112	3799	112	4103	44	4103	44	118	82, 84, 114	6824						
1968	82	3433	112	3694	84	3815	44	4104	44	4104	44	4551	81	116	6825					
1968	82	3433	112	3695	84	3816	44	4105	44	4105	44	83, 117, 119	6310	32	6826					
1968	82	3433	112	3696	84	3818	44	4108	44	4108	44	4552	81	6312	34	6827				
1968	82	3433	112	3697	112	3820	112	4110	84	4110	84	119	6315	48	6828					
1968	82	3433	112	3698	112	3821	112	4112	130	4112	130	84	6316	42	6829					
1968	82	3433	112	3699	112	3822	112	4113	81	4113	81	4558	81	6336	50C	6830				
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1968	82	3433	112	3707	110	3830	138	4121	81	4121	81	4605	48	6620	81	6838				
1968	82	3433	112	3708	110	3831	138	4122	81	4122	81	4606	48	6621	30	6839				
1968	82	3433	112	3709	110	3832	138	4123	81	4123	81	4607	48	6622	30	6840				
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1968	82	3433	112	3713	81	3836	138	4123	81	4123	81	4610	48	6627	30	6843				
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1968	82	3433	112	3719	81	3842	138	4129	81	4129	81	4616	48	6633	30	6849				
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1968	82	3433	112	3761	81	3884	138	4171	81	4171	81	4658	48	6675	30	6891				
1968	82	3433	112	3762	81	3885	138	4172	81</											

Part	Page	Part	Page	Part	Page	Part	Page	Part	Page	Part	Page	Part	Page	Part	Page	Part	Page
6915	112	6959	80	7148	24	7227	90	7370	44	7458	58	7605	45	7741	90	7886	59A
118, 119, 124		80		84		7225	81	7571	44	7459	58	7606	45	7742	92	7887	58
6916	112	6961	86	7150	43	96		7572	44	7460	58	7608	45	7743	90	7888	58
6917	112	6962	86	7154	44	7233	92	7579	82	7461	59	7609	45	7747	45	7889	58
6918	112	6963	86	7155	44	7234	92	7580	114	7465	36	7610	45	7748	45	7890	58
6919	112	6991	81	7163	90	7235	92	7583	59C	7466	36	7612	45	7749	45	7891	58
118		88		110, 118		7237	92	7584	59A	132		7613	45	7755	45	7892	58
6920	112	6992	81	7164	90	7239	92	7585	59A	7467	36	7614	45	7756	45	7893	58
118, 119, 121		88		7165	90	90		7586	59A	7472	38	7616	45	7757	45	7894	58
6921	118	6993	81	7166	90	7241	92	7587	59A	7474	40	7617	45	7761	45	7895	58
119		86		7171	90	7252	84	7588	59A	7478	38	7618	45	7762	45	7896	58
6922	110	6994	81	7172	90	116, 119		7589	59A	7480	36	7620	45	7763	45	7897	58
118		86		90		7253	80	7591	59A	7481	38	7624	45	7767	45	7898	58
6924	110	6995	80	7173	92	81, 90		7483	59A	7483	40	7629	152	7768	45	7899	59
119		86		7174	94	7262	81	7484	59A	7484	40	7643	45	7769	45	7900	58
6925	110	6997	80	7175	96	7263	90	7486	59A	7486	40	7645	45	7773	45	7901	58
119		86		7176	96	7264	90	7487	59A	7487	40	7646	45	7774	45	7902	58
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119		80		7179	92	7266	90	7490	59C	7490	40	7654	45	7779	45	7904	58
6927	110	7000	81	7180	96	7270	90	7491	59C	7491	40	7658	45	7786	45	7905	58
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6933	112	7005	86	7190	90	7279	90	7499	59A	7499	40	7670	45	7796	45	7913	58
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119		86		7047	112	7282	90	7502	59A	7502	40	7673	45	7799	45	7916	58
6935	112	7049	61	7193	90	82		7503	59A	7503	40	7674	45	7800	45	7917	58
6936	118	7053	44	7194	90	7283	84	7504	59A	7504	40	7675	45	7801	45	7918	58
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119		44		7197	90	7286	84	7507	59A	7507	40	7678	45	7804	45	7921	58
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6943	80	7060	44	7205	90	7293	84	7515	59A	7515	40	7686	45	7812	45	7929	58
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80		44		7225	90	7313	84	7535	59A	7535	40	7706	45	7832	45	7949	58
				7226	90	7314	84	7536	59A	7536	40	7707	45	7833	45	7950	58
				7227	90	7315	84	7537	59A	7537	40	7708	45	7834	45	7951	58
				7228	90	7316	84	7538	59A	7538	40	7709	45	7835	45	7952	58
				7229	90	7317	84	7539	59A	7539	40	7710	45	7836	45	7953	58
				7230	90	7318	84	7540	59A	7540	40	7711	45	7837	45	7954	58
				7231	90	7319	84	7541	59A	7541	40	7712	45	7838	45	7955	58
				7232	90	7320	84	7542	59A	7542	40	7713	45	7839	45	7956	58
				7233	90	7321	84	7543	59A	7543	40	7714	45	7840	45	7957	58
				7234	90	7322	84	7544	59A	7544	40	7715	45	7841	45	7958	58
				7235	90	7323	84	7545	59A	7545	40	7716	45	7842	45	7959	58
				7236	90	7324	84	7546	59A	7546	40	7717	45	7843	45	7960	58
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				7238	90	7326	84	7548	59A	7548	40	7719	45	7845	45	7962	58
				7239	90	7327	84	7549	59A	7549	40	7720	45	7846	45	7963	58
				7240	90	7328	84	7550	59A	7550	40	7721	45	7847	45	7964	58
				7241	90	7329	84	7551	59A	7551	40	7722	45	7848	45	7965	58
				7242	90	7330	84	7552	59A	7552	40	7723	45	7849	45	7966	58
				7243	90	7331	84	7553	59A	7553	40	7724	45	7850	45	7967	58
				7244	90	7332	84	7554	59A	7554	40	7725	45	7851	45	7968	58
				7245	90	7333	84	7555	59A	7555	40	7726	45	7852	45	7969	

F		F		F		F		F		G		G		H		I	
Part	Page	Part	Page	Part	Page	Part	Page	Part	Page	Part	Page	Part	Page	Part	Page	Part	Page
7997	92	8091	38	8174	80	8249	56	8372	38	139	588	1213	78	1138	36	3976	122
7998	92	8098	38	8175	96	8250	56	8425	38	106	106	1248	78	78	38	4725	37
7999	90	8099	38	8176	80	8251	56	8431	110	152	13	1398	36	1235	8	4821	56
8000	92	8100	38	8177	96	8252	57A	8432	94	14, 100, 108	94	1402	96	1235	9, 30	4882	152
8001	92	8101	38	8178	80	8253	57A	8433	94	120, 130, 134	94	1402	96	1235	9, 30	5184	15A
8004	92	8111	90	8177	80	8254	56	8434	94	140, 150	94	1387	15	1502	56		
8005	92	8112	92	8180	81	8255	57A	8435	94	156	4	1635	7	1764	94	5629	112
8006	92	8118	118	8179	96	8256	57A	8436	94	90	90	1953	66	1765	78	118, 119	
8007	92	8121	118	8181	96	8257	56	8437	94	159	90	2043	66	1954	2	5795	100
8008	92	8122	118	8182	81, 90	8258	57A	8438	94	181	60	2273	6	1955	6	6345	36
8009	92	8123	118	8183	96	8259	56	8439	94	64, 74	48	2309	94	54, 58A	94	6667	120
8010	92	8124	118	8184	94	8260	56	8440	94	183	102	2553	32	2090	116	6869	36
8011	92	8125	118	8185	94	8261	56	8441	94	228	17	2790	82	2290	110	7157	110
8012	124	8126	118	8186	94	8262	56	8442	94	246	5	28	59A, 61	78, 84, 106			
8013	118	8127	118	8187	94	8263	56	8443	94	274	78	84, 70, 74	116	2561	76		
8014	118	8128	118	8188	94	8264	56	8444	94	278	78	106, 126	6	2562	36		
8015	118	8129	118	8189	94	8265	56	8445	94	15A, 26, 32	7	2802	32, 59A, 60	3241	59C		
8016	118	8130	118	8190	94	8266	56	8446	94	84, 59A, 68	90, 126	2852	22	4803	40		
8017	118	8131	118	8191	94	8267	56	8447	94	74, 92, 96	8	2891	78	4804	40		
8018	118	8132	118	8192	94	8268	56	8448	94	9, 10, 13, 14	3092	34		4805	40		
8019	118	8133	118	8193	94	8269	56	8449	94	61, 64, 71, 72	3398	36					
8020	118	8134	118	8194	94	8270	56	8450	94	74	40, 54, 106						
8021	118	8135	118	8195	94	8271	56	8451	94	308	116	3399	54				
8022	118	8136	118	8196	94	8272	56	8452	94	346	104	3647	59A	114	2, 16, 31		
8023	118	8137	118	8197	94	8273	56	8453	94	354	106	40	80	144	110		
8024	118	8138	118	8198	94	8274	56	8454	94	52	52	3871	56	186	36		
8025	118	8139	118	8200	94	8275	56	8455	94	397	15A	3999	4	187	30, 59C, 66		
8026	118	8140	118	8201	94	8276	56	8456	94	32, 59A, 62	14, 30, 82, 84			100, 126, 150			
8027	118	8141	118	8202	94	8277	56	8457	94	78	106, 110, 114	282	61	282	61		
8028	118	8142	118	8203	94	8278	56	8458	94	415	50	118, 126, 130	74	287	10		
8029	118	8143	118	8204	94	8279	56	8459	94	643	50	142	10	287	10		
8030	118	8144	118	8205	94	8280	56	8460	94	68	58			16	126		
8031	118	8145	118	8206	94	8281	56	8461	94	666	15A			405	58		
8032	118	8146	118	8207	94	8282	56	8462	94	716	2			34	39		
8033	118	8147	118	8208	94	8283	56	8463	94	739	78			734	146		
8034	118	8148	118	8209	94	8284	56	8464	94	744	68			831	6		
8035	118	8149	118	8210	94	8285	56	8465	94	753	94			16, 34, 120	6		
8036	118	8150	118	8211	94	8286	56	8466	94	777	52			132	10		
8037	118	8151	118	8212	94	8287	56	8467	94	829	34			72, 184	10		
8038	118	8152	118	8213	94	8288	56	8468	94	910	60			883	61		
8039	118	8153	118	8214	94	8289	56	8469	94	932	13			144	104		
8040	118	8154	118	8215	94	8290	56	8470	94	110	96			207	42		
8041	118	8155	118	8216	94	8291	56	8471	94	932	13			30	1027		
8042	118	8156	118	8217	94	8292	56	8472	94	14, 60, 90	38			352	1120		
8043	118	8157	118	8218	94	8293	56	8473	94	938	90			1405	15A		
8044	118	8158	118	8219	94	8294	56	8474	94	96	70			353	1		
8045	118	8159	118	8220	94	8295	56	8475	94	939	96			2, 3, 4, 42	74		
8046	118	8160	118	8221	94	8296	56	8476	94	74	70			140, 152	1710		
8047	118	8161	118	8222	94	8297	56	8477	94	1032	10C			456	52		
8048	118	8162	118	8223	94	8298	56	8478	94	1053	90			457	50		
8049	118	8163	118	8224	94	8299	56	8479	94	1053	90			30, 59C, 118	62, 72		
8050	118	8164	118	8225	94	8300	56	8480	94	1135	94			124	2540		
8051	118	8165	118	8226	94	8301	56	8481	94	62, 71, 74	61			463	104		
8052	118	8166	118	8227	94	8302	56	8482	94	110	110			533	20		
8053	118	8167	118	8228	94	8303	56	8483	94	113	98			544	6		
8054	118	8168	118	8229	94	8304	56	8484	94	117	98			557	32		
8055	118	8169	118	8230	94	8305	56	8485	94	121	98			602	20		
8056	118	8170	118	8231	94	8306	56	8486	94	110, 118, 119	150			102	3599		
8057	118	8171	118	8232	94	8307	56	8487	94	856	72			3721	100		
8058	118	8172	118	8233	94	8308	56	8488	94								
8059	118	8173	118	8234	94	8309	56	8489	94								
8060	118	8174	118	8235	94	8310	56	8490	94								
8061	118	8175	118	8236	94	8311	56	8491	94								
8062	118	8176	118	8237	94	8312	56	8492	94								
8063	118	8177	118	8238	94	8313	56	8493	94								
8064	118	8178	118	8239	94	8314	56	8494	94								
8065	118	8179	118	8240	94	8315	56	8495	94								
8066	118	8180	118	8241	94	8316	56	8496	94								
8067	118	8181	118	8242	94	8317	56	8497	94								
8068	118	8182	118	8243	94	8318	56	8498	94								
8069	118	8183	118	8244	94	8319	56	8499	94								
8070	118	8184	118	8245	94	8320	56	8500	94								
8071	118	8185	118	8246	94	8321	56	8501	94								
8072	118	8186	118	8247	94	8322	56	8502	94								
8073	118	8187	118	8248	94	8323	56	8503	94								
8074	118	8188	118	8249	94	8324	56	8504	94								
8075	118	8189	118	8250	94	8325	56	8505	94								
8076	118	8190	118	8251	94	8326	56	8506	94								
8077	118	8191	118	8252	94	8327	56	8507	94								
8078	118	8192	118	8253	94	8328	56	8508	94								
8079	118	8193	118	8254	94	8329	56	8509	94								
8080	118	8194	118	8255	94	8330	56	8510	94								







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